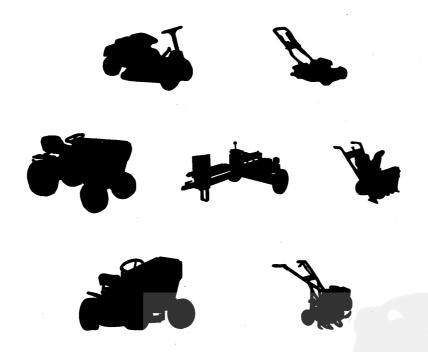
OWNER'S MANUAL

5 H.P. FRONT TINE TILLER WITH REVERSE MODEL NUMBERS RF550DR AND RF550CT



LAWN AND GARDEN
OUTDOOR POWER EQUIPMENT



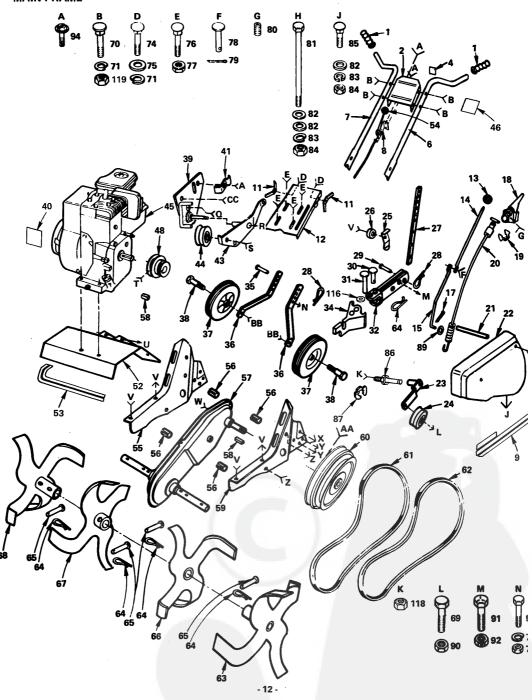
OUTDOOR POWER EQUIPMENT

DIVISION OF ROPER CORPORATION

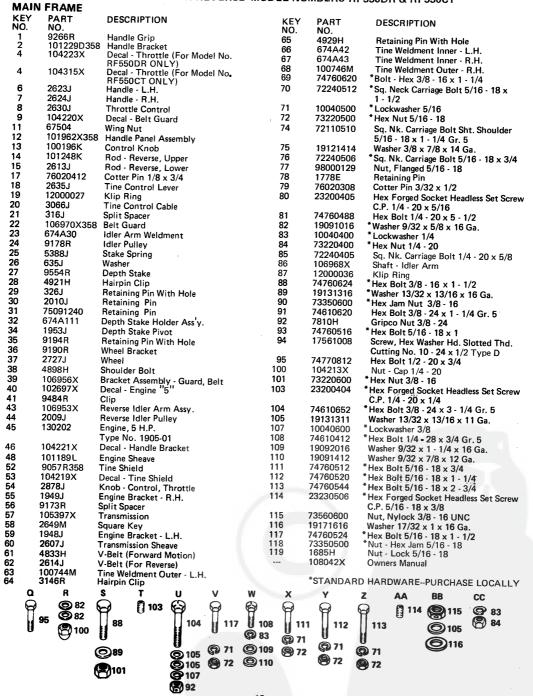
12052 MIDDLEGROUND ROAD SAVANNAH, GEORGIA 31419

5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT

MAIN FRAME



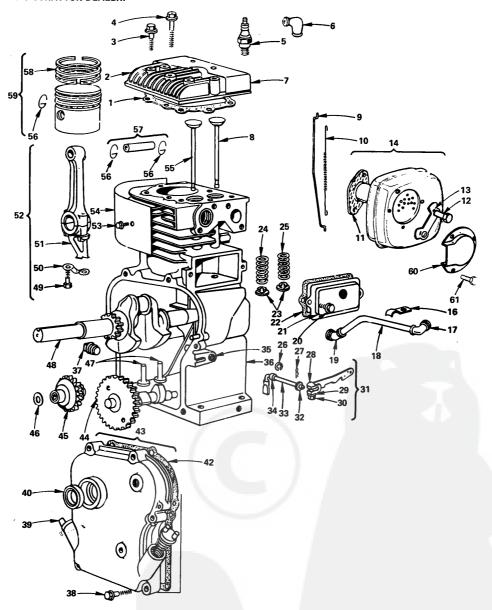
5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT



5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT ENGINE-MODEL NUMBER 130202, TYPE NUMBER 1905-01

CYLINDER & CRANKCASE

ALL ENGINE PARTS MUST BE PUR-CHASED THROUGH AND SERVICE PERFORMED BY YOUR LOCAL BRIGGS AND STRATTON DEALER.



5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT ENGINE-MODEL NUMBER 130202, TYPE NUMBER 1905-01

CYLINDER & CRANKCASE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	270383	**Gasket, Cylinder Head	32	222450	Washer, Governor
2	211542	Head, Cylinder	33	231077	Crank, Governor
3	93368	Screw, Cylinder Head - 2 - 3/32 I.	34	230749	Spacer, Governor Crank
4	93369	Screw, Cylinder Head - 2 - 15/32 I.	35	231079	Bushing, Governor Crank
5	293918	+Plug, Spark-Resistor	36	391977	Cylinder Assembly (Inc. Key No. 35)
6	66538	Elbow, Spark Plug	37	93448	Plug, Pipe
7	221512	Cover, Cylinder Head	38	93032	Screw, Crankcase Cover Mounting
8	261044	Valve, Intake			93656 Stud, End Screw, Cover
9	260661	Link, Governor			Mounting Screw, Cover
10	260478	Spring, Governor Link	39	66768	Plug, Oil Filler
11	270918	Gasket - Muffler	40	294606	Seal, Oil
12	93935	Screw, Hex Hd. Shoulder	42	270080	**Gasket, Crankcase
13	222263	Lock - Screw	43	297602	Cover Assembly, Crankcase (Inc. Key
14	393615	Muffler - Exhaust			No s. 39, 40 & 42)
16	221514	Clamp, Breather Tube	44	211117	Gear, Cam
17	67838	Grommet, Breather Tube	45	391737	Gear, Governor
18	231328	Tube, Breather	46	221551	Washer, Thrust
19	66578	Grommet, Breather Tube	47	260642	Tappet, Valve
20	93394	Screw, Breather Mounting	48	261299	Crankshaft
21	294178	Breather, Valve Chamber	49	92296	Screw, Connecting Rod
22	27549	**Gasket, Valve Cover	50	221876	Lock, Connecting Rod Screw
23	93312	Retainer, Valve Spring	51	221890	Dipper, Connecting Rod
24	26478	Spring, Exhaust Valve	52	299430	Rod Assembly, Connecting (Inc. Key
25 26	260552	Spring, Intake Valve			No's. 49, 50, 51)
26 27	93307	Retainer, E-Ring	53	93042	Screw, Cylinder Shield Mounting
28	93306	Cotter, Hair Pin	54	221511	Shield, Cylinder
20 29	92613	Bolt, Governor Lever	55	211119	Valve, Exhaust
29 30	220680	Washer, Governor Lever	56	26026	Lock, Piston Pin
31	231082	Nut, Hex No. 10 - 24	57	298909	Pin Assembly, Piston (Inc. Key No. 56)
31	391966	Lever Assembly, Governor (Inc. Key.	58	298982	Ring Set, Piston
		No's. 28, 29 & 30)	59	298904	Piston Assembly (Inc. Key No's: 56 & 58)
			60	223074	Deflector
			61	93705	Screw

^{**}INCLUDED IN GASKET SET NO. 297615

SPARK ARRESTING MUFFLER ASSEMBLY (OPTIONAL EQUIPMENT)

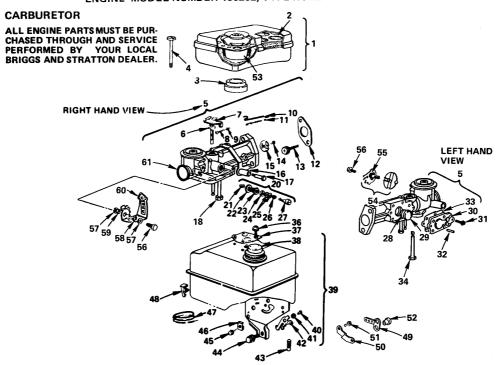
392193

CONSISTS OF THE FOLLOWING: 391913 Screen (1 required)
Deflector (1 required) 93705

Screw (4 required)

⁺CANADIAN CUSTOMERS IN COMPLIANCE WITH RADIO INTERFERENCE REGULATIONS CERTIFIED MUST REPLACE SPARK PLUG WITH RESISTOR SPARK PLUG ONLY

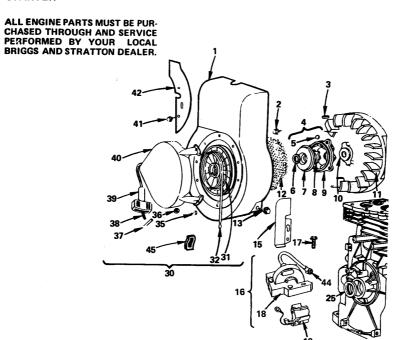
5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT ENGINE-MODEL NUMBER 130202, TYPE NUMBER 1905-01



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4	397703	Cleaner Assembly, Air (Inc. Key No. 2)	31	93141	Screw, Diaphragm Cover
2	27987	Element, Air Cleaner	32	93265	Pin, Diaphragm Cover
3	271139	Gasket, Air Cleaner Mounting	33 34	270026 391813	Diaphragm
5	94071 397135	Screw, Air Cleaner Carburetor Assembly (Inc. Key No ¹ s.	36	93341	Fuel Pipe & Clip Assembly Screw, Fuel Tank Mounting
5	387130	6, 7, 8, 9, 10, 11, 14, 15, 16, 17, 18,	37	27911	*Gasket, Fuel Tank Mounting
		20, 28, 29, 30, 31, 32, 33 & 34)	38	392304	Cap, Fuel Tank
6	270167	Washer, Throttle Shaft	39	397649	Tank Assembly, Fuel (Inc. Key No
6 7	299212	Shaft & Lever, Throttle		337043	38, 40, 41 & 42)
Ŕ	92634	Screw, Rd. Hd. Machine	40	93491	Rivet, Governor Control
8	260575	Spring, Throttle Adjustment	41	230844	Bushing, Governor Lever
10	260678	Link, Throttle	42	221517	Lever, Governor Control
11	260694	Spring, Throttle Link	43	260695	Spring, Governor
12	27355	*Gasket, Carburetor Mounting	44	93343	Screw, Tank Bracket Mounting
13	93357	Screw, Hex Hd.	45	93496	Screw
14	93499	Screw, Throttle Valve to Shaft	46	221535	Clamp, Casing
15	211203	Throttle, Carburetor	47	295413	Wire Ground
16	297718	Crank, Bell	48	297472	Switch, Stop
17	93838	Screw, Shoulder	49	221321	Cup, Air Cleaner
18	296811	Pipe, Fuel	50	222629	Bracket - Cable Clamp
19	93263	Screw, Fil. Hd.	51	93543	Screw (Cable Clamp Bracket)
20	299060	Needle Valve Kit (Inc. Key No's. 21,	52 53	222597	Lever, Adapter (Governor Control)
		22, 23, 24, 25, 26 & 27)	53 54	230852 397134	Bushing (Adapter Lever) Valve Group - Choke
21	230591	Seat, Needle Valve	55 55	270382	Washer - Choke Shaft
22	66594	Gasket, Needle Valve Nut	56	93686	Screw - Choke Lever
23 24	230590	Nut, Needle Valve	57	221226	Washer - Choke Lever
24 25	65978 22235	Packing, Needle Valve	58	94060	Washer - Wave
		Washer, Needle Valve	59	231325	Spacer - Choke Lever
26	26336 23433	Spring, Needle Valve	60	223286	Lever - Choke
27	23433 260455	Valve, Needle	61	22831	Plug - Welch
28 29	221377	Spring, Fuel Pump Diaphragm Cap, Spring		*INCLUDE	ED IN ĞASKET SET NO. 297615
30	210959		16 -		
30	210000	Ouver, Diapinagin	10 -		

5 H.P. TILLER WITH REVERSE-MODEL NUMBERS RF550DR & RF550CT ENGINE-MODEL NUMBER 130202, TYPE NUMBER 1905-01

STARTER



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	299410	Housing, Blower	25	299819	Seal, Oil
2	93808	Screw, Sem	26	297565	*Bushing - Cylinder (Inc. Key No. 25)
3	222698	Key, Flywheel	27	395990	Cylinder Assembly (Inc. Key No. 25)
4	298310	Clutch Assembly (Inc. Key No's, 5, 6,	30	390463	
		7.8 & 9)	30	390403	Starter Assembly, Rewind (Inc. Key
5	63770	Ball, Clutch	31	205074	No's. 31, 32, 35, 36, 37, 38, 39 & 40)
6	68238	Washer, Ratchet Sealing		295871	Pulley, Starter (Inc. Key No. 38)
7	221653	Washer, Clutch Retainer	32	294303	Spring, Starter
é	298436	Ratchet	35	93067	Screw, Starter Housing Mounting
9			36	92987	Nut, Hex
	212131	Housing, Starter Clutch	37	230228	Pin, Starter Grip
10	220865	Washer, Spring	38	66884	Rope, Starter
11	297229	Flywheel, Magneto	39	66728	Grip, Starter Rope
12	221923	Screen, Starter Pulley	40	299431	Housing, Starter
13	93158	Screw, Blower Housing Mounting	41	93705	Screw, Flywheel Guard
15	221480	Guide, Air	42	222443	Guard, Flywheel
16	395491	Armature, Magneto	44	221798	Cable - Terminal Ignition
17	93414	Screw, Armature Mounting	45	222598	Anchor - Spring
18	395490	Armature Assembly (Less Trigger Coil)	. •		Amonor Opring
19	394970	Trigger Coil		*REQUIRE	ES SPECIAL TOOLS TO INSTALL
		03		QUIII	-0 OF LOIAL TOOLS TO INSTALL

CONGRATULATIONS on your purchase of a Roper Tiller. It has been designed, engineered and manufactured to give you dependability, and performance. Should you experience any problem you cannot easily remedy, please contact your nearest authorized Roper dealer. He has well-trained technicians and the proper tools and parts to service or repair this unit.

Please read and retain this manual, Following the "Rules For Safe Operation", "Assembly", "Operation", and "Maintenance" instructions will help you achieve a long, safe, service life for your Tiller.

LIMITED WARRANTY

Roper Corporation warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of two (2) years from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This warranty is subject to the following limitations and exclusions:

- 1. Engine Warranty: All engines on Roper products have a separate Warranty extended by the individual Engine Manufacturer; said Warranty must be referred to in the event of a service requirement (see page 19 and 20).
- 2. Transaxle/Transmission Warranty: Some Roper®products have a Transaxle/Transmission supplied by other manufacturers. Such Transaxle/Transmissions are warranted by that manufacturer and said Warranty must be referred to in the event of a service requirement.
- 3. Battery Warranty: On products equipped with a battery, Roper will replace, without charge to you, any battery which we find to be defective in manufacture during the first year of ownership. Battery must be maintained in accordance with instructions in the product literature.
- 4. The warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 5. This warranty applies only to products which have been properly assembled, adjusted and operated in accordance with instructions found in product literature for your product. This warranty does not apply to any product which has been subject to alterations, misuse, abuse, improper assembly, installation, or delivery damages.
- Exclusions: Excluded from this warranty are belts, blades, blade adapters, normal wear, normal adjustments, and normal maintenance.
- 7. In the event you have a claim under this warranty, you must return the product to an authorized Roper Outdoor Power Equipment service dealer.

Should you have any unanswered questions concerning this warranty, please contact:

In U.S.A. contact:

Roper Outdoor Power Equipment Service Department 12052 Middleground Road Savannah, Georgia 31419 In Canada contact:

Roper Canada Limited 1040 Jayson Court Mississauga, Ontario L4W 2V5

giving the model number, serial number and date of purchase of your product and the name and address of the authorized Roper dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR ROPER'S EXPRESSED WARRANTIES. Some states do not allow the limitation of consequential damages or limitation of how long an implied warranty may last, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may have other rights which vary from state to state.

This is a Limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

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- NOTE -

A SPARK ARRESTER MUFFLER is available as an accessory part for your Tiller. (See Repair Parts Section, page 15 of this Manual). Check legal requirements in your area.