

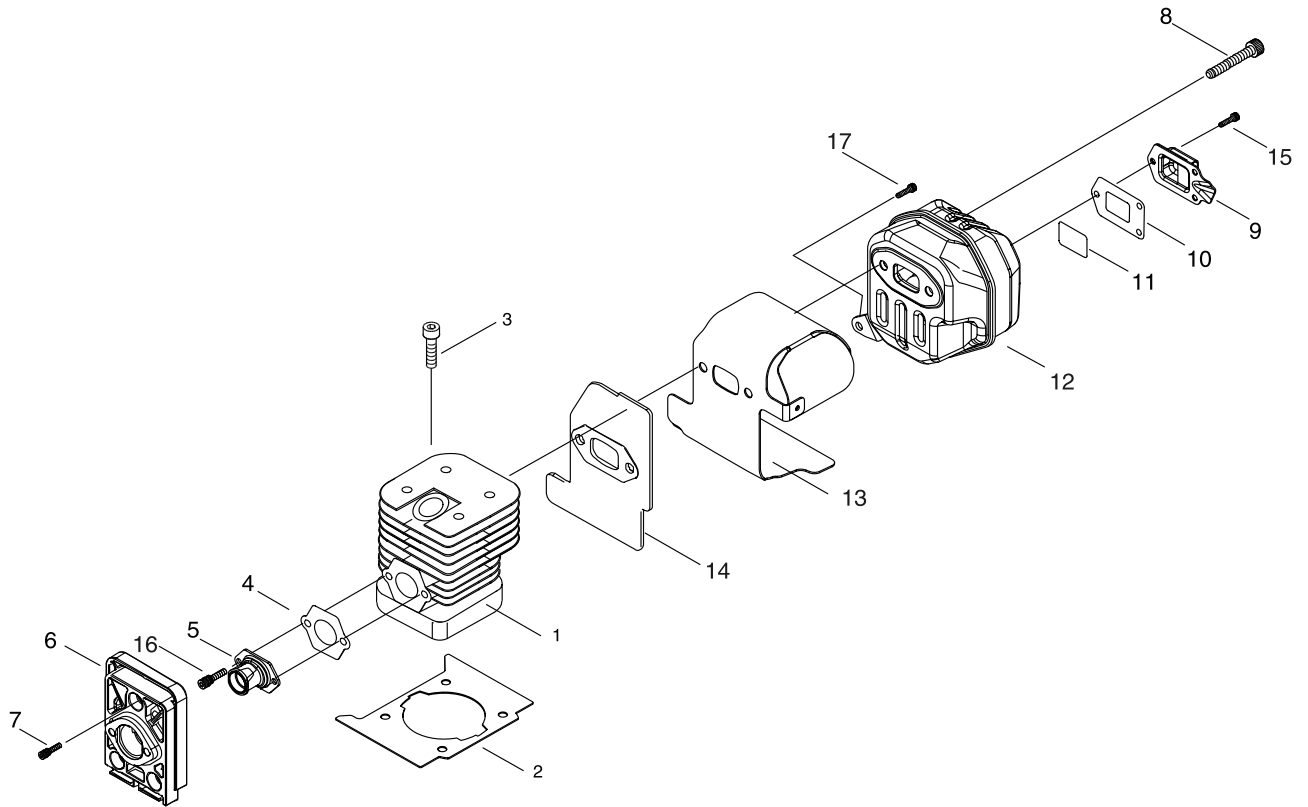


PARTS CATALOG

TRIMMER/BRUSHCUTTER SRM-420ES/U(37)

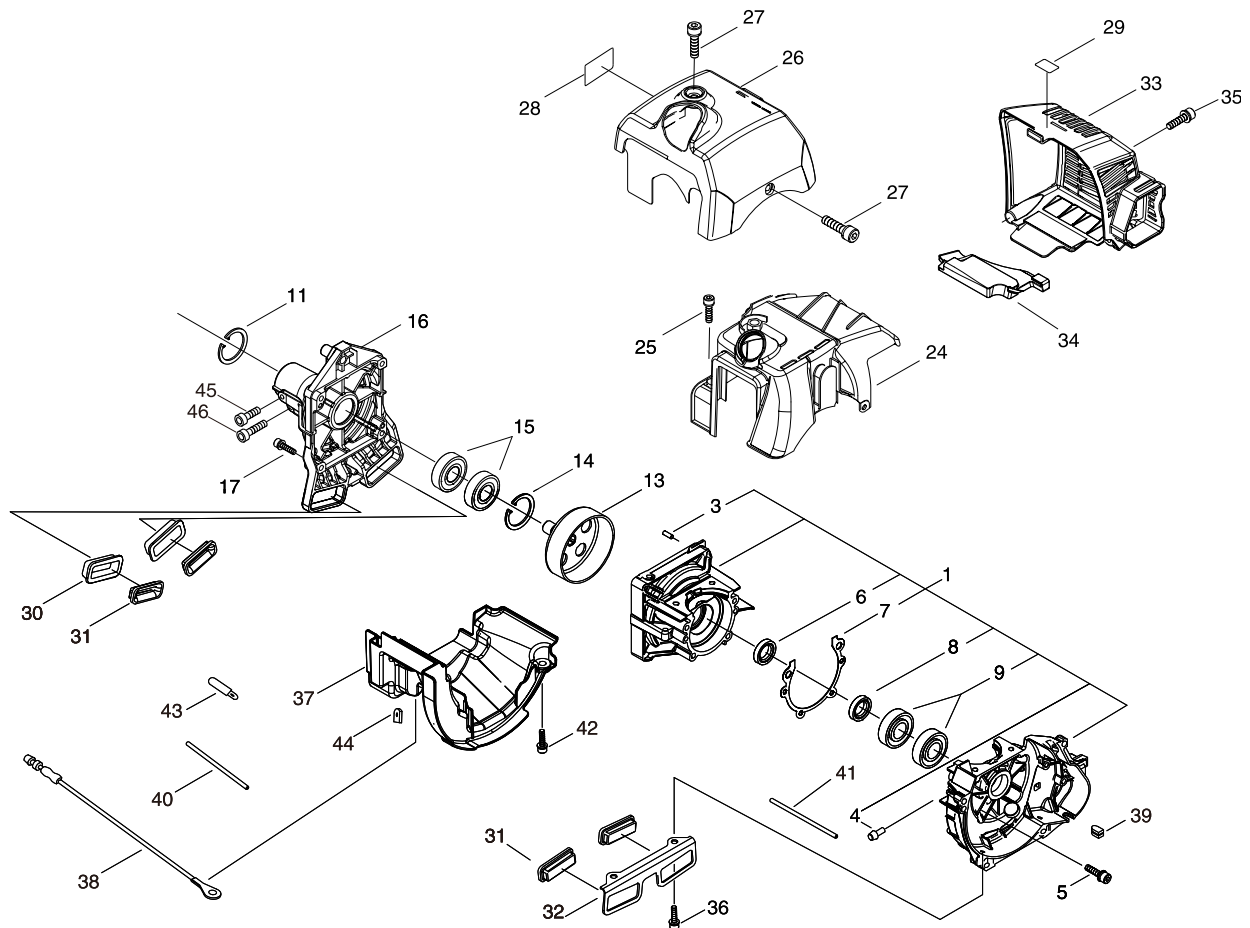


SRM-420ES/U(37) 1 CYLINDER, MUFFLER



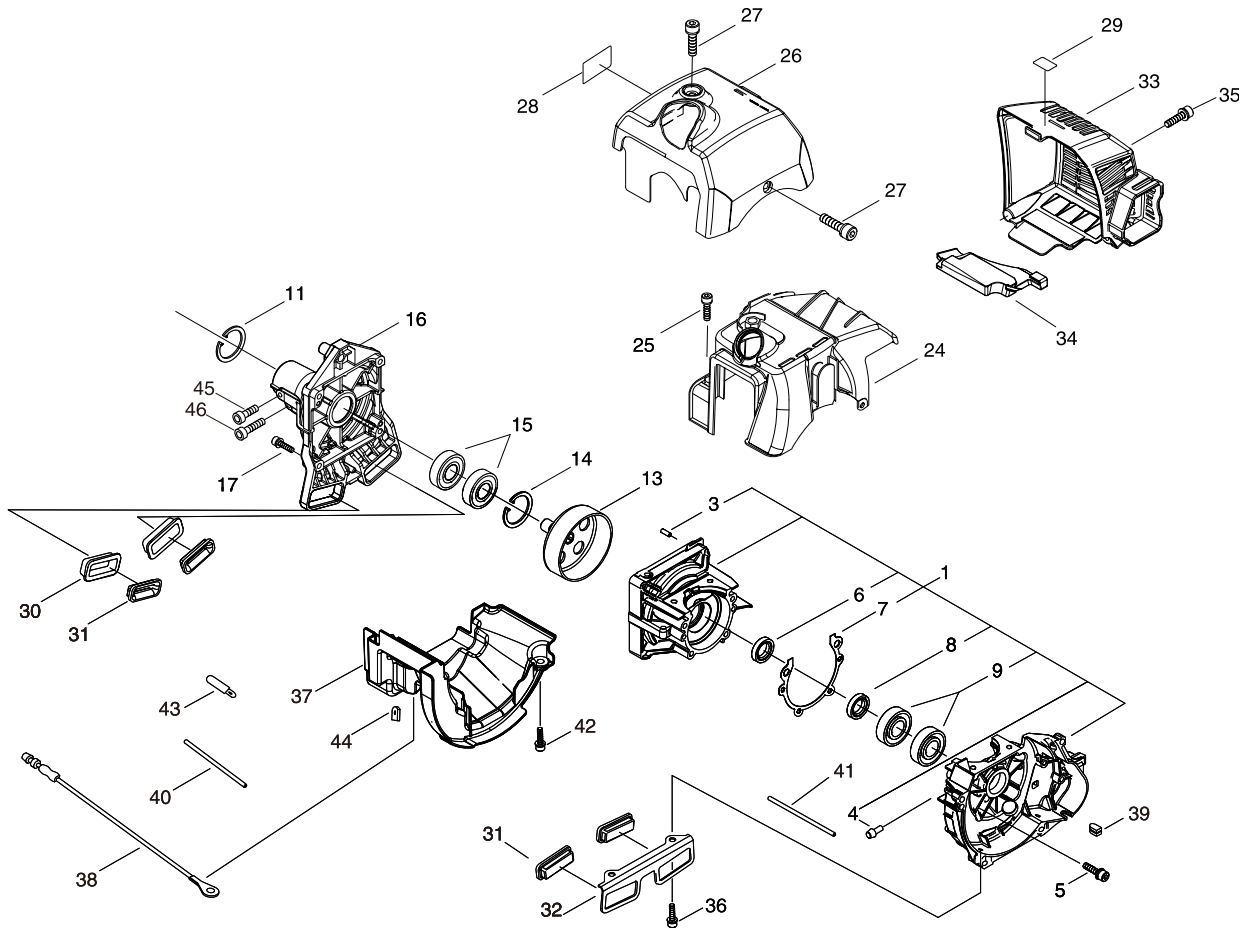
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		A130-002070	1	CYLINDER	
2		V100-000760	1	GASKET,CYL	
3		V805-000210	4	BOLT, TORX 5	
4		V103-001620	1	GASKET,INTAKE	
5		A202-000250	1	BELLOWS, INTAKE	
6		A200-000990	1	INSULATOR, INTAKE	
7		V835-000030	3	BOLT, TORX 5	
8		V806-000050	2	BOLT, TORX 6	
9		A313-001910	1	GUIDE, EXHAUST	
10		V104-002040	1	GASKET,EXHAUST	
11		145862-40630	1	SCREEN, MUFFLER	
12		A300-001700	1	MUFFLER, EXHAUST	
13		V104-002020	1	GASKET,EXHAUST	
14		V104-002030	1	GASKET,EXHAUST	
15		V804-000080	3	BOLT, TORX 4	
16		V835-000010	2	BOLT, TORX 5	
17		V805-000250	1	BOLT, TORX 5	

SRM-420ES/U(37) 2 CRANKCASE, FANCOVER



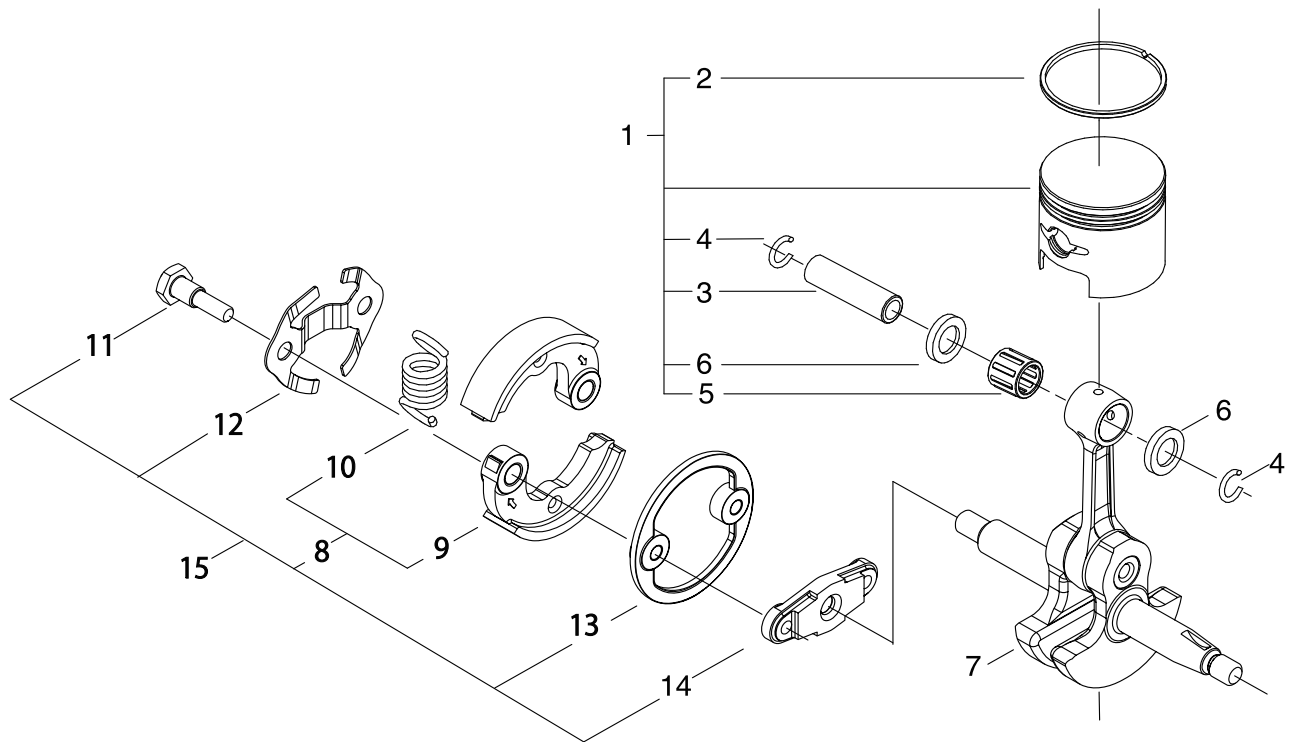
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		P021-041380	1	CRANKCASE SET	
3	+	100215-03930	4	PIN, DOWEL	
4	+	130113-12330	1	CONNECTER	
6	+	V505-000020	1	SEAL,OIL 12	
7	+	V102-000250	1	GASKET,CRANKCASE	
8	+	100213-05530	1	OILSEAL	
9	+	900888-36201	2	BEARING, BALL 6201	
5		V805-000290	4	BOLT, TORX 5	
11		900701-00012	1	CIRCLIP 12	
13		A556-001540	1	DRUM, CLUTCH	
14		900702-00028	1	CIRCLIP 28	
15		94018-46001	2	BEARING, BALL	
16		A570-000290	1	CASE,CLUTCH	
17		V805-000170	4	BOLT, TORX 5	
24		A160-002620	1	COVER,CYLINDER	
25		V835-000000	1	BOLT, TORX 5	
26		A160-002630	1	COVER,CYLINDER	
27		V835-000000	2	BOLT, TORX 5	
28		X547-002290	1	LABEL,ECHO	
29		X505-002310	1	LABEL,CAUTION	
30		V423-000090	2	HOLDER,CUSHION	
31		131920-61830	4	CUSHION, FUEL TANK	
32		A393-000300	1	BRACKET,FUEL TANK	
33		A320-000970	1	COVER,MUFFLER	
34		V541-000540	1	SEAL	
35		V805-000260	2	BOLT, TORX 5	

SRM-420ES/U(37) 2 CRANKCASE, FANCOVER



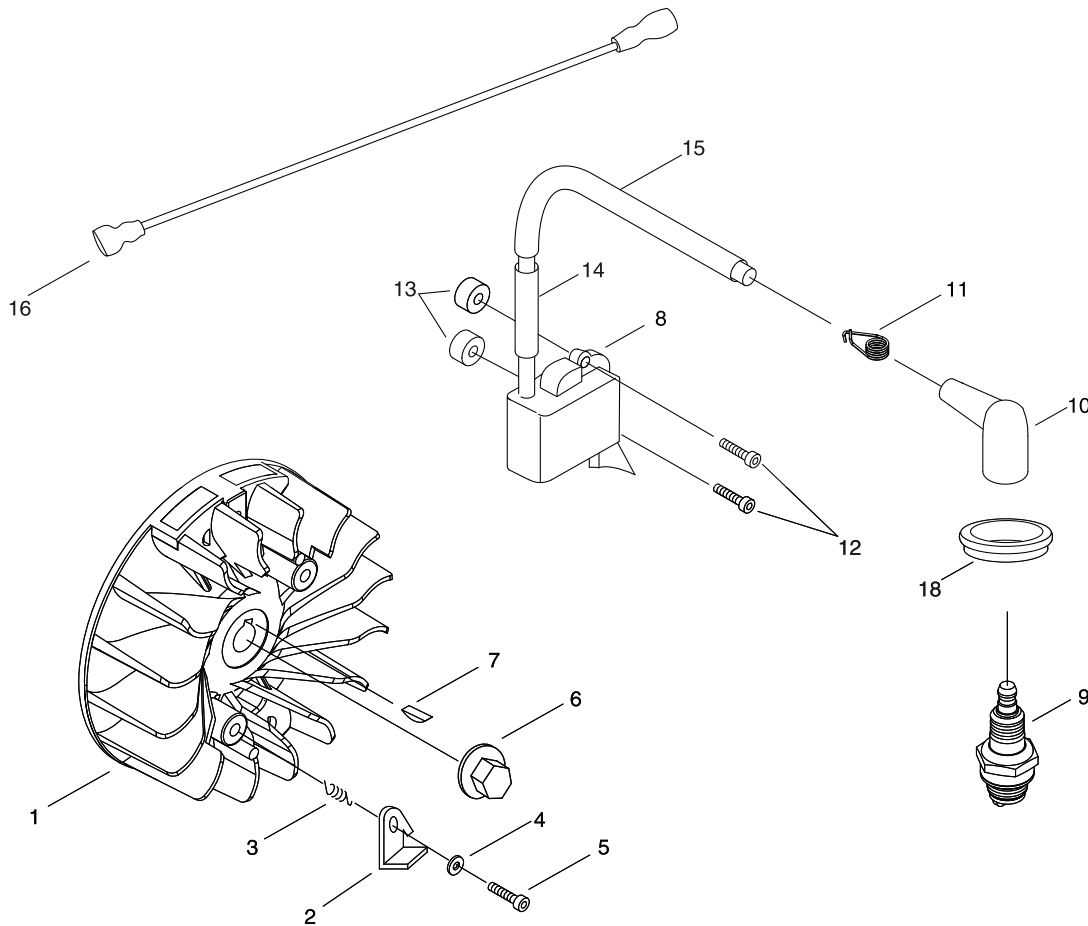
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
36		V805-000150	2	BOLT, TORX 5	
37		A209-000740	1	PLATE, INSULATOR	
38		V485-002570	1	LEAD	
39		156114-07320	1	GROMMET	
40		V475-007610	1	TUBE	
41		V471-004040	1	PIPE	
42		V835-000000	2	BOLT, TORX 5	
43		159116-21231	1	CLAMP	
44		156110-04920	1	BUSHING	
45		V805-000130	1	BOLT, TORX 5	
46		V805-000160	1	BOLT, TORX 5	

SRM-420ES/U(37) 3 CRANKSHAFT, PISTON



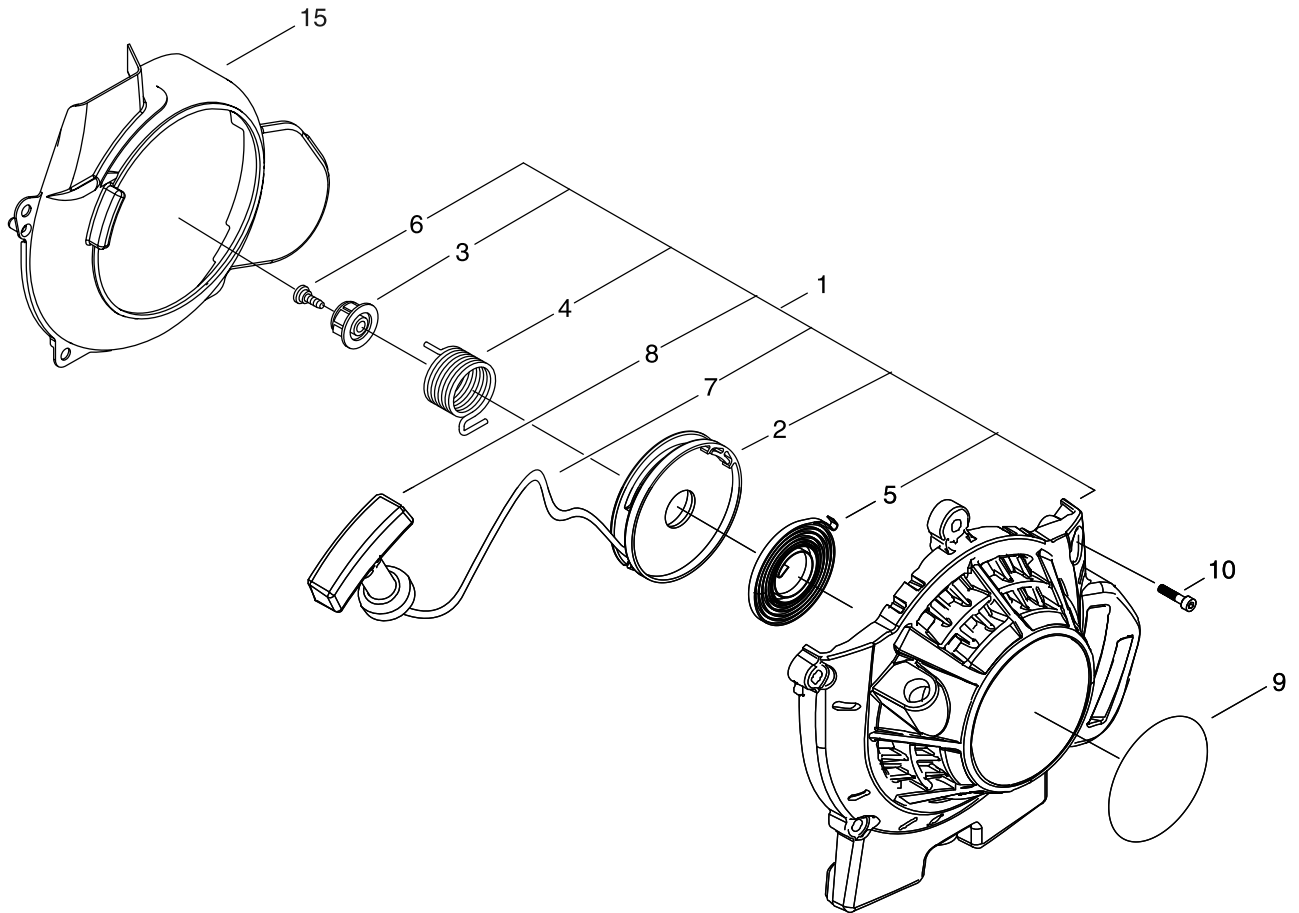
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		P021-041390	1	PISTON KIT	
2	+	A101-000160	2	RING, PISTON	
3	+	V608-000000	1	PIN,ENG 10	
4	+	V580-000010	2	RING,END	
5	+	100012-19830	1	BEARING, NEEDLE	
6	+	100014-17330	2	SPACER, PISTON PIN	
7		A011-001230	1	CRANKSHAFT,ASY	
15		P021-041140	1	CLUTCH ASY	
8	+	P021-041130	1	CLUTCH SHOE SET	
9	++	A553-000170	2	ARM, CLUTCH	
10	++	A566-000230	1	SPRING, CLUTCH	
11	+	A557-000190	2	SHAFT, CLUTCH	
12	+	V453-000230	1	SPRING,FLAT	
13	+	V376-001980	1	SPACER	
14	+	A552-000390	1	HUB, CLUTCH	

SRM-420ES/U(37) 4 MAGNETO



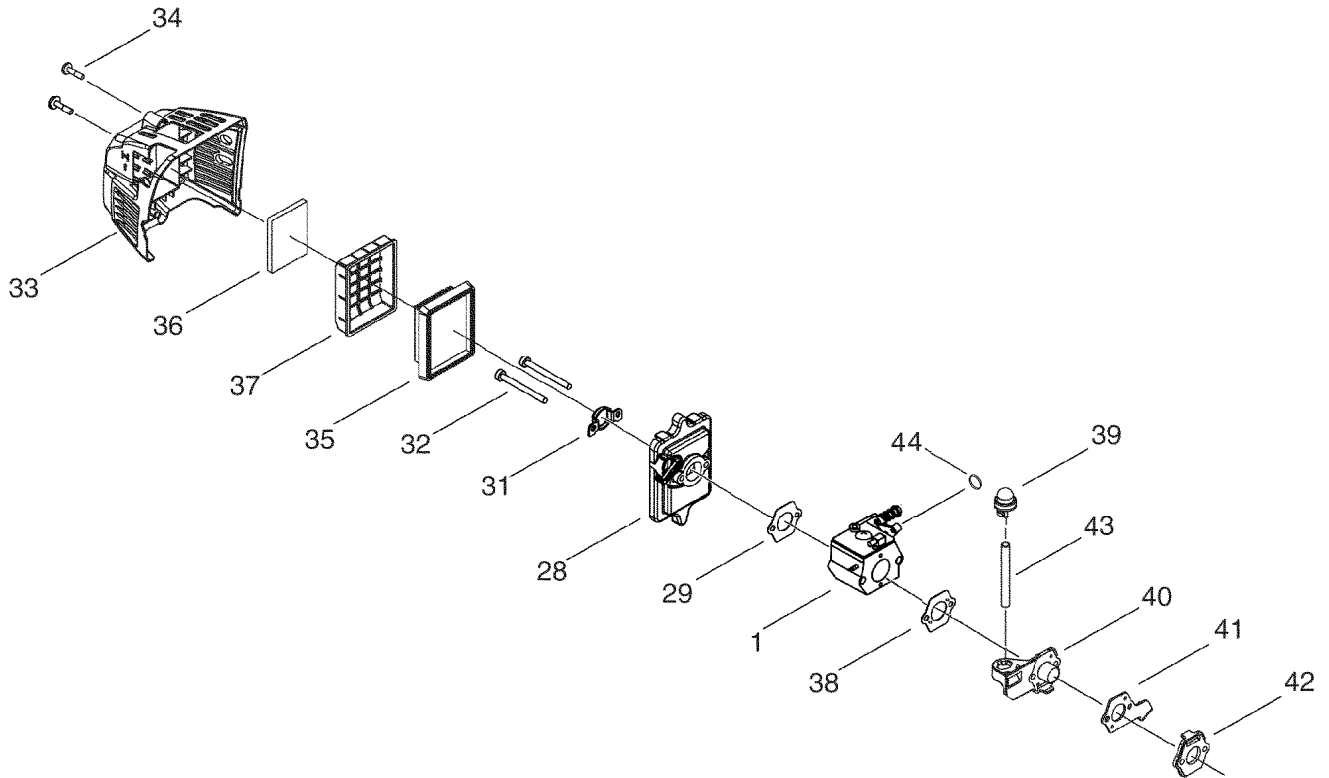
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		A409-001210	1	ROTOR, MAGNETO	
2		A514-000280	2	PAWL	
3		V452-001470	2	SPRING,TORSION	
4		177247-04630	2	SPACER, RATCHET	
5		V805-000140	2	BOLT, TORX 5	
6		92105-08000	1	NUT, FLANGE	
7		100142-12330	1	KEY, WOODRUFF	
8		A411-001370	1	COIL, IGNITION	
9		A425-000000	1	SPARKPLUG	
10		A427-000060	1	CAP,SPARK PLUG	
11		A426-000010	1	TERMINAL,SPARKPLUG	
12		V805-000150	2	BOLT, TORX 5	
13		V353-000630	2	COLLAR,5	
14		V475-007540	1	TUBE	
15		V475-007550	1	TUBE	
16		V485-002331	1	LEAD	
18		A429-000090	1	COVER,CAP	

SRM-420ES/U(37) 5 RECOIL STARTER



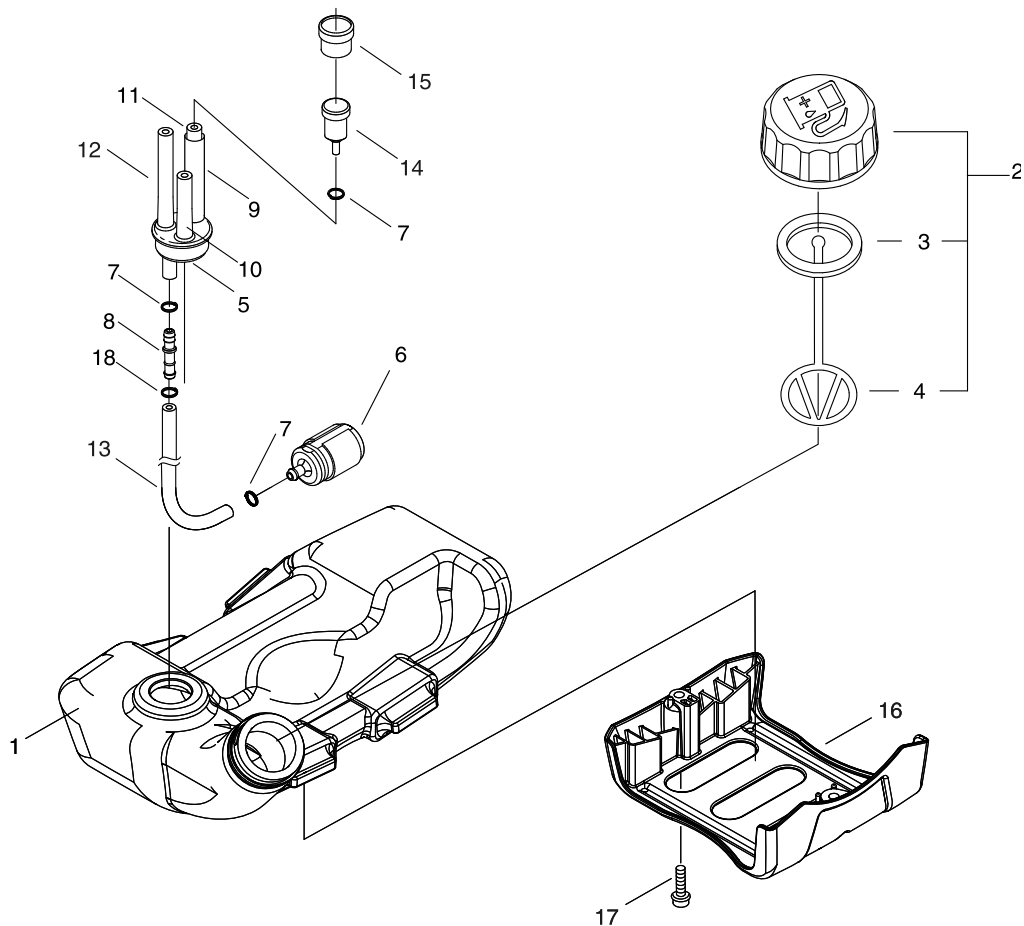
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		A051-002630	1	STARTER, RECOIL ASY	
2	+	P022-023140	1	DRUM, STARTER	
3	+	P022-033830	1	CAM	
4	+	P022-023120	1	SPRING, DAMPER	
5	+	P022-004680	1	SPRING, SPIRAL	
6	+	P022-023110	1	SCREW	
7	+	P022-023100	1	ROPE, STARTER	
8	+	177228-27030	1	GRIP, STARTER	
9		X502-000900	1	LABEL, ECHO	
10		V835-000030	4	BOLT, TORX 5	
15		A172-002240	1	COVER, FAN	

SRM-420ES/U(37) 6 AIR CLEANER



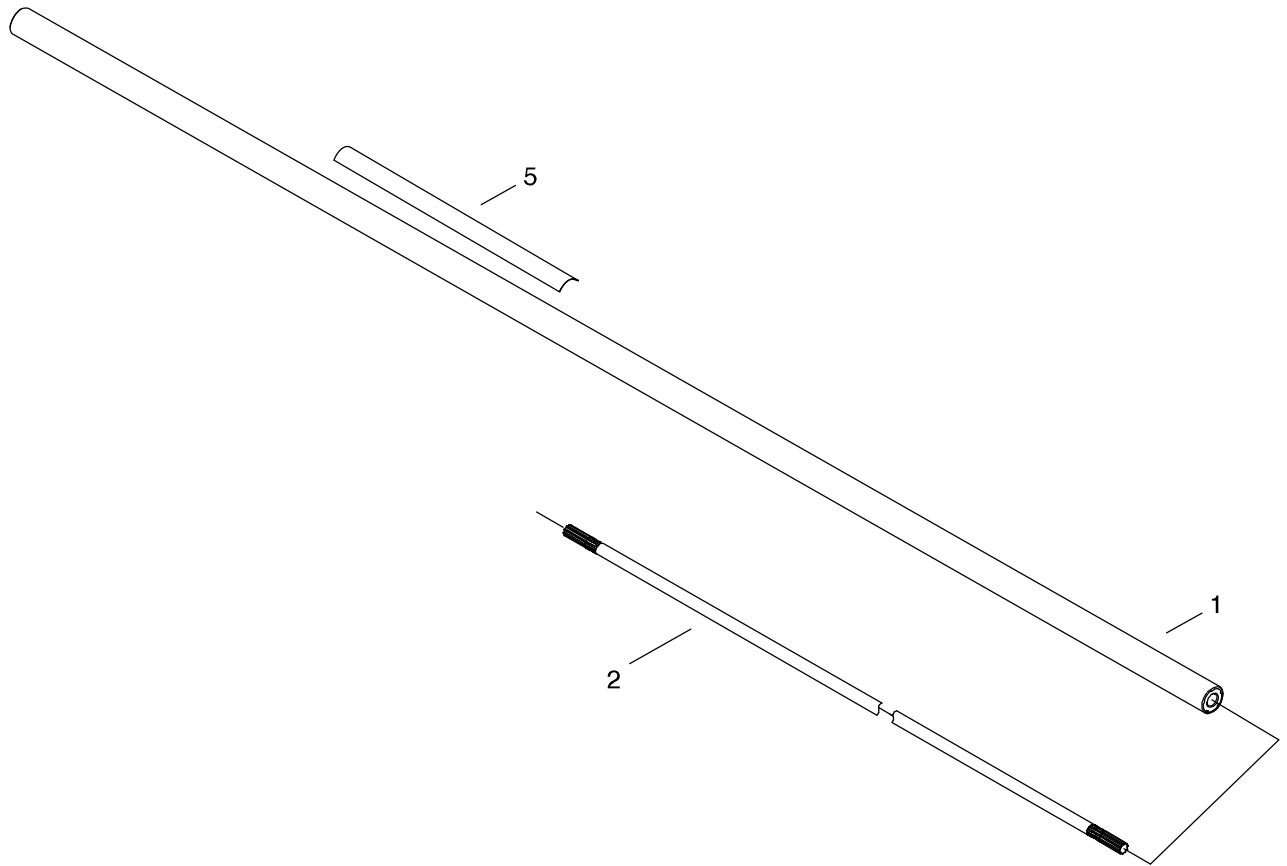
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		A021-003840	1	CARBURETOR,DIAPHRAGM	
28		P021-041410	1	CLEANER CASE ASY	
29		V103-001600	1	GASKET,INTAKE	
31		A244-000290	1	PLATE, PREVENT	
32		V805-000100	2	BOLT, TORX 5	
33		A232-001620	1	LID,CLEANER	
34		V253-000100	2	SCREW,5	
35		A226-001730	1	ELEMENT,AIR FILTER	
36		A226-001740	1	ELEMENT, AIR FILTER	
37		A227-000040	1	PLATE, ELEMENT	
38		V103-001610	1	GASKET,INTAKE	
39		123181-39130	1	PUMP, PRIMER	
40		A209-000730	1	PLATE, INSULATOR	
41		C487-000410	1	HOLDER, CABLE	
42		A209-000720	1	PLATE, INSULATOR	
43		V471-004050	1	PIPE	
44		V490-000440	1	CLIP	

SRM-420ES/U(37) 7 FUEL TANK



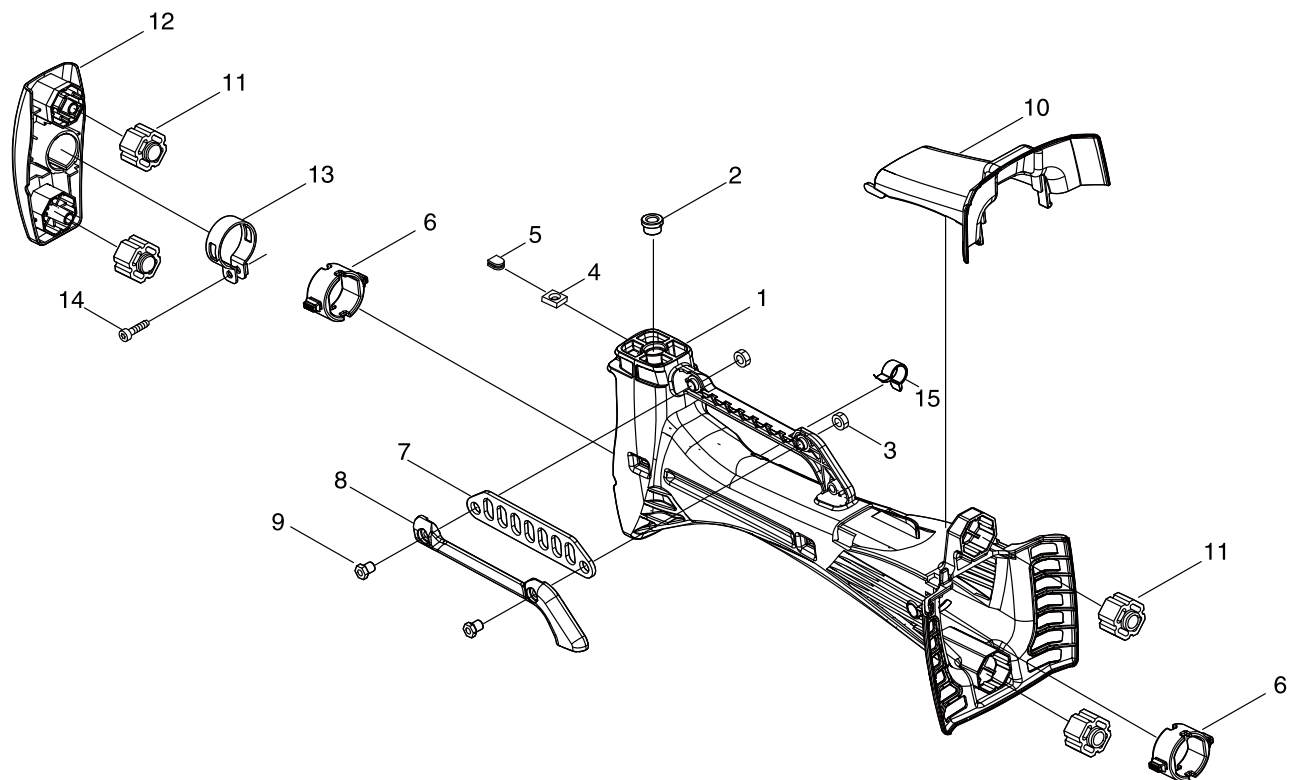
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		A350-002020	1	TANK, FUEL	
2		P021-012210	1	CAP,FUEL ASY	
3	+	131016-55830	1	GASKET, FUEL CAP	
4	+	A365-000060	1	CONNECTOR,CAP	
5		132115-55930	1	GROMMET, FUEL	
6		A369-000000	1	STRAINER, FUEL	
7		132013-09820	3	CLIP	
8		V186-000510	1	JOINT,PIPE	
9		V475-007610	1	TUBE	
10		V471-003950	1	PIPE	
11		130110-16430	1	PIPE, IMPULSE	
12		V471-002310	1	PIPE	
13		V470-000840	1	PIPE	
14		131300-56431	1	VENT ASSEMBLY, FUEL	
15		131328-40630	1	COVER, VENT	
16		A175-000330	1	STAND	
17		V835-000000	2	BOLT, TORX 5	
18		130111-00530	1	CLIP	

SRM-420ES/U(37) 8 MAIN PIPE



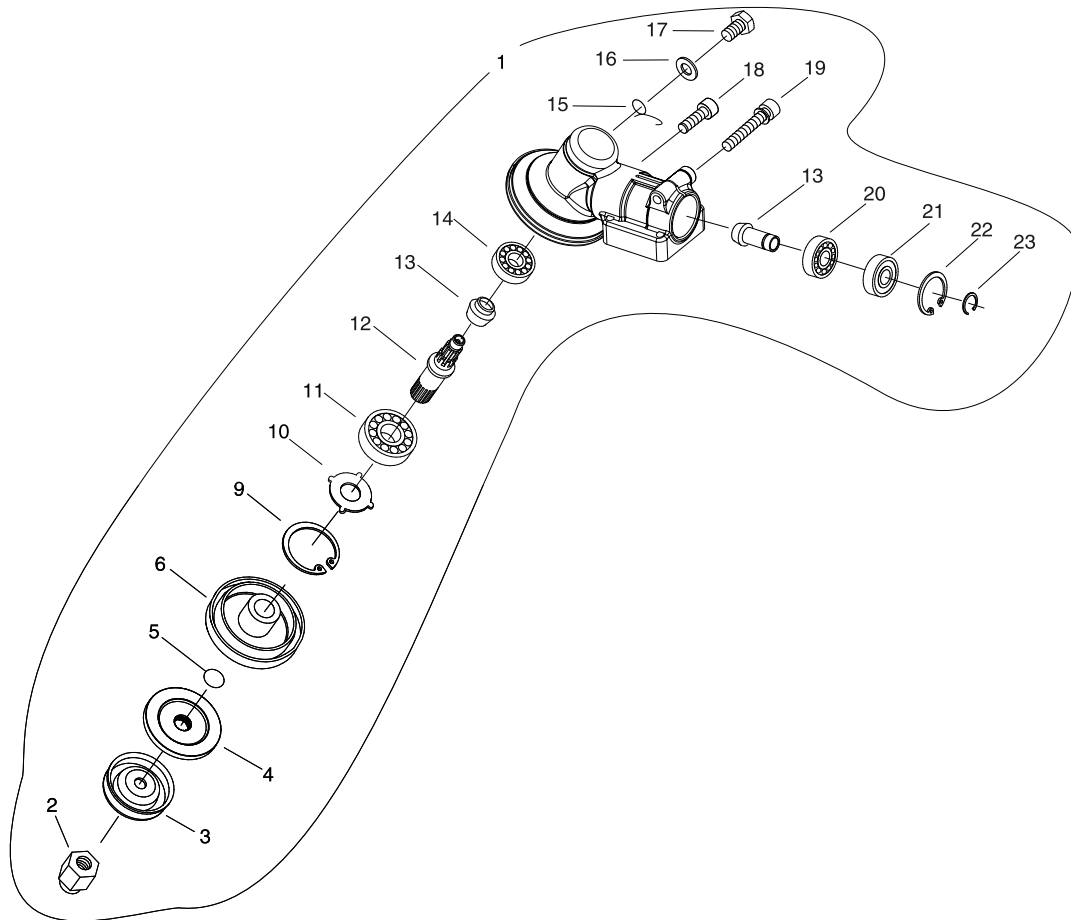
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		C050-002440	1	PIPE, MAIN	
2		610011-49931	1	SHAFT, DRIVE	
5		890617-43130	1	LABEL, CAUTION	

SRM-420ES/U(37) 9 SUPPORT, HANDLE



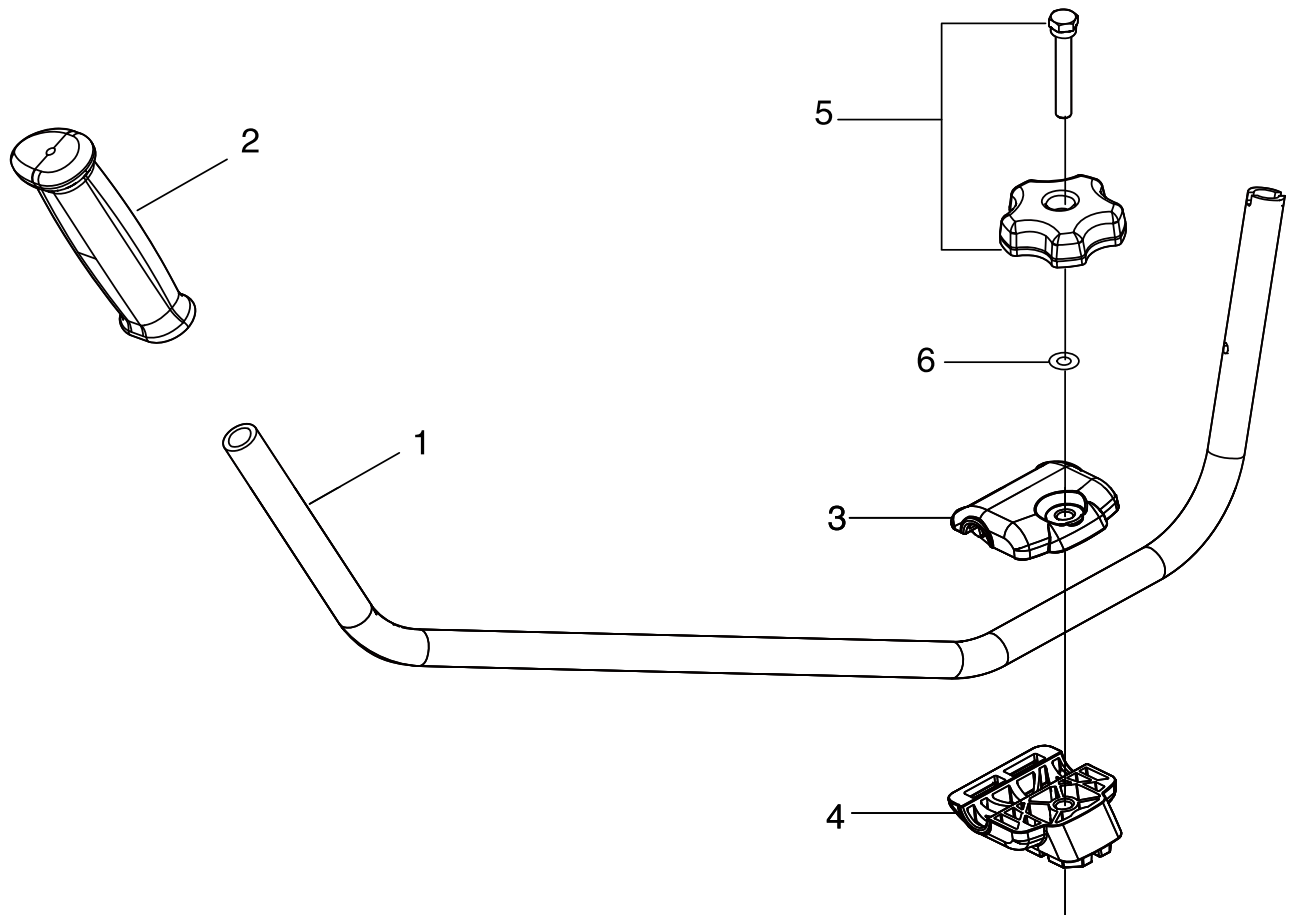
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		C415-000170	1	SUPPORTER, HANDLE	
2		V355-000750	1	COLLAR,8	
3		V263-000020	2	NUT,5	
4		900565-50008	1	NUT	
5		101538-28230	1	GROMMET,PLUG	
6		C427-000050	2	STOPPER, HANDLE	
7		V150-003590	1	PLATE,EYE	
8		C648-000030	1	HOLDER,LIFTING	
9		V805-000150	2	BOLT, TORX 5	
10		C480-000140	1	GUIDE, CABLE	
11		V420-004100	4	CUSHION	
12		C610-000060	1	FIXTURE, CUSHION	
13		V495-002880	1	BAND	
14		V805-000150	1	BOLT, TORX 5	
15		V490-001220	1	CLIP	

SRM-420ES/U(37) 10 GEAR CASE



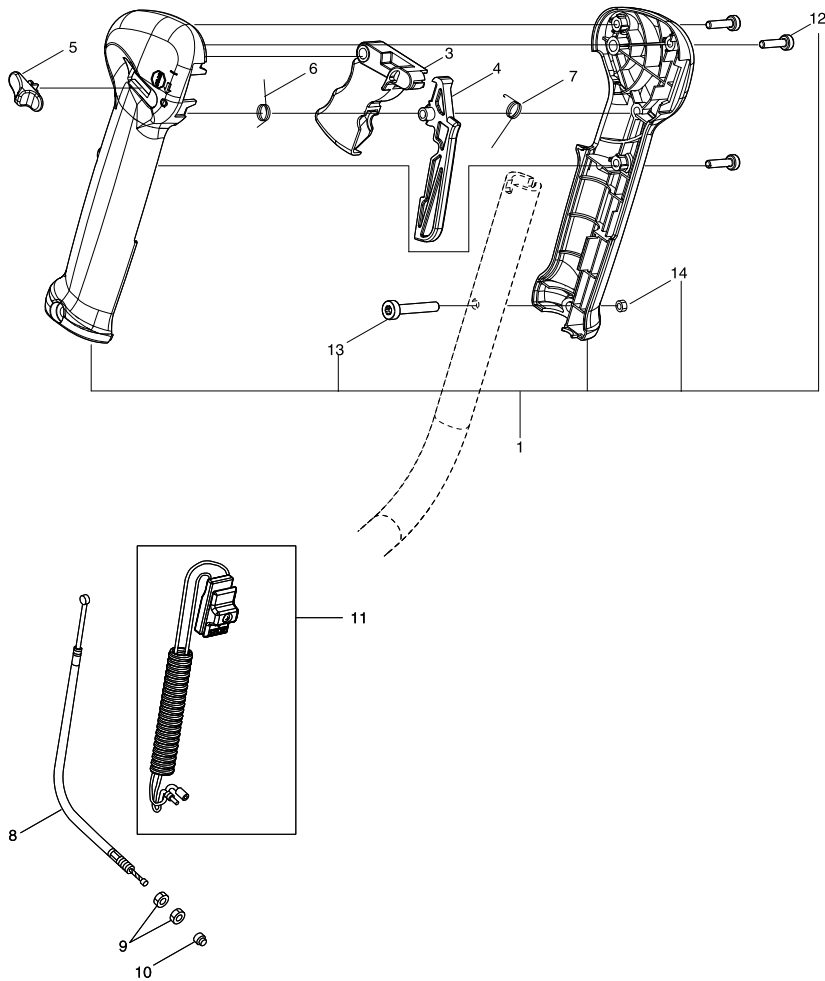
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		P021-041340	1	CASE, GEAR	
2	+	610320-52130	1	NUT 10	
3	+	699229-56830	1	PLATE, COVER	
4	+	610314-52130	1	PLATE, ADAPTER (L)	
5	+	900720-00012	1	O-RING 12	
6	+	610313-52932	1	FIXTURE, BLADE	
9	+	900702-00032	1	CIRCLIP 32	
10	+	610444-56830	1	WASHER	
11	+	900812-06201	1	BEARING, BALL 6201	
12	+	610310-56931	1	SHAFT, P.T.O.	
13	+	610300-56930	1	GEAR SET	
14	+	900810-00629	1	BEARING, BALL 629	
15	+	V452-001310	1	SPRING, TORSION	
16	+	900603-50008	1	WASHER	
17	+	610434-50031	1	BOLT 8*8	
18	+	V805-000130	1	BOLT, TORX 5	
19	+	V806-000100	1	BOLT, TORX 6	
20	+	900800-06001	1	BEARING, BALL 6001	
21	+	900803-06001	1	BEARING, BALL 6001	
22	+	900702-00028	1	CIRCLIP 28	
23	+	900701-00012	1	CIRCLIP 12	

SRM-420ES/U(37) 11 HANDLE



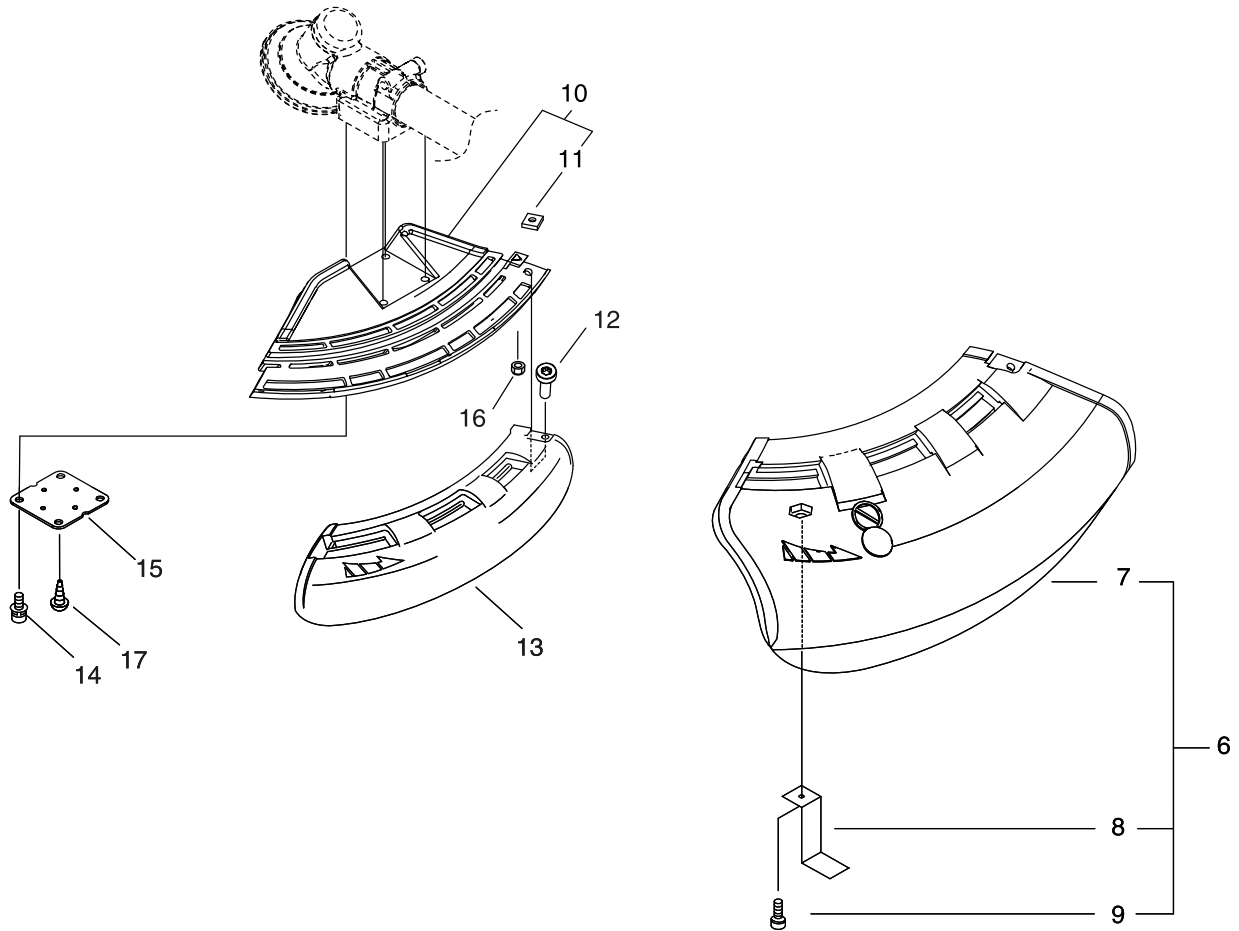
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		C400-001320	1	HANDLE, FRONT	
2		C403-000031	1	GRIP,HANDLE	
3		C423-000910	1	FIXTURE, HANDLE	
4		C423-000920	1	FIXTURE, HANDLE	
5		V299-000110	1	KNOB,FASTENER	
6		175049-03920	1	WASHER	

SRM-420ES/U(37) 12 THROTTLE



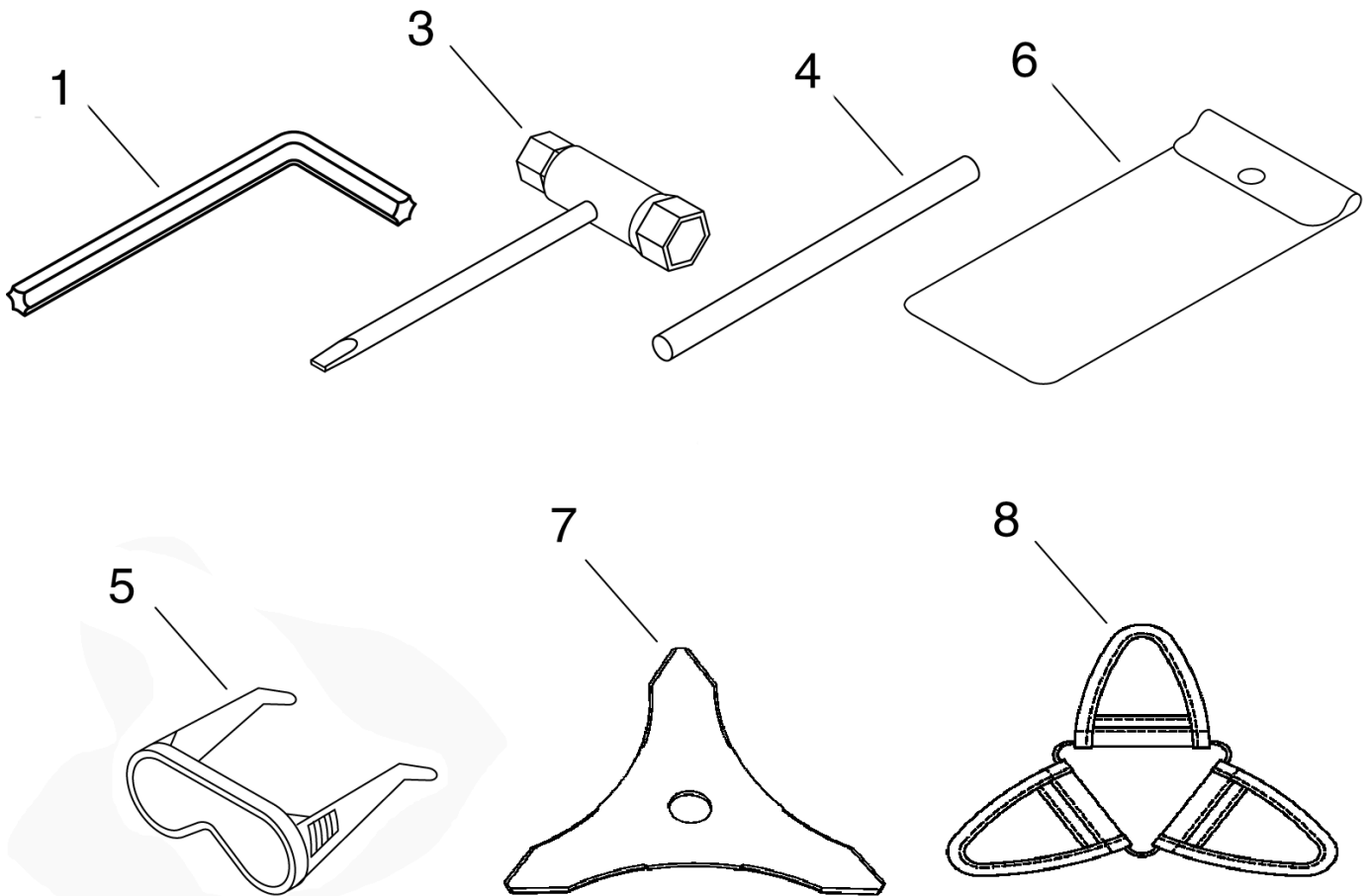
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		P021-016210	1	GRIP ASY,HANDLE	
12	+	V804-000010	3	BOLT, TORX 4	
13	+	V805-000050	1	BOLT, TORX 5	
14	+	900500-00005	1	NUT 5	
3		C450-000270	1	CONTROL, THROTTLE	
4		C460-000111	1	LOCKOUT, THROTTLE	
5		C463-000020	1	KNOB, LATCH	
6		V452-000360	1	SPRING,TORSION	
7		V452-000350	1	SPRING,TORSION	
8		V430-004240	1	CABLE,BOWDEN	
9		900502-00006	2	NUT 6 (3N)	
10		V494-000080	1	CAP	
11		P021-041470	1	SWITCH,ON OFF ASY	

SRM-420ES/U(37) 13 SHIELD



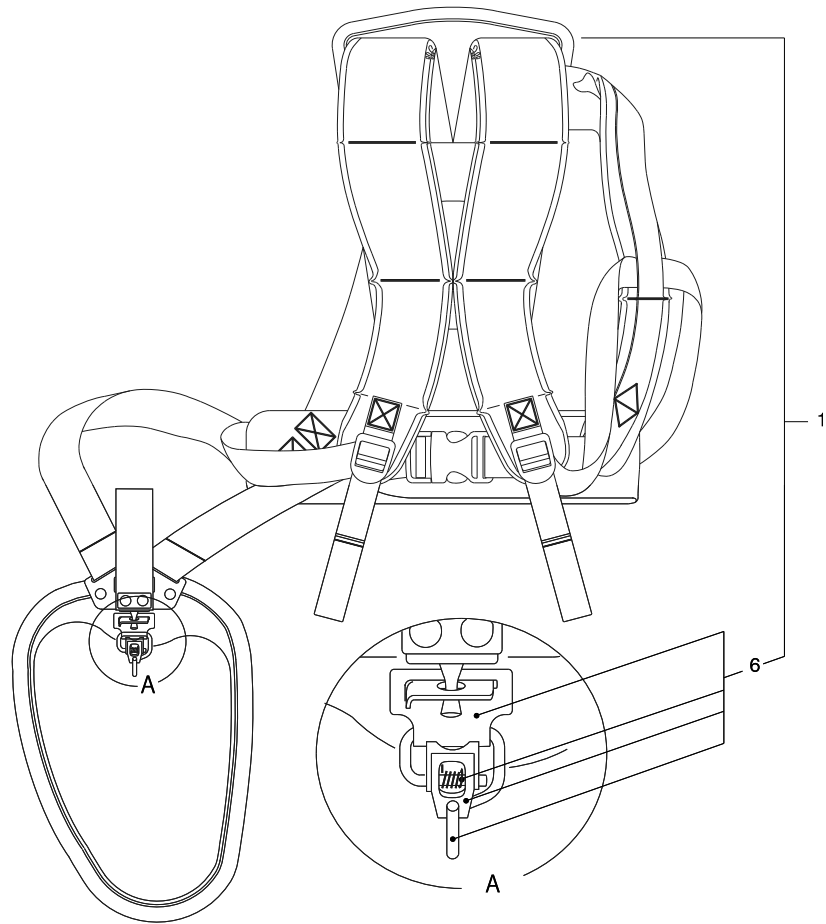
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
6		P021-041320	1	SHIELD ASY, BLADE	
7	+	C550-000570	1	SHIELD, BLADE	
8	+	C554-000030	1	KNIFE, CORD	
9	+	V805-000150	1	BOLT, TORX 5	
10		C550-000511	1	SHIELD, BLADE	
11	+	900565-00005	1	NUT	
12		V805-000170	1	BOLT, TORX 5	
13		C550-000551	1	SHIELD, BLADE	
14		V805-000260	4	BOLT, TORX 5	
15		C552-000200	1	PLATE, SHIELD	
16		900562-00005	1	NUT, LOCK	
17		91316-04010	1	SCREW	

SRM-420ES/U(37) 14 TOOLS



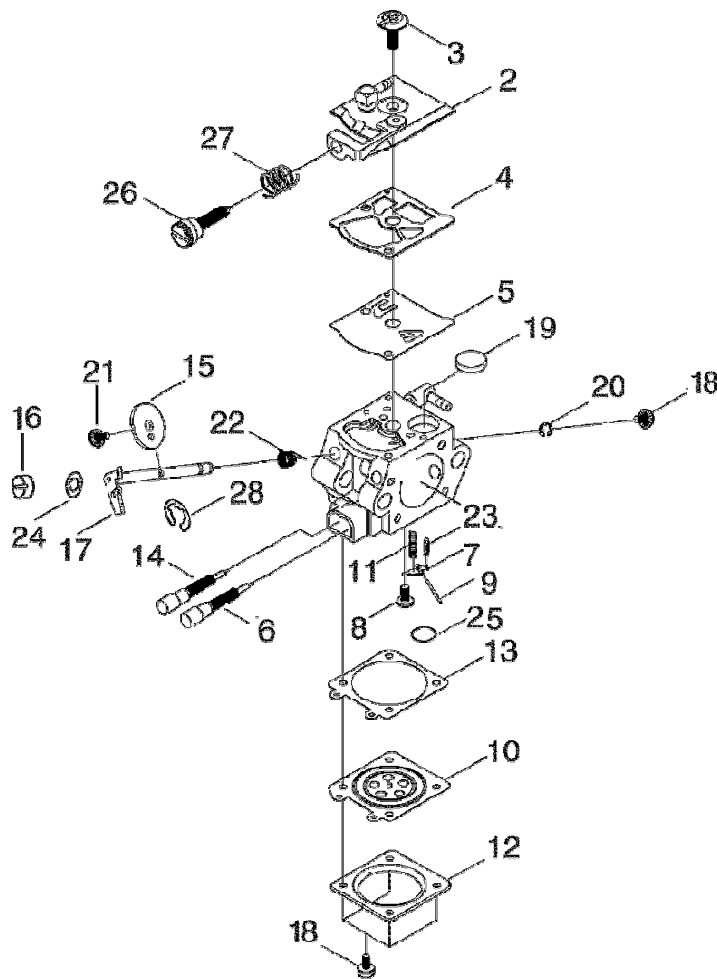
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		X605-000170	1	TOOL,L WRENCH	
3		X602-000020	1	TOOL,WRENCH	
4		X606-000080	1	TOOL,BAR	
5		X690-000050	1	GOGGLE	
6		898510-07130	1	BAG, TOOL	
7		P021-014320	1	SAW,BUSH CUTTER	
8		X495-000270	1	SCABBARD,BLADE	

SRM-420ES/U(37) 15 HARNESS



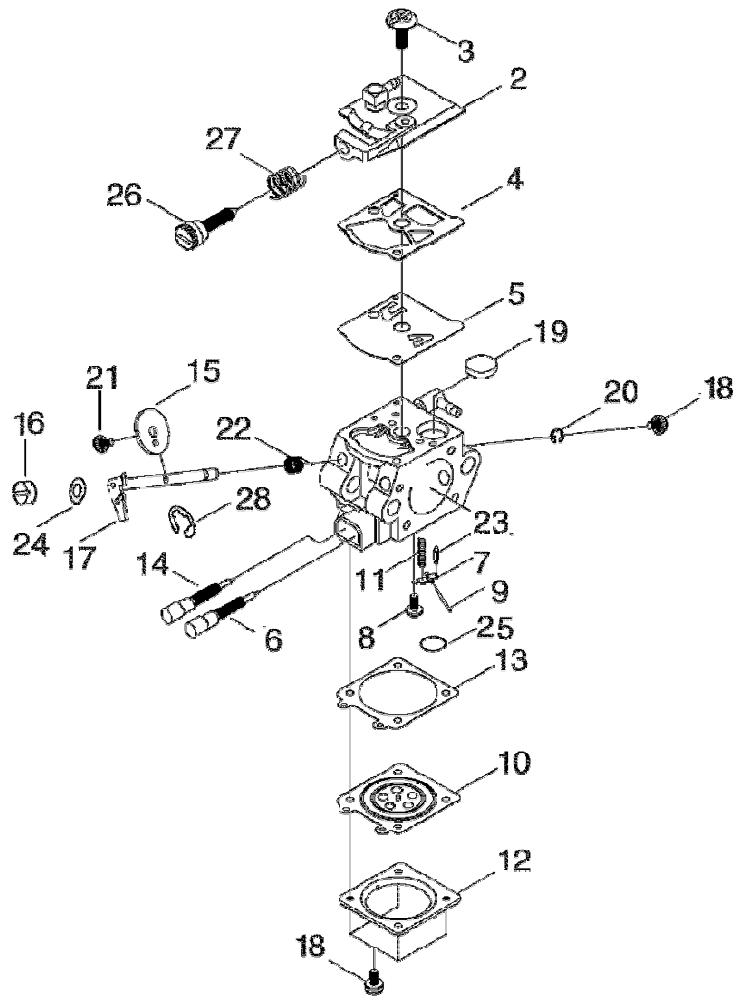
KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
1		C062-000510	1	HARNESS, SHOULDER	
6	+	P021-041300	1	HOOK ASSY	

SRM-420ES/U(37) 16 CARBURETOR



KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
		A021-003840	1	CARBURETOR,DIAPHRAGM	
2	+	P003-003930	1	COVER, FUEL PUMP	
3	+	123110-03930	1	SCREW, PUMP COVER	
4	+	123125-15030	1	GASKET, FUEL PUMP	
5	+	P003-001930	1	DIAPHRAGM	
6	+	P003-002270	1	NEEDLE	
7	+	123123-03930	1	LEVER, METERING	
8	+	123139-03930	1	SCREW, M. LEVER PIN	
9	+	123138-03930	1	PIN, METERING LEVER	
10	+	P003-001850	1	DIAPHRAGM, METERING	
11	+	123122-03660	1	SPRING, METER. LEVER	
12	+	123142-03930	1	COVER, M. DIAPHRAGM	
13	+	123140-03930	1	GASKET, M. DIAPHRAGM	
14	+	P003-004460	1	NEEDLE	
15	+	123116-05960	1	VALVE, THROTTLE	
16	+	123172-26030	1	SWIVEL	
17	+	P003-005020	1	SHAFT ASM THROTTLE	
18	+	123130-02960	5	SCREW	
19	+	123126-10631	1	SCREEN, INLET	
20	+	123127-03930	1	CLIP, THROTTLE SHAFT	
21	+	P003-002380	1	SCREW	
22	+	123113-47530	1	SPRING, THR. RTN.	
23	+	123137-19830	1	VALVE, INLET NEEDLE	
24	+	123149-54230	1	WASHER	
25	+	123146-10631	1	PLUG, WELCH	
26	+	123134-04260	1	SCREW, IDLE ADJUST	

SRM-420ES/U(37) 16 CARBURETOR



KEY	LV	PART NUMBER	Q'TY	DESCRIPTION	REMARKS
27	+	123133-04260	1	SPRING, IDLE ADJUST	
28	+	123127-10630	1	RETAINING, SPRING	

Index

Patrs Number	Key No.	Patrs Number	Key No.	Patrs Number	Key No.
100012-19830	3 - 5	610434-50031	10 - 17	A365-000060	7 - 4
100014-17330	3 - 6	610444-56830	10 - 10	A369-000000	7 - 6
100142-12330	4 - 7	699229-56830	10 - 3	A393-000300	2 - 32
100213-05530	2 - 8	890617-43130	8 - 5	A409-001210	4 - 1
100215-03930	2 - 3	898510-07130	14 - 6	A411-001370	4 - 8
101538-28230	9 - 5	900500-00005	12 - 14	A425-000000	4 - 9
123110-03930	16 - 3	900502-00006	12 - 9	A426-000010	4 - 11
123113-47530	16 - 22	900562-00005	13 - 16	A427-000060	4 - 10
123116-05960	16 - 15	900565-00005	13 - 11	A429-000090	4 - 18
123122-03660	16 - 11	900565-50008	9 - 4	A514-000280	4 - 2
123123-03930	16 - 7	900603-50008	10 - 16	A552-000390	3 - 14
123125-15030	16 - 4	900701-00012	2 - 11	A553-000170	3 - 9
123126-10631	16 - 19	900701-00012	10 - 23	A556-001540	2 - 13
123127-03930	16 - 20	900702-00028	2 - 14	A557-000190	3 - 11
123127-10630	16 - 28	900702-00028	10 - 22	A566-000230	3 - 10
123130-02960	16 - 18	900702-00032	10 - 9	A570-000290	2 - 16
123133-04260	16 - 27	900720-00012	10 - 5	C050-002440	8 - 1
123134-04260	16 - 26	900800-06001	10 - 20	C062-000510	15 - 1
123137-19830	16 - 23	900803-06001	10 - 21	C400-001320	11 - 1
123138-03930	16 - 9	900810-00629	10 - 14	C403-000031	11 - 2
123139-03930	16 - 8	900812-06201	10 - 11	C415-000170	9 - 1
123140-03930	16 - 13	900888-36201	2 - 9	C423-000910	11 - 3
123142-03930	16 - 12	91316-04010	13 - 17	C423-000920	11 - 4
123146-10631	16 - 25	92105-08000	4 - 6	C427-000050	9 - 6
123149-54230	16 - 24	94018-46001	2 - 15	C450-000270	12 - 3
123172-26030	16 - 16	A011-001230	3 - 7	C460-000111	12 - 4
123181-39130	6 - 39	A021-003840	6 - 1	C463-000020	12 - 5
130110-16430	7 - 11	A021-003840	16 -	C480-000140	9 - 10
130111-00530	7 - 18	A051-002630	5 - 1	C487-000410	6 - 41
130113-12330	2 - 4	A101-000160	3 - 2	C550-000511	13 - 10
131016-55830	7 - 3	A130-002070	1 - 1	C550-000551	13 - 13
131300-56431	7 - 14	A160-002620	2 - 24	C550-000570	13 - 7
131328-40630	7 - 15	A160-002630	2 - 26	C552-000200	13 - 15
131920-61830	2 - 31	A172-002240	5 - 15	C554-000030	13 - 8
132013-09820	7 - 7	A175-000330	7 - 16	C610-000060	9 - 12
132115-55930	7 - 5	A200-000990	1 - 6	C648-000030	9 - 8
145862-40630	1 - 11	A202-000250	1 - 5	P003-001850	16 - 10
156110-04920	2 - 44	A209-000720	6 - 42	P003-001930	16 - 5
156114-07320	2 - 39	A209-000730	6 - 40	P003-002270	16 - 6
159116-21231	2 - 43	A209-000740	2 - 37	P003-002380	16 - 21
175049-03920	11 - 6	A226-001730	6 - 35	P003-003930	16 - 2
177228-27030	5 - 8	A226-001740	6 - 36	P003-004460	16 - 14
177247-04630	4 - 4	A227-000040	6 - 37	P003-005020	16 - 17
610011-49931	8 - 2	A232-001620	6 - 33	P021-012210	7 - 2
610300-56930	10 - 13	A244-000290	6 - 31	P021-014320	14 - 7
610310-56931	10 - 12	A300-001700	1 - 12	P021-016210	12 - 1
610313-52932	10 - 6	A313-001910	1 - 9	P021-041130	3 - 8
610314-52130	10 - 4	A320-000970	2 - 33	P021-041140	3 - 15
610320-52130	10 - 2	A350-002020	7 - 1	P021-041300	15 - 6

Index

Patrs Number	Key No.	Patrs Number	Key No.	Patrs Number	Key No.
P021-041320	13 - 6	V494-000080	12 - 10		
P021-041340	10 - 1	V495-002880	9 - 13		
P021-041380	2 - 1	V505-000020	2 - 6		
P021-041390	3 - 1	V541-000540	2 - 34		
P021-041410	6 - 28	V580-000010	3 - 4		
P021-041470	12 - 11	V608-000000	3 - 3		
P022-004680	5 - 5	V804-000010	12 - 12		
P022-023100	5 - 7	V804-000080	1 - 15		
P022-023110	5 - 6	V805-000050	12 - 13		
P022-023120	5 - 4	V805-000100	6 - 32		
P022-023140	5 - 2	V805-000130	2 - 45		
P022-033830	5 - 3	V805-000130	10 - 18		
V100-000760	1 - 2	V805-000140	4 - 5		
V102-000250	2 - 7	V805-000150	2 - 36		
V103-001600	6 - 29	V805-000150	4 - 12		
V103-001610	6 - 38	V805-000150	9 - 14		
V103-001620	1 - 4	V805-000150	9 - 9		
V104-002020	1 - 13	V805-000150	13 - 9		
V104-002030	1 - 14	V805-000160	2 - 46		
V104-002040	1 - 10	V805-000170	2 - 17		
V150-003590	9 - 7	V805-000170	13 - 12		
V186-000510	7 - 8	V805-000210	1 - 3		
V253-000100	6 - 34	V805-000250	1 - 17		
V263-000020	9 - 3	V805-000260	2 - 35		
V299-000110	11 - 5	V805-000260	13 - 14		
V353-000630	4 - 13	V805-000290	2 - 5		
V355-000750	9 - 2	V806-000050	1 - 8		
V376-001980	3 - 13	V806-000100	10 - 19		
V420-004100	9 - 11	V835-000000	2 - 25		
V423-000090	2 - 30	V835-000000	2 - 27		
V430-004240	12 - 8	V835-000000	2 - 42		
V452-000350	12 - 7	V835-000000	7 - 17		
V452-000360	12 - 6	V835-000010	1 - 16		
V452-001310	10 - 15	V835-000030	1 - 7		
V452-001470	4 - 3	V835-000030	5 - 10		
V453-000230	3 - 12	X495-000270	14 - 8		
V470-000840	7 - 13	X502-000900	5 - 9		
V471-002310	7 - 12	X505-002310	2 - 29		
V471-003950	7 - 10	X547-002290	2 - 28		
V471-004040	2 - 41	X602-000020	14 - 3		
V471-004050	6 - 43	X605-000170	14 - 1		
V475-007540	4 - 14	X606-000080	14 - 4		
V475-007550	4 - 15	X690-000050	14 - 5		
V475-007610	2 - 40				
V475-007610	7 - 9				
V485-002331	4 - 16				
V485-002570	2 - 38				
V490-000440	6 - 44				
V490-001220	9 - 15				

YAMABIKO CORPORATION

7-2 SUEHIROCHO 1-CHOME, OHME, TOKYO 198-8760, JAPAN
PHONE: 81-428-32-6118. FAX: 81-428-32-6145.



12Cb
No. 04-347