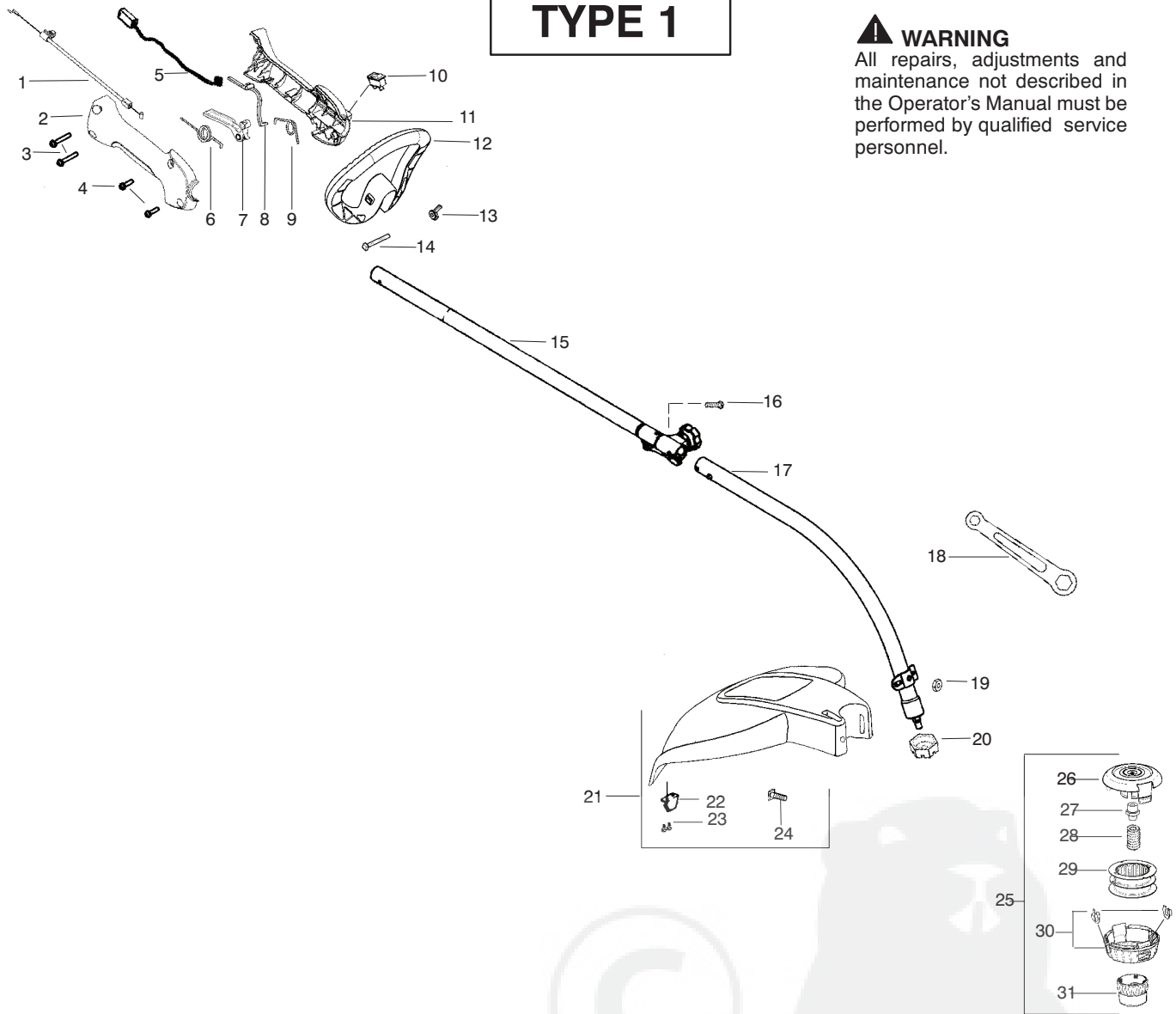


PARTS LIST NO. 545103427		Flymo <small>Electrolux</small> PARTS LIST	MODEL(s) XLT2500
DATE 6/11/09	Replaces 545103427 - 3/31/09		Note: Illustration may differ from actual model due to design changes

TYPE 1

⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	545044301	Assy-Throttle Cable	17.	545081806	Kit-Lower Shaft			
2.	545012901	Hsg.-Throttle (RH)	18.	530056401	Wrench			
3.	530016406	Screw	19.	530015197	Nut			
4.	530015814	Screw	20.	----	Dust Cup			
5.	530054183	Assy.-Wire	21.	530071949	Kit-Shield Assy.			
6.	545067201	Spring-Trigger			(Incl. 18,19,22,23,24)			Not Shown
7.	545013001	Trigger-Throttle	22.	530052286	Limiters-Line			
8.	545013101	Lockout-Throttle	23.	530015814	Screw			Operator Manual
9.	545015201	Spring-Lockout	24.	530015820	Bolt			Euro 1
10.	530069572	Kit-Switch	25.	537419205	Assy-TNG7 (Incl. 26, 27,28,29,30,31)			Euro 2
11.	545013202	Hsg. Throttle (LH)			Housing			545140973
12.	530058753	Assy-Handle(Incl. 13,14)	26.	537419303	Adapter			545140972
13.	530016152	Wingnut	27.	537419901	Spring P25			530150142
14.	530015786	Bolt	28.	537338801	Assy-Wound Spool			530150315
15.	545024801	Kit-Upper Shaft (Incl. flex, clamp & 16)	29.	545080801	Kit-Cover and Eyelet			
16.	530016344	Screw	30.	545003365	Knob P25			
			31.	537419601				

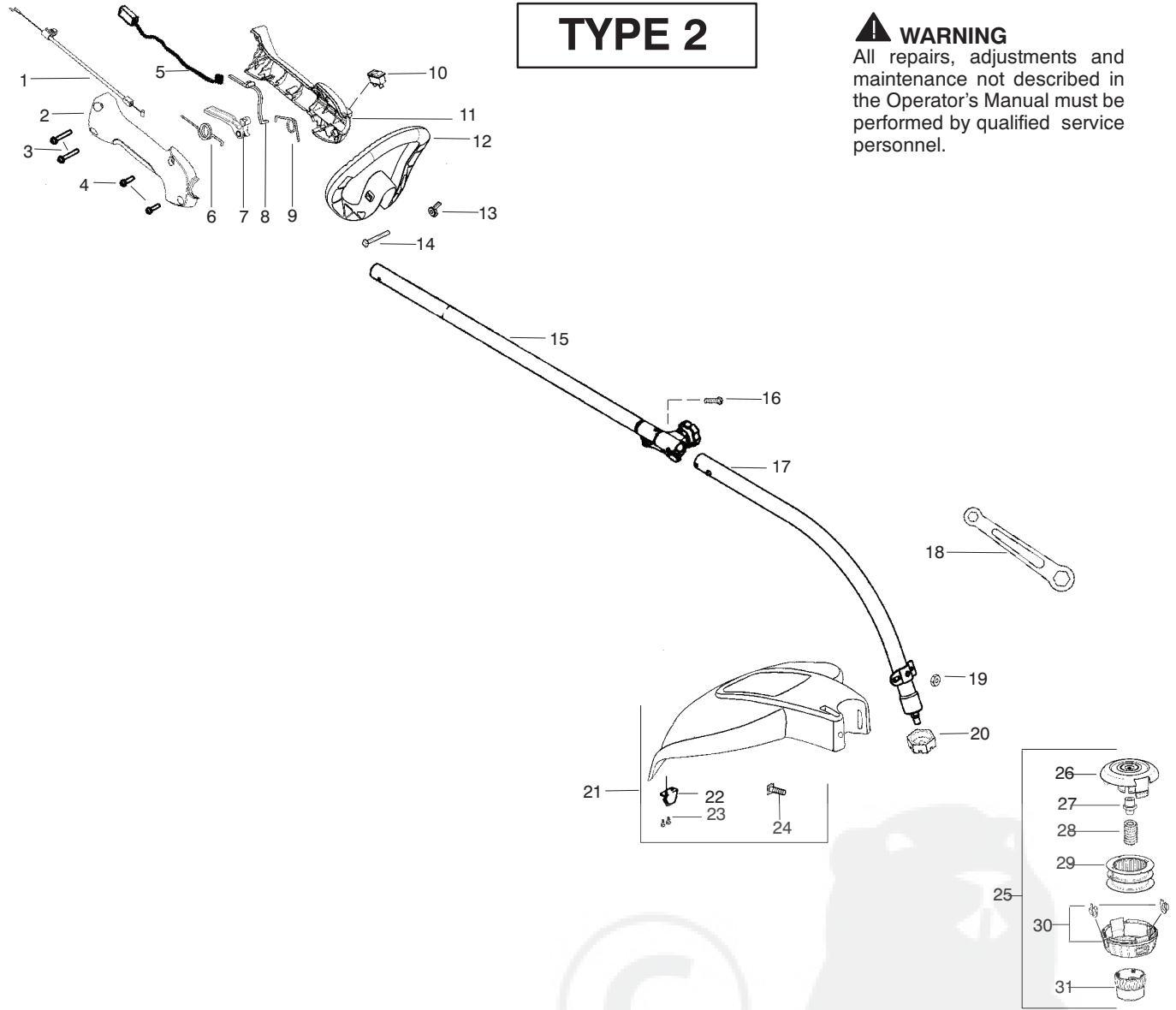
✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 545103427		Flymo <small>Electrolux</small> PARTS LIST	MODEL(s) XLT2500
DATE 6/11/09	Replaces 545103427 - 3/31/09		PAGE NO. 2
Note: Illustration may differ from actual model due to design changes			

TYPE 2

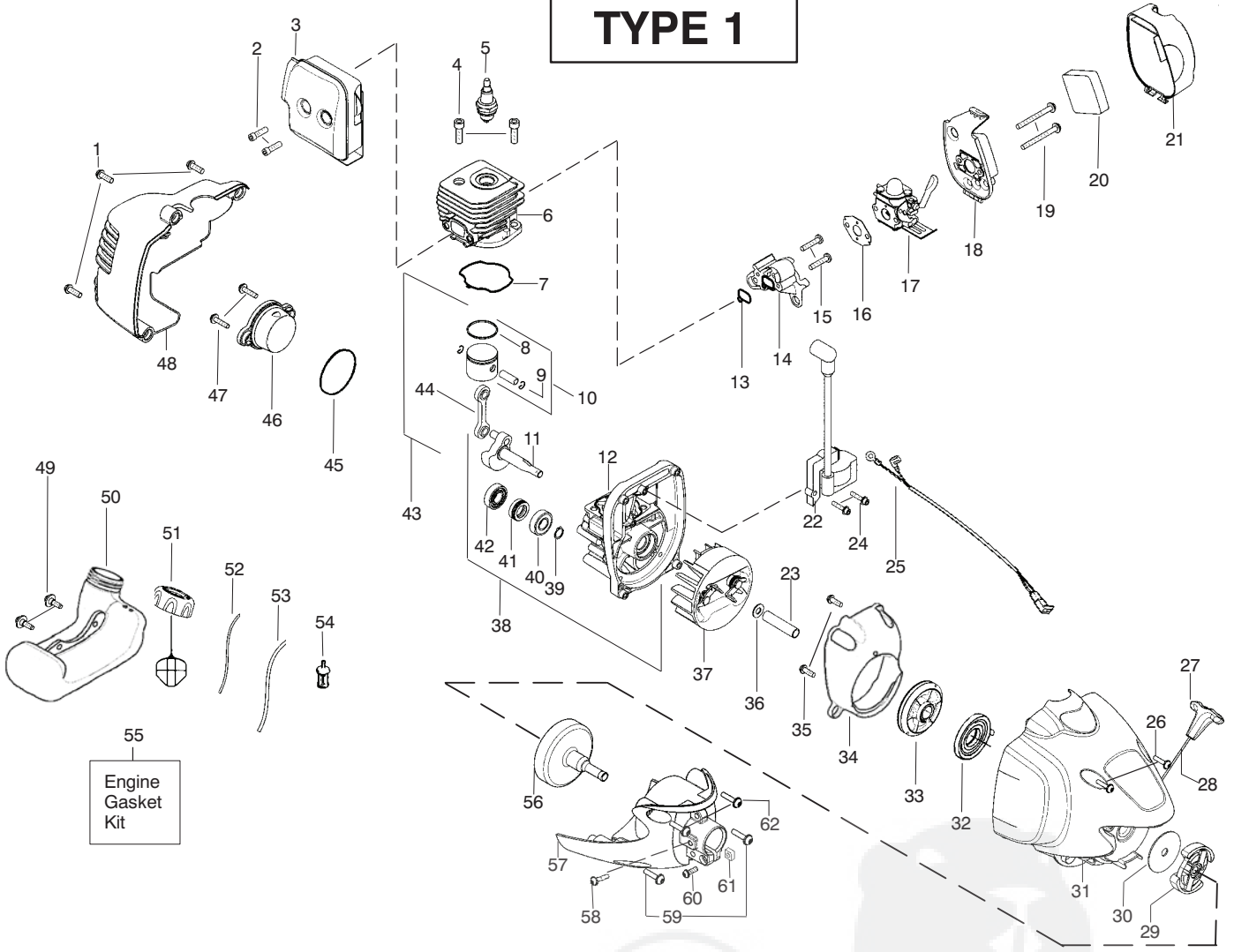
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1	545044301	Assy-Throttle Cable	17.	545081806	Kit-Lower Shaft			
2.	545012901	Hsg.-Throttle (RH)	18.	530056401	Wrench			
3.	530016406	Screw	19.	530015197	Nut			
4.	530015814	Screw	20.	----	Dust Cup			
5.	545058801	Assy.-Wire	21.	530071949	Kit-Shield Assy. (Incl. 18,19,22,23,24)			Not Shown
6.	545067201	Spring-Trigger	22.	530052286	Limiters-Line			
7.	545013001	Trigger-Throttle	23.	530015814	Screw			
8.	545013101	Lockout-Throttle	24.	530015820	Bolt			
9.	545015201	Spring-Lockout	25.	537419205	Assy-TNG7 (Incl. 26, 27,28,29,30,31)			
10.	530069572	Kit-Switch	26.	537419303	Housing			
11.	545013202	Hsg. Throttle (LH)	27.	537419901	Adapter			
12.	530058753	Assy-Handle(Incl. 13,14)	28.	537338801	Spring P25			
13.	530016152	Wingnut	29.	545080801	Assy-Wound Spool			
14.	530015786	Bolt	30.	545003365	Kit-Cover and Eyelet			
15.	545024801	Kit-Upper Shaft (Incl. flex, clamp & 16)	31.	537419601	Knob P25			
16.	530016344	Screw						

✓ = NEW PART NUMBER FOR THIS IPL * = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 1

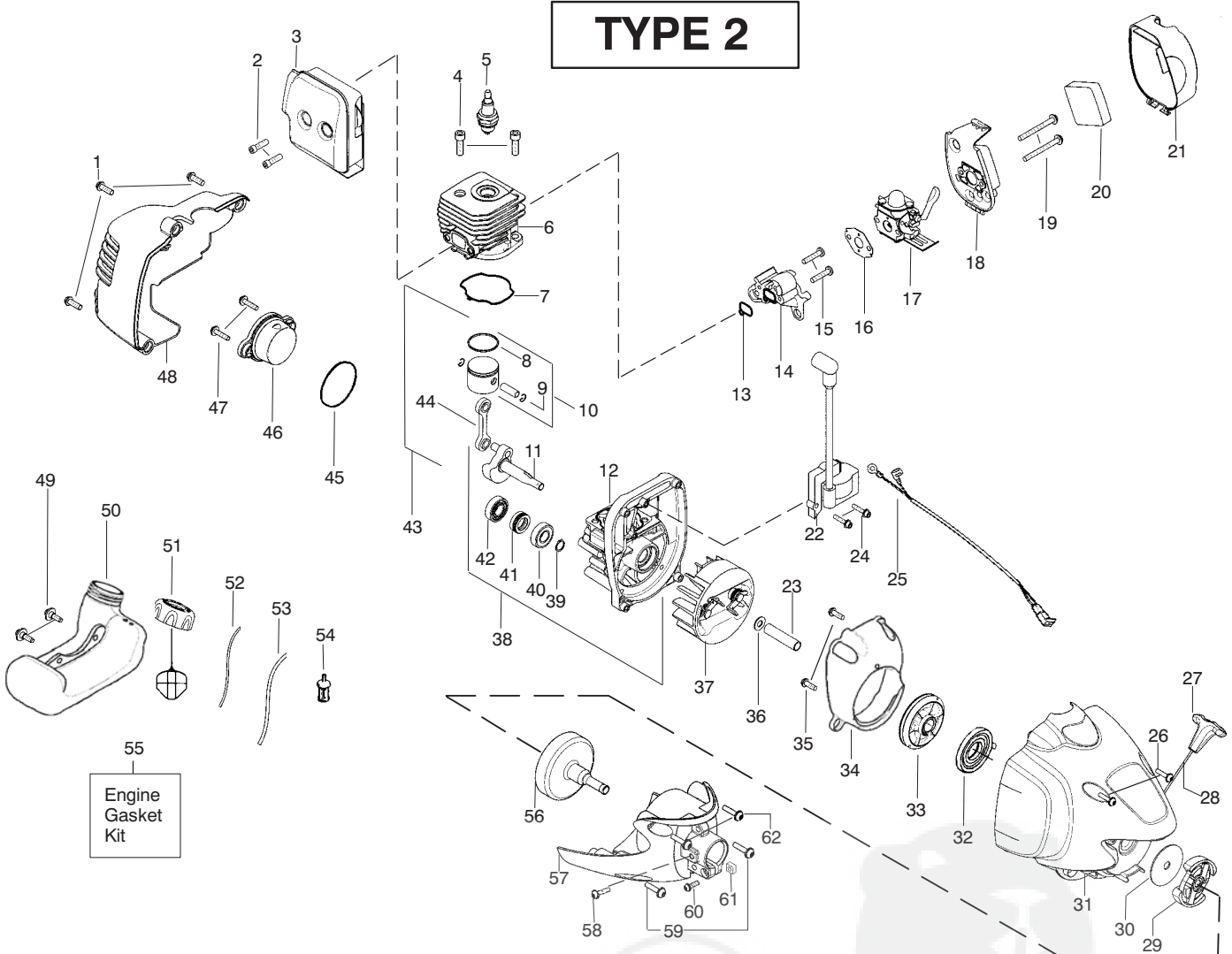


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	21.	530058912	Cover-Air Box	44.	530069945	Kit-Conn. Rod
2.	530058982	Bolt- Muffler	22.	530035505	Ignition Module	45.	530071750	O- Ring-C'case (kit)
3.	530059825	Assy-Muffler/Shield (Incl. 2)	23.	530059758	Spacer-Flywheel	46.	530058738	Assy-Plug (incl.45)
4.	530015953	Screw-Cylinder	24.	530016357	Screw	47.	530016386	Screw
5.	952030249	Spark Plug (RCJ 6Y)	25.	545015601	Assy-Switch wire	48.	530058737	Shroud-Rear
6.	530012541	Cylinder	26.	530015810	Screw	49.	530016445	Retainer-Tank
7.	530071750	Seal-Cylinder (kit)	27.	530058742	Handle-Starter	50.	530058847	Assy-Fuel Tank (incl. filter, lines & fuel cap)
8.	530055120	Piston Ring	28.	545050409	Kit - Rope	51.	530058743	Assy-Fuel Cap
9.	530015162	Retainer-Piston Pin	29.	530055122	Assy-Clutch	52.	530069247	Kit-Fuel Line (Small)
10.	530071833	Kit - Piston (Incl. 8, 9)	30.	530094189	Washer-Clutch	53.	530069216	Kit-Fuel Line (Large)
11.	530012579	Assy-Crankshaft	31.	545016007	Assy.-Fan Hsg	54.	530095646	Assy-Fuel Pickup
12.	530012582	Assy-Crankcase (Incl. 40,41,42)	32.	545054901	Spring-Starter	55.	530071750	Kit-Engine Gasket (Incl. 7,13,16,45)
13.	530071750	Seal-Cyl/Carb.(kit)	33.	545050407	Kit-Starter Pulley	56.	530150247	Assy-Clutch Drum
14.	530057547	Adapter-Carb.	34.	545080601	Baffle	57.	530059923	Assy-Clutch Cover (Incl. 60,61)
15.	530016441	Screw	35.	530015880	Screw	58.	530016319	Screw-Align
16.	530071750	Gasket-Carb. (kit)	36.	530016463	Washer-Clutch Flat	59.	530015772	Screw
17.	530071811	Kit-Carb.(C1U-W19)	37.	530039243	Assy-Flywheel	60.	530016381	Screw 12-24
(Note: Repair kits are not available for this carburetor)			38.	545102101	Assy-C'case & C'shaft (Incl. 11,12,39)	61.	530016382	Nut 12-24
18.	530059246	Air Box	39.	530015941	Retain. Ring-C'shaft	62.	530015814	Screw
19.	530016429	Screw	40.	530055728	Outer Bearing	Not Shown		
20.	530036575	Foam-Air Filter	41.	530019264	Seal-C'shaft	530058709	Bulb-Purge	
			42.	530032125	Inner Bearing			
			43.	530071785	Kit-piston/rod (Incl. 10,44)			

✓ = NEW PART NUMBER FOR THIS IPL

* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	21.	530058912	Cover-Air Box	44.	530069945	Kit-Conn. Rod
2.	530058982	Bolt-Muffler	22.	530035505	Ignition Module	45.	530071750	O-Ring-C'case (kit)
3.	530057863	Assy-Muffler/Shield (Incl. 2)	23.	530059758	Spacer-Flywheel	46.	530058738	Assy-Plug (incl.45)
4.	530015953	Screw-Cylinder	24.	530016357	Screw	47.	530016386	Screw
5.	952030249	Spark Plug (RCJ 6Y)	25.	545054801	Assy-Switch wire	48.	530058737	Shroud-Rear
6.	530012541	Cylinder	26.	530015810	Screw	49.	530016445	Retainer-Tank
7.	530071750	Seal-Cylinder (kit)	27.	530058742	Handle-Starter	50.	530058847	Assy-Fuel Tank (incl. filter, lines & fuel cap)
8.	530055120	Piston Ring	28.	545050409	Kit - Rope	51.	530058743	Assy-Fuel Cap
9.	530015162	Retainer-Piston Pin	29.	530055122	Assy-Clutch	52.	530069247	Kit-Fuel Line (Small)
10.	530071833	Kit - Piston (Incl. 8, 9)	30.	530094189	Washer-Clutch	53.	530069216	Kit-Fuel Line (Large)
11.	530012579	Assy-Crankshaft	31.	545016007	Assy.-Fan Hsg	54.	530095646	Assy-Fuel Pickup
12.	530012582	Assy-Crankcase (Incl. 40,41,42)	32.	545054901	Spring-Starter	55.	530071750	Kit-Engine Gasket (Incl. 7,13,16,45)
13.	530071750	Seal-Cyl/Carb.(kit)	33.	545050407	Kit-Starter Pulley	56.	530150247	Assy-Clutch Drum
14.	530057547	Adapter-Carb.	34.	545080601	Baffle	57.	530059923	Assy-Clutch Cover (Incl. 60,61)
15.	530016441	Screw	35.	530015880	Screw	58.	530016319	Screw-Align
16.	530071750	Gasket-Carb. (kit)	36.	530016463	Washer-Clutch Flat	59.	530015772	Screw
17.	530071811	Kit-Carb.(C1U-W19)	37.	530039243	Assy-Flywheel	60.	530016381	Screw 12-24
<small>(Note: Repair kits are not available for this carburetor)</small>			38.	545102101	Assy-C'case & C'shaft (Incl. 11,12,39)	61.	530016382	Nut 12-24
18.	530059246	Air Box	39.	530015941	Retain. Ring-C'shaft	62.	530015814	Screw
19.	530016429	Screw	40.	530055728	Outer Bearing	Not Shown		
20.	530036575	Foam-Air Filter	41.	530019264	Seal-C'shaft	530058709	Bulb-Purge	
			42.	530032125	Inner Bearing			
			43.	530071785	Kit-piston/rod (Incl. 10,44)			

✓ = NEW PART NUMBER FOR THIS IPL * = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)