OWNER'S MANUAL 22" - 5 H.P. SNOW THROWER MODEL 5360-82

TWO YEAR LIMITED WARRANTY

For two (2) years from date of purchase by the first consumer for residential use (thirty (30) days commercial use), Western International Incorporated warrants that it will replace free of charge, including labor, any original part of any Western International Incorporated product found to be defective by any authorized Service Dealer or the factory.

This warranty does not cover engine or transmission (these items are covered by their manufacturer's own warranty). This warranty does not cover parts that have failed due to normal wear or parts that have failed due to misuse, abuse or failure to maintain and lubricate equipment as instructed in owner's manual. Transportation of the unit to and from an authorized Service Dealer or the factory is the responsibility of the owner.

A step by step explanation as to what procedure should be followed for this Warranty is:

- If a part becomes defective, contact the store where the unit was purchased for the name and address of the authorized Service Dealer nearest to you.
- If you cannot locate an authorized Service Dealer, write Service Department of Western International Incorporated for the name and address of the authorized Service Dealer in your area or call the Service Department at 1-800-247-7464.
- Return the defective product, along with proof of purchase to such authorized Service Dealer for replacement of any defective part where covered by this warranty.

There is no other express warranty. Implied warranties, including those of merchantibility and fitness for a particular purpose are limited to two (2) years from date of purchase. Liability for incidental or consequential damages are excluded.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion of incidental or consequential damages, so the above exclusion may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

Western International Incorporated

P.O. Box 377

Des Moines, Iowa 50302

UNIT PARTS AND SERVICE

This manual contains instructions for safety, assembly and maintenance. Read this manual carefully and completely so that you will know proper assembly, use and care of your unit. Also fill in and mail the registration card packed with the unit. For service other than covered in this manual, contact an authorized service dealer. A nationwide parts and service organization has been established to provide locally available parts and service. A list of authorized parts distributors has been included in this manual. When ordering repair parts, always give the following information:

1. The Part Name;

2. The Part Number;

3. The Quantity desired;

4. The Full (eight digit) Model Number of the unit. The model number will be found on a plate attached to the unit.

Look for this symbol. It means - ATTENTION! BECOME ALERT! A HAZARD TO OPERATOR, BYSTANDERS, PROPERTY OR EQUIPMENT MAY EXIST.

WESTERN INTERNATIONAL INCORPORATED P.O. BOX 377 DES MOINES, IOWA 50302

Part No. 62927

2886

Price \$2.00

Printed in U.S.A





TRAINING

- Read the owner's manual carefully. Be thoroughly familiar with the controls and the proper use of the snow thrower. Know how to stop the snow thrower and disengage the controls quickly.
- Never allow children or young teenagers to operate the snow thrower and keep them away while it is operating. Never allow adults to operate the snow thrower without proper instruction. Do not carry passengers.
- 3. Keep the area of operation clear of all persons, particularly small children, and pets.
- 4. Exercise caution to avoid slipping or falling, especially when operating in reverse

PREPARATION

- Thoroughly inspect the area where the snow thrower is to be used and remove all doormats, sleds, boards, wires, and other foreign objects.
- 2. Disengage all clutches and shift into neutral before starting the engine (motor).
- 3. Do not operate the snow thrower without wearing adequate winter outer garments. Wear footwear that will improve footing on slippery surfaces.
- 4. Handle fuel with care; it is highly flammable
 - (a) Use an approved fuel container.
 - (b) Never remove fuel tank cap or add fuel to a running engine or hot engine.
 - Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
 - (d) Replace fuel tank cap securely and wipe up spilled fuel.
 - (e) Never store fuel or snow thrower with fuel in the tank inside of a building where fumes may reach an open flame or spark.
 - (f) Check fuel supply before each use, allowing space for expansion as the heat of the engine (motor) and/or sun can cause fuel to expand.
- 5. Use extension cords and receptacles as specified by the manufacturer for all snow throwers with electric drive motors or electric starting motors.
- 6. Adjust the snow thrower height to clear gravel or crushed rock surface.
- 7. Never attempt to make any adjustments while the engine (motor) is running (except when specifically recommended by manufacturer).
- 8. Let engine (motor) and snow thrower adjust to outdoor temperatures before starting to clear snow
- Always wear safety glasses or eye shields during operation or while performing an adjustment or repair to protect eyes from foreign objects that may be thrown from the snow thrower.

OPERATION

- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times
- 2. Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.
- 3. After striking a foreign object, stop the engine (motor), remove the wire from the spark plug, disconnect the cord on electric motors, thoroughly inspect the snow thrower for any damage, and repair the damage before restarting and operating the snow thrower

- If the snow thrower should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Stop the engine (motor) whenever you leave the operating position, before unclogging the auger/ impeller housing or discharge guide, and when making any repairs, adjustments, or inspections.
- When cleaning, repairing, or inspecting, make certain the auger/impeller and all moving parts have stopped. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- Take all possible precautions when leaving the snow thrower unattended. Disengage the auger/impeller, shift to neutral, stop engine, and remove key.
- 8. Do not run the engine indoors, except when starting the engine and for transporting the snow thrower in or out of the building. Open the outside doors; exhaust furnes are dangerous (containing CARBON MONOXIDE, an ODORLESS and DEADLY GAS).
- 9. Do not clear snow across the face of slopes. Excercise caution when changing direction on slopes. Do not attempt to clear steep slopes.
- 10. Never operate the snow thrower without proper guards, plates or other safety protective devices in place
- 11. Never operate the snow thrower near glass enclosures, automobiles, window wells, drop-offs, and the like without proper adjustment of the snow discharge angle. Keep children and pets away
- 12. Do not overload the machine capacity by attempting to clear snow at too fast a rate.
- Never operate the snow thrower at high transport speeds on slippery surfaces. Look behind and use care when backing
- Never direct discharge at bystanders or allow anyone in front of the snow thrower.
- Disengage power to the auger/impeller when snow thrower is transported or not in use.
- Use only attachments and accessories approved by the manufacturer of the snow thrower (such as tire chains, electric start kits, etc.).
- 17. Never operate the snow thrower without good visibility or light. Always be sure of your footing, and keep a firm hold on the handles. Walk; never run.

MAINTENANCE AND STORAGE

- 1. Check shear bolts and other bolts at frequent intervals for proper tightness to be sure the snow thrower is in safe working condition.
- Never store the snow thrower with fuel in the fuel tank inside a building where ignition sources are present such as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- Always refer to owner's manual instructions for important details if the snow thrower is to be stored for an extended period.
- Maintain or replace safety and instruction labels, as
- Run the snow thrower a few minutes after throwing snow to prevent freeze-up of the auger/impeller.

| ON | NER'S INFORMATION |
|-------------------------------------|---|
| Record the following information at | bout your unit so that you will be able to provide it in case of loss or theft. |
| MODEL NUMBER: PURCHASE DATE:// | (Enter complete 8 digit model number from model plate on unit) CODE NO. SERIAL NO. |
| | STATETELEPHONE |

ASSEMBLY

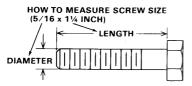
CONTENTS OF SHIPPING CARTON

- 1 22 inch Snow Thrower (completely assembled except for handles and controls)
- Engine Manual
- Owner's Manual
- Left Lower Handle (with 2 extra holes)
- Right Lower Handle
- Upper Handle Assembly
- Upper Chute Control Rod
- 2 Clutch Cables
- 1 Control Panel
- 2 Bags of Assembly Parts Containing:

 - 2 Hand Grips (flat) 1 Hand Grip (round) 1 Bracket (for upper chute guide rod)
 - 1 Pivot Block
 - Cable Links
 - 2 Spacers
 - 1 "Ù" Bolt

 - Springs13/64 inch Flatwashers
 - 2 1/8 x 1 inch Cotterpins
 - 6 Formed (curved) Washers
 - No. 10 Locknuts
 - 2 1/4 x 2 inch Hex Head Screws

 - 2 ¼ inch Locknuts 4 5/16 x ¾ inch Hex Flange Head Screws
 - 4 5/16 x 13/4 inch Hex Head Screws
 - 2 5/16 inch Flange Locknuts 4 5/16 inch Locknuts
- 1 Bag of Shear Bolt Replacement Parts (not used in
 - assembly) Containing: 2 5/16 x 1% inch Shear Bolts
 - 2 5/16 inch Locknuts
 - 1 Instruction Sheet



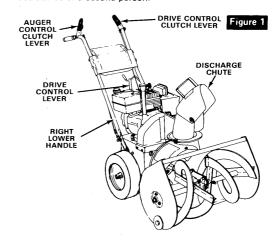
TOOLS REQUIRED FOR ASSEMBLY

- 5/16 inch Wrench (or adjustable wrench)
- 3/8 inch Wrench (or adjustable wrench)
 7/16 inch Wrenches (or adjustable wrenches)
- 2 1/2 inch Wrenches (or adjustable wrenches)



Always wear safety glasses or eye shields while assembling snow thrower.

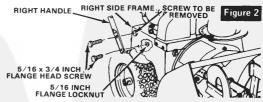
Figure 1 shows the Snow Thrower assembled, Instructions refer to right or left hand as you face the snow thrower from operator position. NOTE: Assembly will be easier with the assistance of a second person.



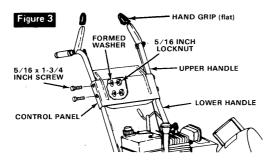
HANDLE ASSEMBLY

Lower handles are tubes flattened at bottom end and formed into half circle (to fit outside of upper handle) at top end. The left lower handle has 6 holes drilled through it. Right lower handle has only 4 holes. Upper handle is "U" shaped with hand grips and control levers attached. To complete handle assembly, proceed as follows:

- 1. Remove and discard the $5/16\,x\,\%$ inch screw at top rear of right side frame (figure 2). Do not remove left side screw until right handle has been installed.
- 2. Place a $5/16\,x\,\%$ inch flange head screw through upper of two holes in lower end of right lower handle and into hole in right side frame where 5/16 x ½ inch screw was removed. NOTE: Nut for this screw is welded to inside of side frame.
- 3. Place a 5/16 x 3/4 inch flange head screw (figure 2) through lower hole in right lower handle and through hole in side frame. Secure with a 5/16 inch flange locknut on inside of side frame

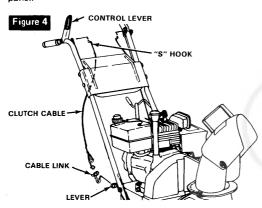


- 4. Tighten screws securely.
- 5. Repeat steps 1 through 3 on left side. **NOTE:** Do not completely tighten screws in left handle at this time.
 - 6. Place upper handle between lower handles
- 7. Place control panel over upper and lower handles. Secure control panel, upper and lower handles with four $5/16 \times 134$ inch hex head screws, four formed washers and four 5/16 inch locknuts as shown in figure 3. Tighten securely.
- 8. Securely tighten left lower handle screws left loose in step 5.
- 9. Push a flat hand grip (from parts bag) onto each control lever on upper handle.



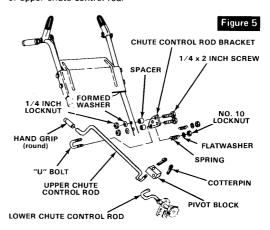
CONTROLS ASSEMBLY

- 1. Place a cable link (figure 4) onto spring at lower end of both clutch cables. **NOTE**: Round end of link hooks into spring end.
- 2. Hook cable links into levers extending from rear of snow thrower on each side (figure 4). **NOTE**: Hook links into levers from bottom up as shown in figure 4.
- Pull up and hook "S" ends of cables into control levers (figure 4) on upper handle (from inside out). NOTE: Make sure cables are under upper handle crosspiece and control panel

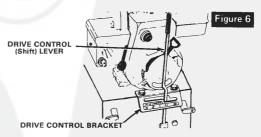


- 4. If cables are difficult to hook, remove screw from control lever, hook "S" hook into lever then reattach lever.
- 5. Attach bracket for chute control rod to outside of left lower handle (as shown in figure 5) with two $\frac{1}{4}$ x 2 inch screws, two formed washers, two $\frac{1}{4}$ inch locknuts and two spacers. **NOTE**: Spacers must be installed between bracket and lower handle.

- 6. Attach pivot block (figure 5) to lower chute control rod with a 1/8 x 1 inch cotterpin.
- 7. Attach upper chute control rod (figure 5) to pivot block with a $\frac{1}{2}$ x 1 inch cotter pin. NOTE: Ends of cotter pins must be bent tight around rod ends so that they do not interfere with pivoting action of pivot block.
- 8. Push the round hand grip (from parts bag) onto top end of upper chute control rod.



- 9. Attach upper chute control rod to bracket on left lower handle (as shown in figure 5) with a "U" bolt, two springs, two flatwashers and two No. 10 locknuts. NOTE: Tighten locknuts only enough for springs to hold rod snug (about $\frac{1}{2}$ inch of threads extending through locknuts). CAUTION: Chute deflector was pushed down for packaging purposes. Pull deflector up before turning chute control rod to prevent scratching paint from auger housing.
- 10. Check to make sure transmission is in neutral by lifting wheels off ground and spinning wheels with your foot. Wheels will not spin if transmission is not in neutral and drive control lever on left handle is depressed against hand grip. NOTE: If drive control lever is not in neutral "N" position when transmission is in neutral, adjust as follows:
 - A. Move drive control lever until transmission is in neutral (wheels can be spun with foot when wheels are lifted off ground and drive control lever on left handle is depressed against hand grip).
 - B. Loosen screws in drive control bracket (figure 6) on rear side of engine mount platform.
 - C. Move drive control bracket and rod left or right until drive control lever is in neutral "N" position as shown in figure 6. Retighten loosened screws securely.
 - D. Move drive control lever to all 3 forward positions and reverse "R" to check adjustment.



CAUTION

For packaging purposes, the gage wheels on this snow thrower may have been adjusted all the way up two lowest height position. Adjust height as instructed in GAGE WHEEL (height) ADJUSTMENT paragraph in ADJUSTMENT/REPAIRS section of this manual before using snow thrower.

OPERATION

The operation of this snow thrower can result in foreign objects being thrown into the eyes,

which can result in severe eye damage. Always wear safety glasses or eye shields while operating snow thrower. We recommend standard safety glasses or Wide Vision Safety Mask for over spectacles.



Get to know your snow thrower and its controls. Be sure you (or any other operator) have read and understood the **Operational Precautions** listed on page 2 of this manual.

- Throttle Control Lever This snow thrower is equipped with an engine mounted throttle control lever used to control speed of engine.
- Choke Lever Used to assist in starting a cold engine.
- Primer Button Used to inject fuel directly into carburetor manifold to insure fast starts.
- Ignition Switch Switch must be turned to ON position to start engine and turned to OFF position to stop engine.
- Starter Handle This snow thrower is equipped with a recoil starter.

▲ DANGER

READ OWNER'S MANUAL BEFORE OPERATING MACHINE.

THIS MACHINE CAN BE DANGEROUS IF USED CARELESSLY.

NEVER OPERATE THE SNOW THROWER WITHOUT ALL GUARDS, COVERS, AND SHIELDS IN PLACE.

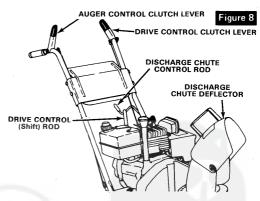
NEVER DIRECT DISCHARGE TOWARDS WINDOWS OR ALLOW BYSTANDERS NEAR MACHINE WHILE ENGINE IS RUNNING.

STOP THE ENGINE WHENEVER LEAVING THE OPERATING POSITION, BEFORE UNCLOGGING IMPELLER HOUSING OR DISCHARGE CHUTE AND BEFORE MAKING REPAIRS OR ADJUSTMENTS. WHEN LEAVING MACHINE REMOVE THE KEY.

TO REDUCE RISK OF FIRE, KEEP MACHINE CLEAN AND FREE FROM SPILLED GAS, OIL AND OTHER DEBRIS.

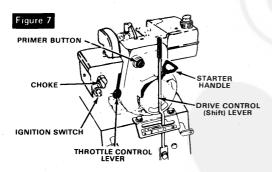
SNOW THROWER OPERATING CONTROLS

The snow thrower operating controls (figure 8) and their functions are as follows:



ENGINE OPERATING CONTROLS

The engine operating controls (figure 7) and their functions are as follows:



- Drive Control Clutch Lever This lever (on left handle) controls forward or reverse motion of the snow thrower when drive control (shift) lever is in the appropriate position. When the operator's hand is removed from the drive control lever, snow thrower motion stops. NOTE: Drive control clutch lever must be released before changing dirve control (shift) lever position.
- Auger Control Clutch Lever This lever (on right handle) starts rotation of the auger and impeller (located behind auger and under discharge chute). When the operator's hand is removed from the auger control lever, auger rotation stops.
- Discharge Chute Deflector The distance snow will be discharged can be adjusted by raising deflector for more distance, or lowering for less distance.
- Discharge Chute Control Rod Used to change direction of snow discharge. Turn handle clockwise to turn discharge chute to left. Turn handle counterclockwise to turn chute to right.

 Drive Control (shift) Lever - Used to select desired snow thrower speed or direction. Choice of three forward speeds, neutral and reverse. NOTE: Drive control clutch lever must be released before changing drive control (shift) lever position.

PRE-USE CHECK OF CONTROLS

All controls should be checked for proper function before servicing or starting the engine.

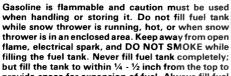
- 1. Check discharge chute control rod for proper function. Check to make sure sprocket teeth on lower chute control rod (figure 5) fully engage holes in flange around bottom of discharge chute. The bracket that holds lower chute control rod is slotted and can be moved up or down to obtain full engagement of sprocket teeth. Make sure upper and lower chute control rods are properly assembled.
- 2. Check drive control (shift) lever for proper position (see Drive Control Adjustment paragraph in Adjustments/ Repairs section of this manual.
- 3. Check drive control clutch lever, auger control clutch lever and discharge chute deflector for proper operation (see Snow Thrower Operating Controls paragraph.
- 4. After servicing the engine and before beginning snow removal, check controls again with engine running. If drive or auger controls do not seem to function properly, check drive belt and belt guides for proper adjustment (see Drive Belt Adjustment paragraph in Adjustments/Repairs section of this manual.

TO SERVICE ENGINE

The engine on this snow thrower was shipped with NO OIL. Oil must be added before engine is started.

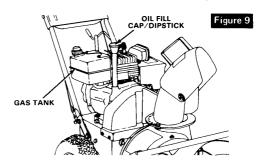
- 1. Remove oil fill cap/dipstick (figure 9) and fill crankcase with oil. See Engine Operating and Maintenance manual for proper procedure.
- 2. Reinstall oil fill cap/dipstick and make sure it is properly installed and tight.
- 3. Fill gas tank with clean, fresh, lead-free grade automotive gasoline. Low-lead or regular grade gasoline is an acceptable substitute. NOTE: Do not use Ethyl, high octane gasoline or Gasohol. Be certain container is clean and free from rust or foreign particles. Never use gasoline that may be stale from long periods of storage in the container. CAUTION: DO NOT use gasoline containing any amount of alcohol as it can cause serious damage or significantly reduce performance.

🕰 DANGER 🕰



but fill the tank to within 1/4 - 1/2 inch from the top to provide space for expansion of fuel. Always fill fuel tank outdoors and use a funnel or spout to prevent spilling. Make sure to wipe up any spilled fuel before starting the engine.

Store gasoline in a clean, approved container, and keep the cap in place on the container. Keep gasoline in a cool, well ventilated place; never in the house. Never buy more than a 30 day supply of gasoline to assure volatility. Gasoline is intended to be used as a fuel for internal combustion engines; therefore, do not use gasoline for any other purpose. Since many children like the smell of gasoline, keep it out of their reach because the fumes are dangerous to inhale, as well as being explosive.



TO START ENGINE (check oil level)

This snow thrower engine is equipped with a recoil starter. Before starting the engine, be certain that you have read and followed all the instructions on the preceeding pages.



🕰 DANGER 🕰



Never run engine indoors or in eclosed, poorly ventilated areas. Engine exhaust contains CARBON MONOXIDE, an ODORLESS and DEADLY GAS.

Keep hands, feet, hair and loose clothing away from any moving parts on engine and snow thrower

WARNING: Temperature of muffler and nearby areas may exceed 150° F. Avoid these areas.

DO NOT allow children or young teenagers to operate or be near snow thrower while it is operating.

- 1. Move drive control lever (figure 8) to NEUTRAL position.
- 2. Rotate ignition switch key (figure 7) clockwise to ON position.
- 3. Move throttle control lever (figure 7) to FAST position.
- 4. Move choke lever (figure 7) to FULL CHOKE position. NOTE: Do not choke a warm engine
- 5. Push primer button (figure 7) two (2) times. NOTE: Do not prime a warm engine.
- 6. Pull starter handle (figure 7) rapidly. NOTE: Do not allow starter handle to snap back but rewind slowly while keeping a firm hold of start handle.
- 7. As engine warms up and begins to operate evenly, move choke lever slowly to OFF position. If engine falters, return to $\frac{1}{2}$ choke until it runs smoothly, then move to OFF choke position. NOTE: Allow the engine to warm up for a few minutes as the engine will not develop full power until it reaches operating temperature.
 - 8. Run engine at or near top speed.
- 9. To stop forward motion, release drive control clutch lever (figure 8) on left handle. To stop engine, move throttle control lever to STOP position and move ignition switch key to OFF position

SNOW THROWER OPERATION

The most effective use of the snow thrower will be established by experience, taking into consideration the terrain, wind conditions and the depth and weight of the snow. It is the wind conditions and building location which will determine the direction of the discharge chute. NOTE:

Do not throw snow towards a building as hidden objects could be thrown with sufficient force to cause damage.

To engage the self-propelling drive mechanism, proceed as

- 1. Start the engine as described in paragraph To Start Engine.
- 2. Using the discharge chute control rod (figure 8), position the discharge chute in desired direction.
- 3. Select proper speed for snow conditions as outlined below and set drive control lever to desired position.
 - A. Number 1 position is for extra deep, wet, heavy snow.
 - B. Number 2 position is for deep, wet, heavy snow. Experience will help make choice between position 1 and 2
 - C. Number 3 position is for light fluffy snow and for transporting snow thrower over bare or plowed
- 4. Press the auger clutch lever on right hand grip to begin auger rotation.



A DANGER A



The moment the drive control lever is set in a position other than NEUTRAL and the drive control clutch lever on the left hand grip is pressed, the snow thrower will move

- 5. Press the drive control clutch lever, on left hand grip, and snow thrower will begin forward (or backward, depending on drive control lever position) motion.
- 6. To disengage the drive mechanism: Release both clutch levers. Set the drive control lever to the NEUTRAL
- 7. To move snow thrower backwards. Place drive control lever in REVERSE position and press the drive control clutch lever on left hand grip. To stop backward motion: Release pressure from drive control clutch lever. Return drive control lever to NEUTRAL position.

NOTE: Adjustment of v-belt may be necessary after a normal break-in period of 2 to 4 hours of use. See DRIVE BELT ADJUSTMENT paragraph in ADJUSTMENTS/ REPAIRS section of this manual.

▲ DANGER ▲



Do not attempt to remove any item that may become lodged in auger without taking the following precautions:

- 1. Move impeller/auger drive control lever to OFF position.
- 2. Move wheel drive control lever to NEUTRAL position
 - 3. Move throttle lever to STOP position.
 - 4. Turn key to OFF position.
 - 5. Disconnect spark plug wire.
- 6. Do not place your hands in the auger or discharge chute. Use a pry bar.

SNOW THROWER CARE

To help prevent possible freeze-up of rewind starter and engine controls, proceed as follows after each snow

- 1. With engine running, pull starter rope hard with a continuous full arm stroke three or four times. Pulling of starter rope will produce a loud clattering sound. This is not harmful to the engine or starter.
- 2. With engine not running, wipe all snow and moisture from carburetor cover in area of control levers. Also move control levers backward and forward several times.

To prevent or cure iceing of cables and controls, a de-icer can be used. De-icer is available at most automotive supply



DANGER A



Pay close attention to instruction on the de-icer container. Also be extra careful that no de-icer comes in contact with muffler or any other hot area on or near engine.

IMPORTANT: After each use of the snow thrower, stop the engine, remove the ignition key, remove all accumulated snow from the snow thrower and wipe clean. If possible, flush snow thrower with water to remove any snow melting chemicals that may have been used on removed snow. Store the snow thrower in a protected area.

Be good to your snow thrower. Check for any loose or damaged parts after each use. Tighten any loose fasteners. Check controls often to make sure they are functioning properly, see Pre-Use Check of Controls.

If any adjustments are required, see Adjustments/Repairs section of this manual. If any parts are worn or damaged, replace immediately. See Repair Parts section of this manual for proper original equipment parts. Make repairs as instructed in Adjustments/Repairs section of this manual.

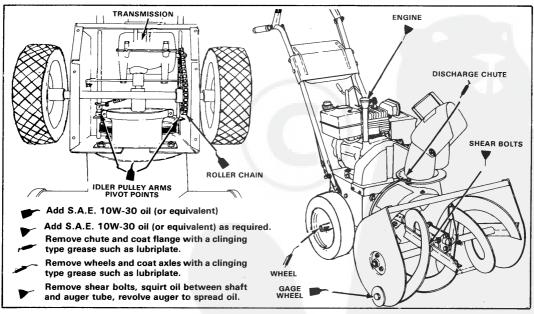
MAINTENANCE

The warranty on this snow thrower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain snow thrower as instructed in this manual. The following

Maintenance Check List is supplied to assist operator to properly maintain snow thrower. This is a check list only. Adjustments referred to will be found in Adjustment/Repairs section of this manual.

| MAINTENANCE CHECK LIST | /4 | BE FEE | / 'V | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | | | 2 0 HO 1 S | 8 00 HO 10 10 10 10 10 10 10 10 10 10 10 10 10 | | (1) (1) (1) (1) (1) (1) (1) (1) (1) (1) | s | FIL AS YO | CE R L IN DA DU COM ILAR SI | ATES MPLETE | <u> </u> | |
|----------------------------------|----|--------|------|--|---|---|------------|--|--|---|---|--------------|--------------------------------------|----------------|----------|---|
| Check Engine Oil Level | | • | | • | | | • | | | | | | | | | Γ |
| Change Engine Oil | • | | | | | • | • | | | | | | | | | Γ |
| Tighten All Screws and Nuts | • | | • | | | Г | | | | | | | | | | Т |
| Check Drive Control Adjustment | | | | | • | | • | | | | 1 | | | | | Γ |
| Check Spark Plug | | | | Г | | • | • | | | T | | | | 1 | | Г |
| Adjust Drive Belts | • | Π | | | | • | • | Г | | 1 | | | | | | T |
| Lubricate all Pivot Points | | | | | • | | | • | | 1 | 1 | | | | | Τ |
| Lubricate Auger Shaft | | | | Г | • | | | • | | 1 | | | | <u> </u> | | Г |
| Lubricate Discharge Chute Flange | | | | | | | | • | | | | 1 | | | | Γ |
| Lubricate Wheel Axles | | | | | | | | • | | | | Ī | | | | Γ |
| Lubricate Drive Chains | | | | | • | | | • | | | | | | | | Γ |

LUBRICATION CHART

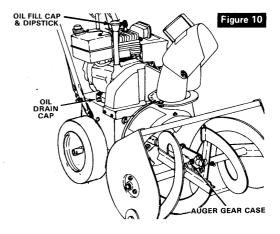


LUBRICATION

For lubrication frequency see Maintenance Check List. For lubrication points and type of lubricant, see Lubrication

- 1. Check crankcase oil level before starting engine and after each 5 hours of continuous use. Add S.A.E. 10W-30 motor oil (or equivalent) as required. Change crankcase oil after first 2 hours of operation and every 25 hours of operation thereafter, or at beginning of each season. NOTE: S.A.E. 5W-20 or 5W-40 motor oil (or equivalent) may be substituted in areas where temperature is consistently 20°F. or lower. To drain oil, proceed as follows:
 - A. Remove gas from gas tank. Start and run engine until it stops from lack of gas.
 - B. Remove oil fill cap/dipstick (figure 10).
 - C. Remove oil drain cap (figure 10).
 - D. Tip snow thrower toward oil drain and drain oil into a suitable container. NOTE: Oil will drain more
 - E. Reinstall oil drain cap and tighten securely. Fill crankcase to proper level shown on dipstick (approximately 11/4 pints).
 - F. Reinstall oil fill cap/dipstick and refill gas tank.

2. The transmission and auger gear case have been factory lubricated for life. If for some reason, lubricant should leak out, have transmission or auger gear case checked by a competent repairman.



ADJUSTMENTS/REPAIRS

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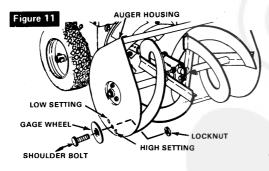


Always disconnect the spark plug wire and tie back away from spark plug before making any repairs or adjustments.

GAGE WHEEL (Height) ADJUSTMENT

This snow thrower is equipped with a pair of gage wheels located on the outside of the auger housing. If snow is to be removed from rock or unpaved surface, the front of snow thrower will need to be raised. If snow is to be removed from hard smooth surface such as paved driveways or sidewalks, you may desire lowest possible setting of gage wheels. To change height of gage wheels:

- 1. Remove locknut on shoulder bolt through gage wheel
- 2. Relocate shoulder bolt into hole representing desired height and reinstall locknut.
 - 3. Set wheel on other side at same height.



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Be certain to maintain proper ground clearance for your particular area to be cleared. Objects such as gravel, rocks or other debris, if struck by the auger, may be thrown with sufficient force to cause personal injury, property damage or damage to the snow thrower

DRIVE BELT ADJUSTMENT

This snow thrower is equipped with two drive belts located just in front of engine under belt cover (figure 12). Figure 13 shows both belts and idler pulleys. Belt nearest engine is unit drive (wheels) belt. Other belt (farthest from engine) is auger/impeller drive belt.

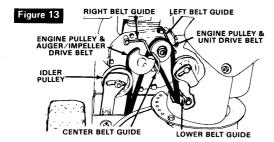
If adjustment becomes necessary due to wear or stretch of either belt:

1. Disconnect spark plug wire, tie back away from plug and remove belt cover (figure 12).



- 2. IMPORTANT: Have someone hold drive control and auger control clutch levers down against handles while
- 3. Loosen locknut on idler pulley (figure 13) and push idler pulley toward belt until belt is pulled firmly against engine pulley. Tighten securely.
- 4. Check belt guides (figure 13) for proper clearances as follows:

- A. Have someone hold auger and auger/impeller clutch levers (on upper handle) down against hand grips.
- B. Right belt guide (figure 13) should be adjusted to a position where it clears auger/impeller drive belt by not less than 1/16 inch or more than ½ inch. NOTE: Make sure that guide does not touch hub on unit drive engine pulley and that screw holding belt guide is tightened securely.
- C. Left belt guide on unit drive belt and engine pulley should be adjusted to clear belt by not less than 1/16 inch or more than 1/2 inch.
- D. Center belt guide on unit drive belt and engine pulley should be adjusted to clear belt by no more than ½ inch. **NOTE**: Make sure nut holding left and center belt guides is tightened securely.
- E. Adjust lower belt guide to not less than 1/16 inch or more than 1/8 inch from auger/impeller drive belt.
- F. Reconnect spark plug wire.



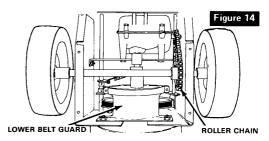
DRIVE BELT REPLACEMENT

The drive belts on this snow thrower are of special construction and should be replaced with **original equipment** belts (see **Repair Parts** section).

To Replace Unit Drive Belt (belt nearest engine):

- 1. Remove gas from gas tank. Start and run engine until it stops from lack of gas.
- 2. Disconnect spark plug wire, tie wire back away from plug and remove belt cover (figure 12).
- 3. Loosen screw holding belt guide (figure 13) and swing guide away from belt.
 - 4. Remove belt from engine pulley.
- 5. Stand snow thrower up on auger end. CAUTION: A block (approximately 4 inches high) will have to be placed under top front edge of auger housing or snow thrower will not stand on end.
- 6. Loosen nuts holding lower belt guard (figure 14) and slide guard away from belt.
- 7. Remove belt between large drive pulleys.
- 8. Install new belt in reverse order.
- 9. Slide belt guard back to within 1/16 inch of large drive pulley and tighten nuts.
- 10. Return snow thrower to operating position.
- 11. Place new belt onto engine pulley.
- 12. Adjust left and center belt guides as instructed in Step 4 of Drive Belt Adjustment paragraph.
- 13. Adjust belt as instructed in Drive Belt Adjustment paragraph.

14. Reinstall belt cover, reconnect spark plug wire and refill gas tank.



To Replace Auger/Impeller Drive Belt (belt farthest from engine):

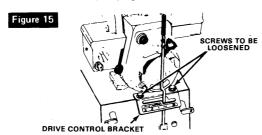
- 1. Remove gas from gas tank. Start and run engine until it stops from lack of gas.
- 2. Disconnect spark plug wire, tire wire back away from plug and remove belt cover (figure 12).
- 3. Loosen screw holding right belt guide (figure 13) and swing guide away from belt.
 - 4. Remove belt from engine pulley.
- Stand snow thrower up on auger CAUTION: A block (approximately 4 inches high) will have to be placed under top front edge of auger housing or snow thrower will not stand on end.
- 6. Loosen nuts holding lower belt guard (figure 14) and slide guard away from belt.
 - 7. Remove belt between large pulleys.
 - 8. Install new belt in reverse order.
- 9. Slide belt guard back to within 1/16 inch of large drive pulley and tighten nuts.
- 10. Return snow thrower to operating position.
- 11. Place new belt onto engine pulley.
- 12. Adjust belt guide as instructed in Step 4 of Drive Belt Adjustment paragraph.
- 13. Adjust belt as instructed in **Drive Belt Adjustment** paragraph.
- 14. Reinstall belt cover, reconnect spark plug wire and refill gas tank.

DRIVE CONTROL ADJUSTMENT

Adjustment to drive control rod will be necessary if:

- 1. Snow thrower is not in neutral when drive control lever is in NEUTRAL position.
 - 2. Reverse position can not be fully reached.
- 3. Third (3rd) gear can not be fully reached. If any of these three conditions exist, adjust as follows:
 - A. Disconnect spark plug wire.
 - B. Locate neutral position of drive control lever by lifting wheels off ground and spinning wheels with your foot (wheels will not spin if transmission is not in neutral and drive control lever on left handle is depressed against hand grip or roll if it is in neutral).
 - C. Leave drive control lever in position where neutral was obtained.
 - D. Loosen screws in drive control bracket (figure 15) at rear of snow thrower

- E. Slide drive control bracket left or right until drive control lever is in proper neutral position. Tighten screws in drive control bracket.
- F. Check adjustment by moving lever to each position. NOTE: Be sure to check to see that NEUTRAL is properly reached from both directions (from reverse and from forward gear).
- G. Reconnect spark plug wire.



ROLLER CHAIN REPLACEMENT

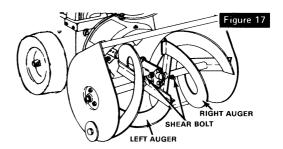
- 1. Remove gas from gas tank. Start and run engine until it stops from lack of gas.
- 2. Disconnect spark plug wire and tie wire away from
- 3. Stand snow thrower up on auger end. CAUTION: A block (approximately 4 inches high) will have to be placed under top front edge of auger housing or snow thrower will not stand on end.
 - 4. Locate master link (figure 16) in chain to be replaced.
- Check position of open end of keeper link (figure 16) so that replacement link can be installed in the same manner.
 Open end of keeper link must be in trailing position when chain is operating in direction required for forward motion of snow thrower.
- 6. Remove master link and remove chain.
- 7. Install new chain in reverse order of removal.
- 8. Return snow thrower to operating position
- 9. Reconnect spark plug wire and refill gas tank.



SHEAR BOLT REPLACEMENT

The auger assembly is made up of a right and left auger. Each is secured with a **special bolt** (figure 17) that acts as a shear bolt. These bolts are designed to break (to prevent damage to snow thrower) if an object becomes lodged in the auger. Two spare bolts and nuts have been furnished with your snow thrower. If additional bolts are required, order **genuine** replacement bolts. Use of a harder bolt will destroy the protection provided by this special bolt. To replace a broken shear bolt, proceed as follows:

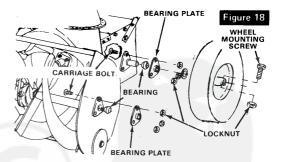
- 1. Disconnect spark plug wire, tie wire away from plug and remove the parts of the broken bolt.
- 2. Align the hole in the auger with the hole in the auger shaft. Install new shear bolt.
 - 3. Reconnect spark plug wire.



WHEEL AXLE BEARING REPLACEMENT

After approximately 100 hours (about 5 years) of use or if drive chain jumps off sprockets, bearing on wheel axle may need to be replaced. To replace bearings:

- 1. Disconnect spark plug wire and tie back away from spark plug.
- 2. Place a block (just enough to raise wheels off ground) under rear of snow thrower.
- 3. Remove screw (figure 18) that secures wheel to axle and remove wheel.
- 4. Remove three locknuts that secure bearing place to rear frame assembly. **NOTE**: Reassembly will be easier if a piece of tape is placed over each of the carriage bolt heads on inside of side frame before nuts are loosened.
- Remove old bearing from axle shaft and install new bearing. Reinstall removed parts in reverse order of removal. NOTE: Push down on wheel axle while tightening bearing screws and nuts.
- 6. Repeat steps 3 through 5 on opposite side, remove block from under snow thrower, and reconnect spark plug wire.



AUGER SHAFT BEARING REPLACEMENT

If auger shaft bearings (at center of auger housing ends) ever need to be replaced, proceed as follows:

- 1. Disconnect spark plug wire and tie back away from plug.
- 2. Remove three locknuts (figure 18) that secure bearing plate to outside of auger housing end.
 - 3. Install new bearing and secure with removed locknuts.
- 4. Reconnect spark plug wire.

TRANSMISSION REPLACEMENT

The replacement of the transmission on this snow thrower is a major service operation and should be done by a trained technician.

SPARK PLUG ADJUSTMENT

Clean spark plug and reset gap periodically. Clean area around spark plug base, before removal, to prevent dirt from entering engine. Replace spark plug if electrodes are pitted or burned or if porcelain is cracked. Clean spark plug by carefully scraping electrodes (do not sand blast or use wire brush). Be sure spark plug is clean and free of foreign material. Check electrodes gap with a wire feeler gauge and reset gap to 0.030 inch if necessary.

Before reinstalling spark plug, coat threads lightly with graphite grease to insure easy removal. Tighten plug firmly. If torque wrench is available, torque plug to 15 foot pounds.

CARBURETOR ADJUSTMENT

Never make unnecessary adjustments to the carburetor. Factory settings are satisfactory for most applications and conditions. IMPORTANT: If you think carburetor needs adjusting, refer to Engine Operating and Maintenance manual for proper procedure.

CAUTION

Never tamper with engine governor which is factory set for proper engine speed. Over-speeding engine above factory high speed setting can be dangerous. If you think the engine governed high speed needs adjusting, contact a qualified engine repairman who has the proper equipment and experience to make any necessary adjustments.

ENGINE SERVICE

Unless the operator is fully qualified to make engine adjustments and repairs, it is recommended that such work be done by technicians trained to work on snow thrower type gasoline engines.

STORAGE

The snow thrower should be immediately prepared for storage at the end of the season or if the unit is to be un-used for 30 days or more



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Never store engine with fuel in tank indoors or in enclosed, poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

Handle gasoline carefully. It is highly flammable and careless use could result in serious fire damage to your person and/or property.

Drain fuel into approved containers outdoors, away from open flame.

ENGINE STORAGE

Gasoline, if permitted to stand un-used for extended periods (30 days or more), may develop gummy deposits which can adversely affect the engine carburetor and cause engine malfunction. To avoid this condition, proceed as follows:

- 1. Prior to shut down for 30 days or more, and for seasonal storage, drain gasoline from fuel tank
- 2. Run engine until gas tank is empty and engine stops due to lack of gas.

- 3. Remove fuel line at tank or carburetor and drain any remaining gasoline from system.
- 4. Remove spark plug and pour one (1) ounce of engine oil through spark plug hole into cylinder. Crank engine several times to distribute oil. Reinstall spark plug.
- 5. Store snow thrower in wheel down, operating position. If snow thrower is stored in any other position, oil from crankcase could enter cylinder head, causing a service problem

SNOW THROWER STORAGE

- 1. Clean the snow thrower thoroughly; remove all debris, flush with water to remove all salt or other chemicals and wipe snow thrower dry.
- 2. Inspect the snow thrower for worn or damaged parts, tighten all loose hardware.
- 3. Remove shear pins from auger, squirt oil between auger tube and axle shaft. Rotate auger several times to distribute oil.
- 4. Oil all points described in paragraph Lubrication.
- 5. Store the snow thrower in a protected area and cover the snow thrower for additional protection.

IMPORTANT: A yearly checkup or tuneup by a qualified service dealer is a good way of insuring that your snow thrower will provide maximum performance for the next season.

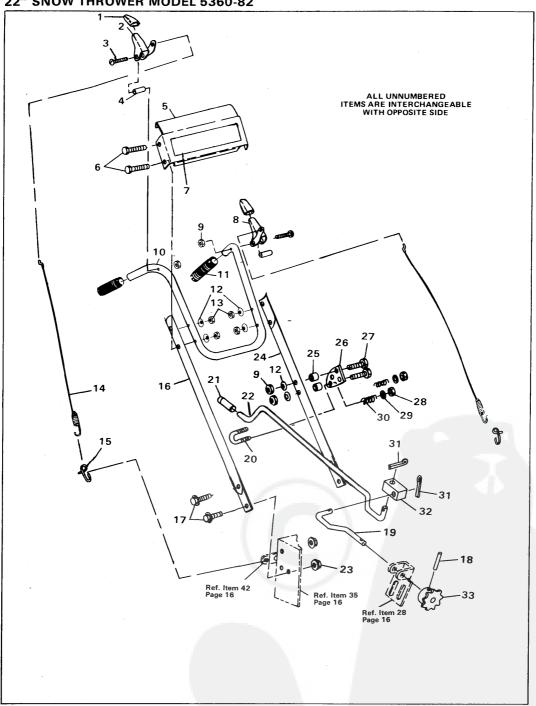
| | | SPARK PLUG WIRE BEFORE ATTEMPTING ANY REMEDY. | | | | | | |
|------------------------------------|--|---|--|--|--|--|--|--|
| TROUBLE | LOOK FOR | REMEDY | | | | | | |
| Difficult starting, | Defective spark plug | Replace defective plug. | | | | | | |
| Engine runs erratic | Blocked fuel line or empty gas tank | Clean fuel line; check fuel supply. | | | | | | |
| | Review paragraph To Start Engine. | | | | | | | |
| Engine stalls; | Unit running on CHOKE | Set choke lever to RUN position. | | | | | | |
| Loss of power; Engine runs erratic | Obstruction in impeller housing | Remove obstruction; clean impeller. Refer to last Danger in Snow Thrower Operation paragraph in Operation section of this manual | | | | | | |
| | Water in fuel system | Remove carburetor bowl to drain fuel tank. Refill with fresh fuel. | | | | | | |
| | CAUTION: Do not remove carburetor bowl when the engine is hot. | | | | | | | |
| Excessive vibration | Loose parts; Damaged impeller | Stop engine immediately; tighten all bolts and make all necessary repairs. If vibration continues, have the unit serviced by a competent repairman. | | | | | | |
| Unit fails to propel itself | Drive belt loose or damaged | Replace drive belt. Refer to Drive Belt Replacement paragraph in Adjustments/Repair section of this manual. | | | | | | |
| | Drive roller chain loose or damaged | Replace or tighten roller chain. Refer to Roller Chain Replacement or Step 5 of Wheel Axle Bearing Replacement paragraph in Adjustments/Repairs section of this manual. | | | | | | |
| | Unit drive belt loose or damaged | Adjust unit drive belt; replace if damaged. Refer to Drive Belt Adjustment paragraph or Drive Belt Replacement paragraph in Adjustments/Repairs section of this manual. | | | | | | |
| Unit fails to discharge snow | Auger drive belt loose or damaged | Adjust auger drive belt; replace if damaged. Refer to Drive Belt Adjustment paragraph or Drive Belt Replacement paragraph in Adjustment/Repairs section of this manual. | | | | | | |
| | Shear bolt broken | Replace shear bolt. Refer to Shear Bolt Replacement paragraph in Adjustments/Repairs section of this manual. | | | | | | |
| | Discharge chute clogged | Clean discharge chute and inside of auger housing. Refer to last Danger in Snow Thrower Operation paragraph in Operation section of this manual. | | | | | | |
| | Foreign object lodged in auger | Remove object from auger. Refer to last Danger in Snow Thrower Operation paragraph in Operation section of this manual. | | | | | | |
| | Auger gear case trouble | Check auger gear case for broken or bound parts and for oil level. See Unit Repair Parts section of this manual for correct order of parts. | | | | | | |
| | Transmission trouble | Have transmission checked by competent repairman. | | | | | | |
| Improper shifting | Drive control (shift) lever out of adjustment | Make adjustment as instructed in Drive Control Adjustment paragraph in Adjustments/Repairs section of this manual. | | | | | | |

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REPAIR PARTS



ALWAYS GIVE THE FOLLOWING INFORMATION WHEN ORDERING REPAIR PARTS:

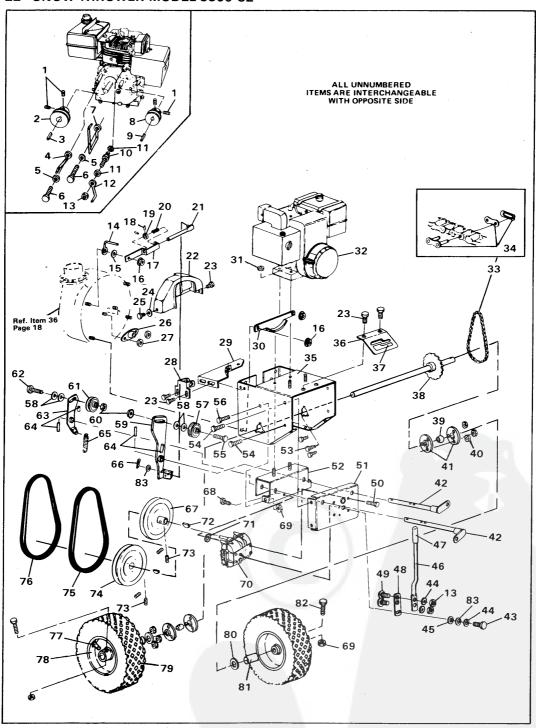
1. The PART NUMBER; 2. The PART NAME; 3. QUANTITY DESIRED; 4. The MODEL NUMBER (As shown on Model Plate)
SEND PART ORDERS AS PER INSTRUCTIONS ON THE FRONT PAGE
YOUR UNIT IS RIGHT HAND (RIH) OR LEFT HAND (LIH) AS YOU STAND BEHIND IT.
DO NOT USE KEY NUMBERS WHEN ORDERING REPAIR PARTS, ALWAYS USE PART NUMBERS.
All replacement parts will be supplied in current production colors or in a neutral color.
A handling fee is applicable to small parts orders.

| Key No. | Part No. | Description |
|------------|----------|------------------------------------|
| 1 | 55194 | Grip, Clutch Lever |
| 2 | 57176 | Lever Assembly, Clutch, R.H. |
| 2 | 57068 | Screw, Rd Hd. 1/4-20 x 15/8 In. |
| | 51271 | |
| 4 | • | Spacer, Clutch Lever |
| 5 | 55243 | Handle Panel |
| 6 | 180085 | *Screw, Hex Hd, 5/16-18 x 1¾ In. |
| 7 | 69890 | Decal, Handle Panel |
| 8 | 55185 | Lever Assembly, Clutch, L.H. |
| 9 | 9424215 | Locknut, ¼-20 Thd |
| 10 | 55248 | Upper Handle |
| 11 | 56463 | Grip, Upper Handle |
| 12 | 22025 | Formed Washer |
| 13 | 9413447 | Locknut, 5/16-18 Thd |
| 14 | 55318 | Cable Assembly, Clutch |
| 15 | 54588 | Link, Cable |
| 16 | 56038 | Lower Handle, R.H. |
| 17 | 56030 | Screw, Wide Flange, 5/16-18 x ¾ In |

| Key No. | Part No. | Description |
|------------|----------|-----------------------------------|
| 18 | 455481 | Roll Pin, 3/16 x 1 In. |
| 19 | 54544 | Rod, Chute Control, Lower |
| 20 | 23940 | U-Bolt |
| 21 | 48441 | Grip, Chute Control Rod |
| 22 | 54545 | Chute Control Rod, Upper |
| 23 | 55273 | Locknut, Wide Flange, 5/16-18 Thd |
| 24 | 56039 | Lower Handle, L.H. |
| 25 | 55310 | Spacer |
| 26 | 50299 | Bracket, Chute Control Rod |
| 27 | 180044 | *Screw, Hex Hd, ¼-20 x 2 ln. |
| 28 | 997319 | Locknut, No. 10-32 Thd |
| 29 | 9417373 | *Flatwasher, 13/64 In. |
| 30 | 23939 | Spring, Chute Control Rod |
| 31 | 137185 | Cotter Pin, 1/8 x 1 In. |
| 32 | 51564 | Pivot Block |
| 33 | 48395 | Sprocket, 9 Tooth |
| 34 | 62927 | Owner's Manual (Not Illustrated) |

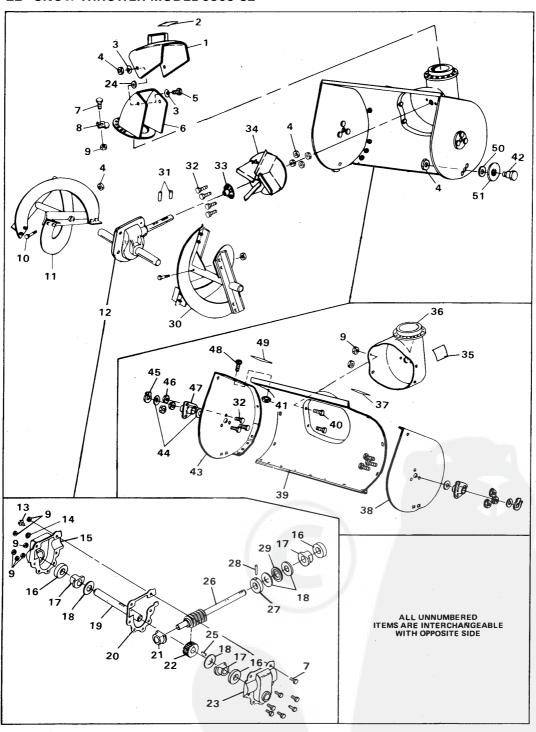
^{*}Standard Hardware Items - May Be Purchased Locally.

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| Key | T | | 7 | Key | T | |
|-----|----------|---|-----|------|--------------|-------------------------------------|
| No. | Part No. | Description | | No. | Part No. | Description |
| 1 | 998503 | Set Screw, 5/16-18 x 5/16 ln. | 1 | 43 | 181561 | *Screw, Hex Hd, ¼-28 x ½ In. |
| 2 | 51135 | Pulley, Engine, Auger Drive | 1 | 44 | 120380 | *Lockwasher, Split, ¼ In. |
| 3 | 671 | Key, Square, 3/16 x 1 ln. | | 45 | 50618 | Spacer |
| 4 | 54584 | Belt Guide | 1 | 46 | 55241 | Lever |
| 5 | 120393 | *Flatwasher, 11/32 in. | 1 | 47 | 50617 | Knob, Drive Control Lever |
| 6 | 181593 | *Screw, Hex Hd, 5/16-24 x % In. | 1 | 48 | 55240 | Shift Plate |
| 7 | 54585 | Belt Guide | 1 | 49 | 36602 | Carriage Bolt, 1/4-20 x 5/8 In. |
| 8 | 51195 | Pulley, Engine, Wheel Drive | ı | 50 | 451814 | *Screw, Tap, 5/16-18 x % In. |
| 9 | 26401 | Key, Woodruff, No. 405 | | 51 | 50279 | Mounting Plate Transmission |
| 10 | 51362 | Stud, 1/4-20 x 11/8 ln. | | 52 | 50247 | Transmission Support Assembly |
| 11 | 54569 | Flatwasher, 9/32 In. | Ι. | 53 | 57038 | Carriage Bolt, ¼-20 x % In. |
| 12 | 50275 | Belt Guide | | 54 | 35497 | Screw, Hex Hd, 5/16-18 x ½ In. |
| 13 | 9424215 | Locknut, 1/4-20 Thd. | 1 | 55 | 180126 | *Screw, Hex Hd, 3/8-16 x 11/2 In. |
| 14 | 54586 | Belt Guide | | 56 | 51333 | Screw, Wide Flange, 5/16-18 x % In. |
| 15 | 51700 | Spacer | 1 | 57 | 50610 | Pulley, Idler |
| 16 | 45905 | Locknut, Wide Flange, %-16 Thd. | 1 | 58 | 274517 | *Flatwasher, 13/32 In. |
| 17 | 51698 | Bracket, Brake Return Spring | 1 | 59 | 51283 | Lever & Brake Pad Assembly |
| 18 | 140880 | *Screw, Al. Hd Set, No. 10-32 x 1/4 In. | 1 | 60 | 41529 | Locknut, Hex Jam, %-16 Thd. |
| 19 | 51662 | Collar, Set | li | 61 | 50182 | Pulley, Idler |
| 20 | 51701 | Spring, Brake Return | | 62 | 50308 | Screw, Hex Hd, %-16 x 1% In. |
| 21 | 51699 | Rod, Brake | | 63 | 51281 | Idler Arm Assembly |
| 22 | 55288 | Cover, Belt | | 64 | 454512 | Pin, Spring, 3/16 x 3/4 In. |
| 23 | 995346 | *Screw, Hex Wa. Hd, ¼-20 x ½ In. | | 65 | 57092 | Spring |
| 24 | 9417373 | *Flatwasher, 13/64 In. | l | 66 | 121222 | Cotter Pin, 3/32 x ¾ In. |
| 25 | 35055 | Screw, Hex Hd, No. 10-24 x 1/2 in. | | 67 | 56178 | Pulley, Transmission |
| 26 | 53266 | Bearing, Impeller | | 68 | 180075 | *Screw, Hex Hd, 5/16-18 x % In. |
| 27 | 9413534 | Locknut, 3/8-16 Thd. | 11 | 69 | 9413447 | Locknut, 5/16-18 Thd. |
| 28 | 50285 | Bracket, Chute Control | 1 I | 70 | Transmission | Peerless, Model 794 |
| 29 | 51294 | Extension, Belt Cover | П | | ľ | See Footnote (†) Below |
| 30 | 51290 | Belt Guide, Lower | | 71 | 120386 | *Flatwasher, 5/16 in. |
| 31 | 45174 | Locknut, Wide Flange, 5/16-18 Thd. | | 72 | 27324 | Key, Hi-Pro, No. 606 |
| 32 | Engine | See Footnote (§) Below | | 73 | 102883 | *Set Screw, 5/16-18 x ¾ In. |
| 33 | 20270 | Roller Chain Assembly | ll | 74 | 48388 | Pulley, Impeller/Auger |
| 34 | 20307 | Link, Connector | H | 75 | 51249 | V-Belt, Wheel Drive |
| 35 | 56041 | Rear Frame Assembly | H | 76 | 50272 | V-Belt, Auger Drive |
| 36 | 50480 | Bracket, Drive Control | 1 1 | 77 | 24167 | Valve Stem |
| 37 | 68408 | Decal, Drive Control | | 78 | 41844 | Wheel |
| 38 | 56971 | Axle & Sprocket Assembly | | 79 | 8770 | Tire, Pneumatic |
| 39 | 56037 | Bearing | | - 80 | 25177 | *Flatwasher, ¾ In. |
| 40 | 46931 | Locknut, Wide Flange, ¼-20 Thd. | | 81 | 55186 | Spacer |
| 41 | 25072 | Retainer, Bearing | | 82 | 180083 | *Screw, Hex Hd, 5/16-18 x 1½ In. |
| 42 | 55188 | Rod, Traction | ΙL | 83 | 120392 | *Flatwasher, 9/32 In. |

^{*}Standard Hardware Items - May Be Purchased Locally.
†Contact Tecumseh/Peerless authorized service dealer for parts and warranty.
§Contact Engine Manufacturer's authorized service dealer (See Engine Manual) for parts and warranty.



| Key | | |
|------------------|----------|--------------------------------------|
| No. | Part No. | Description |
| 1 | 54619 | Chute Assembly, Top |
| 2 3 4 5 | 69891 | Decal, Chute |
| 3 | 25840 | Spring, Washer |
| 4 | 9413447 | Locknut, 5/16-18 Thd. |
| 5 | 180075 | *Screw, Hex Hd, 5/16-18 x % In. |
| 6 7 | 50236 | Chute Assembly, Bottom |
| 7 | 180020 | *Screw, Hex Hd, ¼-20 x ¾ In. |
| 8 | 54634 | Chute Clip |
| 9 | 9424215 | Locknut, Hex, ¼-20 Thd. |
| 10 | 51380 | Shear Bolt Kit |
| 11 | 50468 | Auger Assembly, R.H. |
| 12 | 55384 | Gear Case Assembly |
| 13 | 42619 | Screw, Hex Wa. Hd, Tap, %-16 x ½ In. |
| 14 | 271172 | Keps Nut, ¼-20 Thd. |
| 15 | 51278 | Case, Gear, R.H. |
| 16 | 24274 | Oil Seal |
| 17 | 50304 | Bushing |
| 18 | 48275 | Thrust Washer |
| 19 | 51408 | Shaft, Output |
| 20 | 51279 | Gasket, Gear Case |
| 21 | 50221 | Bushing |
| 22 | 51405 | Gear, Worm |
| 23 | 51277 | Case, Gear, L.H. |
| 24 | 446363 | *Flatwasher, ¾ In. |
| 25 | 431787 | Key, Woodruff No. 61 |
| 26 | 55383 | Input Shaft |

| Key | | |
|-----|----------|------------------------------------|
| No. | Part No. | Description |
| 27 | 51404 | Thrust Collar |
| 28 | 273336 | Roll Pin, 3/16 x 11/4 In. |
| 29 | 32397 | Bearing Needle |
| 30 | 50467 | Auger Assembly, L.H. |
| 31 | 454565 | Roll Pin, ¼ x 1¼ In. |
| 32 | 180077 | *Screw, Hex Hd, 5/16-18 x 3/4 In. |
| 33 | 48606 | Impeller Shaft, Assembly |
| 34 | 50243 | Impeller Assembly |
| 35 | 70143 | Decal, Danger, Instruction |
| 36 | 54576 | Cover Assembly, Impeller |
| 37 | 70141 | Decal, Danger, Auger |
| 38 | 50213 | Auger Housing End, L.H. |
| 39 | 50351 | Auger Cover & Scraper Assembly |
| 40 | 180016 | *Screw, Hex Hd, ¼-20 x ½ In. |
| 41 | 51335 | Locknut, Wide Flange, ¼-20 Thd. |
| 42 | 46824 | Shoulder Bolt |
| 43 | 50214 | Auger Housing, End, R.H. |
| 44 | 25177 | Flatwasher, ¾ In. |
| 45 | 2380 | Retaining Ring |
| 46 | 44108 | Locknut, Wide Flange, 5/16-18 Thd. |
| 47 | 54423 | Bearing |
| 48 | 57039 | Carriage Bolt, ¼-20 x ½ In. |
| 49 | 70142 | Decal, Danger, Chute |
| 50 | 996407 | Flatwasher, 5/16 In. |
| 51 | 50215 | Gage Wheel |
| | | |

^{*}Standard Hardware Items - May Be Purchased Locally.

SEE, CALL OR WRITE ONE OF THE FOLLOWING DISTRIBUTORS FOR PARTS FOR: HOMKO - LAWN SCOUT - AMF -TURFMASTER - DYNAMARK - OR ANY OTHER WESTERN INTERNATIONAL INCORPORATED PRODUCT.

ALABAMA

Automotive Elect. Service, 415 Meridian St., Huntsville, AL 35801, (205) 539-2131, AL WATS 800-536-3394 *b,c,f,g,h Warlick-Miller A/C Eng., 630 N. 20th St., Bessemer, AL 35020, (205) 424-8288, AL WATS 800-292-8123 MS WATS 800-292-4494 *b,c,f,g,h

CALIFORNIA

Railiou's, 75 No. D, Porterville, CA 93257, (209) 784-4102 *b.c.f.g.h The Lawn Mower Shop, 1340 El Camino Real, San Carlos, CA 94070, (415) 593-4716 *a.d.f.g

COLORADO Spitzer Ind. Prod. Co., 6601 N. Washington, Thornton, CO 80229, (303) 287-3414 *b,d,h

G.L.O. Products Inc., 13201 Belcher Rd. S., Largo, FL 33543, (813) 530-9723
*a,c,h

Radco Distributors Inc. 4909 Victor St., Box 5459, Jacksonville, FL 322070459, (904) 733-7957 *a,c,f,g,h

ILLINOIS

ILLINOIS
Cox Tire & Battery, 603 N. Market, Marion, IL 62959, (618) 993-2607
IL WATS 800-642-4351 *a,c,f,g,h
Garmoe Distr. Inc., 2620 N. Mannheim Road, Franklin Park, IL 60131, (312) 455-3588
Small Engine Parts, 3515 Auburn St., Rockford, IL 61103, (815) 964-1754 *b,c,f,g,h

INDIANA

Thompson Sales & Service, 2400 W. Ridge Road, Gary, IN 46408, (219) 980-3282 *a,b,c,f,g,h

IOWA

IOWA
Bruce Engine, 1829 N.W. 86th, Des
Moines, IA 50322, (515) 278-5151
*a,c,f,g,h

Colladay Hdwe. Co., 201 N. Plum, Box 766, Hutchinson, KS 67501, (316) 663-4477 *a,c

Auto-Electric Inc., 715 W. Hwy 80, Box 671, Somerset, KY 42501, (606) 679-1171 *c,f,g,h

Cayce Mill Supply Co., 1st & Douglas St., Hopkinsville, KY 42240, (502) 886-3335 *f g i

Ellingsworth Auto Electric, 1003-08 E. Broadway, Louisville, KY 40204 (Serving Southern Indiana), (502) 585-5055, KY WATS (800) 722-5061 *b,c,f,g,h

LOUISIANA

United Engine Service, Inc., 11923 Cloverland Ave., Baton Rouge, LA 70809, (504) 291-2622 *a,d,f,g,h

MARYLAND

Center Supply Co., 6867 New Hampshire Ave., Takoma Park, MD 20912, (301) 270-1690 *b,c,f,g,h

1690 *b,c,f,g,h **Kunkel Service Co.,** 6252 Frankford Ave., Baltimore, MD 21206, (301) 377-4008, MD WATS 800-492-8886 *b,c,f,g,h

MASSACHUSETTS

Morton B. Collins Co., 300 Birnie Ave., Box 70058, Springfield, MA 01107, (413) 732-7449 *a,c,g,h 732-7449 **a,c,g,h **Crandall-Hicks Co.**, 250 Eliot St., Ash-land, MA 01721, (617) 881-6122 **a,d

MICHIGAN

Air Cooled Engine Div., 615 First St., Menominee, MI 49858, (906) 863-8011, MI WATS (906 area only) 800-562-4825 *a,c,f,g,h

The Factory Branch, 440 E. Prospect, Jackson, MI 49203, (517) 783-3201

MINNESOTA

Northern Automotive Co., 1401 W. Broadway, Minneapolis, MN 55411, (612) 522-6656 *a,c,f,g,h

MISSISSIPPI see Bessemer, Alabama

MISSOURI
Gunther's Service & Supply, 7320 Wornall Road, Kansas City, MO 64114, (816) 523-1952
*a,f,g,h
Wilson Engine & Parts Inc., 4159
Shoreline Drive,, Jct. I-70 & 270, Earth
City, MO 63045, (314) 739-1313, MO
WATS 800-392-4063, WATS (outside MO only) 800-367-2787
*a,b,d,f,g,h

NEW JERSEY

Power Distributors, Inc., 102 Mayfield Ave., Edison, NJ 08837, (201) 225-4922

NEW YORK

Loegler & Ladd Inc., 3950 Broadway, Box 214, Buffalo, NY 14225, (716) 684-0600 *a,c

Stiefvater Distr. Inc., Clinton Road, Route 12B, New Hartford, NY 13413, (315) 853-5581 *a,c,f,g,h

NORTH CAROLINA

Carswell Distr. Co., 3750 N. Liberty St., Box 4193, Winston-Salem, NC 27105, (919) 767-7700 *g,i Dixie Sales Co., Inc., 335 N. Green, Box 1408, Greensboro, NC 27402, (919) 274-0490, NC WATS 800-632-1276

*b,c,f,g,h

OHIO
American Power Distr., 2430 Tremainsville Rd., Box 5815, Toledo, OH 43613,
(419) 475-7261 *f.g.h
Small Engine Distr., 5250 N. Dixie, Box
1481, Dayton, OH 45414, (513) 278-8241
*b,f,g,h

OKLAHOMA

Albro's, 2921 W. Hefner Rd., Oklahoma City, OK 73120, (405) 751-1711

PENNSYLVANIA

Bluemont Co., 11101 Frankstown Road,
Pittsburg, PA 15235, (412) 242-2522
*a,b,c,f,s,h

Scranton Auto Ignition, 1133 Wyoming Ave., Scranton, PA 18509, (717) 342-8133

Magneto & Elect. Service, 103 Assembly St., Columbia, SC 29201, (803) 771-4044, SC WATS 800-922-1118 *a,c,f,g,h

TENNESSEE

TENNESSEE American Sales & Serv., 3035 Bellbrook
Dr., Memphis, TN 38116, (901) 332-2210
*a,d,f,g,h

*a,d,t,g,n Chilton A/C Engines, 319 4th Ave. S., Box 15806, Nashville, TN 37201, (615) 254-1634 *b,c,f,g,h 254-1634 *b.c.f.g.h Ace Distr., Inc., 2103 E. Magnolia Ave., Sox 3587, Knoxville, TN 37917, (615) 524-5359, TN WATS 800-332-9904

TEXAS

Marr Bros. Inc., 423 E. Jefferson, Dallas, TX 75203, (214) 948-7387 *a,c,f,g,h

Midland Small Engine Sales, 106 Carlton, Box 4215, Midland, TX 79704, (915) 682-1409 *b,f,g,h

VIRGINIA

Norva Small Engines, 8120 E. Wellington Rd., Manassas, VA 22110, (703) 369-3387 *a,c,f,g,h

RBI Corporation, 101 Cedar Ridge Rd., Lakeridge Park, Ashland, VA 23005, (804) 798-1535 *a,c,f,g,h

WASHINGTON

Pacific A/C Engine Inc., 4030 1st Ave. S., Box 84783, Terminal Annex, Seattle, WA 98124, (206) 682-4677 *a,c,f,g,h

Reliable Hdwe., 8010 N. 76th St., Milwaukee, WI 53223, (414) 355-2900 *b,c,f,g,h

"D,c,т,g,т Wiggert Brothers, 3rd & Jay, Box 1267, La Crosse, WI 54601, (608) 784-4790 *a,b,c,f,g,h

Suntester Equipment Ltd., 5466 Timber-lea Blvd., Mississauga, Ontario, Canada L4W 2T7, (416) 624-6200 *g,i

Yetman's Ltd., 949 Jarvis Ave., Winnipeg, Manitoba, Canada R2X 0A1, (204) 586-8046, WATS (Manitoba & Sask.) 800-665-8623 b.c.f.g

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(*) General Information Codes:

- (a) Advance Payment Preferred
 (b) Accepts Credit Cards
 (c) C.O.D. okay
 (d) No. C.O.D.
 (e) C.O.D. only
 (f) Briggs & Stratton dealer or distributor
 (g) Tecumseh/Peerless dealer or distr.
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- (i) Dealer sales only, contact for closest