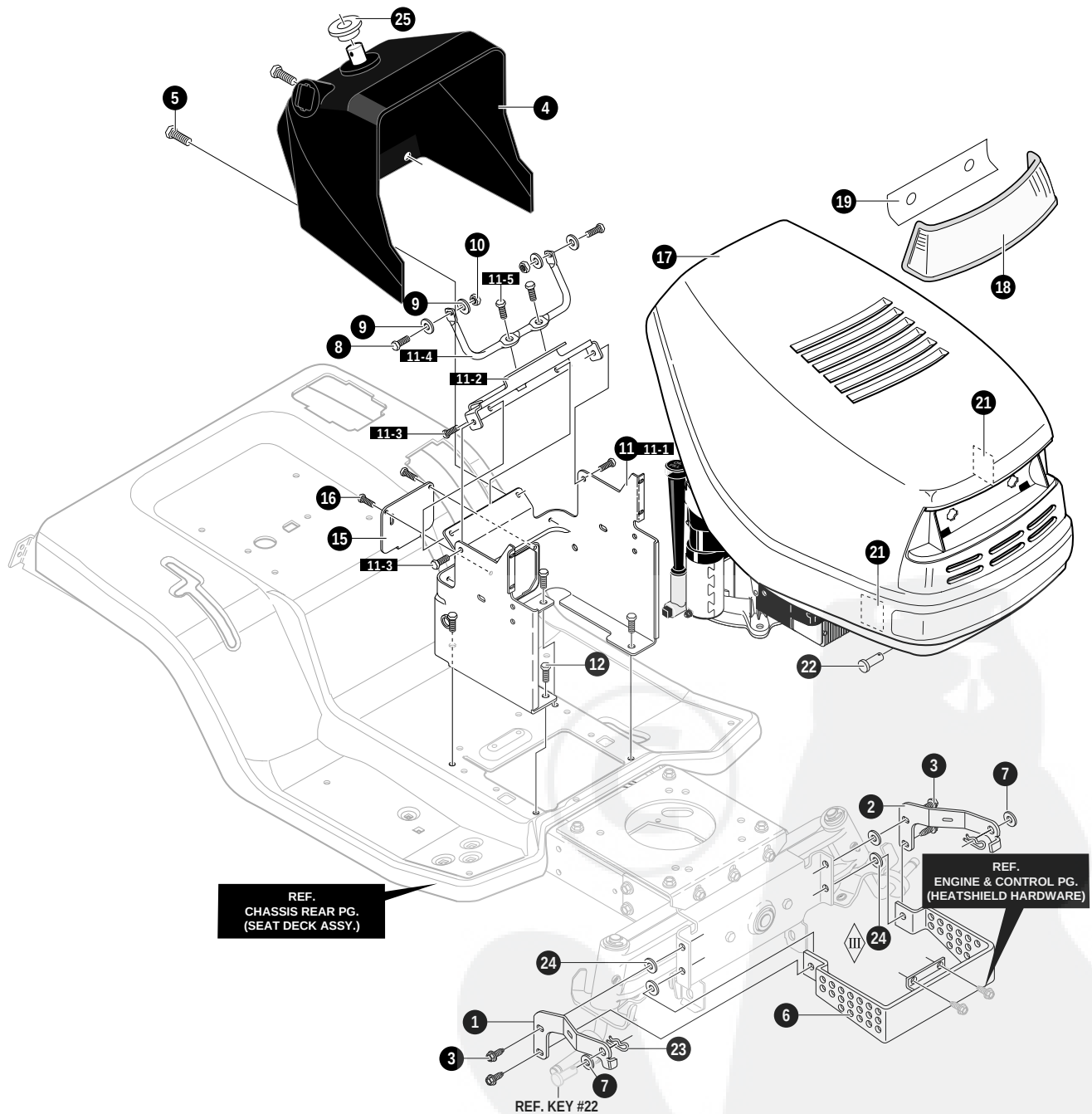




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344695A

# FRONT CHASSIS ASSEMBLY

| KEY NO. | PART NO.   | DESCRIPTION                    | QTY |
|---------|------------|--------------------------------|-----|
| 1       | 95413-821  | BRACKET,HOOD RH                | 1   |
| 2       | 95414-821  | BRACKET,HOOD LH                | 1   |
| 3       | 711606     | SCREW, 5/16-18X.75             | 4   |
| 4       | 94907      | DASH                           | 1   |
| 5       | 711762     | SCREW,1/4-14X.75               | 2   |
| 7       | 712480     | WASHER, FLAT .475X.87 INSULATE | 2   |
| 8       | 302628     | SCREW, 1/4-20X .75             | 2   |
| 9       | 71067      | WASHER, FLAT .286X .63X.065    | 4   |
| 10      | 73826      | NUT, 1/4-20 REGHEXCTRLK        | 2   |
| 11      | 341569-860 | ASSEMBLY, LOWER CONSOLE        | 1   |
| 11-1    | 95425      | TOWER,LOWER DASH               | 1   |
| 11-2    | 95426      | SUPPORT, STEERING              | 1   |
| 11-3    | 710264     | SCREW, 1/4-20X .50             | 4   |
| 11-4    | 95406      | ROD, DASH BRACE                | 1   |
| 11-5    | 710264     | SCREW, 1/4-20X .50             | 2   |
| 12      | 711606     | SCREW, 5/16-18X.75             | 4   |
| 15      | 94638-860  | PANEL, ACCESS                  | 1   |
| 16      | 711629     | SCREW, 10-24X.500TRSEGI        | 2   |
| 17      | 94984      | HOOD                           | 1   |
| 18      | 302670     | LENS, HEADLAMP                 | 1   |
| 19      | 308492     | FOIL,LENS DYNA HOOD REFLECTOR  | 1   |
| 21      | 301452     | FOIL, HEAT REFLECTOR           | 4   |
| 22      | 711856     | PIN,CLEVIS .375DIA.X .81 LG    | 2   |
| 23      | 711682     | PIN,HAIR                       | 2   |
| 24      | 712480     | WASHER,FLAT-INSULATE           | 4   |
| 25      | 95404      | BUSHING,STEERING SHAFT         | 1   |
|         | 712561     | OPERATOR'S MANUAL (NOT SHOWN)  | 1   |



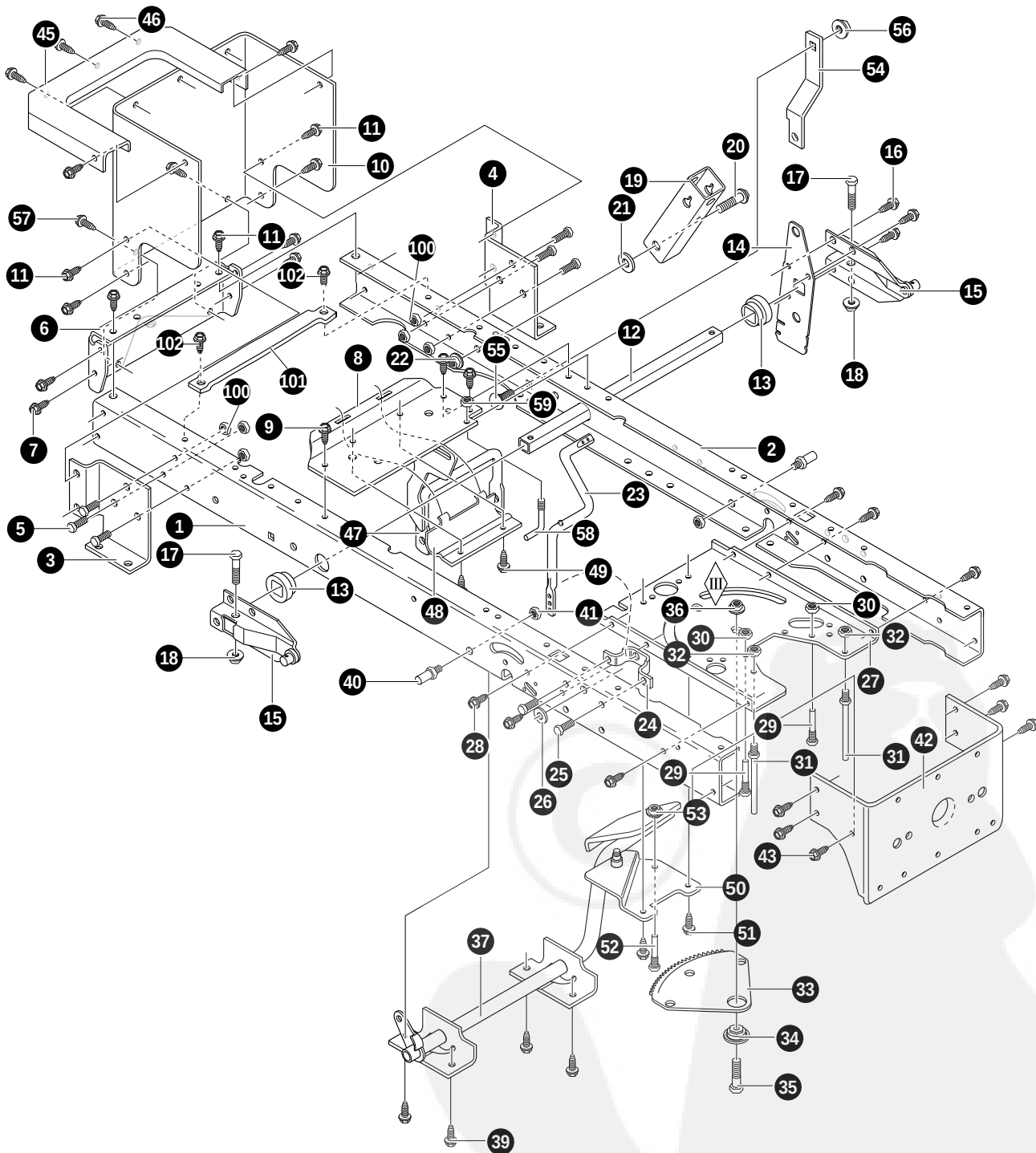
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345046A

## REAR CHASSIS ASSEMBLY

| KEY NO. | PART NO.  | DESCRIPTION                    | QTY |
|---------|-----------|--------------------------------|-----|
| 1       | 94628-860 | SEAT DECK, LARGE               | 1   |
| 4       | 690424    | CONTAINER, BATTERY             | 1   |
| 5       | 711642    | SCREW, 1/4-20X .63             | 2   |
| 6       | 94886     | PLATE , LIFT DETENT LG.        | 1   |
| 7       | -         | NOT USED ON THIS UNIT          |     |
| 8       | 711629    | SCREW,LIFT DETENT LOCKOUT      | 2   |
| 9       | 94154-860 | SUPPORT, SEAT                  | 1   |
| 10      | 95294     | ZINC HINGE SEAT PIVOT          | 1   |
| 11      | 711627    | NUT, PUSH CAP                  | 2   |
| 12      | 710136    | SPRING, COMPRESS 4.57LG X 1.17 | 1   |
| 13      | 711610    | BOLT,SHOULDER 1/4-20           | 1   |
| 14      | 95293     | WASHER CUP                     | 1   |
| 15      | 302635    | NUT, 1/4-20 CNTRLK             | 1   |
| 16      | 710109    | SPRING, COMPRESS 2.43LG 164X30 | 2   |
| 17      | 711606    | SCREW, 5/16-18X.75             | 2   |
| 20      | 711747    | BOLT, WING 5/16-18X.50         | 2   |
| 21      | 711644    | WASHER, FLAT.344X .62X.06      | 2   |
| 22      | 94491     | COVER, DETENT W/CUP HOLDER     | 1   |
| 24      | 711671    | SCREW, 1/4-15X.44/.53          | 3   |
| 25      | 94495     | COVER, HYDRO                   | 1   |
| 26      | 711671    | SCREW, 1/4-15X.44/.53 HILO     | 2   |
| 27      | 71067     | WASHER, FLAT .281X.63X.065     | 1   |
| 28      | 20107     | CAP, HUB/SEAT SPRING           | 2   |
| 29      | 71067     | WASHER, FLAT .281X.63X.065     | 2   |
| 30      | 94057     | SPRING-LEAF                    | 1   |
| 31      | 711592    | SCREW, 1/4-20X .50 WAHHTAP     | 2   |
| 32      | 94153-860 | BRACKET, PIVOT SEAT            | 1   |
| 33      | 711606    | SCREW, 5/16-18X.75             | 4   |
| 34      | 711634    | NUT, 5/16-18 WDFLLK            | 4   |
| 35      | 314159    | NUT, #10-32                    | 2   |



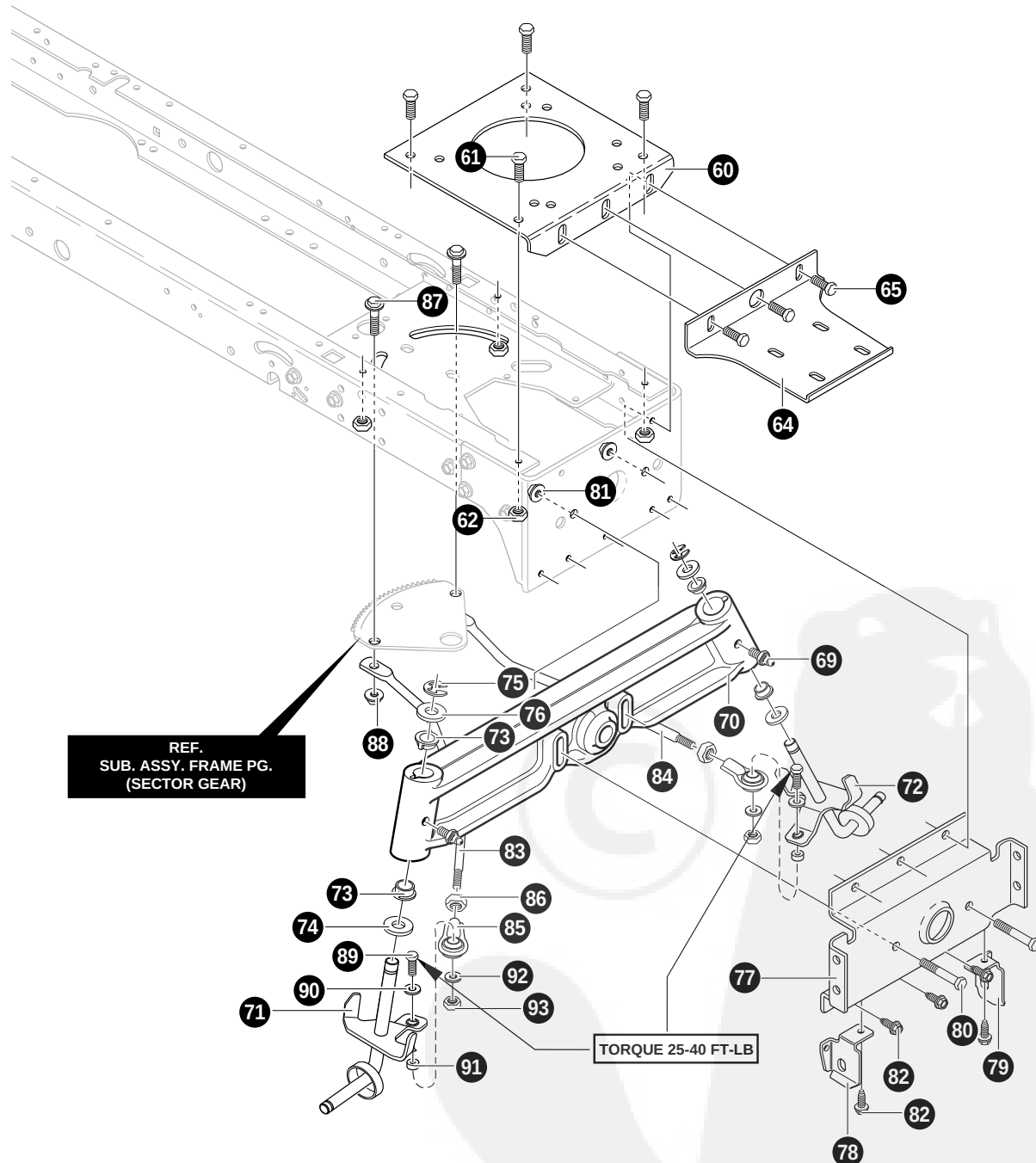
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343670D

# FRAME ASSEMBLY

| KEY NO. | PART NO. | DESCRIPTION                     | QTY |
|---------|----------|---------------------------------|-----|
| 1       | 95110    | RAIL, FRAME RH                  | 1   |
| 2       | 95111    | RAIL, FRAME LH                  | 1   |
| 3       | 94184    | BRACKET, TRANSAXLE RH           | 1   |
| 4       | 94185    | BRACKET, TRANSAXLE LH           | 1   |
| 5       | 710079   | SCREW, 5/16-18X.75              | 6   |
| 6       | 94002    | HITCH PLATE                     | 1   |
| 7       | 710079   | SCREW, 5/16-18X.75              | 4   |
| 8       | 94431    | BRACKET, IDLER                  | 1   |
| 9       | 710079   | SCREW, 5/16-18X.75              | 3   |
| 10      | 690218   | PLATE, REAR                     | 1   |
| 11      | 710079   | SCREW, 5/16-18X.75              | 6   |
| 12      | 94063    | TUBE, LIFTER                    | 1   |
| 13      | 94065    | BUSHING - LIFT TUBE             | 2   |
| 14      | 94030    | PLATE-LIFT ARM                  | 1   |
| 15      | 94180    | ASSEMBLY, LIFT ARM LEVER        | 2   |
| 16      | 710106   | SCREW, 5/16-12X.50              | 3   |
| 17      | 710310   | SCREW, 5/16-24X1.25             | 2   |
| 18      | 710080   | NUT, 5/16-24                    | 2   |
| 19      | 94015    | BRACKET, PIVOT                  | 1   |
| 20      | 710000   | BOLT, .562X1.563                | 1   |
| 21      | 710130   | WASHER, FLAT                    | 1   |
| 22      | 710140   | NUT, 3/8-16                     | 1   |
| 23      | 94019    | CRANK, PTO                      | 1   |
| 24      | 94005    | BRACKET, BELL CRANK             | 1   |
| 25      | 710079   | SCREW, 5/16-18X.75              | 2   |
| 26      | 120395   | WASHER, FLAT                    | 1   |
| 27      | 690504   | PLATE, STEERING                 | 1   |
| 28      | 710079   | SCREW, 5/16-18X.75              | 6   |
| 29      | 93349    | ZINC SCREW GUIDE 5/16-18        | 2   |
| 30      | 710204   | NUT, 5/16-18                    | 2   |
| 31      | 94066    | SCREW - GUIDE                   | 2   |
| 32      | 710204   | NUT, 5/16-18                    | 2   |
| 33      | 94121    | GEAR, SECTOR                    | 1   |
| 34      | 94123    | BEARING, SECTOR GEAR            | 1   |
| 35      | 710312   | SCREW, 5/16-18X1.00             | 1   |
| 36      | 710105   | NUT, 5/16-18                    | 1   |
| 37      | 94632    | ASSEMBLY, CLUTCH/BRAKE PEDAL    | 1   |
| 39      | 710079   | SCREW, 5/16-18X.75              | 4   |
| 40      | 94067    | PIN, THREADED SHOULDER          | 2   |
| 41      | 45171    | NUT, 3/8-16                     | 2   |
| 42      | 94013    | BRACKET, HANGER REAR            | 1   |
| 43      | 710079   | SCREW, 5/16-18X.75              | 6   |
| 45      | 94186    | TOP, REAR PLATE LARGE SEAT DECK | 1   |
| 46      | 710196   | SCREW, 10-24X.50                | 5   |
| 47      | 94791    | YOKE ASSEMBLY-TRUNNION PEER     | 1   |
| 48      | 94434    | CLAMP, TRUNNION PIVOT           | 1   |
| 49      | 710079   | SCREW, 5/16-18X.75              | 2   |
| 50      | 94409    | ASSY, IDLER INTERMEDIATE        | 1   |
| 51      | 710708   | BOLT, 5/16-18X.50               | 2   |
| 52      | 93349    | SCREW GUIDE 5/16-18             | 1   |
| 53      | 710204   | NUT, 5/16-18                    | 1   |
| 54      | 94433    | TORQUE STRAP-LEFT               | 1   |
| 55      | 57072    | BOLT, 5/16-18X.63               | 1   |
| 56      | 710205   | NUT, 5/16-18 WDFLLK             | 1   |
| 57      | 710199   | SCREW 3/8-16X1.25               | 2   |
| 58      | 94781    | SCREW-GUIDE                     | 1   |
| 59      | 710204   | NUT, 5/16-18                    | 1   |
| 100     | 710205   | NUT, 5/16-18 WDFLLK             | 6   |
| 101     | 690482   | BRACKET, BATTERY SUPPORT        | 1   |
| 102     | 710079   | SCREW 5/16-18X.75 HHWATAP       | 2   |



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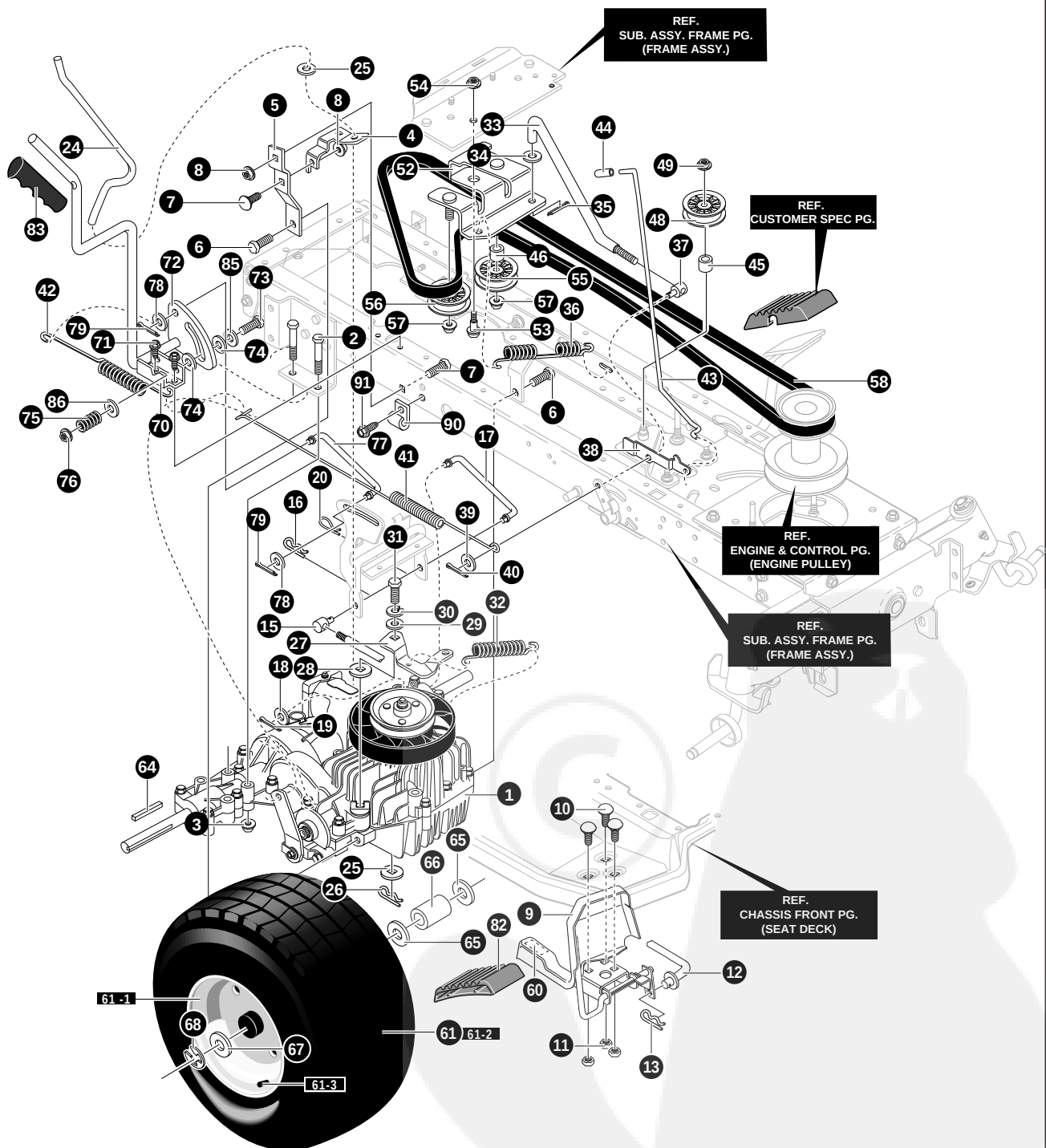
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343670D

## FRAME ASSEMBLY

| KEY NO. | PART NO. | DESCRIPTION                     | QTY |
|---------|----------|---------------------------------|-----|
| 60      | 94006    | PLATE, ENGINE                   | 1   |
| 61      | 710079   | SCREW, 5/16-18X.75              | 4   |
| 62      | 710205   | NUT, 5/16-18 WDFLLK             | 4   |
| 64      | 94306    | BRACKET, 14.5-20                | 1   |
| 65      | 710079   | SCREW, 5/16-18X.75              | 3.  |
| 69      | 706      | ZERK, GREASE FITTING            | 2   |
| 70      | 343710   | AXLE ASSEMBLY                   | 1   |
| 71      | 94732    | SPINDLE,RH                      | 1   |
| 72      | 94733    | SPINDLE LH,WELD ASSEMBLY        | 1   |
| 73      | 92527    | BEARING, SPINDLE                | 4   |
| 74      | 710129   | WASHER                          | 2   |
| 75      | 710103   | E-RING                          | 2   |
| 76      | 710088   | WASHER, FLAT .765X1.81X.059     | 2   |
| 77      | 94007    | HANGER, AXLE                    | 1   |
| 78      | 94026    | HANGER DECK RH                  | 1   |
| 79      | 94027    | HANGER DECK LH                  | 1   |
| 80      | 710081   | SCREW, 5/16-24X2.75             | 2   |
| 81      | 710080   | NUT, 5/16-24                    | 2   |
| 82      | 710079   | SCREW, 5/16-18X.75              | 5   |
| 83      | 94767    | DRAG LINK RH                    | 1   |
| 84      | 94768    | DRAGLINK, LH                    | 1   |
| 85      | 94766    | TIE ROD END 1/2-20              | 2   |
| 86      | 7058     | NUT, 1/2-20 HXJAM               | 2   |
| 87      | 710440   | BOLT, HHSH (9X57)               | 2   |
| 88      | 710140   | NUT, 3/8-16 HWDFFLLK MACK 15X84 | 2   |
| 89      | 310364   | BOLT, .500X1.18 HHSH 3/8-16     | 2   |
| 90      | 711672   | WASHER, FLAT .515X1.37X.119     | 2   |
| 91      | 319618   | SPACER, SLEV .515X.70X.         | 2   |
| 92      | 301188   | WASHER, FLAT .378X.75X.08       | 2   |
| 93      | 1499     | NUT, 3/8-16 REGHXCTRLK          | 2   |





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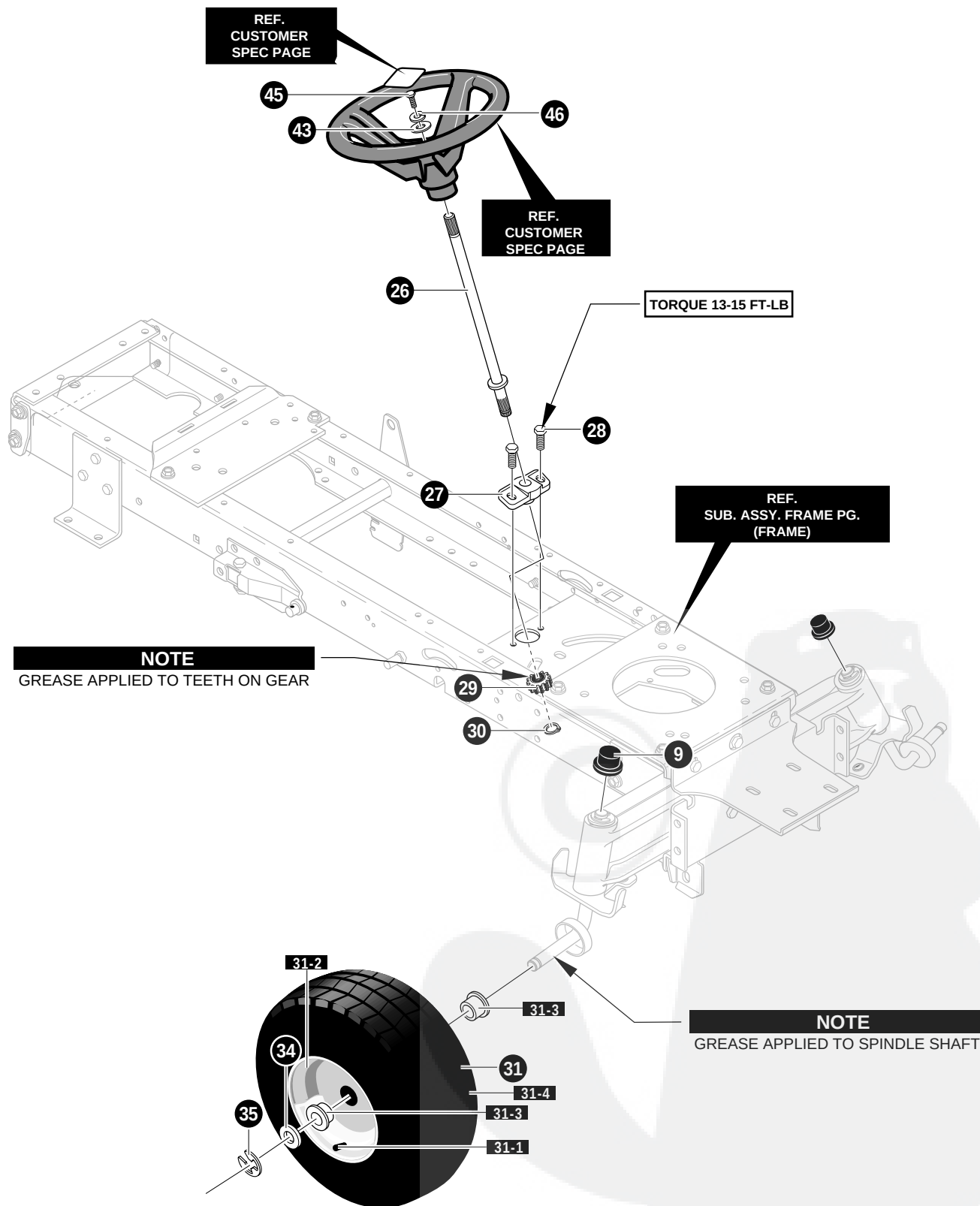
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345032A

# MOTION DRIVE ASSEMBLY

| KEY NO. | PART NO.   | DESCRIPTION                     | QTY |
|---------|------------|---------------------------------|-----|
| 1       | *          | HYDRO, PEERLESS                 | 1   |
| 2       | 711669     | SCREW, 5/16-18X2.50             | 4   |
| 3       | 711634     | NUT, 5/16-18 WDFLLK             | 4   |
| 4       | 94429-821  | BRACKET, DISCONNECT             | 1   |
| 5       | 94432-821  | TORQUE STRAP -RIGHT             | 1   |
| 6       | 710268     | SCREW, 5/16-18X.75              | 2   |
| 7       | 711661     | BOLT, 5/16-18X .63              | 2   |
| 8       | 711634     | NUT, 5/16-18 WDFLLK             | 2   |
| 9       | 690013-821 | ASSEMBLY, PEDAL                 | 1   |
| 10      | 711688     | BOLT, 5/16-18X .75              | 3   |
| 11      | 710026     | NUT, 5/16-18 HEXWDFLLK WHIZ     | 3   |
| 12      | 95278      | ZINC ROD, PEDAL LINK            | 1   |
| 13      | 711676     | HAIR PIN                        | 1   |
| 15      | 711594     | ADJUSTING NUT 1/2-13            | 1   |
| 16      | 711682     | PIN, HAIR.38 DIA X1.64LG        | 1   |
| 17      | 95279      | ZINC, ROD HYDRO LINK            | 1   |
| 18      | 711617     | WASHER, FLAT                    | 1   |
| 20      | 711676     | PIN, HAIR                       | 1   |
| 24      | 95298      | ROD, DISCONNECT                 | 1   |
| 25      | 711644     | WASHER, FLAT.344X .62X.06       | 2   |
| 26      | 71081      | PIN, COTTER.090DIA.X.75         | 1   |
| 27      | 95299      | ZINC ARM, DISCONNECT            | 1   |
| 28      | 710346     | WASHER, .388/.393SQX1.00X.065   | 1   |
| 29      | 710657     | WASHER, FLAT .256X .75X.130Z    | 1   |
| 30      | 710249     | WASHER                          | 1   |
| 31      | 710345     | SCREW, 1/4-28X .750HHCNYLK      | 1   |
| 32      | 710330     | SPRING, EXTENSION               | 1   |
| 33      | 95297      | ROD, CLUTCH                     | 1   |
| 34      | 711644     | WASHER, FLAT.344X .62X.06       | 1   |
| 35      | 71081      | PIN, COTTER.090DIA.X.75         | 1   |
| 36      | 710707     | SPRING, CLUTCH VST205 HYDRO NLT | 1   |
| 37      | 711596     | NUT, ADJUSTING                  | 1   |
| 38      | 95290      | ZINC LATCH, PARK BRAKE          | 1   |
| 39      | 711623     | WASHER, FLAT.406X .81X16        | 1   |
| 40      | 71081      | PIN, COTTER.090DIA.X.75         | 1   |
| 41      | 710333     | SPRING, EXTENSION 23.10LG       | 1   |
| 42      | 710353     | SPRING, TENS 3.984X .530        | 1   |
| 43      | 690046     | PARK BRAKE CONTROL ROD          | 1   |
| 44      | 91079      | GRIP                            | 1   |
| 45      | 690369     | SPACER, 1/2 TO 17MM             | 1   |
| 46      | 690369     | SPACER, 1/2 TO 17MM             | 1   |
| 48      | 690409     | PULLEY, IDLER 2.75 DIA          | 1   |
| 49      | 711920     | NUT, 3/8-16 HWDFLLK MACK        | 1   |
| 50      | 690369     | SPACER, 1/2 TO 17 MM            | 1   |
| 52      | 95305      | ZINC ASM.BRACKET IDLER          | 1   |
| 53      | 711613     | BOLT.50X.75 HHSH 3/8-16         | 1   |
| 54      | 711622     | NUT, 3/8-16                     | 1   |
| 55      | 690409     | PULLEY, IDLER 2.75              | 1   |
| 56      | 91178      | PULLEY, V-IDLER 3"              | 1   |
| 57      | 711920     | NUT, 3/8-16 HWDFLLK MACK        | 2   |
| 58      | 710531     | BELT, MOTION DRIVE HYDRO        | 1   |
| 59      | 94516      | PAD, SPEED CTRL PEDAL           | 1   |
| 60      | 93249      | PAD, TOE SANDPAPER              | 1   |
| 61      | 692511     | TIRE & RIM                      | 2   |
| 61-1    | 338512     | VALVE STEM                      | 2   |
| 61-2    | 338524     | RIM                             | 2   |
| 61-3    | 338525     | TIRE 20X8-8                     | 2   |
| 62      | 690369     | SPACER 1/2 TO 17MM              | 1   |
| 64      | 52928      | KEY, SQUARE .187SQX2.25LG       | 2   |
| 65      | 711648     | WASHER, FLAT .760X1.25X.065     | 4   |
| 66      | 95274      | SPACER.87X1.78                  | 2   |
| 67      | 711758     | WASHER, FLAT .765X1.81X.059     | 2   |
| 68      | 710103     | E-RING .574IDX.050/.750SH 11X3  | 2   |
| 70      | 94793-821  | BRACKET, MOUNT HAND CONTROL     | 1   |
| 71      | 711606     | SCREW, 5/16-18X.75              | 2   |
| 72      | 95306      | ASM., LEVER HAND CRUISE         | 1   |
| 73      | 711599     | BOLT, .375X1.59 HHSH 5/16-18X.5 | 1   |
| 74      | 314944     | WASHER, FRICTION                | 2   |
| 75      | 335689     | SPRING-COMP                     | 1   |
| 76      | 711634     | NUT, 5/16-18 WDFLLK             | 1   |
| 77      | 690045     | LINK, CRUISE CONTROL            | 1   |
| 78      | 711644     | WASHER, FLAT .34X.62X.06        | 2   |
| 79      | 71081      | PIN, COTTER                     | 2   |
| 82      | 94516      | PAD, SPEED CTRL PED             | 1   |
| 83      | 94507      | GRIP, 7/16"                     | 1   |
| 85      | 711589     | WASHER, FLAT .390x1.25x.119     | 1   |
| 86      | 710083     | WASHER, FLAT .391X1.00X.083     | 1   |
| 90      | 717742     | RETAINER, .31IDX.62X.03 WIRE    | 1   |
| 91      | 711606     | SCREW 5/16-18X.75 HHWATAP       | 1   |

\* CONTACT YOUR LOCAL TRANSAXLE DEALER



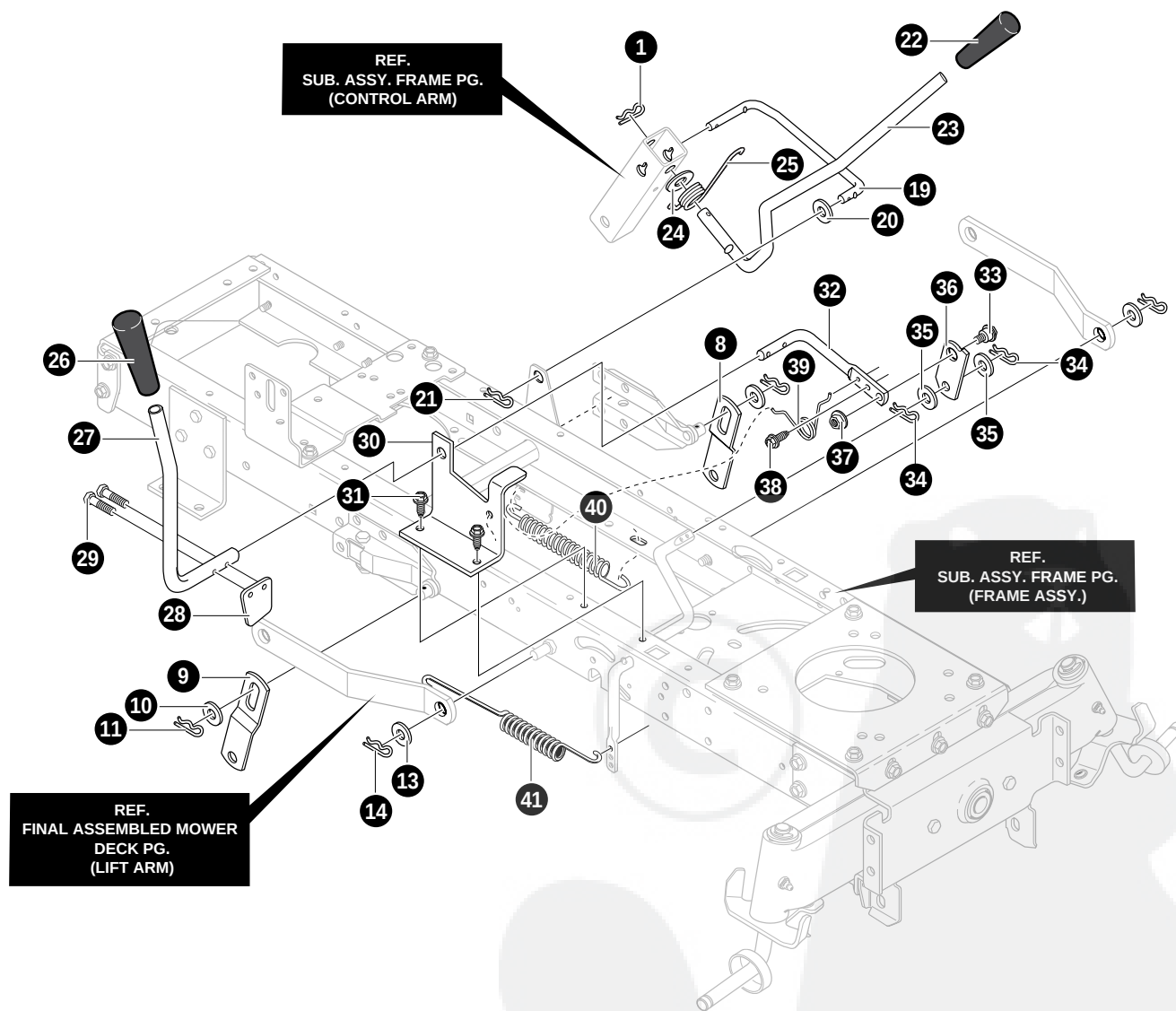
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344787A

# STEERING ASSEMBLY

| KEY # | PART # | DESCRIPTION                    | QTY |
|-------|--------|--------------------------------|-----|
| 9     | 94618  | DUST HUB CAP                   | 2   |
| 26    | 94520  | SHAFT, STEERING BOLT-ON        | 1   |
| 27    | 94124  | BEARING-LOWER                  | 1   |
| 28    | 711606 | SCREW, 5/16-18X.75             | 2   |
| 29    | 94122  | GEAR PINNION                   | 1   |
| 30    | 710102 | RING, RET E                    | 1   |
| 31    | 692641 | TIRE&RIM, 15X6.0X6             | 2   |
| 31-1  | 338512 | VALVE STEM                     | 2   |
| 31-2  | 338517 | RIM                            | 2   |
| 31-3  | 338513 | BEARING                        | 2   |
| 31-4  | 338514 | TIRE 15X6X6                    | 2   |
| 34    | 711758 | WASHER, FLAT .765X1.81X.059    | 2   |
| 35    | 710103 | E-RING .574IDX.050/.750SH 11X3 | 2   |
| 43    | 711720 | WASHER, FLAT .391X1.25X.115 YZ | 1   |
| 45    | 711719 | SCREW, 1/4-20X .75             | 1   |
| 46    | 710249 | WASHER, (18X32)                | 1   |



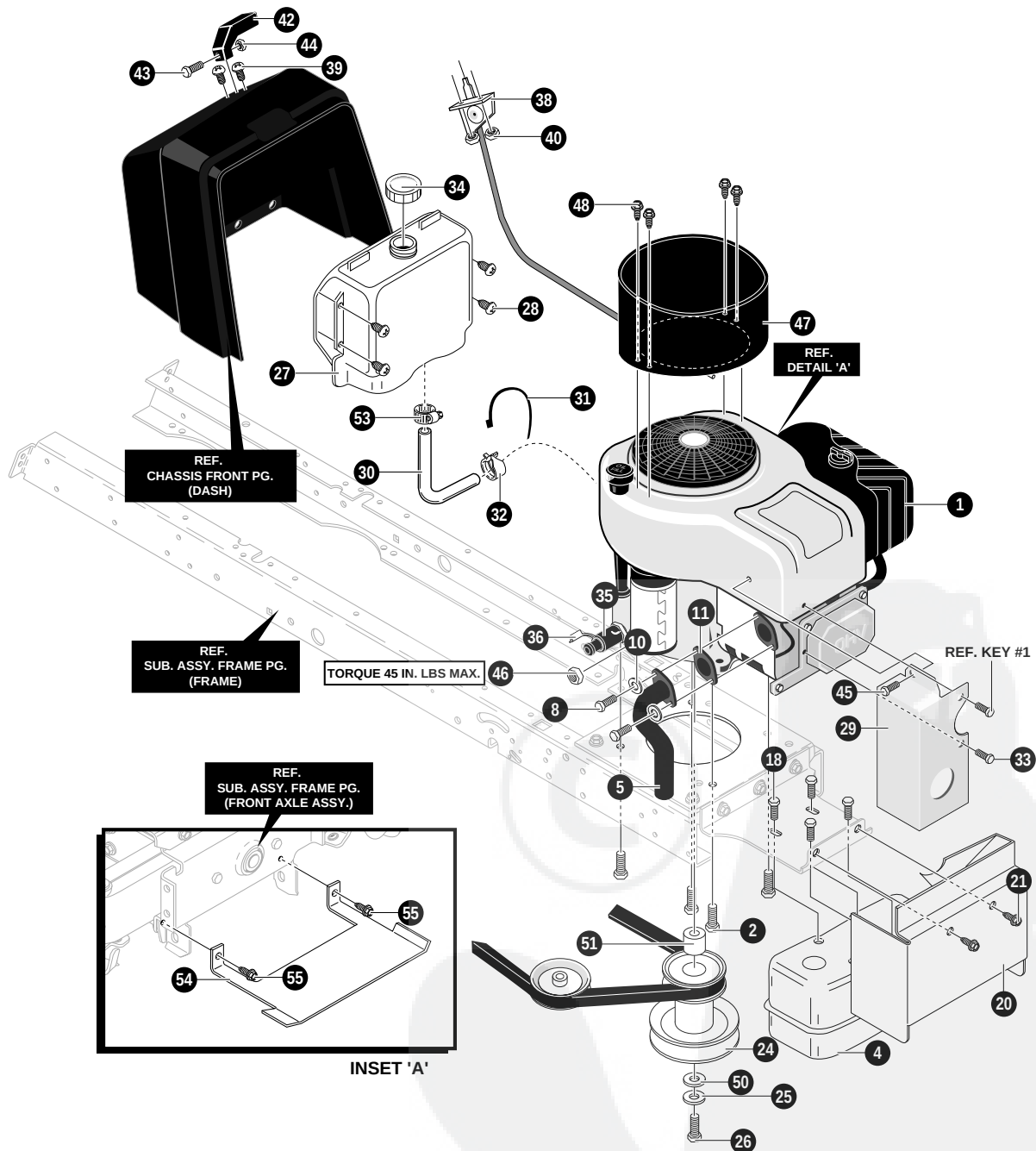
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344308A

# MOWER SUSPENSION ASSEMBLY

| KEY NO. | PART NO.  | DESCRIPTION                    | QTY |
|---------|-----------|--------------------------------|-----|
| 1       | 711676    | PIN, HAIR                      | 1   |
| 8       | 94611-821 | LINK, LIFT LH                  | 1   |
| 9       | 94053-821 | LINK, LIFT RH                  | 1   |
| 10      | 711617    | WASHER,FLAT                    | 2   |
| 11      | 711676    | PIN, HAIR                      | 2   |
| 13      | 711617    | WASHER,FLAT                    | 2   |
| 14      | 711676    | PIN, HAIR                      | 2   |
| 19      | 95285     | LINK LIFT HANDLE               | 1   |
| 20      | 711617    | WASHER,FLAT                    | 1   |
| 21      | 711676    | PIN, HAIR                      | 1   |
| 22      | 94506     | GRIP,LIFT                      | 1   |
| 23      | 95296     | HANDLE, LIFT                   | 1   |
| 24      | 711616    | WASHER, FLAT.550X1.00X11       | 1   |
| 25      | 710111    | TORSION SPRING .657LG (166X40) | 1   |
| 26      | 94505     | GRIP, PTO 5/8"                 | 1   |
| 27      | 690126    | PTO HANDLE                     | 1   |
| 28      | 95284     | ZINC PADDLE, SWITCH            | 1   |
| 29      | 711621    | SCREW, THD FORM.246X1.050LG    | 2   |
| 30      | 94018-821 | BRACKET, PTO                   | 1   |
| 31      | 780055    | SCREW, 5/16-18X.50             | 2   |
| 32      | 95283     | ZINC LEVER, PTO                | 1   |
| 33      | 711613    | BOLT.50X.75HHSH3/8-16          | 1   |
| 34      | 711659    | PIN, HAIR .072 DIAX1.13LG      | 2   |
| 35      | 711615    | WASHER, FLAT.518X.87X16        | 2   |
| 36      | 95282     | LINK PTO                       | 1   |
| 37      | 711622    | NUT,3/8-16                     | 1   |
| 38      | 711606    | SCREW, 5/16-18X.75             | 1   |
| 39      | 710141    | TORSION SPRING .33LG (166X39)  | 1   |
| 40      | 710311    | SPRING, TENSION                | 1   |
| 41      | 710208    | EXTENSION SPRING (165X119)     | 1   |



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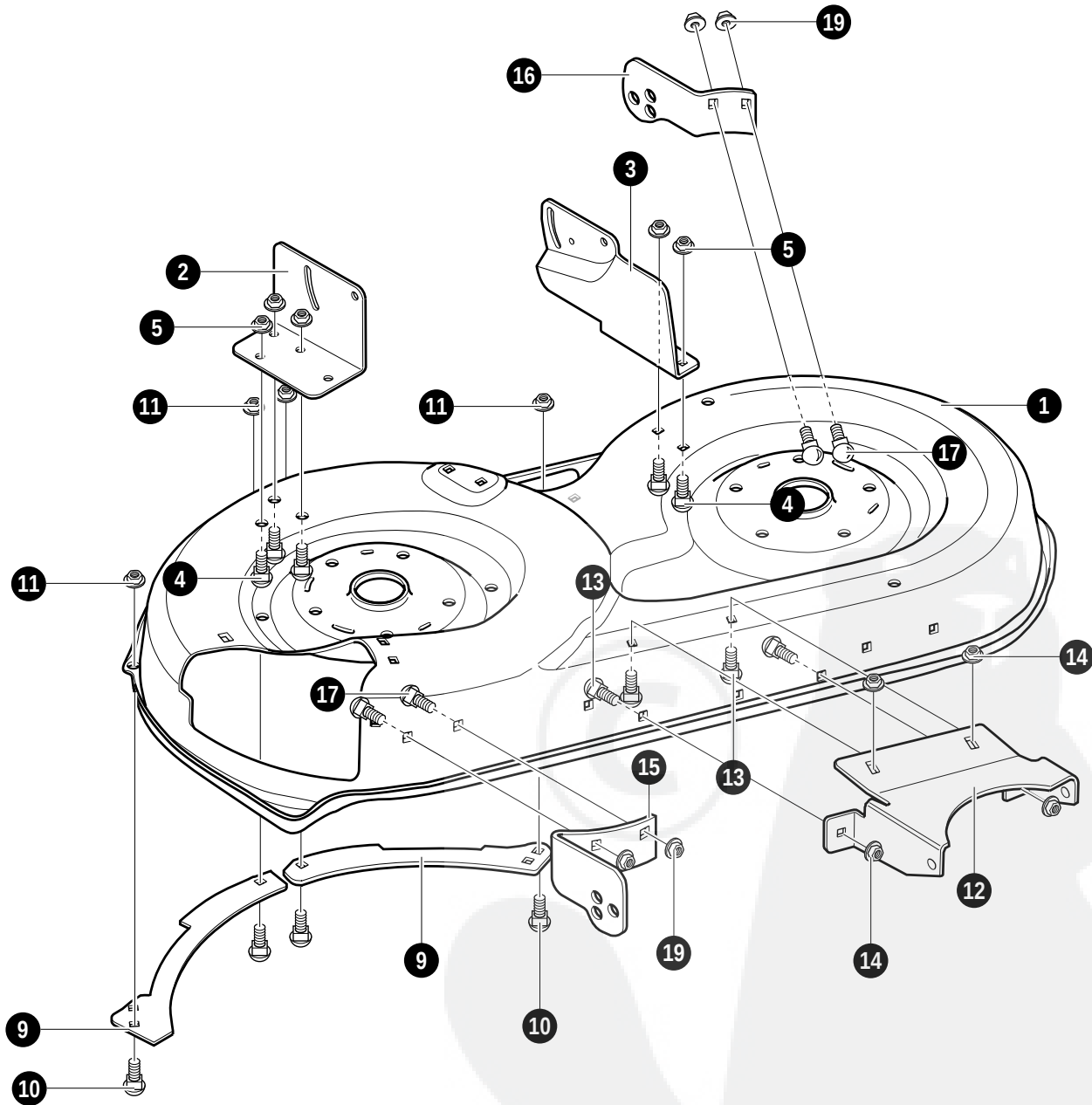
344886A

# ENGINE & CONTROL ASSEMBLY

| KEY NO. | PART NO.   | DESCRIPTION                     | QTY |
|---------|------------|---------------------------------|-----|
| 1       | *          | ENGINE 17HP                     | 1   |
| 2       | 710199     | SCREW,3/8-16X1.25 WAHHSPTAP     | 4   |
| 4       | 94654      | MUFFLER, SINGLE-CYLINDER        | 1   |
| 5       | 94657      | EXHAUST TUBE B&S                | 1   |
| 8       | 313676     | SCREW, 5/16-18X .75 HHC         | 2   |
| 10      | 313679     | WASHER, HVSPTLK .328X.60X.09    | 2   |
| 11      | 91309      | GASKET, MUFFLER                 | 1   |
| 18      | 711642     | SCREW, 1/4-20X .63 WAHHTAP      | 4   |
| 20      | 95439-821  | SHIELD,HEAT LOWER FRONT         | 1   |
| 21      | 711606     | SCREW, 5/16-18X.75              | 2   |
| 24      | 95259      | PULLEY, STACK ASS'Y             | 1   |
| 25      | 120383     | WASHER, REGSPTLK.459X.78X.12    | 1   |
| 26      | 710248     | SCREW, 7/16-20NF1.50HHC         | 1   |
| 27      | 314991     | TANK, FUEL 2-GALLON             | 1   |
| 28      | 711741     | SCREW, #12 X .50 PHPNHTAP       | 4   |
| 29      | 333772-821 | HEAT SHIELD, SIDE               | 1   |
| 30      | 42258      | TUBING, .25X.50X BULK GAS LINE  | 12" |
| 31      | 57444      | TIE, CABLE BLACK NYLON 5.62L    | 1   |
| 32      | 336890     | CLAMP, HOSE SCREW TYPE          | 1   |
| 33      | 711592     | SCREW, 1/4-20X .50              | 1   |
| 34      | 300304     | CAP, GAS - 2.0 THROAT           | 1   |
| 35      | 325547     | OIL DRAIN VALVE ASSEMBLY        | 1   |
| 36      | 327422     | CAP,OIL DRAIN VALVE             | 1   |
| 38      | 95370      | THROTTLE CONTROL                | 1   |
| 39      | 711749     | SCREW, 10-24X.63 PHPNMA         | 2   |
| 40      | 711754     | NUT, #10-24                     | 2   |
| 42      | 94931      | KNOB,THROTTLE CONTROL           | 1   |
| 43      | 711750     | SCREW, #8-32X .38 PHPNMA        | 1   |
| 44      | 711748     | NUT, #8-32 REGHX                | 1   |
| 45      | 711593     | SCREW, 10-16X .50               | 1   |
| 46      | 711601     | NUT, 1/4-20 REGHXJAM            | 1   |
| 47      | 690059     | PLENUM, H15, 17HP INTEK         | 1   |
| 48      | 710245     | SCREW, #8-16X .38               | 4   |
| 50      | 710247     | WASHER, FLAT .480X1.00X.25      | 1   |
| 51      | 93077      | SPACER, SLEEVE                  | 1   |
| 53      | 47345      | CLAMP,HOSE SCREW TYPE           | 1   |
| 54      | 95192-821  | SHIELD, ANTI-DEHYDRATION DEFLEC | 1   |
| 55      | 711606     | SCREW, 5/16-18X.75HHWATAP       | 2   |

\* SEE ENGINE MANUAL





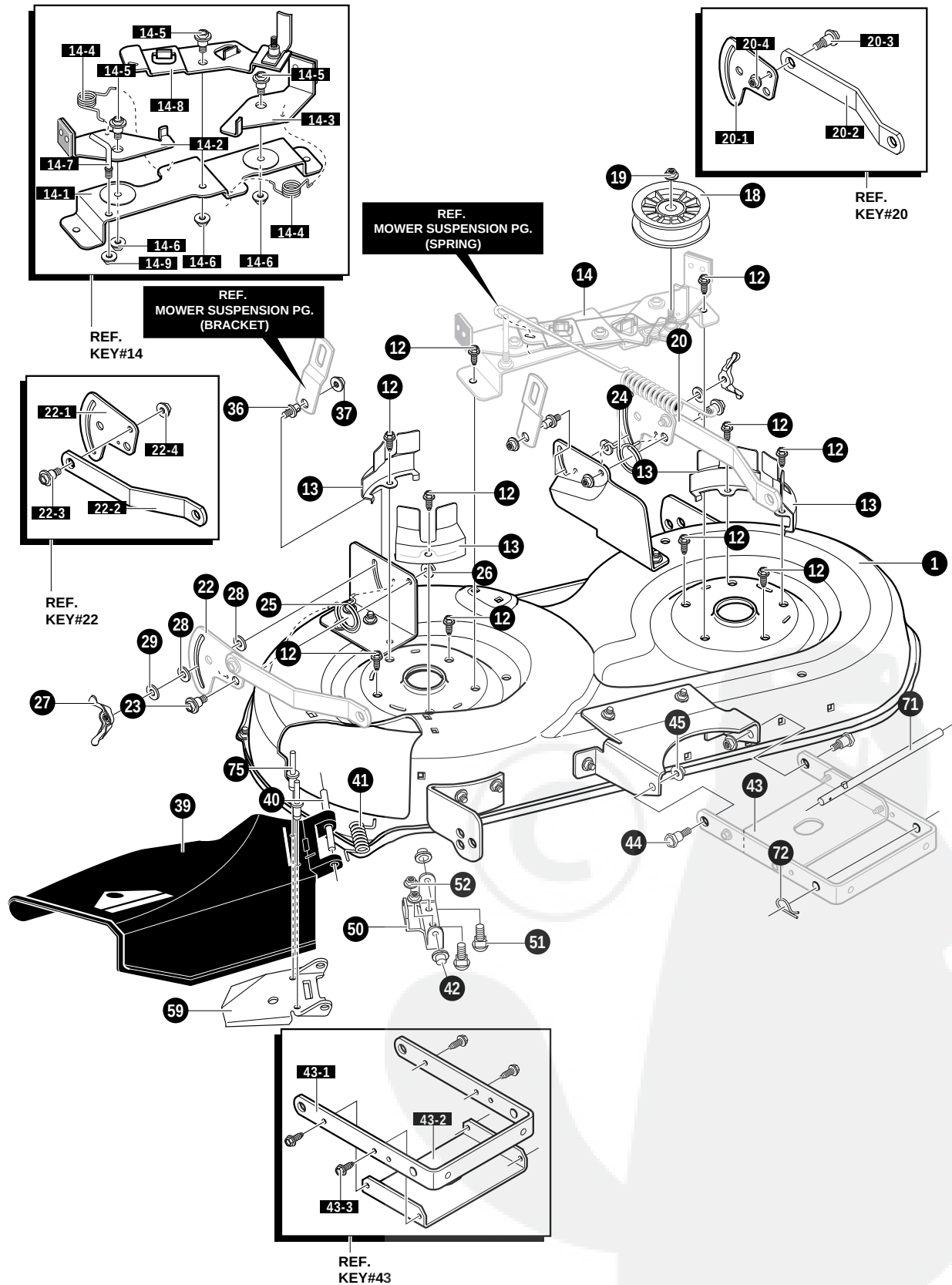
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94189B

## PRE-PAINTED DECK ASSEMBLY

| KEY NO. | PART NO. | DESCRIPTION                    | QTY |
|---------|----------|--------------------------------|-----|
| 1       | 94188    | BLADE HOUSING - 42"            | 1   |
| 2       | 94191    | BRACKET, DECK RH               | 1   |
| 3       | 94192    | BRACKET, DECK LH 42"           | 1   |
| 4       | 57072    | BOLT, 5/16-18X .63             | 5   |
| 5       | 710204   | NUT, 5/16-18                   | 5   |
| 9       | 92426    | PLATE, REAR, TOEGUARD, 42"DECK | 2   |
| 10      | 57072    | BOLT, 5/16-18X .63             | 4   |
| 11      | 710205   | NUT, 5/16-18                   | 4   |
| 12      | 94190    | BRACKET, FRONT DECK 42"        | 1   |
| 13      | 57072    | BOLT, 5/16-18X .63             | 4   |
| 14      | 710204   | NUT, 5/16-18                   | 4   |
| 15      | 92422    | BRACKET, 42"DECK RH            | 1   |
| 16      | 92423    | BRACKET, 42"DECK               | 1   |
| 17      | 57072    | BOLT, 5/16-18X .63             | 4   |
| 19      | 710205   | NUT, 5/16-18 WDFLLK            | 4   |



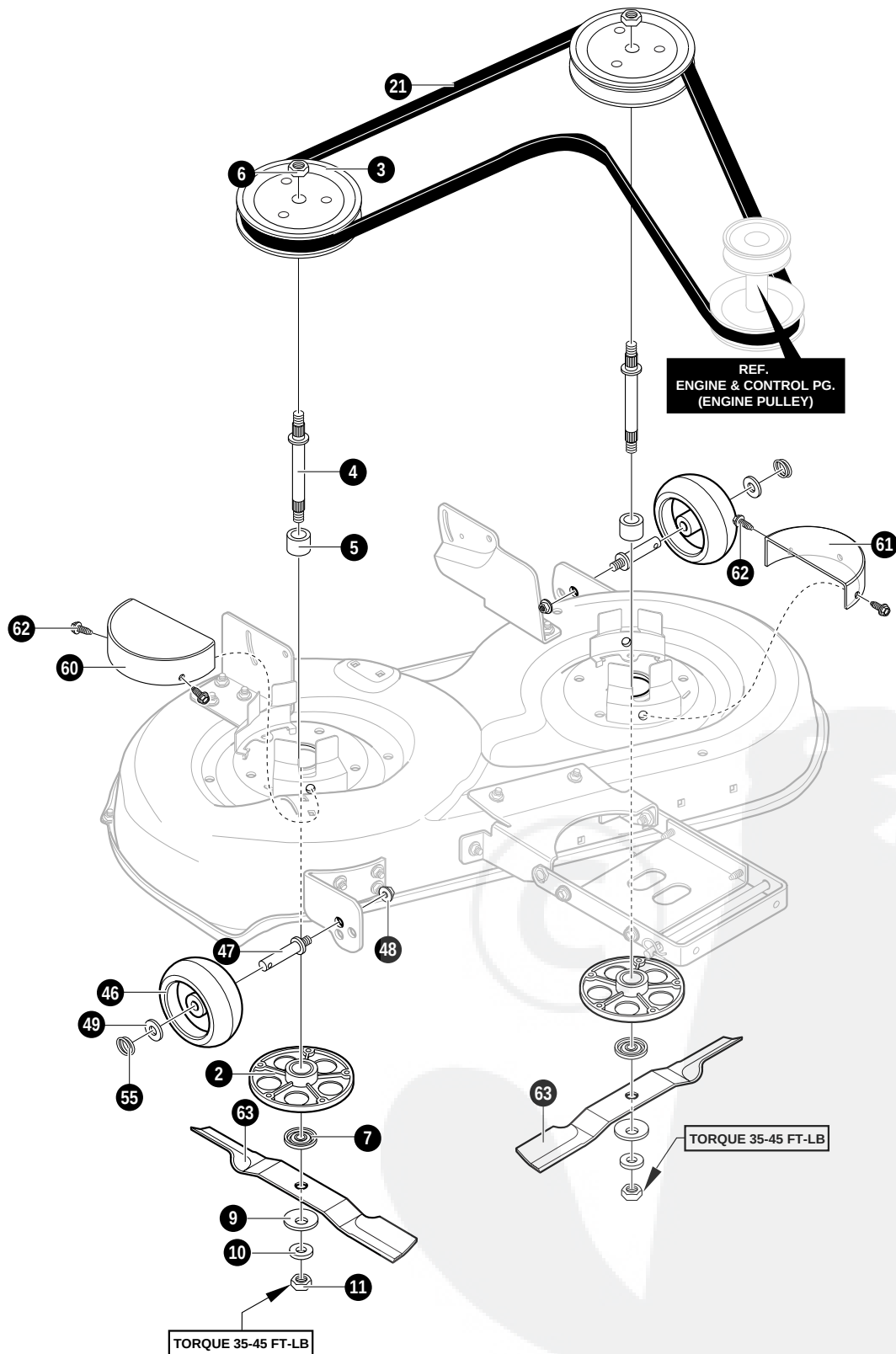
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345038A

# DECK ASSEMBLY

| KEY NO. | PART NO.   | DESCRIPTION                       | QTY |
|---------|------------|-----------------------------------|-----|
| 1       | 94189-821  | ASS'Y, BLADE HOUSING 42"          | 1   |
| 12      | 710199     | SCREW, 3/8-16X1.25 WAHHSPTAP      | 10  |
| 13      | 94051-821  | COVER, SEGMENT BELT GUIDE         | 4   |
| 14      | 690138-821 | ASSEMBLY., BRACKET                | 1   |
| 14-1    | 94193      | BRACKET, BRAKE                    | 1   |
| 14-2    | 94047      | BRAKE RH                          | 1   |
| 14-3    | 94049      | BRAKE LH                          | 1   |
| 14-4    | 710227     | TORSION SPRING .55LG              | 2   |
| 14-5    | 710098     | BOLT.50X.75 , 3/8-16              | 3   |
| 14-6    | 710140     | NUT,3/8-16                        | 3   |
| 14-7    | 94781      | SCREW - GUIDE                     | 1   |
| 14-8    | 690408     | ASS'Y, IDLER ARM                  | 1   |
| 14-9    | 710205     | NUT, 5/16-18                      | 1   |
| 18      | 91801      | PULLEY, IDLER                     | 1   |
| 19      | 711622     | NUT,3/8-16HWD FLLK                | 1   |
| 20      | 341594-821 | ASSEMBLY PLATE, REAR SUS.BRKT.LH  | 1   |
| 20-1    | 94128      | PLATE - SUSPENSION                | 1   |
| 20-2    | 94055      | SUSPENSION BRACKET REAR           | 1   |
| 20-3    | 710095     | BOLT, SHOULDER 3/8-16             | 1   |
| 20-4    | 710140     | NUT,3/8-16HWD FLLK MACK           | 1   |
| 22      | 341593-821 | ASSEMBLY PLATE,REAR SUS.BRKT.RH   | 1   |
| 22-1    | 94128      | PLATE - SUSPENSION                | 1   |
| 22-2    | 94055      | SUSPENSION BRACKET REAR           | 1   |
| 22-3    | 710095     | BOLT, SHOULDER 3/8-16             | 1   |
| 22-4    | 710140     | NUT,3/8-16                        | 1   |
| 23      | 711611     | BOLT, SHOULDER .375               | 2   |
| 24      | 710113     | SPRING, TORSION                   | 1   |
| 25      | 710112     | SPRING,TORSION .68LG RH           | 1   |
| 26      | 711622     | NUT,3/8-16                        | 2   |
| 27      | 711600     | WINGNUT                           | 2   |
| 28      | 94137      | PAD, FRICTION                     | 2   |
| 29      | 711628     | WASHER                            | 2   |
| 36      | 711595     | PIN, HANGER                       | 2   |
| 37      | 711676     | PIN, HAIR                         | 2   |
| 38      | 711616     | WASHER, FLAT                      | 2   |
| 39      | 94687      | DEFLECTOR CHUTE                   | 1   |
| 40      | 95303      | ZINC ROD, CHUTE DEFLECTOR         | 1   |
| 41      | 710194     | SPRING, TORSION                   | 1   |
| 42      | 711627     | NUT, PUSH CAP                     | 2   |
| 43      | 690058-821 | SUB. ASSEMBLY BRACKET. & STIFFNER | 1   |
| 43-1    | 94058      | BRACKET, FRONT SUSPENSION         | 1   |
| 43-2    | 95057      | STIFFENER                         | 1   |
| 43-3    | 710079     | SCREW, 5/16-18X.75                | 4   |
| 44      | 711611     | BOLT, SHOULDER .375               | 2   |
| 45      | 711622     | NUT,3/8-16HWD FLLK MACK           | 2   |
| 50      | 94956-821  | BRACKET, CHUTE ATTACH             | 1   |
| 51      | 711661     | BOLT, 5/16-18X .63                | 2   |
| 52      | 711634     | NUT, 5/16-18 WDFLLK               | 2   |
| 56      | 95295      | ZINC ROD, HANGER                  | 1   |
| 59      | 94686-821  | DEFLECTOR SUPPORT                 | 1   |
| 60      | 94669-821  | GUARD, BELT RH                    | 1   |
| 61      | 94668-821  | GUARD, BELT LH                    | 1   |
| 62      | 711642     | SCREW,1/4-20X .63                 | 4   |
| 71      | 95295      | ROD, HANGER                       | 1   |
| 72      | 711676     | PIN, HAIR                         | 1   |
| 75      | 711624     | RIVET-SEMI                        | 2   |

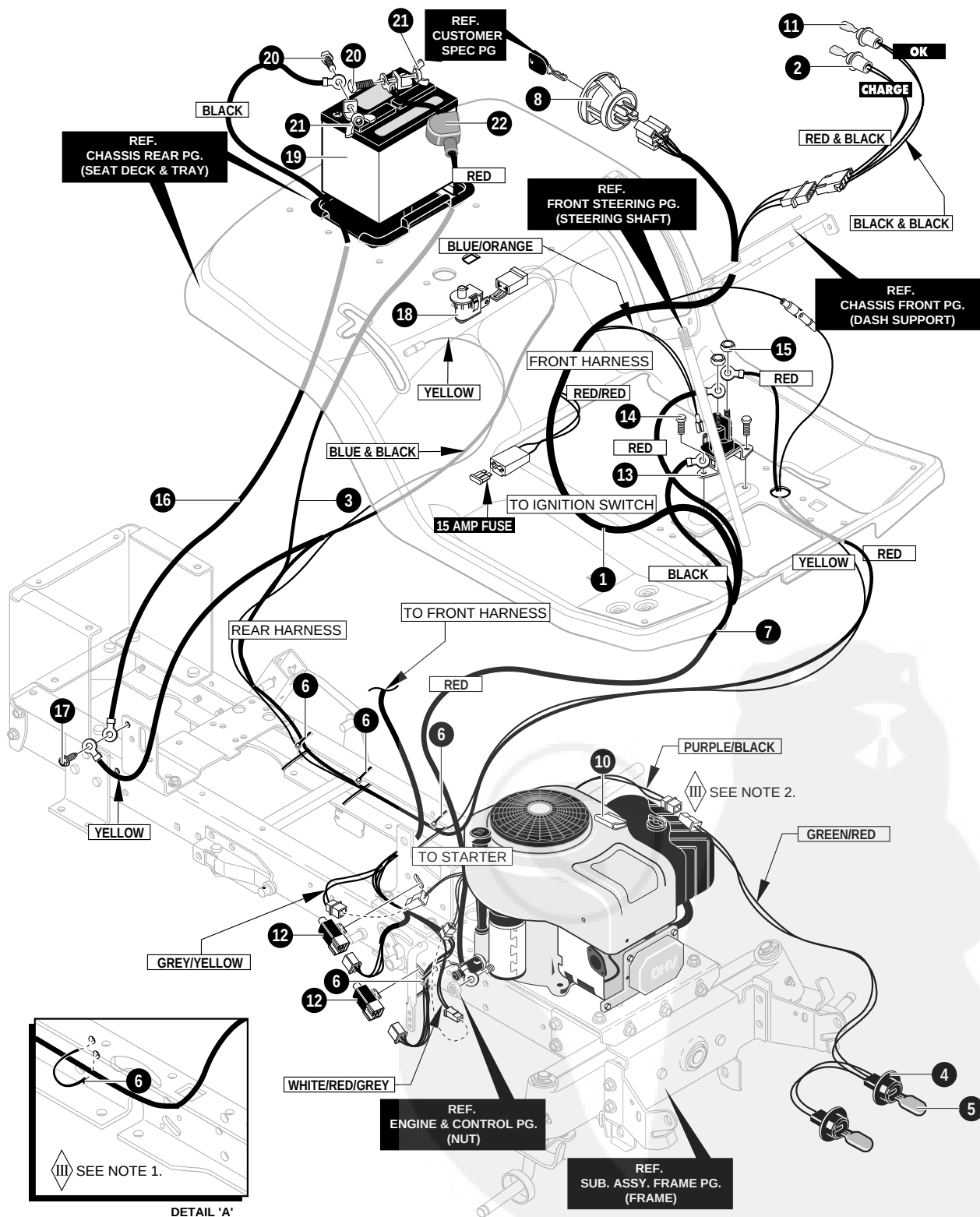


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345038A

| KEY<br>NO. | PART<br>NO. | DESCRIPTION                      | QTY |
|------------|-------------|----------------------------------|-----|
| 2          | 92574       | ASSEMBLY., JACKSHAFT HOUSING 42" | 2   |
| 3          | 95308       | PULLEY,SPLIT STEEL 42" DECK      | 2   |
| 4          | 94129       | JACKSHAFT 7.12LG                 | 2   |
| 5          | 94130       | SPACER,.625 X .875 X 1.858       | 2   |
| 6          | 711626      | NUT, 9/16-18 UNF-2B(15X121)      | 2   |
| 7          | 92466       | ADAPTER, DECK/BLADE 38"          | 2   |
| 9          | 710118      | WASHER, BELLVIL.625X1.75 17X166  | 2   |
| 10         | 710117      | WASHER,FLAT .625X1.00X.188       | 2   |
| 11         | 710104      | NUT, 9/16 REGHEX (15X100)        | 2   |
| 21         | 710213      | BELT, 42" DECK (37X88)           | 1   |
| 46         | 92683       | GAUGE WHEEL                      | 2   |
| 47         | 711746      | BOLT, 3/8-16X.63                 | 2   |
| 48         | 711622      | NUT, 3/8-16 HWD FLLK MACK        | 2   |
| 49         | 711615      | FLATWASHER .518X.87X16           | 2   |
| 55         | 711764      | PIN, CIRCLE                      | 2   |
| 63         | 95102       | BLADE, 42"LOW LIFT               | 2   |

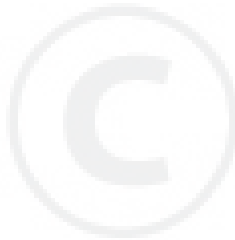


## NOTE

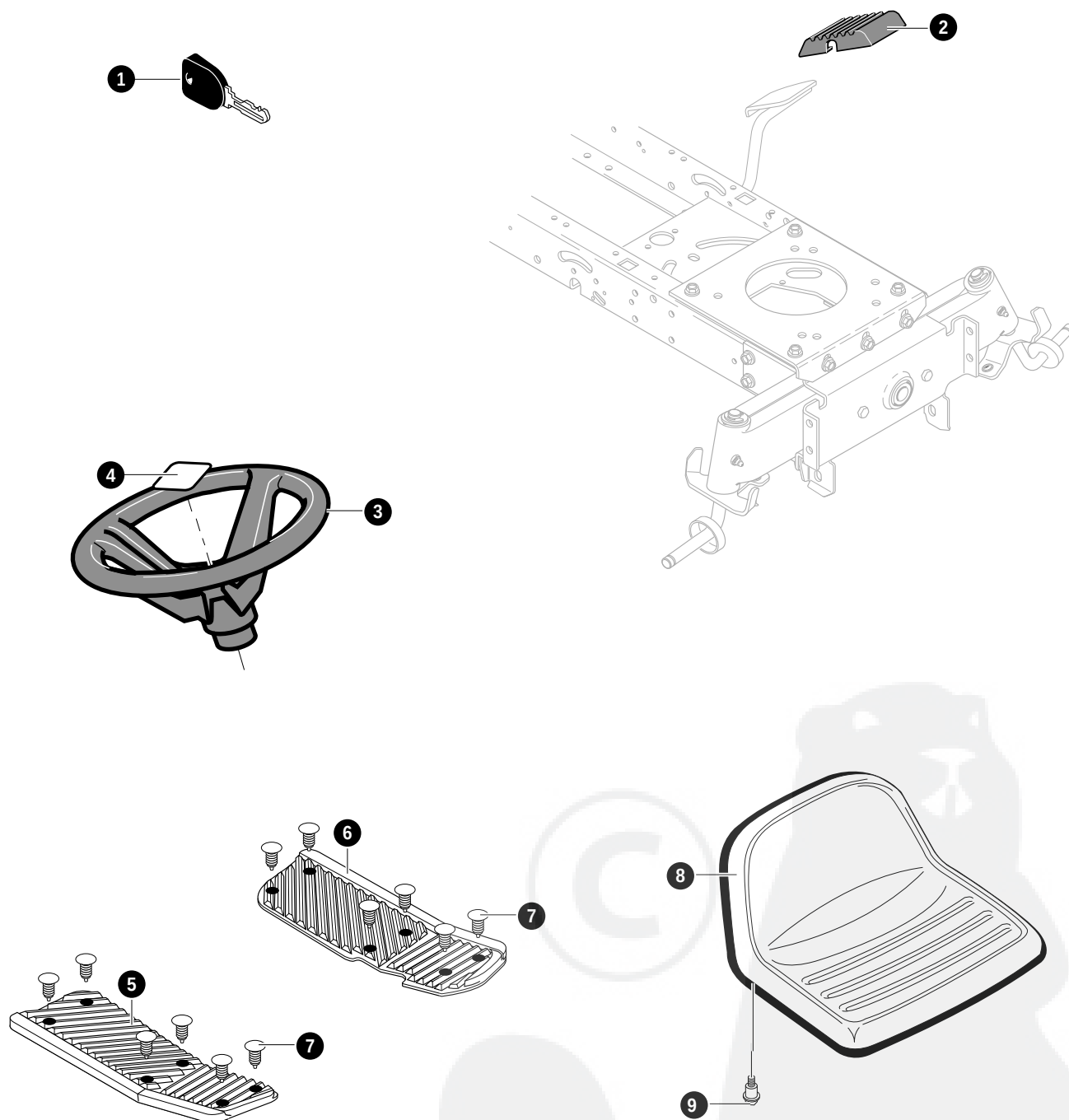
1. WIRE HARNESS AND WIRE TIE TUCK UNDER RAIL.
2. LAY HEADLIGHT WIRES BETWEEN AIR CLEANER AND ENGINE COVER.

## ELECTRICAL ASSEMBLY

| KEY<br>NO. | PART<br>NO. | DESCRIPTION                    | QTY |
|------------|-------------|--------------------------------|-----|
| 1          | 95374       | WIRE HARNESS,INTEK             | 1   |
| 2          | 690054      | INDICATOR HARNESS, OIL&OK      | 1   |
| 3          | 340530      | WIRE HARNESS, REAR             | 1   |
| 4          | 94103       | WIRE HARNESS FOR HEADLIGHTS    | 1   |
| 5          | 52572       | BULB, HEADLAMP                 | 2   |
| 6          | 57444       | TIE, CABLE BLACK NYLON 5.62L   | 5   |
| 7          | 711579      | WIRE, LEAD SOLENOID TO STARTER | 1   |
| 8          | 94762       | SWITCH, IGNITION               | 1   |
| 10         | 55939       | WIRE CLIP, ADHESIVE            | 1   |
| 11         | 57769       | BULB, INDICATOR                | 3   |
| 12         | 94136       | SWITCH LIMIT                   | 2   |
| 13         | 94613       | SOLENOID                       | 1   |
| 14         | 711619      | SCREW,HHWATAP1/4X.50           | 2   |
| 15         | 711632      | NUT, 1/4-20 HEXNYL             | 2   |
| 16         | 710228      | WIRE, GROUND                   | 1   |
| 17         | 711760      | SCREW,1/4-20X.75               | 1   |
| 18         | 94159       | SWITCH, SEAT                   | 1   |
| 19         | 92739       | BATTERY, 5 PLATE               | 1   |
| 20         | 711680      | BOLT,1/4-20X.63                | 2   |
| 21         | 711636      | NUT, WING 1/4-20               | 2   |
| 22         | 335417      | BOOT, BATTERY                  | 1   |
|            | 302031      | FUSE 15 AMP                    |     |







| KEY NO. | PART NO. | DESCRIPTION            | QTY |
|---------|----------|------------------------|-----|
| 1       | 327350   | IGNITION KEY           | 2   |
| 2       | 94630    | PAD, CLUTCH/BRAKE      | 1   |
| 3       | 95184    | WHEEL, STEERING        | 1   |
| 4       | 711325   | INSERT 4-SPOKE         | 1   |
| 5       | 95438    | FOOTREST PAD RH        | 1   |
| 6       | 95437    | FOOTREST PAD LH        | 1   |
| 7       | 311087   | RATCHET FASTENER       | 12  |
| 8       | 95236    | SEAT                   | 1   |
| 9       | 711740   | BOLT, SHOULDER 5/16-18 | 2   |

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