

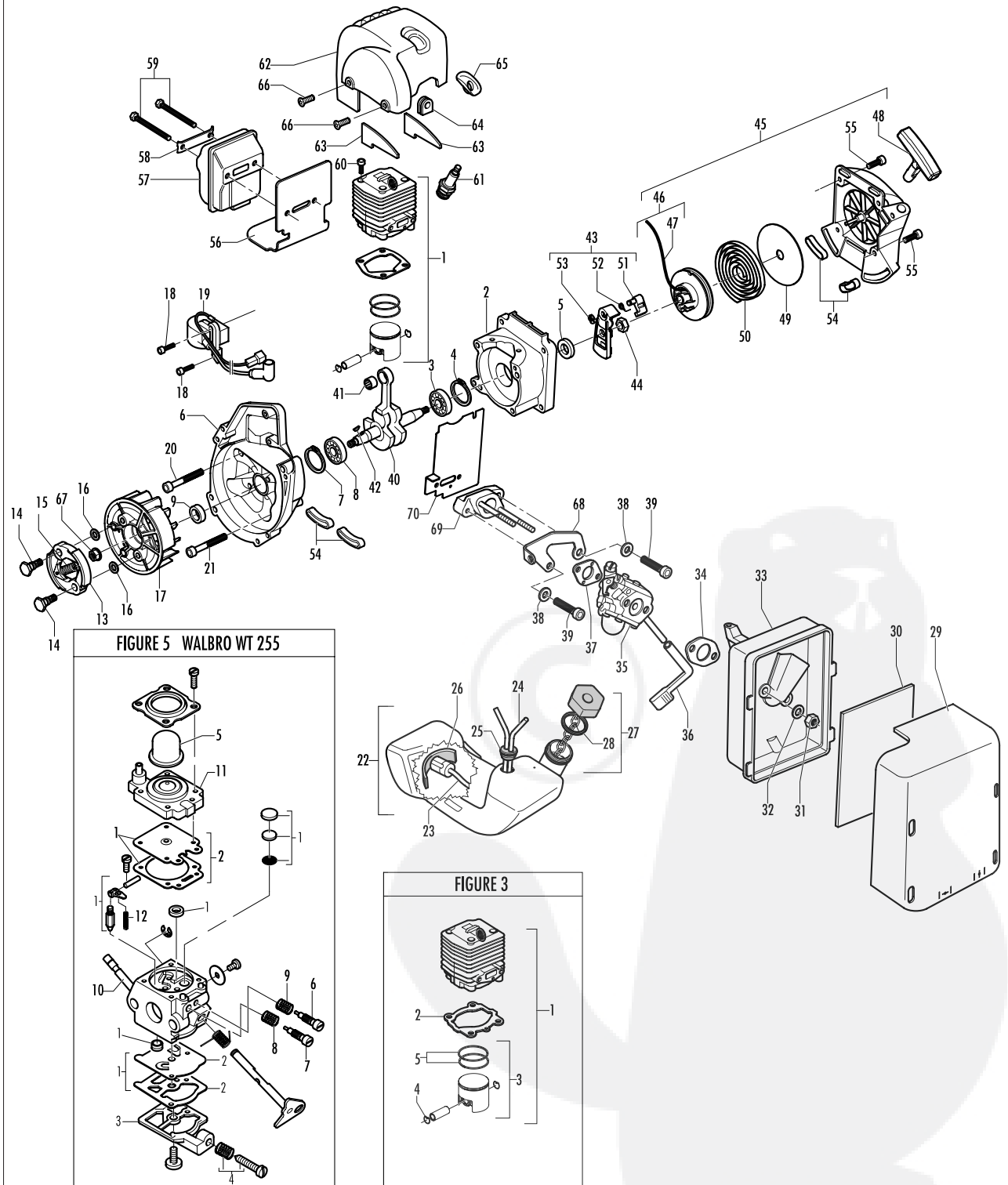
brand	<b>PARTNER</b>
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date	SEPT/03	SHEET 1/4
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Model	Prefix
<b>B 380</b>	<b>03</b>

Product number
<b>953900184</b>

**FIGURE 1**



brand	PARTNER
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Model	Prefix
<b>B 380</b>	03

Product number
<b>953900184</b>

**FIGURE 1**

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
9	<b>FIGURE 3</b>			
1	247936	538247936	1	crankcase kit (starter)
2	235900	538235900	1	ball bearing 6002 15/32/9
3	235899	538235899	1	seeger ring
4	228872	538228872	1	seal 13-32-5 (S7)
5	247935	538247935	1	crankcase kit (Flywheel)
6	235899	538235899	1	seeger ring
7	235900	538235900	1	ball bearing 6002 15/32/9
8	228872	538228872	1	seal 13-32-5 (S7)
9	247937	538247937	1	clutch assy
13	241269	538241269	2	pin
14	241270	538241270	1	clutch spring elite
15	236956	538236956	2	washer
16	241240	538241240	1	flywheel
17	235806	538235806	2	screw M5 X 20 TCE
18	241298	538241298	1	ignition coil
19	235808	538235808	2	screw M 5x50
20	235804	538235804	2	screw M5 X 30 TCE
21	241541	538241541	1	tank mix ass.
22	229809	538229809	1	hose-fuel mm245
23	229743	538229743	1	hose fuel mm150
24	235675	538235675	1	fueltank grommet
25	240452	538240452	1	pick up fuel
26	236563	538236563	1	fuel cap ass'y
27	236564	538236564	1	cap gasket
28	242711	538242711	1	air filter cover
29	241523	538241523	1	air filter
30	235642	538235642	2	nut M5
31	235248	538235248	2	washer
32	237452	538237452	1	box air filter
33	227417	538227417	1	gasket
34	<b>FIGURE 5</b>			
35	227255	538227255	1	knob-choke
36	227692	538227692	1	gasket
37	235248	538235248	2	washer
38	235803	538235803	2	screw M5 X 25 TCE
39	241266	538241266	1	crankshaft assembly
40	235742	538235742	1	needle bearing Ø 9x14x12 mm
41	227631	538227631	1	key
42	242800	538242800	1	starter pawl ass'y
43	235218	538235218	1	nut M8
44	242809	538242809	1	starter assembly
45	249163	538249163	1	pulley/rope
46	227703	538227703	1	rope
47	240884	538240884	1	starter-handle
48				

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
49	227467	538227467	1	shield spring
50	227300	538227300	1	spring rewind
51	241781	538241781	2	pawl
52	241782	538241782	2	spring
53	111088	538111088	2	snap ring
54	241248	538241248	4	grommet fuel tank elite
55	236527	538236527	4	screw TCE M6 X 16
56	241280	538241280	1	gasket muffler
57	241432	538241432	1	muffler assy elite
58	227236	538227236	1	clamp
59	227274	538227274	2	screw M5X60
60	227565	538227565	4	screw M5X25
61	92879	538092879	1	spark plug RDJ8J
62	242706	538242706	1	engine cover
63	241416	538241416	2	eng. cover gasket
64	236322	538236322	1	grommet
65	241241	538241241	1	cap
66	240688	538240688	2	screw + washer M5X14
67	235218	538235218	1	nut M8
68	241522	538241522	1	plate
69	241434	538241434	1	carb spacer
70	227239	538227239	1	gasket

**FIGURE 3**
**38cc**

C 1	247700	538247700	1	cylinder/pist. Kit
B 2	227286	538227286	1	gasket cyl.
C 3	247256	538247256	1	piston kit
4	235008	538235008	2	ring snap int.
B 5	240005	538240005	2	piston ring

**FIGURE 5**
**WALBRO WT 255**

C -	240048	538240048	1	carburettor WT 255
B 1	229198	538229198	1	K Repair Kit
A 2	229191	538229191	1	gasket+ diaph. Kit
3	237480	538237480	1	pump cover
4	237481	538237481	1	idle screw kit
C 5	237481	538237481	1	idle screw kit
6	237481	538237481	1	idle screw kit
7	246541	538246541	1	idle needle
8	229927	538229927	1	spring needle
9	229601	538229601	1	spring needle
10	225962	538225962	1	choke shaft
C 11	246949	538246949	1	primer bulb support
C 12	246950	538246950	1	spring

A= ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=BASSA ROTAZIONE

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE

A=GROBE NACHFRAGE  
B=MITTELMAEBIGE  
C=WENIGE NACHFRAGE

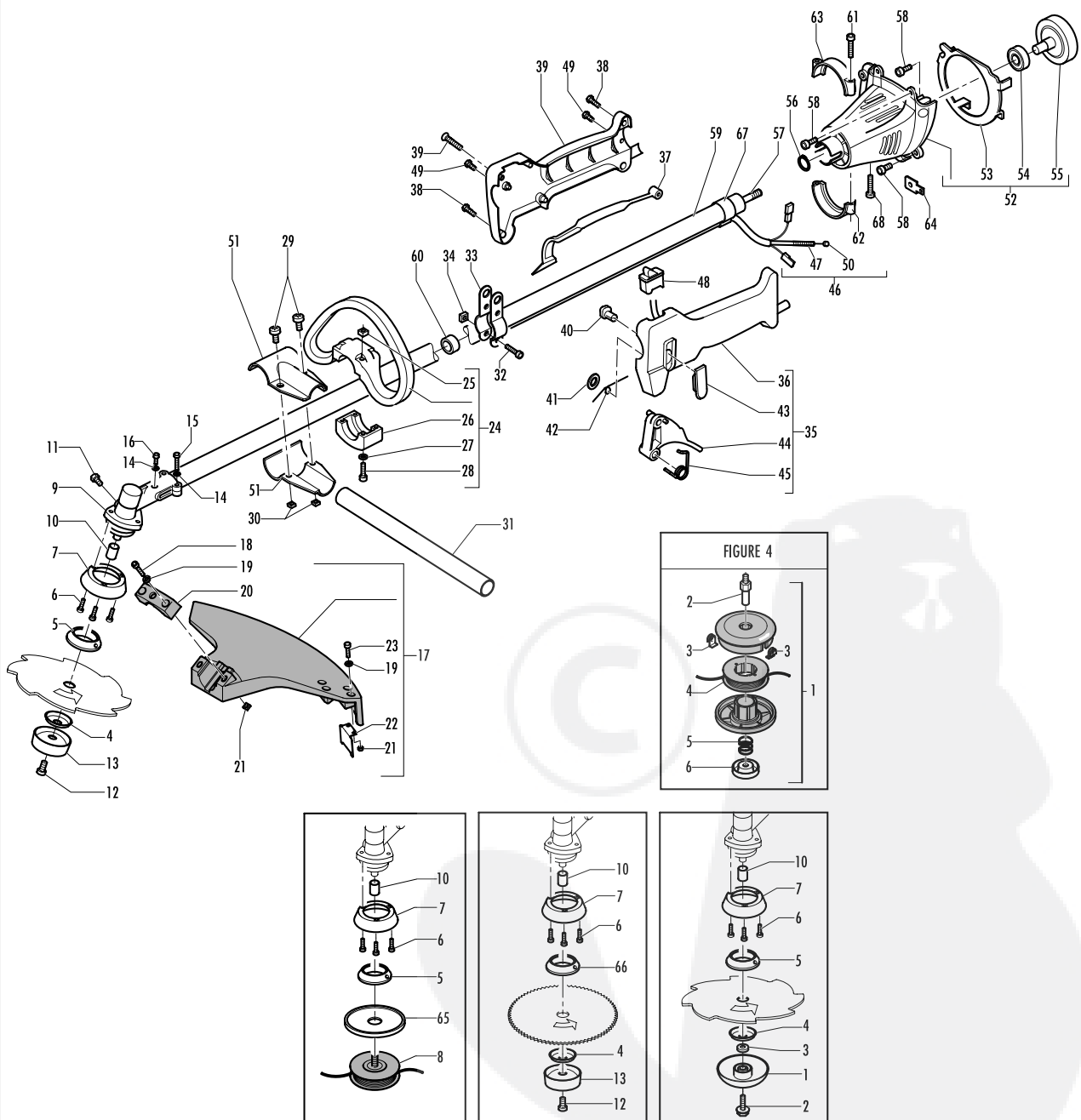
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**FIGURE 2**



brand	<b>PARTNER</b>
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Model	Prefix
<b>B 380</b>	03

Product number
<b>953900184</b>

**FIGURE 2**

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
A 1	240809B	538240809	1	free hub kit
A 2	• 240806	538240806	1	pin
3	• 240807	538240807	1	spacer
A 4	229834	538229834	1	flange
A 5	229833	538229833	1	flange
6	240688	538240688	3	screw + washer M5x14
B 7	240767	538240767	1	flange guard
A 8	<b>FIGURE 4</b>			
9	241426	538241426	1	gear box
10	• 247272	538247272	1	spacer
11	• 240151	538240151	1	screw
A 12	229842	538229842	1	screw blade M10x16
A 13	236596	538236596	1	cup-idle d.10
14	236529	538236529	3	split washer
15	235804	538235804	2	screw M5 X 30 TCE
16	236381	538236381	1	screw TCE M5 X 10
B 17	247208	538247208	1	kit protection string head
18	• 235806	538235806	2	screw M5 X 20 TCE
19	• 235248	538235248	4	washer M5
20	• 240931	538240931	1	clamp protector D 25
21	• 236732	538236732	4	nut M5
22	• 241973	538241973	1	cutler
23	• 235802	538235802	2	screw M5 X 14 TCE
24	227068	538227068	1	loop handle ass'y
25	• 236642	538236642	4	nut M6
26	• 227046	538227046	1	clamp
27	• 236936	538236936	4	washer
28	• 228320	538228320	4	screw
29	235911	538235911	2	screw TCE M6 X 12
30	236642	538236642	2	nut M6
31	246864	538246864	1	side protection
32	235911	538235911	2	screw TCE M6 X 12
33	228152	538228152	2	half hook D.25
34	236642	538236642	2	nut M6
35	241538	538241538	1	trigger ass'y
36	• 246955	538246955	1	handle kit
37	•• 229819	538229819	1	safety trigger
38	• 240618	538240618	2	screw 3 X 16
39	• 240833	538240833	4	tapping screw 3x20
40	• 229823	538229823	1	button-throttle
41	• 227065	538227065	1	benzing
42	• 229973	538229973	1	spring trigger

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
43	• 229824	538229824	1	slide throttle cable
44	• 241296	538241296	1	gas lever
45	• 240091	538240091	1	trigger spring
C 46	• 241526	538241526	1	wires ass'y
C 47	•• 241527	538241527	1	gas cable
C 48	•• 236394	538236394	1	switch
49	236981	538236981	2	screw
50	235912	538235912	1	nut M6
51	228146	538228146	2	left handle support
52	242233	538242233	1	ass. mount
53	• 242398	538242398	1	diaphragm
54	• 235918	538235918	1	ball bearing
55	• 227284	538227284	1	drum clutch
56	• 236378	538236378	1	snap ring
57	228109	538228109	1	transmiss.shaft SM26
58	235806	538235806	4	screw M5 X 20 TCE
59	242442	538242442	1	shaft-outer D25 L1489
60	• 228192	538228192	5	bushing assy d.25mm.
61	225472	538225472	1	clamp upper
62	225473	538225473	1	lower clamp
63	235804	538235804	2	screw M5 X 30 TCE
64	228139	538228139	1	contact wire
65	241155	538241155	1	string head shield
66	240936	538240936	1	flange
67	229850	538229850	2	ring D.25
68	235802	538235802	1	screw M5 X 14 TCE

**FIGURE 4**

A 1	538248302	53824830		string head male M10
2	• 240850	538240850	1	pin
B 3	• 241154	538241154	2	eyelet
B 4	• 538248303	538248303	1	spool line
5	• 240852	538240852	1	spring
C 6	• 241153	538241153	1	nut

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