

ILLUSTRATED PARTS BREAKDOWN

PARTNER

3 HP 17" FRONT TINE TILLER

MODEL NO. 31FT (PFT3H)

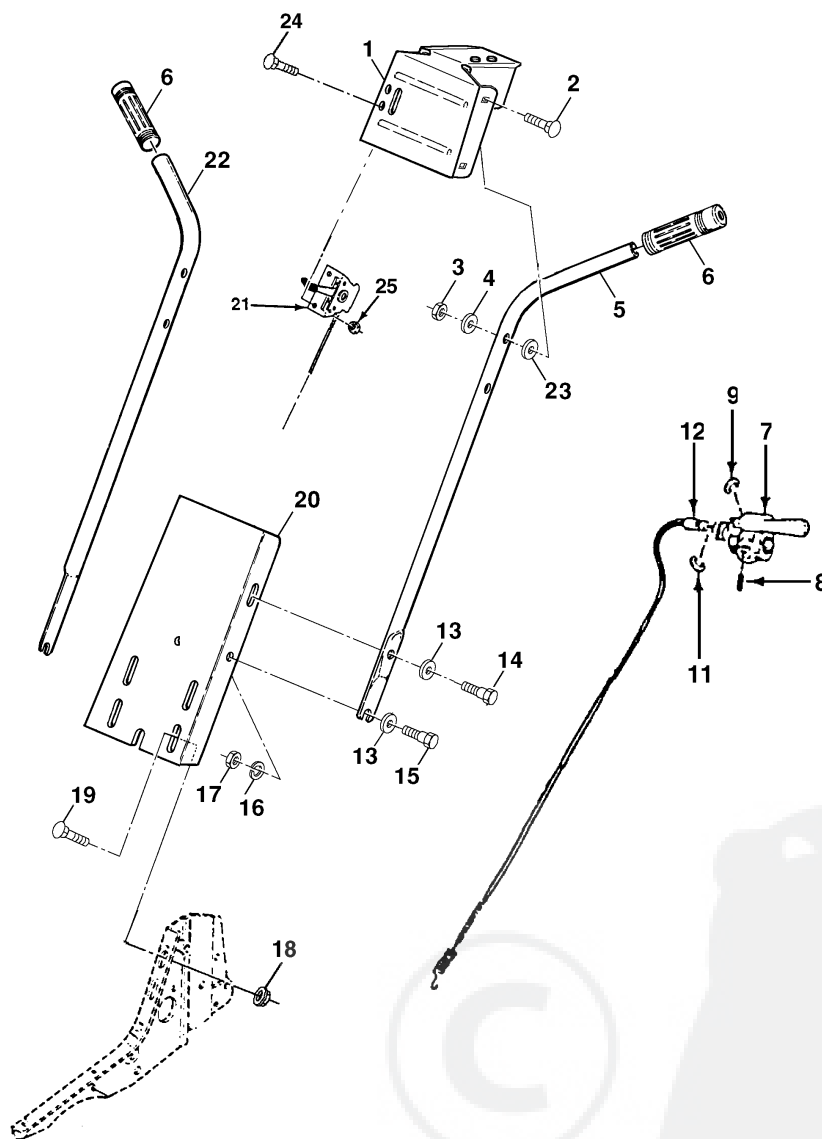
954 00 13-91



REPAIR PARTS

TILLER - - MODEL NO. 31FT, PRODUCT NO. 954 00 13-91(PFT3H)

HANDLE ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	532167746	Bracket, Handle
2	872140512	Bolt, Carriage 5/16-18 UNC x 1-1/2
3	873680500	Locknut, Crown 5/16-18
4	819111116	Washer 11/32 x 11/16 x 16 Ga.
5	532166376	Handle, L.H.
6	532009266	Grip, Handle
7	532151229	Control, Tine Plastic
8	532154805	Pin, Pivot Grooved
9	812000059	Retaining Ring
11	812000027	Ring, Klip
12	532166868	Cable, Clutch
13	819121414	Washer 3/8 x 7/8 x 14 Ga.
14	874760516	Bolt, Hex 5/16-18 x 1

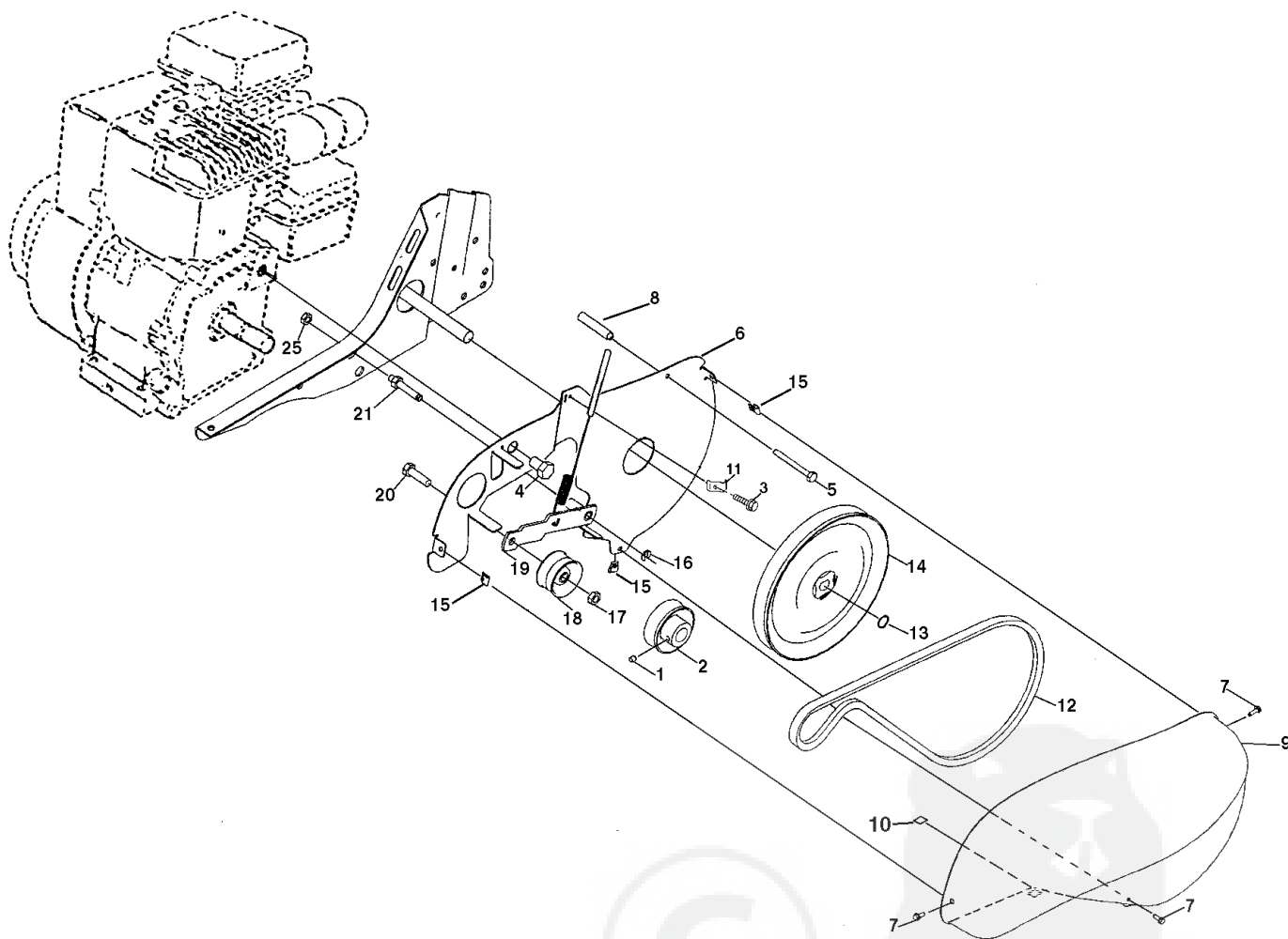
KEY NO.	PART NO.	DESCRIPTION
15	874760512	Bolt, Hex 5/16-18 x 3/4
16	810040500	Washer, Lock 5/16
17	873220500	Nut, Hex 5/16-18
18	898000129	Nut, Flanged 5/16-18
19	872140506	Bolt, Carriage 5/16-18 x 3/4 Gr. 5
20	532125462	Panel, Handle
21	532127011	Throttle, Control 25.50 w/Z Bend
22	532166377	Handle, R.H.
23	819131312	Washer 13/32 x 13/16 x 12 Ga.
24	871191008	Screw, Phd 10-24
25	873731000	Nut, Keps #10-24

NOTE: All component dimensions are given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

TILLER - - MODEL NO. 31FT, PRODUCT NO. 954 00 13-91(PFT3H)

BELT GUARD AND PULLEY ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	823230506	Screw, Set, Forged Socket, Headless 5/16-18 x 3/8
2	532130812	Pulley, Engine
3	532166361	Screw, Hex Wsh Stl #10 x 3/8
4	874610812	Bolt, Fin Hx 1/2-20 x 3/4 Gr. 5
5	817490440	Bolt, Thd Roller 1/4-20 x 2-1/2
6	532165770	Shield, Inner Guard Blt FT
7	532165503	Screw, Hex Wsh Hd #8-18 x 1/2
8	532110652	Spacer, Split .327 x .42 x 2.09
9	532167739	Guard, Belt
10	532109227	Pad, Idler
11	532009484	Clip, Plated

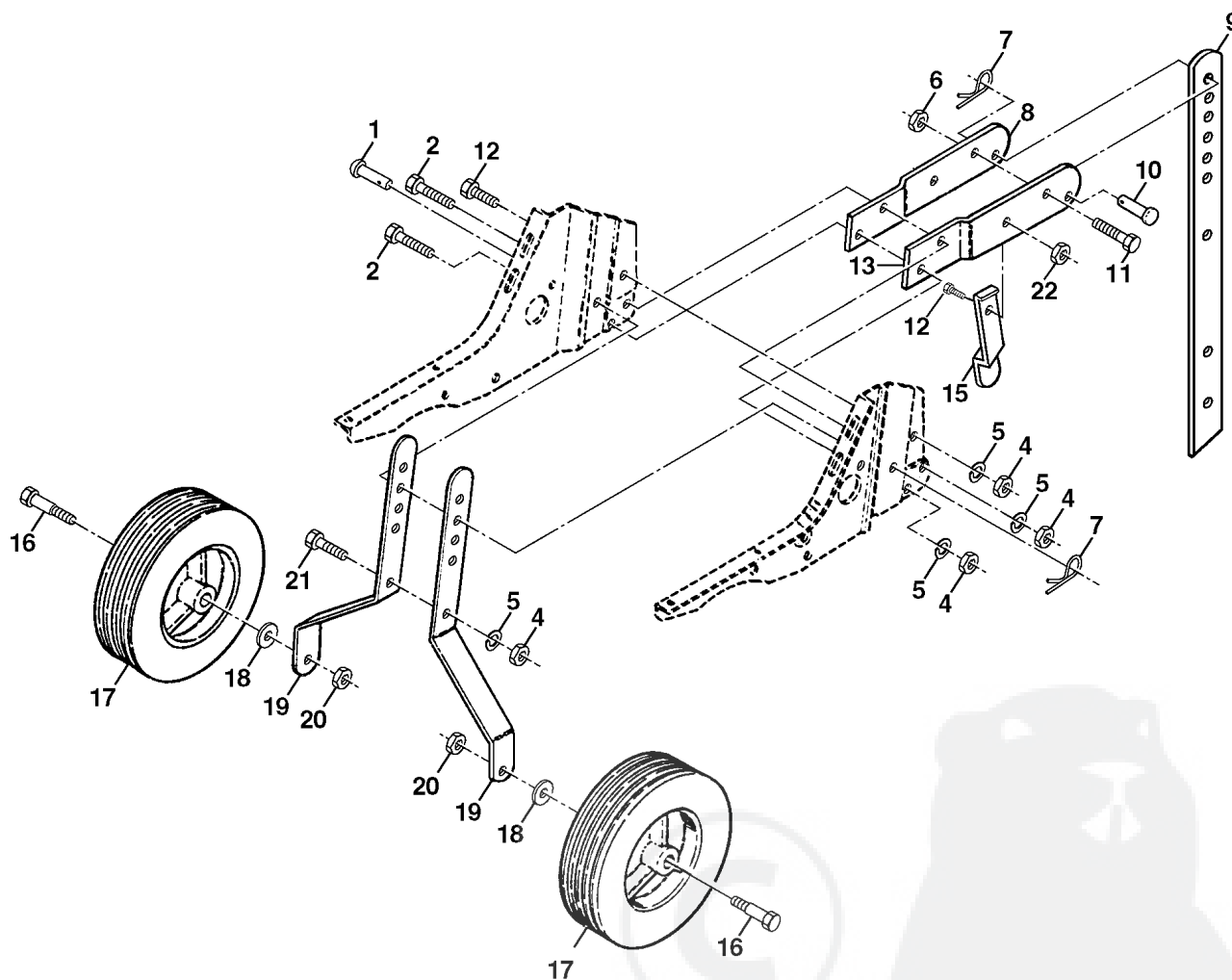
KEY NO.	PART NO.	DESCRIPTION
12	532009180	V-Belt
13	812000028	Ring, Retainer
14	532151233	Pulley, Transmission
15	532165504	Nut, J Clip #8
16	812000036	Ring, Klip
17	873350600	Nut, Hex, Jam 3/8-16
18	532161806	Pulley, Idler
19	532162290	Idler Arm Assembly
20	874760620	Bolt, Hex 3/8-16 x 1-1/4
21	532106968	Shaft, Idler Arm
25	873350500	Nut, Hex, Jam 5/16-18

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WHEEL AND DEPTH STAKE ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	532009194	Rivet Rd Hd Drilled
2	874760520	Bolt, Hex 5/16-18 x 1-1/4
4	873220500	Nut, Hex 5/16-18
5	810040500	Washer, Lock 5/16
6	873800600	Locknut, w/Insert 3/8-16
7	532004921	Retainer Spring
8	532000318	Support, Depth Stake, R.H.
9	532009193	Depth Stake
10	532009551	Pin, Clevis
11	874780628	Bolt, Fin, Hex 3/8-16 x 1-3/4
12	874760512	Bolt, Hex 5/16-18 x 3/4

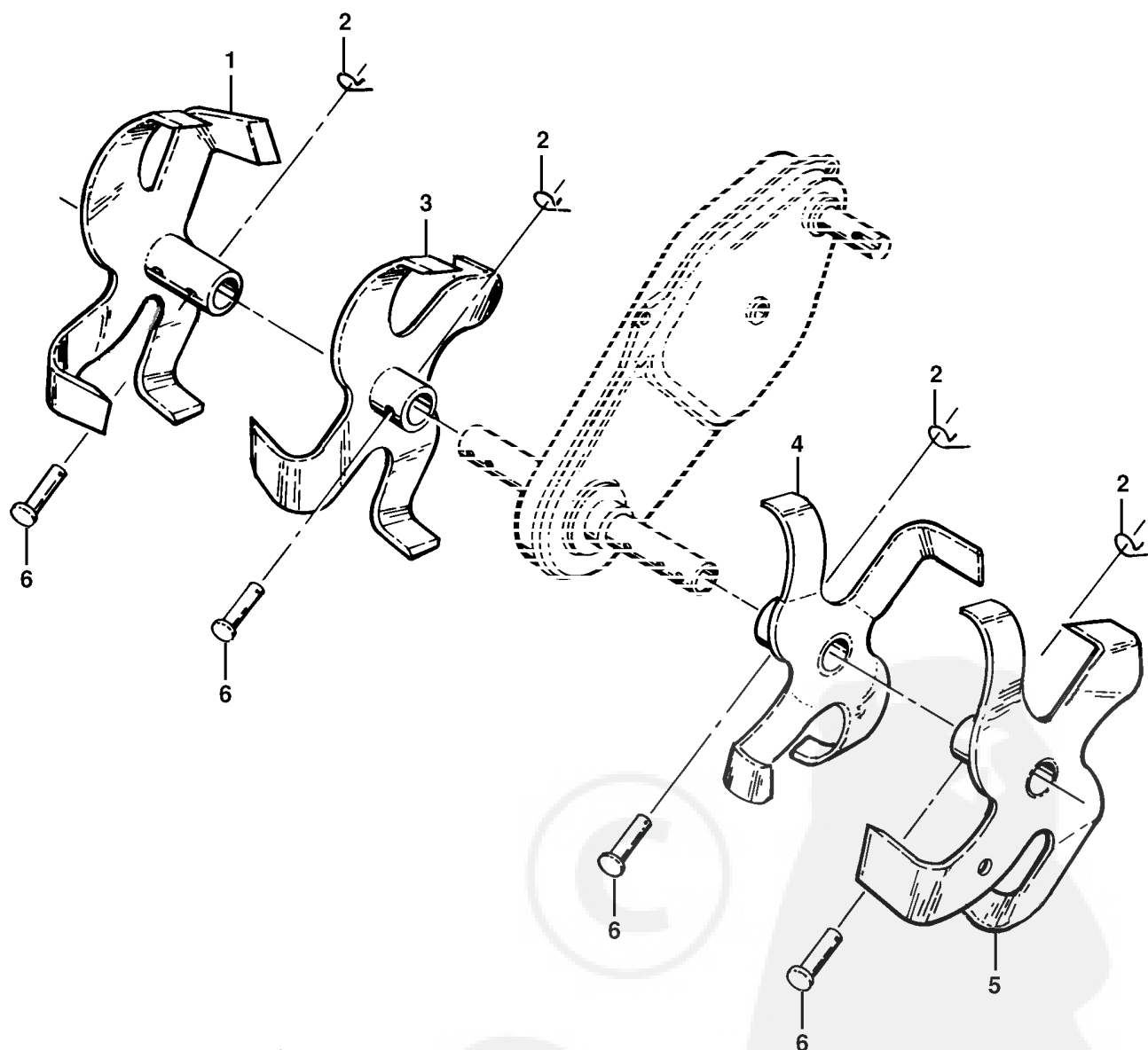
KEY NO.	PART NO.	DESCRIPTION
13	532000317	Support, Depth Stake, L.H.
15	532005388	Spring, Depth Stake
16	532121117	Bolt, Shoulder
17	532009186	Wheel
18	819131311	Washer 13/32 x 13/16 x 11 Ga.
19	532009190	Bracket, Wheel
20	873680600	Nut, Crownlock 3/8-16
21	874760516	Bolt, Hx Hd 5/16-18 x 1
22	873800500	Locknut, w/Insert 5/16-18

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REPAIR PARTS

TILLER - - MODEL NO. 31FT, PRODUCT NO. 954 00 13-91(PFT3H)

TINE ASSEMBLY-



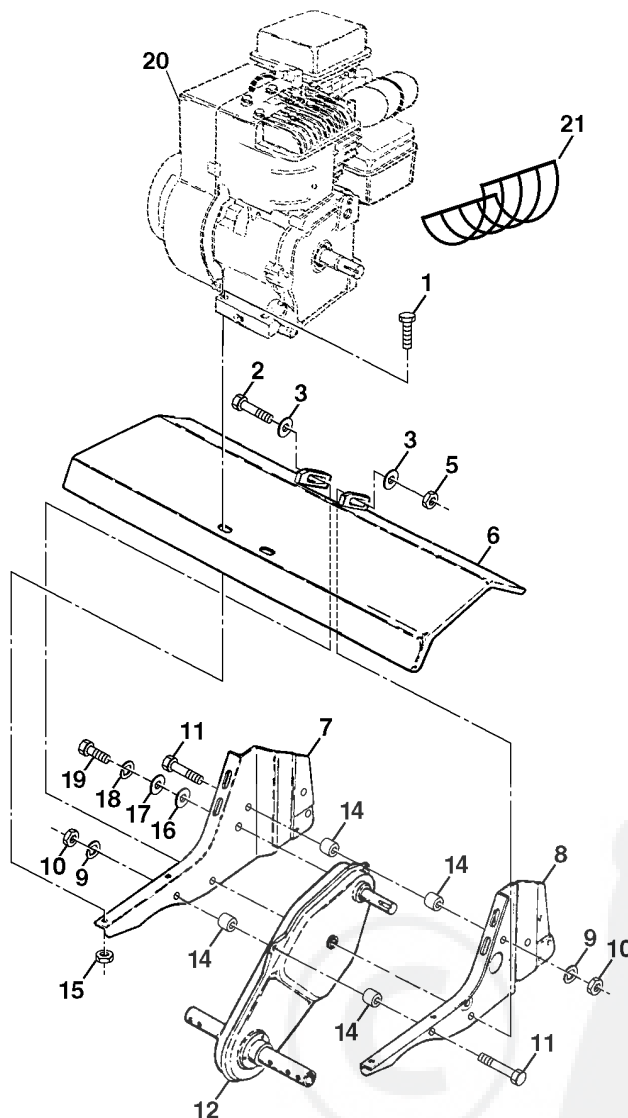
KEY NO.	PART NO.	DESCRIPTION
1	532165774	Tine, Outer, R.H.
2	532124961	Clip, Hairpin
3	532165772	Tine, Inner, R.H.

KEY NO.	PART NO.	DESCRIPTION
4	532165771	Tine, Inner, L.H.
5	532165773	Tine, Outer, L.H.
6	532009194	Pin, Clevis

REPAIR PARTS

TILLER - - MODEL NO. 31FT, PRODUCT NO. 954 00 13-91(PFT3H)

TRANSMISSION



KEY NO.	PART NO.	DESCRIPTION
1	874760524	Bolt, Hex 5/16-18 x 1-1/2
2	874780652	Bolt, Hex 3/8-16 x 3-1/4
3	819131311	Washer 13/32 x 13/16 x 11 Ga.
5	873800600	Locknut, w/Insert 3/8-16
6	532138330	Shield, Tine
7	532165835	Bracket, Engine, R.H.
8	532165834	Bracket, Engine, L.H.
9	810040500	Washer, Lock 5/16
10	873220500	Nut, Hex 5/16-18
11	874760544	Bolt, Hex 5/16-18 x 2-3/4
12	532151937	Transmission
14	532009173	Spacer, Split

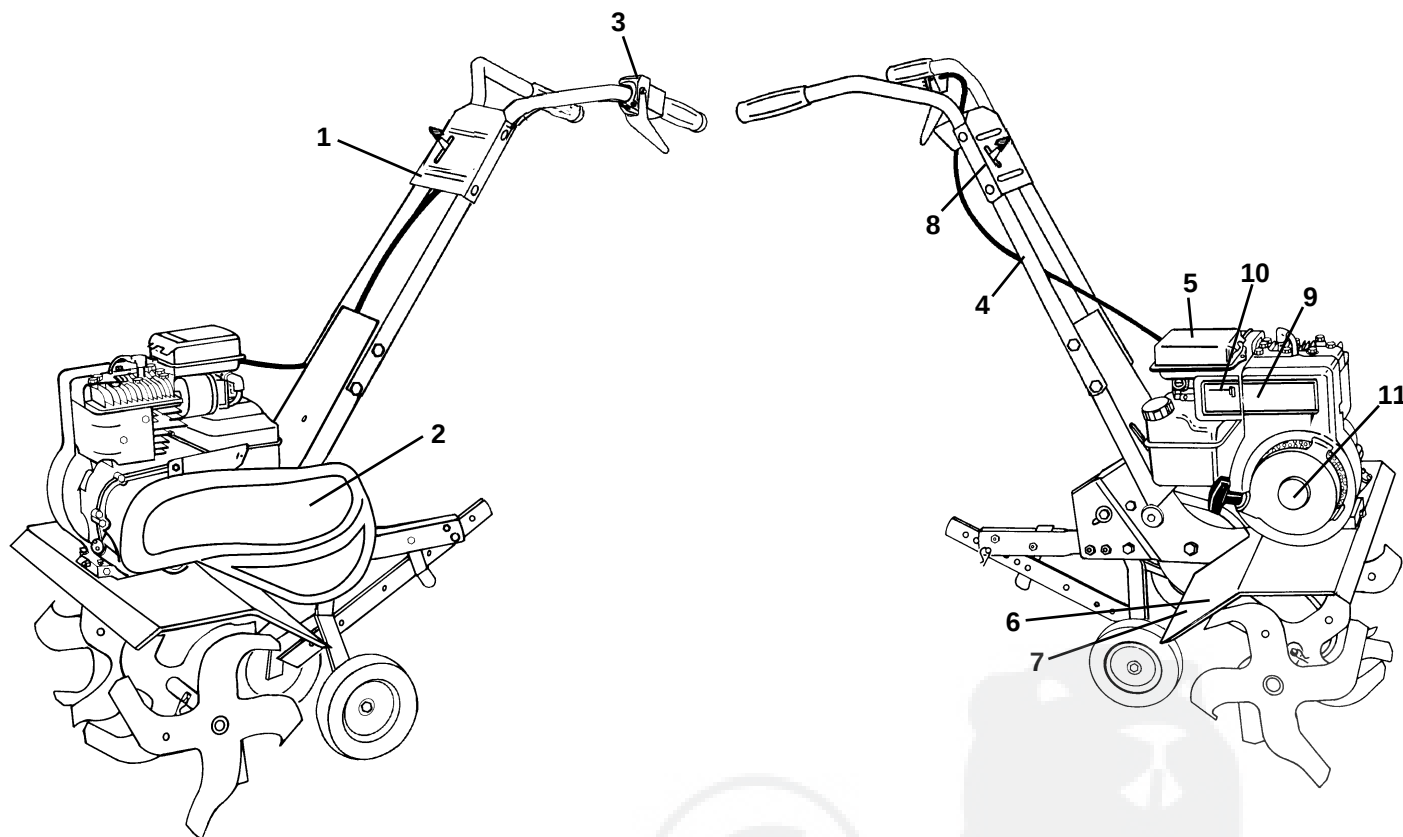
KEY NO.	PART NO.	DESCRIPTION
15	873510500	Nut, Keps 5/16-18
16	819091412	Washer 9/32 x 7/8 x 12 Ga.
17	819092016	Washer 9/32 x 1-1/4 x 16 Ga.
18	810040400	Washer, Lock 1/4
19	874610412	Bolt, Hex 1/4-28 x 3/4 Gr. 5
20	-----	Engine Briggs Model 94202
		Order parts from engine manufacturer
21	532495253	Guard Asm Muffler

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DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532136173	Decal, Logo
2	532166761	Decal, Logo
3	532110613	Decal, Tine Control
4	532159877	Decal, Hand Placement
5	532110612	Decal, Caution
6	532145437	Decal, Europe Stand CE
7	532156129	Decal, Warning, Rotating Tines
8	532157607	Decal, Panel Control Stop/Idle/Fast
9	532165269	Decal, B&S
10	532165327	Decal, Speed Control
11	532165277	Decal, 3.5 HP
--	532166755	Manual, Operator's (European)
--	532166756	Manual, Operator's (Scandinavian)