



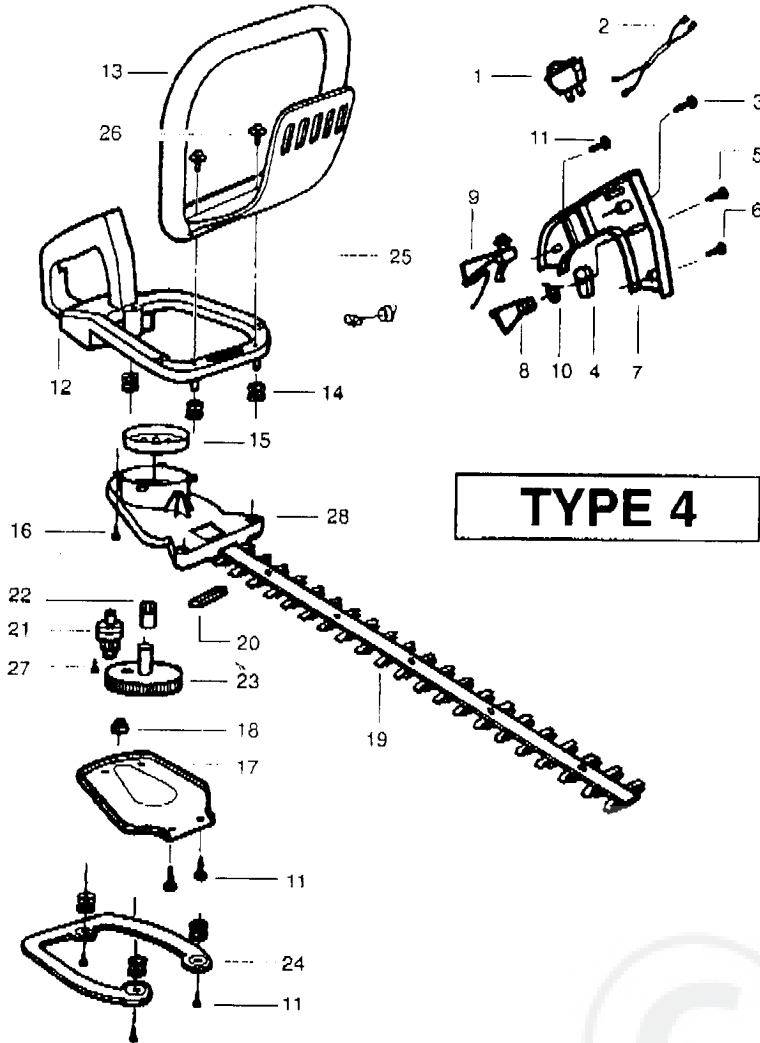
# PARTNER

# 10

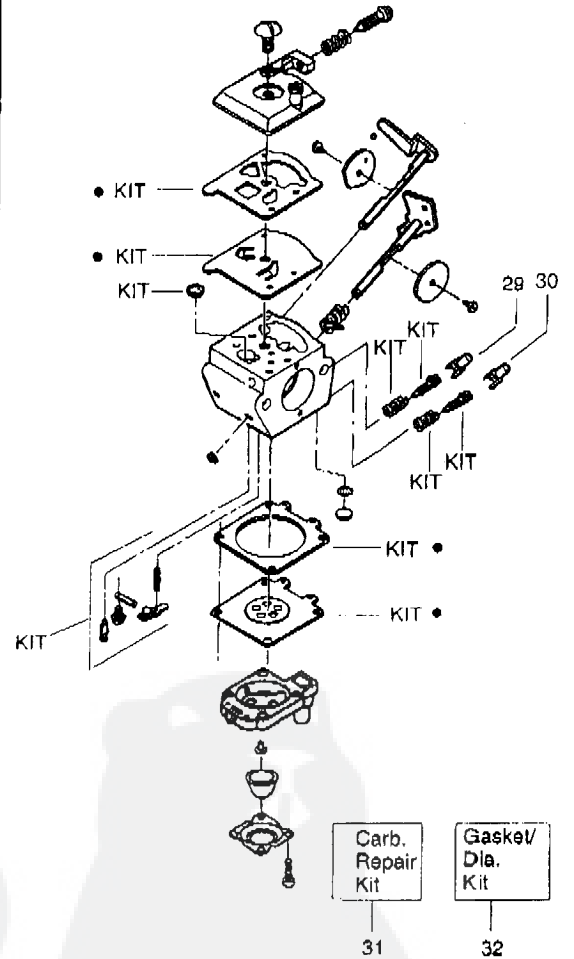


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Carburetor Number #530069682 C1U-W4



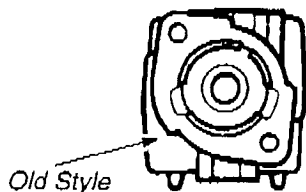
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530029954	Ignition Switch	18.	530032121	Bushing Blade
2.	530054133	Lead Wire/Switch Assy	19.	530403229	Blade Ass'y.
3.	530015775	Screw	20.	530029948	Blade Seal
4.	530029958	Trigger Lever	21.	530036228	Pinion Ass'y.
5.	530015940	Screw	22.	530016013	Gear Bearing
6.	530015770	Screw	23.	530069355	Drive Gear Ass'y.
7.	530038305	Handle Cover	24.	530036046	Isolator Plate
8.	530053884	Throttle Trigger	25.	530047877	Fuel Cap Ass'y.
9.	530053900	Throttle Lockout	26.	530015955	Screw
10.	530036123	Trigger Spring	27.	530015805	Screw
11.	530015934	Screw	28.	530014399	Gear Box Ass'y. (Incl. 21, 22 & 27)
12.	530047879	Rear Handle/Tank Ass'y.	29.	530049128	Cap-Limiter High
13.	530094992	Front Handle	30.	530049129	Cap-Limiter-Low
14.	530029946	Spring	31.	530069867	Carburetor Repair Kit (KIT=Contents)
15.	530048113	Clutch & Drum Ass'y.	32.	530069866	Gasket Diaphragm Kit (• = Contents)
16.	530015886	Screw			
17.	530029916	Gear Box Plate			

NEW PART NUMBER FOR THIS IPL \* REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

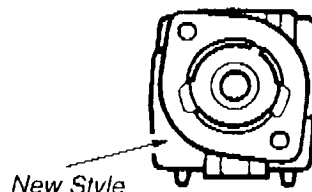
## SERVICE REFERENCE #1

### 1. Crankcase/Cylinder Assemblies - page 1

When replacing the Cylinder, Crankcase, or Gasket refer to the illustrations below and order accordingly.



Key No. 10 #530069406 Crankcase/Cylinder Kit  
& Key No. 41  
Key No. 56 #530014395-C'case & C'shaft Ass'y.  
Key No. 57 #530069351-Gasket Kit



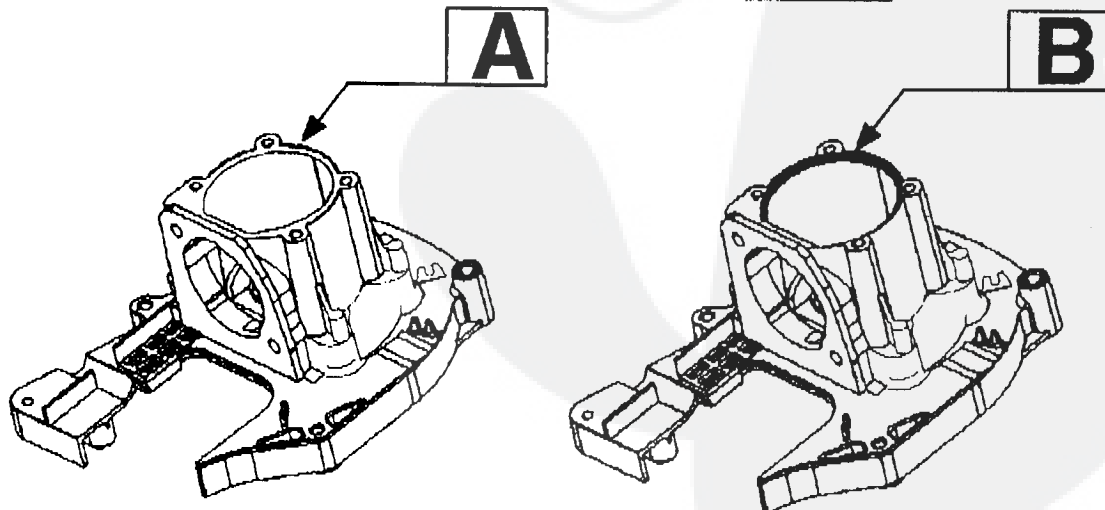
Key No. 10 #530014861-Crankcase Ass'y.  
Key No. 41 - Cylinder  
#530069405 Type 1  
#530069614 Type 2,3  
Key No. 56 #530014973-C'case & C'shaft Ass'y.  
Key No. 57 - Gasket Kit  
#530069407 Type 1  
#530069616 Type 2,3  
  
#530069617-Crankcase/Cylinder Kit  
(Incl. Ref. 10 & 41)  
Type 2,3

2. **Carburetor** - A small number of units were equipped with carburetor model WT-307 in early 1995. Use replacement and repair kits for carburetor model WT-379 (currently shown on page 2) to service the WT-307.


## \*\*\*\*\*SERVICE REFERENCE #2\*\*\*\*\*

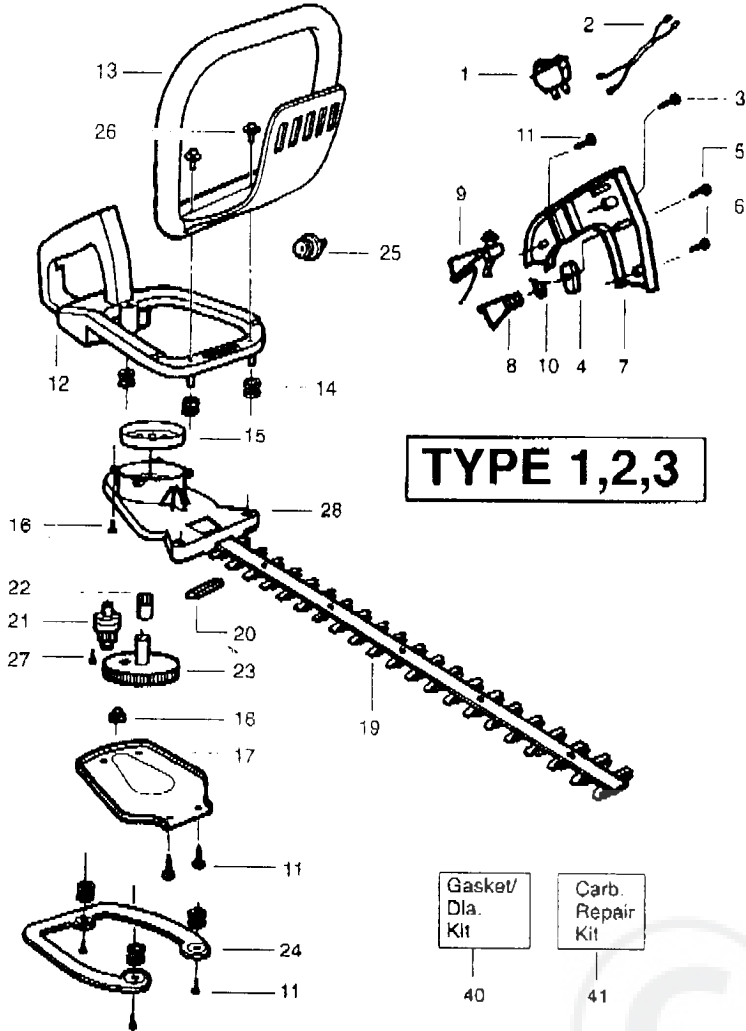
Note: When replacing item# 4 on TYPE 4, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

(A) Flat Surface - 530-019181 Gasket  
(B) Beveled surface - 530-054624 O-ring



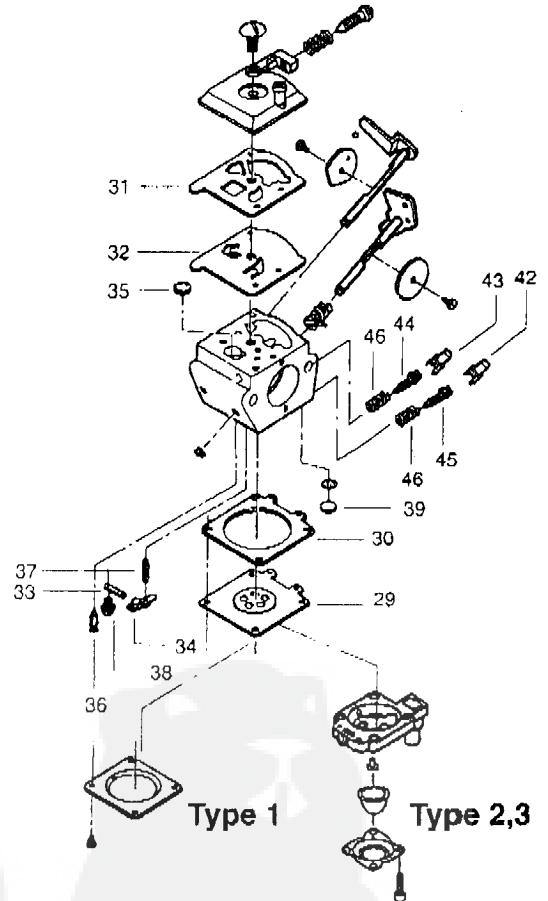
# PARTNER

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**Type 1 -Carburetor Number**  
#530035306 - WT-221

**Type 2,3 -Carburetor Number**  
#530069682 - WT-379



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530029954	Ignition Switch	26.	530015955	Screw	41.	-	Carb. Repair Kit
2.	530054133	Lead Wire/Switch Assy	27.	530015805	Screw		530035312	Type 1
3.	530015775	Screw	28.	530014399	Gear Box Ass'y.		-	(Incl. 33-40)
4.	530029958	Trigger Lever					-	Type 2,3
5.	530015940	Screw	<b>TYPE 1 ONLY (INCL. 29-40)</b>				530069656	(Incl. 33-40, 42-46 &
6.	530015770	Screw	29.	530035014	Metering Diaphragm		530069867	Primer Bulb)
7.	530038305	Handle Cover	30.	530035320	Metering Diaphragm Gasket			Walbro
8.	530053884	Throttle Trigger	31.	530035164	Fuel Pump Gasket	42.	530049128	Zama
9.	530053900	Throttle Lockout	32.	530035166	Fuel Pump Diaphragm	43.	530049129	Limiter Cap-High
10.	530036123	Trigger Spring	33.	530035028	Metering Pin			Limiter Cap-Low
11.	530015934	Screw	34.	530035031	Motoring Lever	44.	-	Needle-High
12.	530047879	Rear Handle/Tank Ass'y.	35.	530035178	Fuel Inlet Screen		530035407	Walbro
13.	530094992	Front Handle	36.	530035106	Inlet Needle Valve		530035443	Zama
14.	530029946	Spring	37.	530035139	Metering Lever Spring	45.	-	Needle-Low
15.	530048113	Clutch & Drum Ass'y.	38.	530035236	Metering Lever Pin Screw		530035408	Walbro
16.	530015814	Screw	39.	530035162	Weich Plug	46.	-	Zama
17.	530029916	Gear Box Plate	40.	-	Gasket/Diaphragm Kit (Incl. 29-32)		530035444	Needle Spring
18.	530032121	Bushing Blade					530035445	Zama
19.	530403229	Blade Ass'y.						
20.	530029948	Blade Seal						
21.	530036228	Pinion Ass'y.						
22.	530016013	Gear Bearing						
23.	530069355	Drive Gear Ass'y.						
24.	530036046	Isolator Plate		530035313	Walbro			
25.	530036965	Fuel Cap Ass'y.		530069866	Zama			

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# PARTNER

# 10

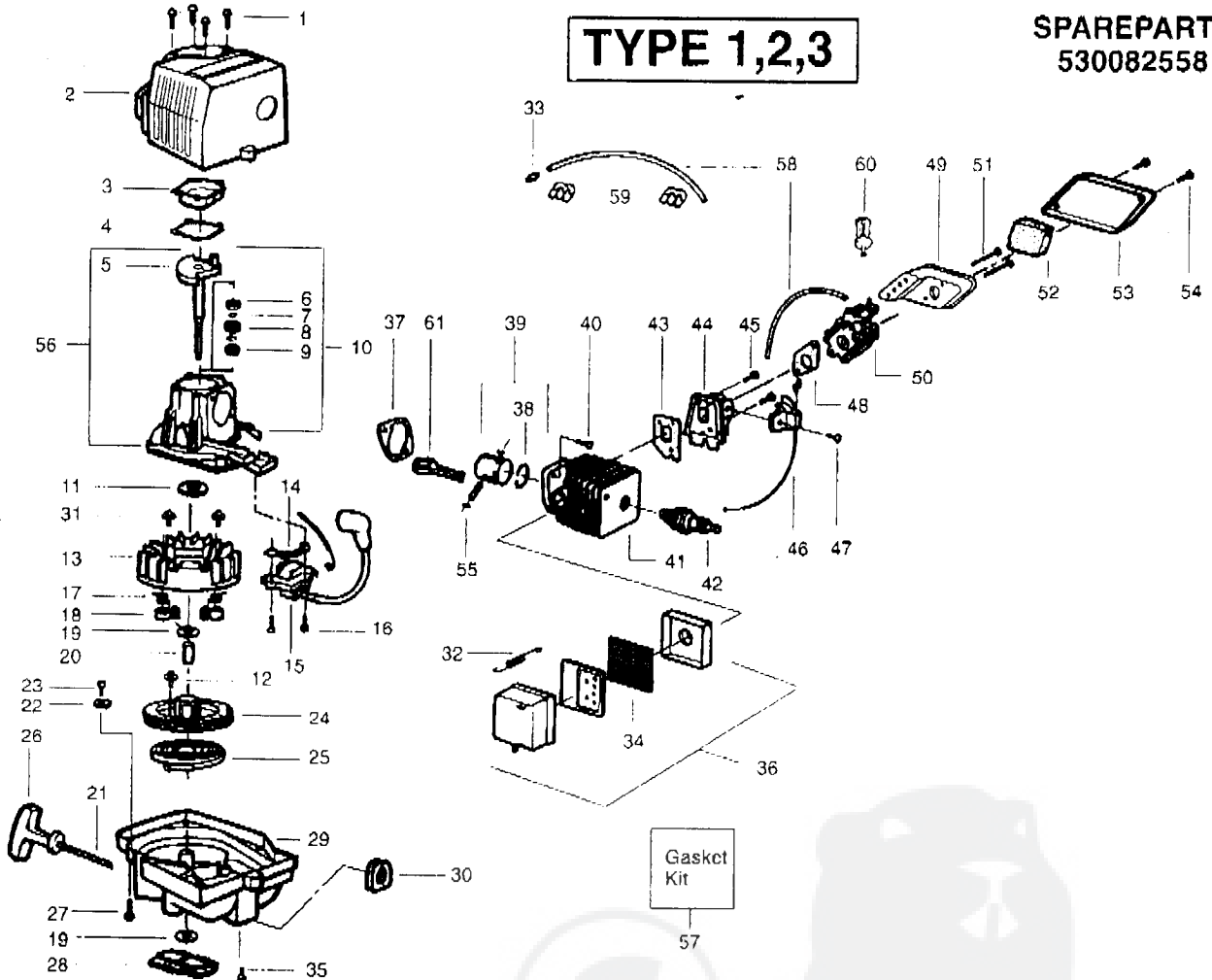


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## TYPE 1,2,3

## SPAREPARTS 530082558



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015810	Screw	25.	530042085	Starter Spring	48.	530019194	Gasket-Carburetor
2.	530038014	Shroud	26.	530027569	Starter Handle	49.	530036192	Air Box
3.	530029929	Crankcase Cover	27.	530015886	Screw	50.	-	Carburetor
4.	530019181	Gasket-Shrd./C'case	28.	530014396	Clutch Ass'y. Kit		530035306	Type 1 WT 221
5.	530014307	Crankshaft Ass'y.	29.	530014635	Fan Housing Ass'y.		530069682	Type 2,3 WT 379
6.	530032125	Inner Bearing	30.	530019182	Grommet-Ignit. Module	51.	530015849	Screw
7.	530015945	Retainer Ring-C'case	31.	530015882	Screw	52.	530029934	Air Filter Foam
8.	530019179	Crankcase Seal	32.	530016197	Muffler Spring	53.	530036193	Air Filter Cover
9.	530032124	Outer Bearing	33.	530023877	Fuel Line Fitting	54.	530015635	Screw
10.	★★★★★	Crankcase Ass'y. (Incl. 6-9)-Ser. Ref. 1	34.	530036180	Muffler Screen	55.	530015162	Piston Pin Retainer
11.	530015941	Retaining Ring - (C'shaft)	35.	530015934	Screw	56.	★★★★★	C'case & C'shaft Assy. (Incl. 5 & 10)-Ser. Ref 1
12.	530016080	Screw	36.	530069659	Muffler Kit	57.	★★★★★	Gasket Kit-Service Ref 1
13.	530039149	Flywheel Ass'y.	37.	530019223	Cylinder Gasket			(Incl. 4, 37, 43 & 48)
14.	530036145	Spacer-Ignit. Mod.	38.	530029924	Piston Ring	58.	530069599	Fuel Line Kit (Incl. Fuel and Vent Lines)
15.	530052266	Ignition Module	39.	-	Piston Kit (Incl. 38 & 55) Type 1 Type 2,3	59.	530016103	Retainer Clip
16.	530015954	Screw	40.	530069350	Screw	60.	530095646	Fuel Pick-up Ass'y.
17.	530047570	Spring-Starter Dog	41.	530015953	Screw	61.	530089615	Connecting Rod Kit
18.	530029939	Starter Dog	42.	★★★★★	Cylinder-Ser. Ref 1			
19.	530015828	Washer-Flat	43.	530019233	Spark Plug (RCJ-8Y)			
20.	530015930	Flywheel Spacer	44.	530049024	Gasket-Cylinder/Carb. Adaptor			
21.	530069232	Rope Kit	45.	530016014	Carb. Adaptor		Not Shown	
22.	530015963	Retainer	46.	530014384	Screw			
23.	530015496	Screw	47.	530015775	Throttle Cable Ass'y.			
24.	530069353	Starter Pulley Kit			Screw			Operator's Manual European Scandinavian

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● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.