

# **ILLUSTRATED PARTS LIST**

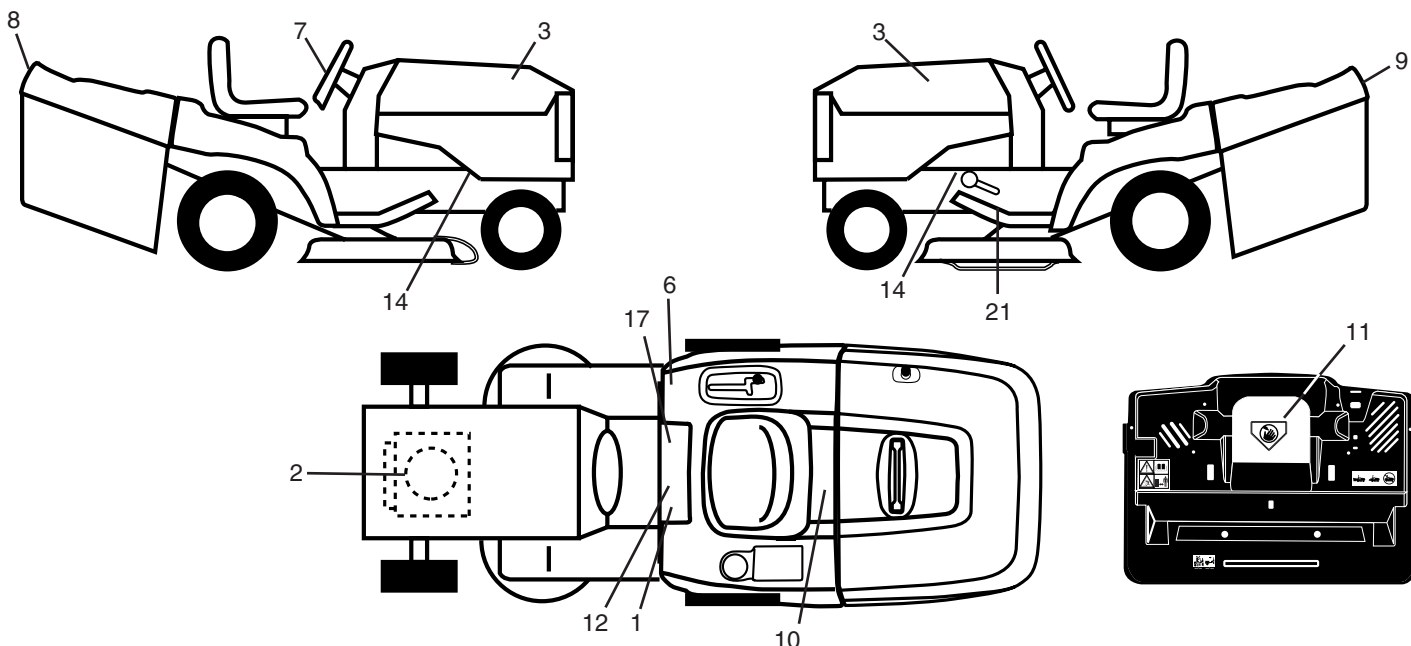
**MFG ID NO. 96061002401**

**CUSTOMER CATALOG NO. P18H107RB**



# REPAIR PARTS

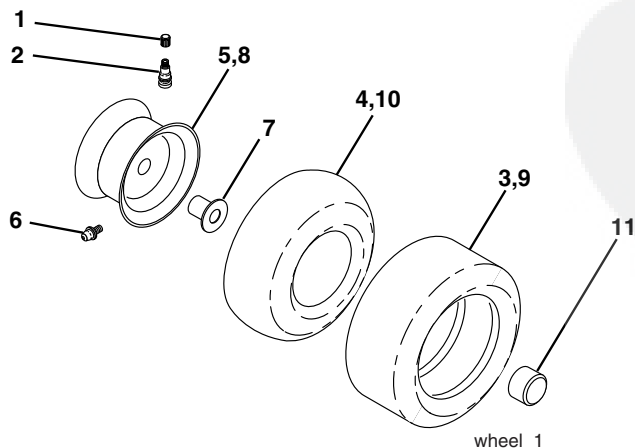
TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
DECALS



| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 1       | 532 14 54-98 | Decal Read Owner's Manual Sym |
| 2       | 532 18 95-05 | Decal Hp Engine               |
| 3       | 532 18 96-24 | Decal Hood                    |
| 6       | 532 18 04-32 | Decal 100 DBA                 |
| 7       | 532 18 56-47 | Decal Steering Wheel          |
| 8       | 532 18 26-21 | Decal Bagger                  |
| 9       | 532 18 95-88 | Decal Fender                  |
| 10      | 532 14 50-05 | Decal Bat Dan/Poi P/L Sym Wpn |
| 11      | 532 18 21-66 | Decal Mower Cut Finger Symbol |
| 12      | 532 15 97-37 | Decal Brake/Clutch Symbol Lt  |

| KEY NO. | PART NO.            | DESCRIPTION                  |
|---------|---------------------|------------------------------|
| 14      | 532 15 97-36        | Decal Chassis Hot Muffler    |
| 17      | 532 14 08-37        | Decal Saddle Brake Parking   |
| 21      | 532 16 62-86        | Decal Hex Belt Sch           |
| --      | 532 16 69-60        | Decal Bypass Fender CRD      |
| --      | 532 13 83-11        | Decal Lift Handle            |
| --      | 532 18 04-35        | Decal Rear Plate CRD Symbols |
| --      | 532 18 10-90        | Pad Footrest RH              |
| --      | 532 18 01-91        | Pad Footrest LH              |
| --      | <b>532 19 68-46</b> | Manual Operator's (Euro)     |
| --      | <b>532 19 68-47</b> | Manual Operator's (Scand)    |

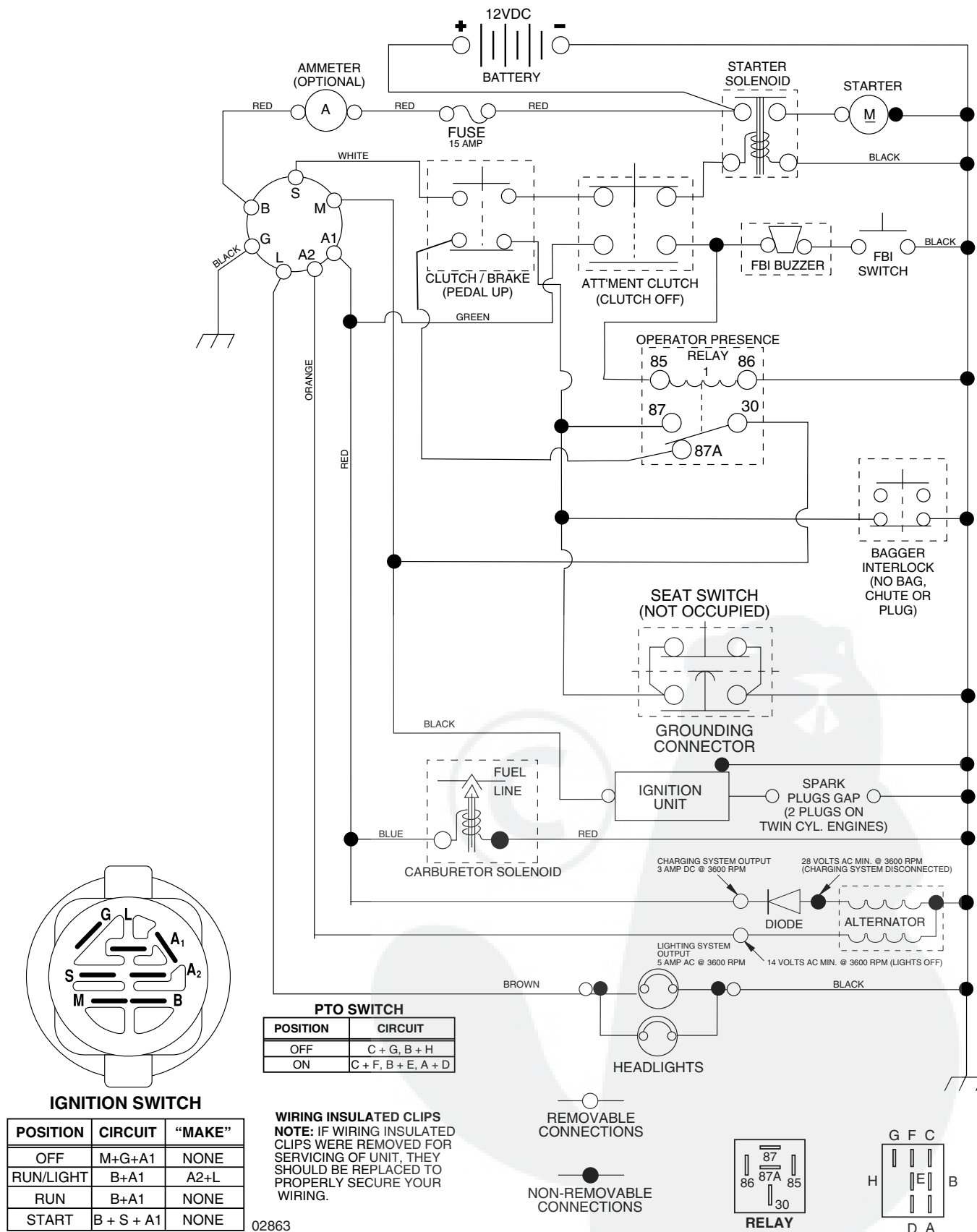
## WHEELS & TIRES



| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 532 05 91-92 | Cap Value Tire                 |
| 2       | 532 06 51-39 | Stem Value                     |
| 3       | 532 10 62-22 | Tire F Ts 15 x 6.0 - 6 Service |
| 4       | 532 05 99-04 | Tube Inner Front #35060        |
| 5       | 532 12 51-21 | Rim Asm 6" front Service       |
| 6       | 532 12 49-57 | Fitting Grease                 |
| 7       | 532 12 49-59 | Bearing Flange                 |
| 8       | 532 12 51-22 | Rim Asm 8" rear Service        |
| 9       | 532 12 20-82 | Tire R Ts 20 x 10-8 Service    |
| 10      | 532 12 49-26 | Tube Rear 9 5 x 8 Service      |
| 11      | 532 17 50-39 | Cap Axle Blk 1 50 x 1 00       |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. tube)    |

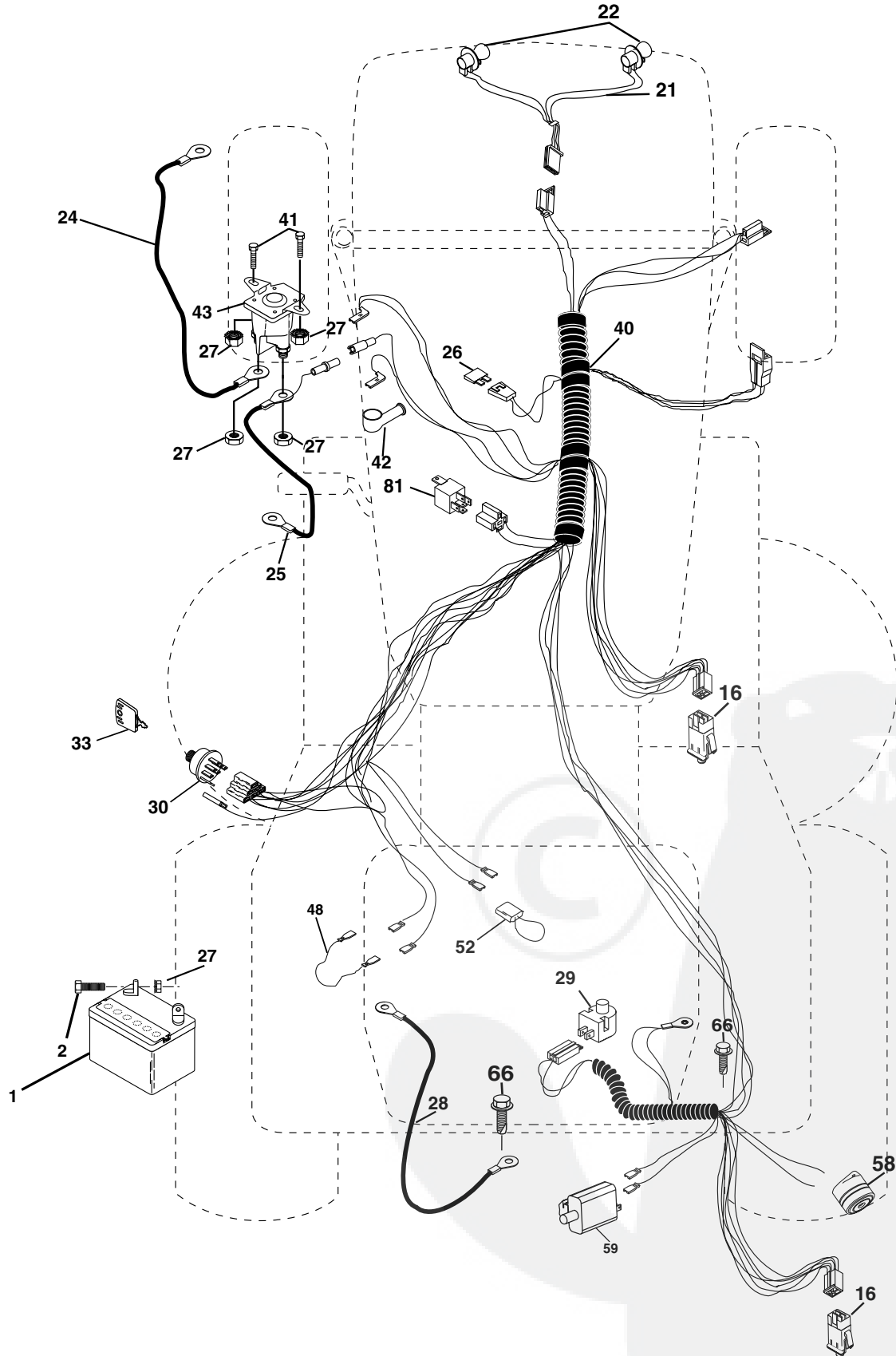
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01**  
**SCHEMATIC**



## REPAIR PARTS

**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
ELECTRICAL**



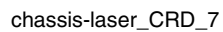
# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
ELECTRICAL

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                       |
|------------|--------------|-----------------------------------|
| 1          | 532 14 49-27 | Battery                           |
| 2          | 874 76 04-12 | Bolt Hex Hd 1/4-20 unc x 3/4      |
| 16         | 532 17 61-38 | Switch Interlock                  |
| 21         | 532 17 56-88 | Harness Asm Light W/4152J         |
| 22         | 532 00 41-52 | Bulb Light #1156                  |
| 24         | 532 12 47-80 | Cable Starter 6 Ga. 11" Red       |
| 25         | 532 16 59-87 | Cable Battery Crd 56" Red         |
| 26         | 532 17 51-58 | Fuse                              |
| 27         | 873 51 04-00 | Nut Keps Hex 1/4-20 unc           |
| 28         | 532 12 77-25 | Cable Ground 6 Ga. 18" Black      |
| 29         | 532 12 13-05 | Switch Plunger                    |
| 30         | 532 17 55-66 | Switch Ignition                   |
| 33         | 532 14 04-01 | Key Ign Molded Indak              |
| 40         | 532 18 80-36 | Harness Ign                       |
| 41         | 871 11 04-08 | Bolt Flk Fin Hex 1/4-20 unc x 1/2 |
| 42         | 532 13 15-63 | Cover Terminal Red                |
| 43         | 532 17 88-61 | Solenoid                          |
| 48         | 532 14 08-44 | Adapter Ammeter Rectangular       |
| 58         | 532 16 94-19 | Buzzer Crd                        |
| 59         | 532 18 03-79 | Switch FBI CRD                    |
| 66         | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2 Ty-Tt   |
| 81         | 532 10 97-48 | Relay Asm                         |

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**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
CHASSIS AND ENCLOSURES**



# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
CHASSIS AND ENCLOSURES

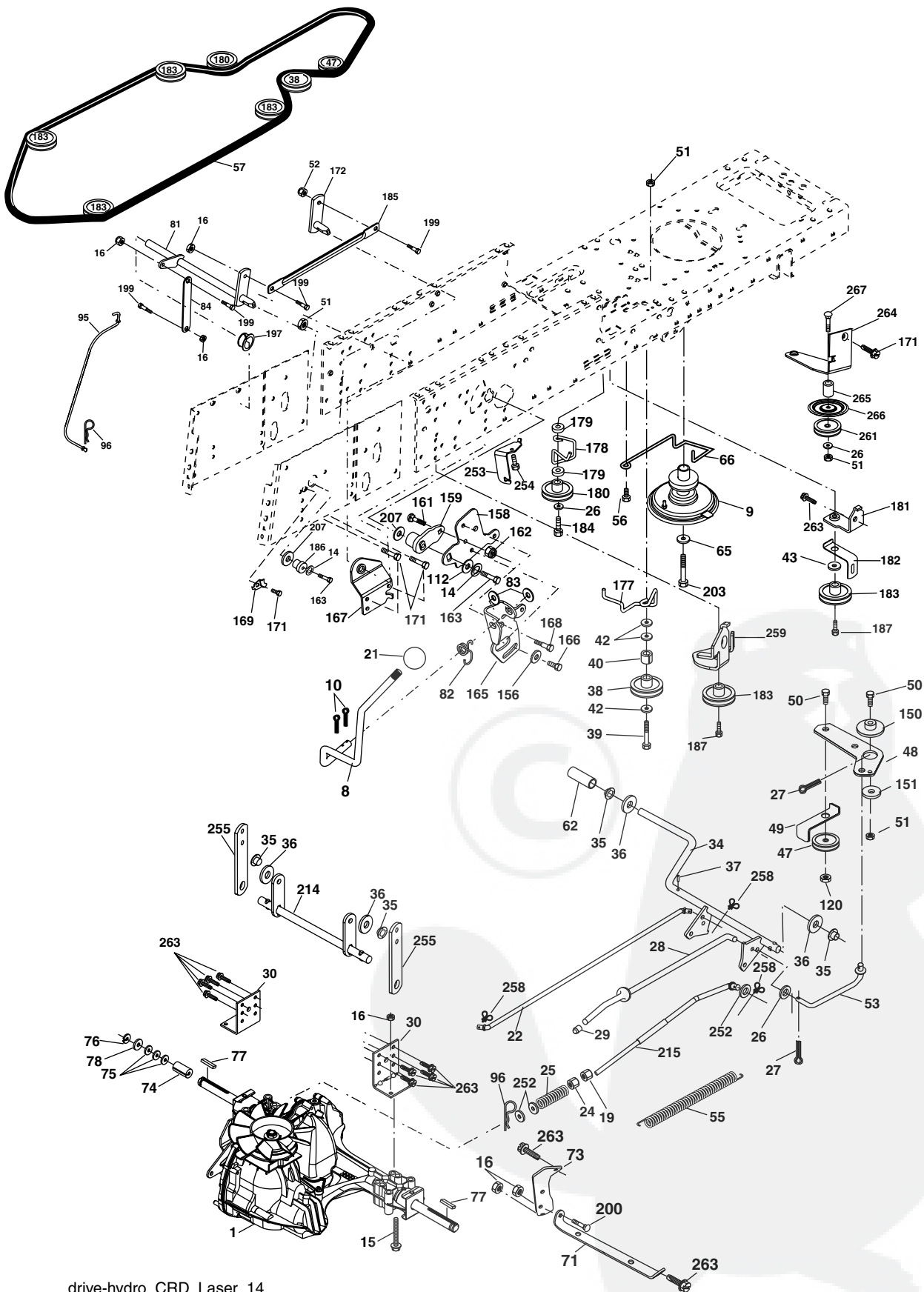
| KEY NO. | PART NO.            | DESCRIPTION                                     |
|---------|---------------------|-------------------------------------------------|
| 1       | 532 17 46-20        | Chassis                                         |
| 2       | 532 18 03-84        | Drawbar                                         |
| 3       | 817 06 06-12        | Screw 3/8-16 x .75                              |
| 5       | 532 15 52-72        | Bumper Hood/Dash                                |
| 6       | 532 18 44-19        | Saddle                                          |
| 8       | 532 12 64-71        | Clip Insulator 13/32 Mtg. Hole                  |
| 9       | 532 19 46-88        | Dash                                            |
| 10      | 872 14 06-08        | Bolt, Carriage 3/8-16 x 3/4                     |
| 11      | 532 17 49-96        | Panel, Dash, L.H.                               |
| 13      | 532 18 17-19        | Panel, Asm. Dash R.H.                           |
| 15      | 874 18 05-12        | Screw, Machine, Truss Head<br>5/16-18 unc x 3/4 |
| 16      | 873 51 05-00        | Nut                                             |
| 17      | 532 18 27-16        | Hood                                            |
| 18      | 532 18 49-21        | Bumper Hood                                     |
| 24      | 874 78 06-16        | Bolt                                            |
| 25      | 819 13 13-12        | Washer 13/32 x 13/16 x 12 Ga.                   |
| 26      | 873 80 06-00        | Nut                                             |
| 28      | 532 17 97-49        | Grille Lens Asm                                 |
| 29      | 532 18 27-18        | Lens                                            |
| 30      | <b>532 19 73-64</b> | Fender                                          |
| 31      | 532 16 51-56        | Bracket, Fender Support                         |
| 33      | 532 18 25-07        | Footrest, L.H.                                  |
| 34      | 532 18 25-08        | Footrest, R.H.                                  |
| 35      | 872 11 06-06        | Bolt                                            |
| 37      | 817 49 05-08        | Screw Thdrol 5/16-18 x 1/2 TYT                  |
| 38      | 532 18 17-48        | Bracket Asm Pivot Mower Rear                    |
| 39      | 532 17 47-14        | Bracket Pivot                                   |
| 58      | 532 18 44-62        | Duct Air                                        |
| 69      | 532 14 24-32        | Screw Hex 1/4-1/2                               |
| 89      | <b>532 19 73-66</b> | Console                                         |
| 145     | 532 15 65-24        | Rod Pivot Chassis/Hood                          |

| KEY NO. | PART NO.     | DESCRIPTION                       |
|---------|--------------|-----------------------------------|
| 162     | 532 18 03-82 | Bracket Exten Chassis Lh CRD      |
| 163     | 532 18 03-83 | Bracket Exten Chassis Rh CRD      |
| 164     | 532 16 56-05 | Support Battery CRD               |
| 165     | 532 18 13-56 | Cover Battery CRD Lt              |
| 166     | 532 17 18-75 | Screw HWHD Hi-Lo #13-16 x 3/4     |
| 170     | 532 17 88-62 | Backplate Asm CRD                 |
| 171     | 872 14 06-20 | Bolt Rdhd Sqnk 3/8-16 x 2-1/2 G5  |
| 172     | 819 13 20-16 | Washer 13/32 x 1-1/4 x 16 Ga.     |
| 173     | 873 51 06-00 | Nut, Keps Hex 3/8-16 unc          |
| 175     | 532 18 82-03 | Trap Door CRD                     |
| 179     | 532 18 82-02 | Rod Pivot FBI CRD                 |
| 184     | 532 17 46-62 | Bracket Actuator Bagger CRD       |
| 185     | 532 18 11-01 | Knob Rod                          |
| 186     | 532 16 07-93 | Latch Asm Multch Bagger           |
| 187     | 532 12 50-04 | Nut Weld .327/.304 #10-24         |
| 188     | 819 06 12-16 | Washer #10                        |
| 189     | 810 07 10-00 | Washer Lock #10                   |
| 190     | 871 08 10-10 | Screw Pan Hd Phillips 10-24 x 5/8 |
| 198     | 532 16 89-37 | Nut Push                          |
| 205     | 817 49 06-08 | Screw 3/8-16 x 1/2                |
| 207     | 817 67 05-08 | Screw Thdrol 5/16-18 x 1/2        |
| 208     | 817 67 06-08 | Screw Thdrol 3/8-16 x 1/2         |
| 209     | 817 00 06-12 | Screw Hex Wsh Thdrol 3/8-16 x 3/4 |
| 212     | 532 17 51-43 | Insert Lens Reflective            |
| 256     | 532 18 13-61 | Cover Fender Rack CRD             |
| 265     | 532 18 57-04 | Seal RH Side Bagger               |
| 266     | 532 18 57-03 | Seal LH Side Bagger               |
| --      | 532 19 39-35 | Plug Light Switch                 |
| --      | 532 00 54-79 | Plug                              |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

## REPAIR PARTS

**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
DRIVE**



# REPAIR PARTS

**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
DRIVE**

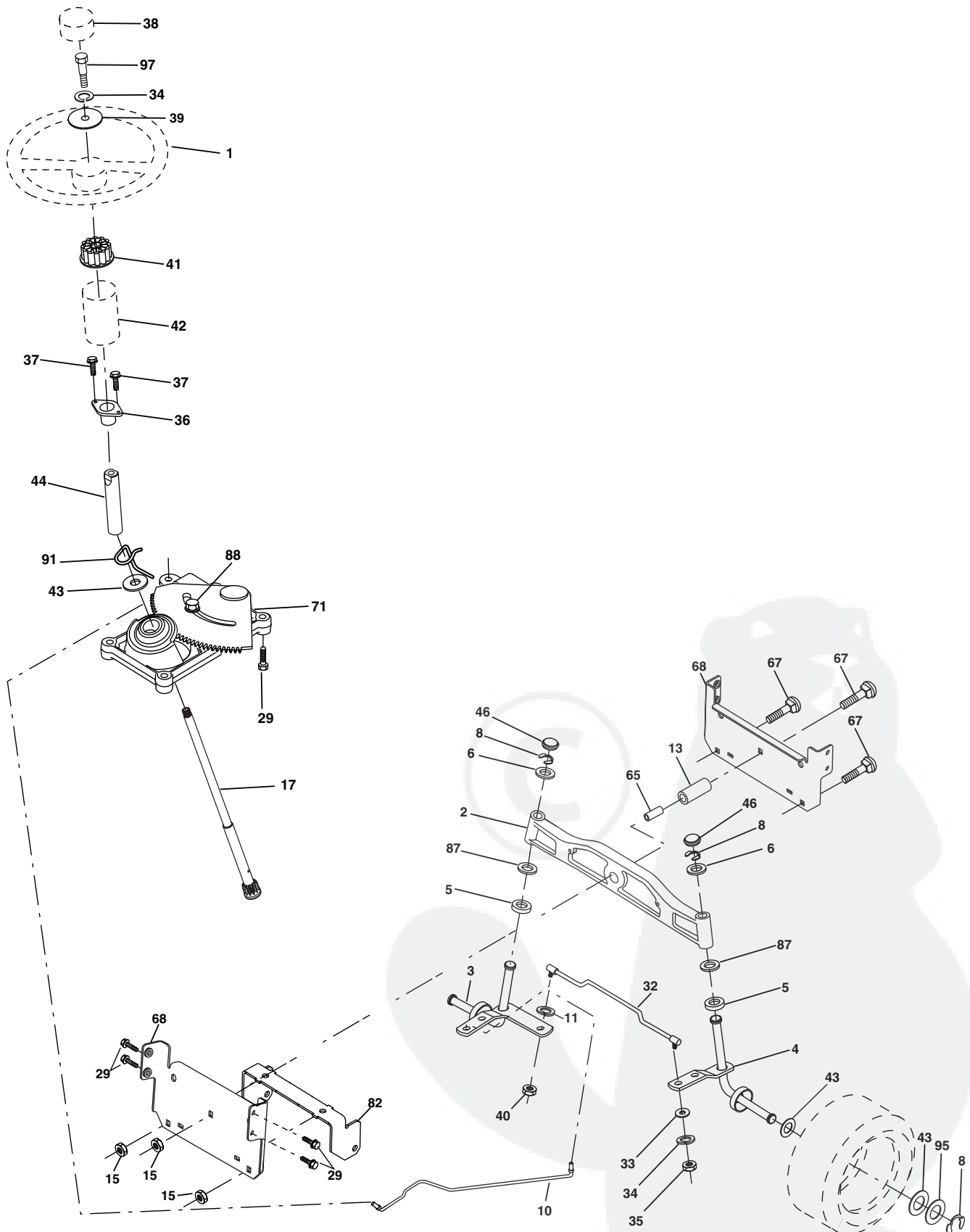
| KEY NO. | PART NO.     | DESCRIPTION                                                                |
|---------|--------------|----------------------------------------------------------------------------|
| 1       | -----        | Transaxle Hydro Gear 321-0510<br>(Order parts from transaxle manufacturer) |
| 8       | 532 16 56-19 | Rod, Shift Fender Adjust Lt                                                |
| 9       | 532 18 03-54 | Clutch Asm Noram                                                           |
| 10      | 876 02 04-16 | Pin, Cotter 1/8 x 1                                                        |
| 14      | 810 04 04-00 | Washer, Lock Hvy Helical                                                   |
| 16      | 873 80 05-00 | Nut Lock Hex W/Ins 5/16-18 unc                                             |
| 19      | 873 80 06-00 | Nut Lock Hex w/Ins. 3/8-16 unc                                             |
| 21      | 532 14 08-45 | Knob                                                                       |
| 22      | 532 17 56-07 | Rod, Brake                                                                 |
| 24      | 873 35 06-00 | Nut                                                                        |
| 25      | 532 19 20-36 | Spring, Rod, Brake                                                         |
| 26      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.                                              |
| 27      | 876 02 04-12 | Pin, Cotter 1/8 x 3/4                                                      |
| 28      | 532 17 57-65 | Rod, Parking Brake                                                         |
| 29      | 532 07 16-73 | Cap, Parking Brake                                                         |
| 30      | 532 16 95-92 | Bracket, Mfg. Transaxle                                                    |
| 34      | 532 17 55-78 | Shaft, Asm Pedal Foot CRD                                                  |
| 35      | 532 12 01-83 | Bearing, Nylon                                                             |
| 36      | 819 21 16-16 | Washer 21/32 x 1 x 16 Ga.                                                  |
| 37      | 532 12 49-63 | Pin, Roll 3/16 x 1"                                                        |
| 38      | 532 16 59-36 | Pulley Flat Composite 3.06"                                                |
| 39      | 874 76 06-44 | Bolt Fin Hex 3/8-16 unc x 2-3/4                                            |
| 40      | 532 12 49-65 | Spacer, Split 395 x 59 Bzp                                                 |
| 42      | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.                                              |
| 43      | 819 11 10-12 | Washer 11/32 x 5/8 x 12 Ga.                                                |
| 47      | 532 12 77-83 | Pulley, Idler, V Groove Plasic                                             |
| 48      | 532 15 44-07 | Bellcrank Clutch Grnd Drv                                                  |
| 49      | 532 12 32-05 | Retainer, Belt Style Spring                                                |
| 50      | 872 11 06-12 | Bolt Carr. Sh. 3/8-16 x 1-1/2 Gr. 5                                        |
| 51      | 873 68 06-00 | Nut 3/8-16 unc                                                             |
| 52      | 873 68 05-00 | Nut Crownlock 5/16-18                                                      |
| 53      | 532 10 57-10 | Link, Clutch 7.66                                                          |
| 55      | 532 10 57-09 | Spring, Return, Clutch                                                     |
| 56      | 817 06 06-20 | Screw 3/8-16 x 1-1/4                                                       |
| 57      | 532 17 01-40 | V-Belt Kev 112" 0650 CRD                                                   |
| 62      | 532 12 48-72 | Cover, Pedal                                                               |
| 65      | 810 04 07-00 | Washer                                                                     |
| 66      | 532 15 47-78 | Keeper, Belt Engine F-Proof                                                |
| 71      | 532 16 91-82 | Strap, Torque, Rh                                                          |
| 73      | 532 16 91-83 | Strap, Torque, Lh                                                          |
| 74      | 532 13 70-57 | Spacer, Split                                                              |
| 75      | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.                                              |
| 76      | 812 00 00-01 | Ring, E                                                                    |
| 77      | 532 12 35-83 | Key, Square                                                                |
| 78      | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.                                              |
| 81      | 532 17 00-06 | Asm, Shaft, Cross Rear                                                     |
| 82      | 532 16 57-11 | Spring, Torsion                                                            |
| 83      | 819 17 12-16 | Washer 17/32 x 3/4 x 16 Ga.                                                |
| 84      | 532 17 00-07 | Link, Transaxle                                                            |
| 95      | 532 17 00-15 | Control Asm Bypass Hydro                                                   |
| 96      | 532 12 47-88 | Spring, Retainer 1"                                                        |

| KEY NO. | PART NO.     | DESCRIPTION                           |
|---------|--------------|---------------------------------------|
| 112     | 819 09 12-10 | Washer 9/32 x 3/4 x 10 Ga.            |
| 120     | 873 90 06-00 | Nut Lock Flg. 3/8-16 unc              |
| 145     | 874 49 05-44 | Bolt Hex FGHD 5/16-18 x Gr 5          |
| 150     | 532 16 58-50 | Bushing, Bellcrank Grnd Dr            |
| 151     | 819 13 32-10 | Washer 13/32 x 2 x 10 Ga.             |
| 156     | 532 16 60-02 | Washer Srrted 5/16 ID x 1.125         |
| 158     | 532 16 55-89 | Bracket Shift Mount                   |
| 159     | 532 18 39-00 | Hub Shift                             |
| 160     | 819 29 20-16 | Washer 29/32 x 1-1/4 x 16 Ga.         |
| 161     | 872 14 04-06 | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5     |
| 162     | 873 68 04-00 | Nut Crownlock 1/4-20 unc              |
| 163     | 874 78 04-16 | Bolt Hex Fin 1/4-20 unc x 1 Gr. 5     |
| 165     | 532 16 56-23 | Bracket Pivot Lever                   |
| 166     | 817 49 05-10 | Screw 5/16-18 x 5/8                   |
| 167     | 532 16 55-88 | Bracket Support Shift CRD             |
| 168     | 532 16 54-92 | Bolt Shoulder 5/16-18 x .561          |
| 169     | 532 16 55-80 | Plate Fastening Lt                    |
| 171     | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2 Ty-Tt       |
| 172     | 532 17 02-71 | Shaft Asm Shifter Frt CRD             |
| 177     | 532 16 59-32 | Keeper Flat Idler 3.06" CRD           |
| 178     | 532 16 59-33 | Keeper Belt Idler 1.88" CRD           |
| 179     | 532 12 09-58 | Washer Sintered                       |
| 180     | 532 16 56-30 | Pulley, Idler, Flat 1.88"CRD          |
| 181     | 532 18 02-11 | Bracket Idler Ground Drive CRD        |
| 182     | 532 18 26-82 | Keeper Belt 2.5" Od V-Idler CRD       |
| 183     | 532 18 60-07 | Pulley V-Idler 2.50" Od CRD           |
| 184     | 817 49 06-44 | Screw Hexwsh Thdrol<br>3/8-16 x 2-3/4 |
| 185     | 532 17 00-08 | Link Shift                            |
| 186     | 532 16 56-14 | Hub Tapered Round CRD                 |
| 187     | 817 58 05-20 | Screw Thdrol 5/16-18 x 1.25           |
| 197     | 532 16 96-13 | Nyliner Snap-In 5/8                   |
| 199     | 532 16 96-12 | Bolt Shoulder 5/16-18 unc             |
| 200     | 872 14 05-08 | Bolt RDHD SQNK 5/16-18 x 1            |
| 202     | 872 11 06-12 | Bolt 3/8-16 x 1-1/2 Gr. 5             |
| 203     | 871 17 07-80 | Bolt Hex 7/16-20 x 5                  |
| 207     | 532 16 98-45 | Washer Nylon Rear                     |
| 214     | 532 17 56-09 | Shaft Asm. Brake                      |
| 215     | 532 17 56-52 | Rod Brake Hydro                       |
| 252     | 819 13 16-16 | Washer 13/32 x 1 x 16 Ga.             |
| 253     | 532 17 50-28 | Bracket Cable Chassis                 |
| 254     | 817 00 06-16 | Screw 3/8-16 x 1                      |
| 255     | 532 17 56-08 | Brace Shaft Brake Mtg.                |
| 258     | 532 17 80-62 | Clip Retainer                         |
| 259     | 532 18 02-12 | Bracket Pulley                        |
| 261     | 532 13 14-94 | Pulley Idler                          |
| 263     | 817 00 06-12 | Screw 3/8-16 x 3/4                    |
| 264     | 532 18 19-95 | Bracket Clutch Mounting               |
| 265     | 532 18 20-13 | Spacer Idler Chassis                  |
| 266     | 532 18 20-61 | Shield Idler Mower                    |
| 267     | 872 14 06-26 | Bolt 3/8-16 x 3-1/4                   |

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# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
STEERING ASSEMBLY



steering\_pl.it\_60

# REPAIR PARTS

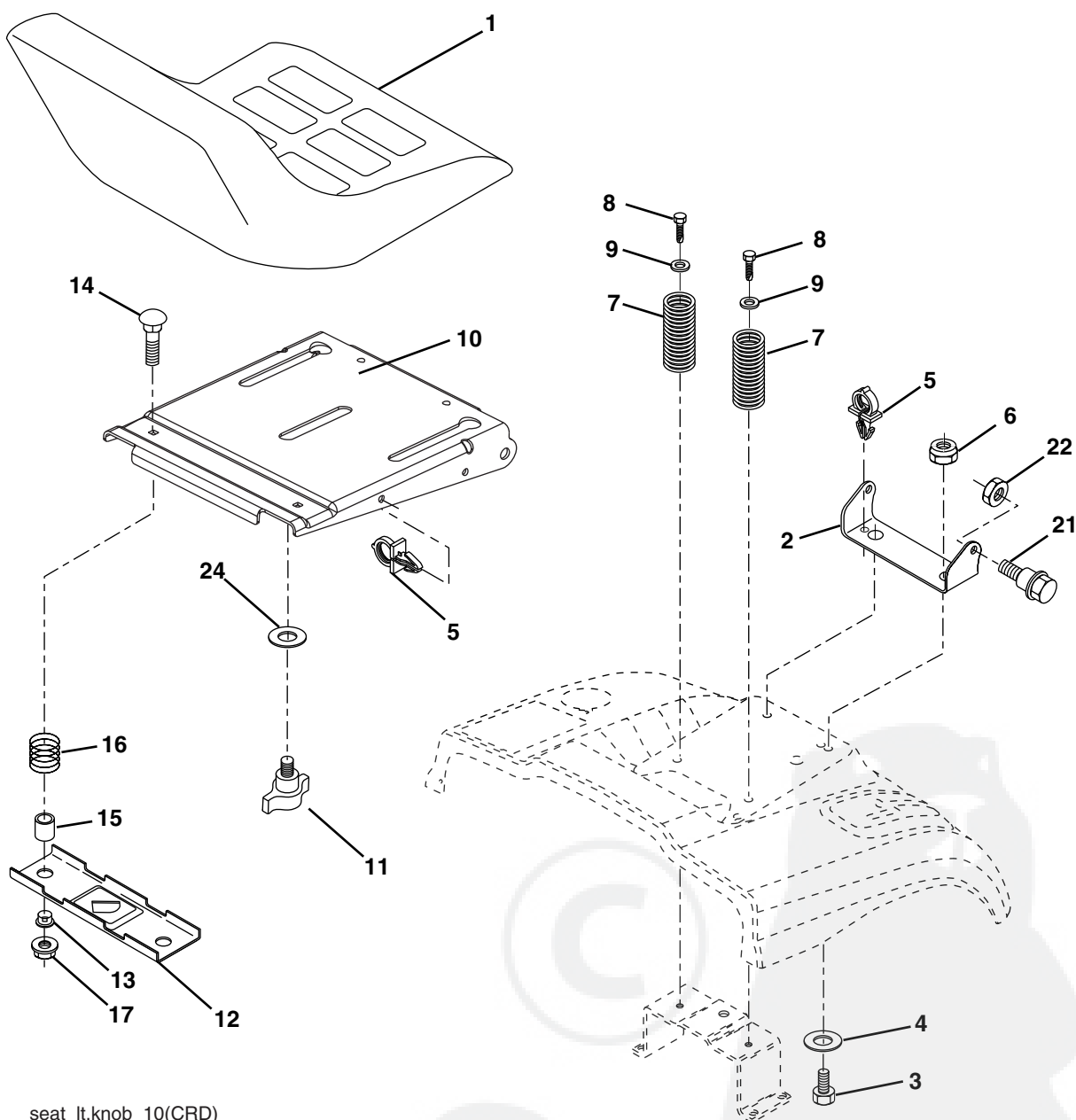
TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
STEERING ASSEMBLY

| KEY<br>NO. | PART<br>NO.         | DESCRIPTION                       |
|------------|---------------------|-----------------------------------|
| 1          | 532 18 67-80        | Steering Wheel                    |
| 2          | 532 18 47-06        | Axle Assembly                     |
| 3          | 532 16 98-40        | Spindle Assembly, L.H.            |
| 4          | 532 16 98-39        | Spindle Assembly, R.H.            |
| 5          | 532 12 49-31        | Bearing, Race, Thrust, Hardened   |
| 6          | 532 12 17-48        | Washer 25/32 x 1-5/8 x 16 Ga.     |
| 8          | 812 00 00-29        | Ring, Klip                        |
| 10         | 532 17 51-21        | Link, Drag                        |
| 11         | 810 04 06-00        | Washer, Lock                      |
| 13         | 532 13 65-18        | Spacer Brg Axle Front             |
| 15         | 532 14 52-12        | Nut, Hexflange Lock               |
| 17         | <b>532 19 07-53</b> | Shaft Assembly, Steering          |
| 29         | 817 00 06-12        | Screw, 3/8-16 x 3/4               |
| 32         | 532 17 01-62        | Rod, Tie                          |
| 33         | 819 11 12-16        | Washer 11/32 x 3/4 x 16 Ga.       |
| 34         | 810 04 05-00        | Washer Lock Hvy Hlcl Spr 5/16     |
| 35         | 873 54 05-00        | Nut Crownlock 5/16-24 unf         |
| 36         | 532 15 50-99        | Bushing, Steering                 |
| 37         | 532 15 29-27        | Screw TT #10-32 x 5 x 3/8 Flange  |
| 38         | 532 19 29-16        | Cap Wheel Steer                   |
| 39         | <b>819 11 38-12</b> | Washer 11/32 ID x 2-3/8 OD 12 Ga. |
| 40         | 873 54 06-00        | Nut Crownlock 3/8-24              |
| 41         | 532 18 67-37        | Adaptor, Steering Wheel           |
| 42         | 532 16 96-33        | Boot, Steering Dash P/L Mtl       |
| 43         | 532 12 17-49        | Washer 25/32 x 1-1/4 x 16 Ga.     |
| 44         | <b>532 19 07-52</b> | Extension Steering                |
| 46         | 532 12 12-32        | Cap, Spindle                      |
| 65         | 532 16 03-67        | Spacer Brace Axle                 |
| 67         | 872 11 06-18        | Bolt Rdhd Sq 3/8-16 unc x 2-1/4   |
| 71         | 532 17 51-46        | Steering Asm.                     |
| 68         | 532 16 98-27        | Brace Axle                        |
| 82         | 532 16 98-35        | Bracket Susp Chassis Front        |
| 87         | 532 17 39-66        | Washer Flat .781 x 1-1/2 x .14    |
| 88         | 532 17 51-18        | Bolt Shoulder 7/16-20 unc         |
| 91         | 532 17 55-53        | Clip Steering                     |
| 95         | 532 18 89-67        | Washer Hardened                   |
| 97         | <b>874 78 05-64</b> | Bolt 5/16-18 unc x 4" L Gr. 5     |

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**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
SEAT ASSEMBLY**

**TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
SEAT ASSEMBLY**



seat lt.knob 10(CRD)

| KEY<br>NO. | PART<br>NO. | DESCRIPTION |
|------------|-------------|-------------|
|------------|-------------|-------------|

|    |              |                                |
|----|--------------|--------------------------------|
| 1  | 532 18 87-06 | Seat                           |
| 2  | 532 18 01-66 | Bracket Pivot Seat             |
| 3  | 871 11 06-16 | Bolt Fin Hex 3/8-16 unc x 1    |
| 4  | 819 13 16-10 | Washer Flat 13/32 x 1 x 10 Ga. |
| 5  | 532 14 50-06 | Clip Push In Hinged            |
| 6  | 873 80 06-00 | Nut Lock Hex 3/8-16 unc        |
| 7  | 532 12 41-81 | Spring Seat Cprsn 2 250 Blk Zi |
| 8  | 817 00 06-16 | Screw 3/8-16 x 1-1/2           |
| 9  | 819 13 16-14 | Washer 13/32 x 1 x 14 Ga.      |
| 10 | 532 18 01-86 | Pan Pnt Seat                   |
| 11 | 532 16 63-69 | Knob Seat Adj Wingnut          |

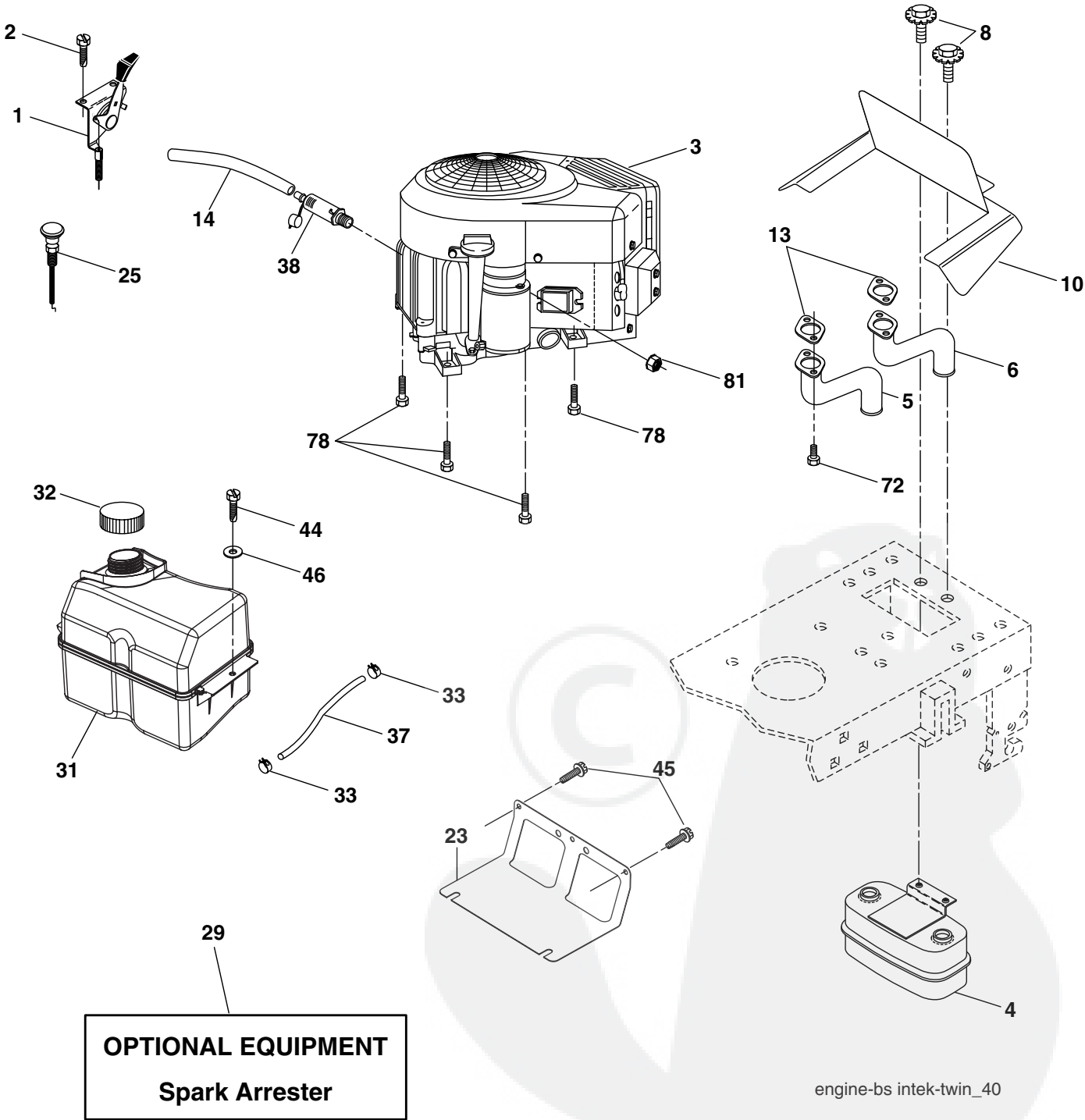
| KEY<br>NO. | PART<br>NO. | DESCRIPTION |
|------------|-------------|-------------|
|------------|-------------|-------------|

|    |              |                                 |
|----|--------------|---------------------------------|
| 12 | 532 12 12-46 | Bracket Pnt Mounting Switch     |
| 13 | 532 12 12-48 | Bushing Snap Blk Nyl 50 Id      |
| 14 | 872 05 04-12 | Bolt Rdhd Sht Nk 1/4-20 x 1-1/2 |
| 15 | 532 12 12-49 | Spacer Split                    |
| 16 | 532 12 37-40 | Spring Cprsn                    |
| 17 | 532 12 39-76 | Nut Lock 1/4 Lge Flg Gr. 5 Zinc |
| 21 | 532 17 18-52 | Bolt Shoulder 5/16-18 unc-2A    |
| 22 | 873 80 05-00 | Nut Hex Lock w/Ins 5/16-18      |
| 24 | 819 17 19-12 | Washer 17/32 x 1-3/16 x 12 Ga.  |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
ENGINE



# REPAIR PARTS

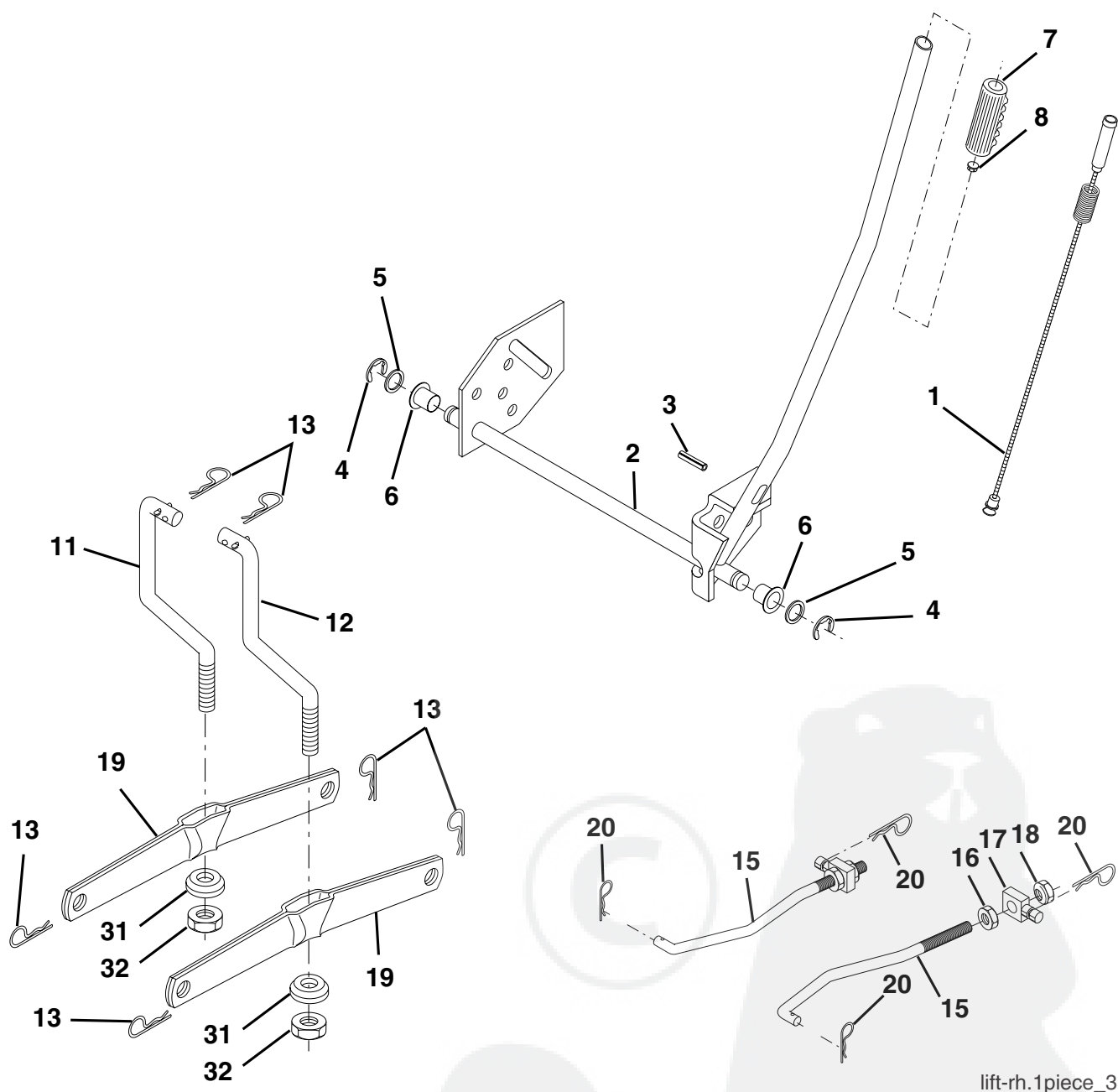
TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
ENGINE

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                                                       |
|------------|--------------|-------------------------------------------------------------------|
| 1          | 532 17 07-71 | Control Throttle Flag                                             |
| 2          | 817 72 04-08 | Screw Hex Thd Cut 1/4-20 x 1/2                                    |
| 3          | -----        | Engine B&S Model 406577<br>(Order Parts from Engine Manufacturer) |
| 4          | 532 14 97-23 | Muffler Exhaust                                                   |
| 5          | 532 15 99-55 | Exhaust Tube LH                                                   |
| 6          | 532 16 05-89 | Exhaust Tube RH                                                   |
| 8          | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 W/Sems                                     |
| 10         | 532 16 27-97 | Shield Browning                                                   |
| 13         | 532 16 53-91 | Gasket Muffler                                                    |
| 14         | 532 14 84-56 | Tube Drain Oil Easy                                               |
| 17         | 817 06 06-24 | Screw 3/8-16 x 1-1/2                                              |
| 23         | 532 16 98-37 | Shield BRN/DBR Guard                                              |
| 25         | 532 19 17-17 | Control Choke                                                     |
| 29         | 532 13 71-80 | Arrestor Spark                                                    |
| 31         | 532 18 55-34 | Tank Fuel Front 2.00 Gal.                                         |
| 32         | 532 14 05-27 | Cap Fuel Asm Top Vent                                             |
| 33         | 532 12 34-87 | Clamp Hose Blk                                                    |
| 37         | 532 13 70-40 | Line Fuel                                                         |
| 38         | 532 18 16-54 | Plug Drain Oil Easy                                               |
| 44         | 817 67 04-12 | Screw Hexwsh Thdrol 1/4-20 x 3/4                                  |
| 45         | 817 00 06-12 | Screw 3/8-16 x 3/4                                                |
| 46         | 819 09 14-16 | Washer 9/32 x 7/8 x 16 Ga.                                        |
| 72         | 532 18 39-06 | Screw Socket Head                                                 |
| 81         | 873 51 04-00 | Nut Keps 1/4-20 unc                                               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
MOWER LIFT



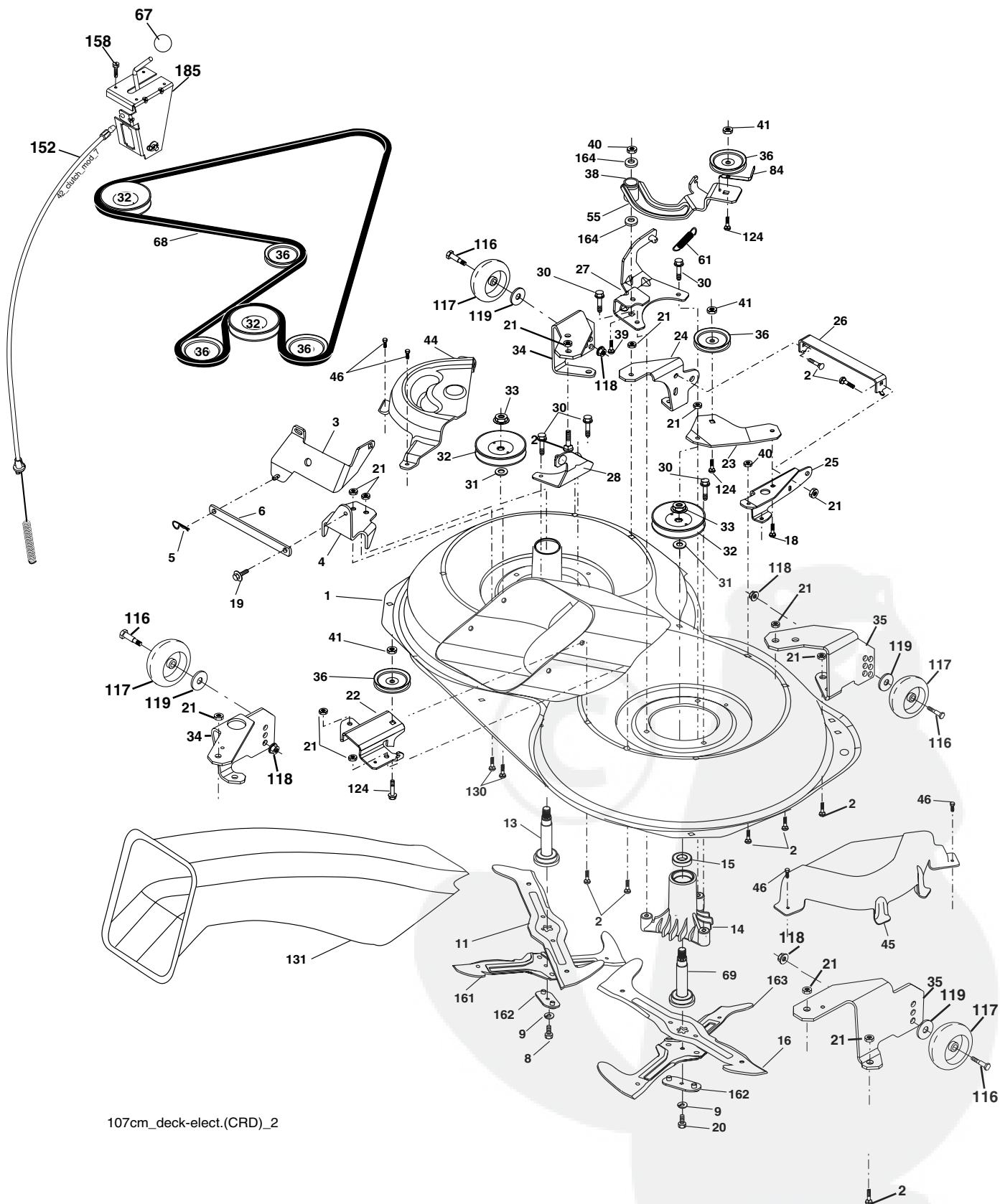
| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 15 94-60 | Washer Asm Inner Spring W/ Plunger |
| 2       | 532 15 94-71 | Shaft Asm. Lift                    |
| 3       | 532 10 57-67 | Pin Groove                         |
| 4       | 812 00 00-02 | E Ring #5133-62                    |
| 5       | 819 21 16-21 | Washer 21/32 x 1 x 21 Ga.          |
| 6       | 532 12 01-83 | Bearing Nylon                      |
| 7       | 532 12 56-31 | Grip Handle                        |
| 8       | 532 17 07-70 | Button Plunger                     |
| 11      | 532 16 58-29 | Link Asm Lift L.H.                 |
| 12      | 532 16 58-31 | Link Asm Lift R.H.                 |

| KEY NO. | PART NO.     | DESCRIPTION               |
|---------|--------------|---------------------------|
| 13      | 532 12 46-70 | Retainer Spring           |
| 15      | 532 17 32-88 | Link Front                |
| 16      | 873 35 08-00 | Nut Jam Hex 1/2-13 unc    |
| 17      | 532 17 56-89 | Trunnion                  |
| 18      | 873 80 08-00 | Nut Lock w/Wsh 1/2-13 unc |
| 19      | 532 13 98-68 | Arm Suspension Mower      |
| 20      | 532 16 35-52 | Retainer Spring           |
| 31      | 532 16 98-65 | Bearing, Pvt. Lift        |
| 32      | 873 54 06-00 | Nut Crownlock 3/8-24      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
MOWER



# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
MOWER

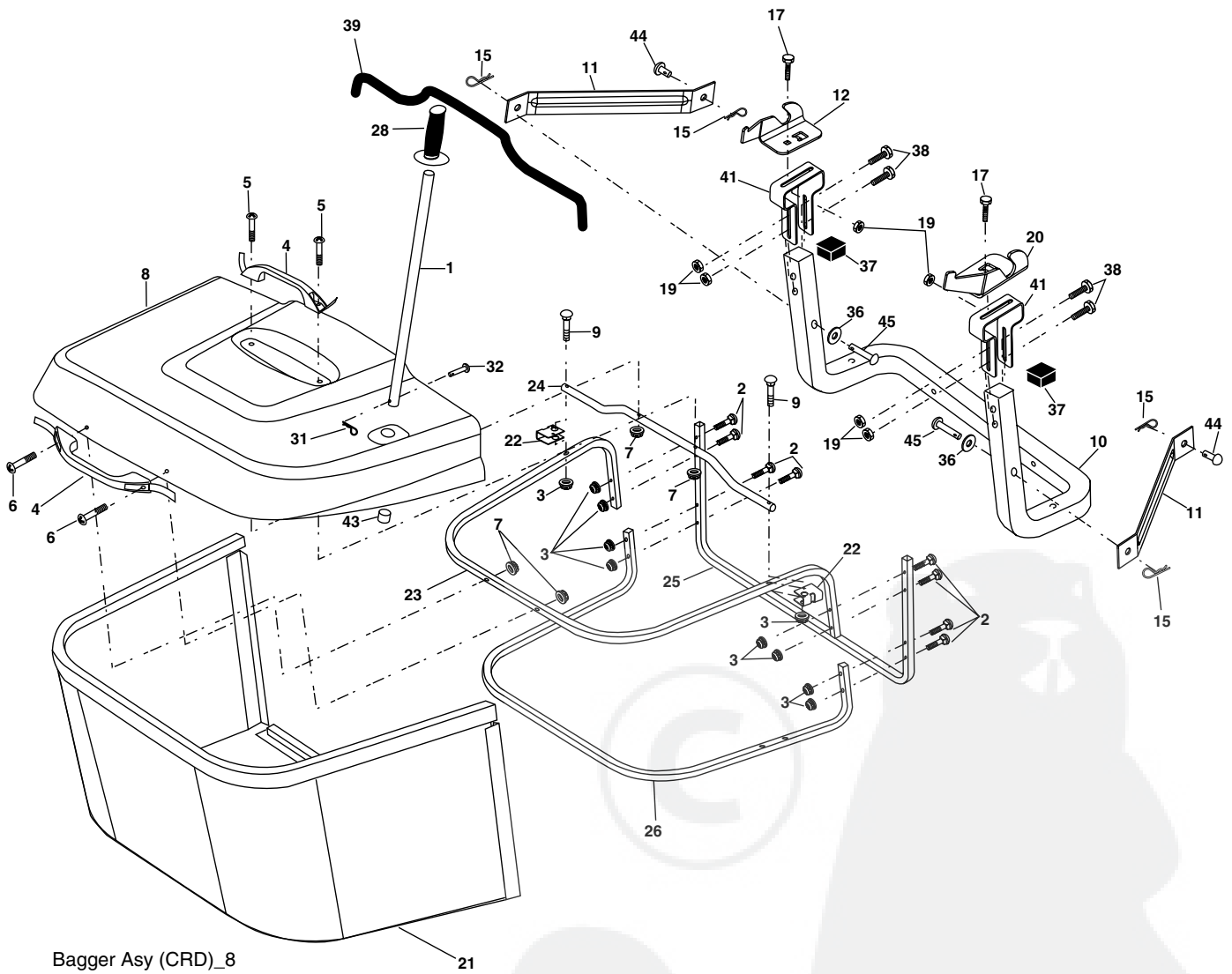
| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| 1       | 532 16 91-60 | Housing Asm. Mower                  |
| 2       | 872 14 05-06 | Bolt Rdhd Sqnk 5/16-18 unc x 3/4    |
| 3       | 532 16 55-69 | Bracket Asm. S-Bar Chass            |
| 4       | 532 16 91-67 | Bracket Bar Sway Deck               |
| 5       | 532 12 46-70 | Retainer Spring                     |
| 6       | 532 16 55-57 | Bar Sway                            |
| 8       | 532 18 17-12 | Bolt 3/8-24 x 1.25 Gr. 8 Patched    |
| 9       | 810 03 06-00 | Washer Lock Hvy 3/8 Unplated        |
| 11      | 532 18 05-83 | Blade 3-1 Lh 107                    |
| 13      | 532 13 76-45 | Shaft Asm. W/Lower Bearing          |
| 14      | 532 12 87-74 | Housing Mandrel Vented (Machd)      |
| 15      | 532 11 04-85 | Bearing Ball Mandrel                |
| 16      | 532 18 05-84 | Blade 3-1 Rh 107                    |
| 18      | 872 11 06-06 | Bolt RdHd Sqnk 3/8-16 x 3/4         |
| 19      | 532 13 28-27 | Bolt Shoulder 5/16-18 Thd Form      |
| 20      | 532 18 17-13 | Bolt 3/8-24 x 1.25 Gr. 8 Ptch Lhthd |
| 21      | 873 68 05-00 | Nut Crown Lock 5/16-18              |
| 22      | 532 16 91-65 | Bracket Idler RR                    |
| 23      | 532 16 91-66 | Bracket Idler RF                    |
| 24      | 532 16 91-70 | Bracket Suspension LF               |
| 25      | 532 16 91-71 | Bracket Suspension RF               |
| 26      | 532 16 52-37 | Brace Support Susp Frt CRD          |
| 27      | 532 16 91-72 | Bracket Asm. Susp RR                |
| 28      | 532 16 91-68 | Bracket Asm. Susp LR                |
| 30      | 532 17 39-84 | Screw Thd Rolling Dod Pt            |
| 31      | 532 18 76-90 | Washer Spacer                       |
| 32      | 532 17 57-07 | Mandrel Pulleys                     |
| 33      | 532 17 83-42 | Nut Flg Top Lock                    |
| 34      | 532 17 95-09 | Bracket Gauge Wheel Lf              |
| 35      | 532 17 62-92 | Bracket Gauge Wheel Rf              |
| 36      | 532 14 67-63 | Pulley Idler V-Groove Dim 4.25      |
| 37      | 819 13 13-16 | Washer 11/32 x 13/16 x 16 Ga.       |
| 38      | 532 16 98-51 | Spacer Hub Arm Idler 107 CRD        |
| 39      | 872 11 06-22 | Bolt Crownlock 3/8-16 unc           |
| 40      | 873 68 06-00 | Nut Crownlock 3/8-16 unc            |

| KEY NO. | PART NO.     | DESCRIPTION                                                                                       |
|---------|--------------|---------------------------------------------------------------------------------------------------|
| 41      | 873 90 06-00 | Nut Lock 3/8-16 unc                                                                               |
| 44      | 532 17 55-38 | Cover Mandrel Lh                                                                                  |
| 45      | 532 17 55-39 | Cover Mandrel Rh                                                                                  |
| 46      | 532 13 77-29 | Screw Thd Roll 1/4-20 x 5/8                                                                       |
| 55      | 532 16 98-49 | Arm Idler 107 CRD                                                                                 |
| 61      | 532 17 51-59 | Spring Tension Belt                                                                               |
| 67      | 532 10 69-32 | Knob Rd 3/8-16 Plstc Thds Blk                                                                     |
| 68      | 532 16 91-78 | Hex-Belt Mower                                                                                    |
| 69      | 532 16 54-82 | Shaft Asm W/Lwr Brg Rh Thd CRD                                                                    |
| 84      | 532 15 60-85 | Keeper Belt Idler                                                                                 |
| 116     | 532 18 42-19 | Bolt Shoulder                                                                                     |
| 117     | 532 13 39-57 | Wheel Gage Donut Wide                                                                             |
| 118     | 873 93 06-00 | Nut Centerlock 3/8-16 unc                                                                         |
| 119     | 819 12 14-14 | Washer 3/8 x 7/8 x 14 Ga.                                                                         |
| 124     | 872 11 06-12 | Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5                                                                 |
| 130     | 872 11 05-06 | Bolt Rdhdsqnk 5/16-18 unc x 3/4                                                                   |
| 131     | 532 16 56-61 | Chute Bagger CRD                                                                                  |
| 152     | 532 17 60-74 | Cable Clutch CRD Service                                                                          |
| 158     | 817 72 04-08 | Screw Hex Thd Cut 1/4-20 x 1/2                                                                    |
| 161     | 532 18 04-24 | Blade Cross LH 107                                                                                |
| 162     | 532 18 08-78 | Adapter Weldment Blade                                                                            |
| 163     | 532 18 04-25 | Blade Cross RH 107                                                                                |
| 164     | 532 12 49-37 | Bearing                                                                                           |
| 185     | 532 18 82-34 | Head Asm Cable Clutch                                                                             |
| --      | 532 18 18-57 | Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only - Pulley Not Included)          |
| --      | 532 18 18-58 | Mandrel Asm CRD Lh Threads SVC                                                                    |
| --      | 532 18 17-70 | Replacement Mower Complete (Std. Deck - Order separately gauge wheel components key nos. 116-119) |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
BAGGER



# REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (96061002401), PRODUCT NO. 964 77 21-01  
BAGGER

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                          |
|------------|--------------|--------------------------------------|
| 1          | 532 16 52-49 | Tube Handle Bagger CRD               |
| 2          | 872 14 04-16 | Bolt Carriage 1/4-20 x 2.0 Gr. 5     |
| 3          | 532 12 39-76 | Nut Lock 1/4 Lge Flg Gr. 5 Zinc      |
| 4          | 532 16 99-16 | Handle Bagger w/Lvrs Gr. 5 Zinc      |
| 5          | 874 98 10-24 | Screw Pan Head #10-24 x 1.50 Blk     |
| 6          | 874 98 10-32 | Screw Pan Hd                         |
| 7          | 873 40 10-00 | Nut Wiz Lock Hex Serr/Hd #10-24      |
| 8          | 532 18 25-14 | Cover Bagger                         |
| 9          | 872 14 04-18 | Bolt Carriage 1/4-20 x 2.25d x Gr. 5 |
| 10         | 532 18 12-82 | Tube Support Bagger CRD              |
| 11         | 532 16 57-19 | Bracket Support Upper Bag CRD        |
| 12         | 532 18 88-48 | Bracket Pivot LH                     |
| 15         | 532 12 46-70 | Retainer Spring                      |
| 17         | 872 14 05-06 | Bolt Rdhd Sht Sqnk 5/16-18 unc x 3/4 |
| 19         | 873 90 05-00 | Nut Lock Hex Flange 5/16-18          |
| 20         | 532 18 88-47 | Bracket Pivot RH                     |
| 21         | 532 18 08-80 | Bag Asm CRD                          |
| 22         | 532 16 57-81 | Bracket Side Bagger CRD              |
| 23         | 532 16 57-82 | Tube Upper Bagger CRD                |
| 24         | 532 16 57-83 | Tube Pivot Bagger CRD                |
| 25         | 532 18 01-24 | Tube Front Bagger CRD                |
| 26         | 532 16 57-85 | Tube Lower Bagger CRD                |
| 28         | 532 16 57-87 | Grip Handle Black                    |
| 31         | 532 16 94-84 | Retainer Clip                        |
| 32         | 532 12 68-75 | Rivet Rd Hd Drilled 3/8 Dia          |
| 36         | 819 13 20-12 | Washer 13/32 x 1-1/4 x 12 Ga.        |
| 37         | 532 17 54-01 | Plug Support Bagger CRD              |
| 38         | 872 01 05-20 | Bolt 5/16-18 x 2-1/2                 |
| 39         | 532 18 09-85 | Seal                                 |
| 41         | 532 16 96-83 | Bracket Vert Adj Bagger CRD          |
| 43         | 532 17 40-83 | Plug Tubing End                      |
| 44         | 532 19 33-12 | Pin Clevis 3/8 x 11/16               |
| 45         | 532 19 33-13 | Pin Clevis 3/8 x 2.00                |

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1 inch = 25.4 mm