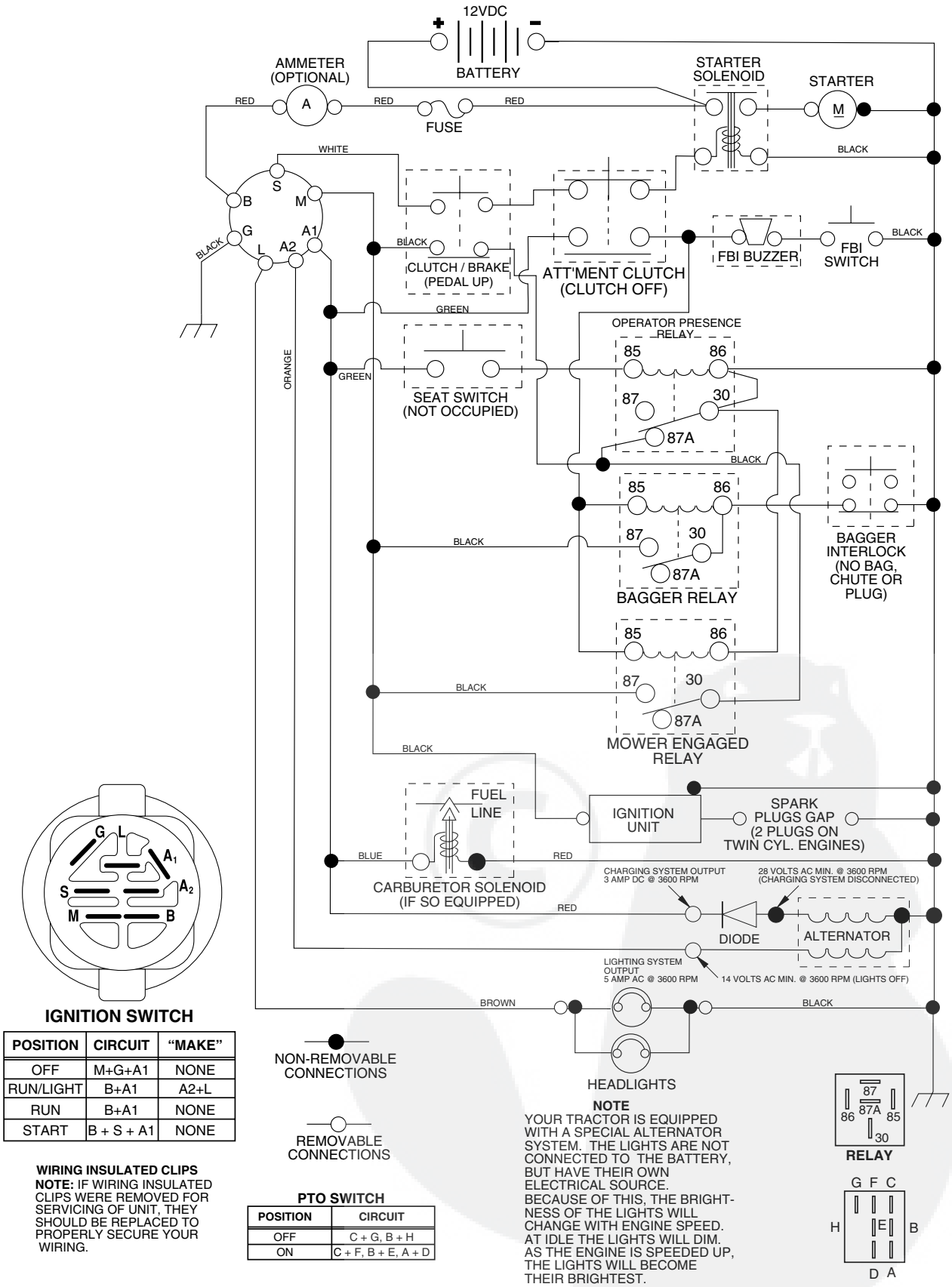
ILLUSTRATED PARTS BREAKDOWN

ELECTROLUX
18.0 HP, 107” MOWER DECK
LAWN TRACTOR
MODEL NUMBER P18H107RB (P18H107RBB)
PRODUCT NUMBER 964 77 21-01

187982 02.09.04 RD
PRINTED IN U.S.A.

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	NONE
RUN/LIGHT	B+A1	A2+L
RUN	B+A1	NONE
START	B + S + A1	NONE

WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

PTO SWITCH

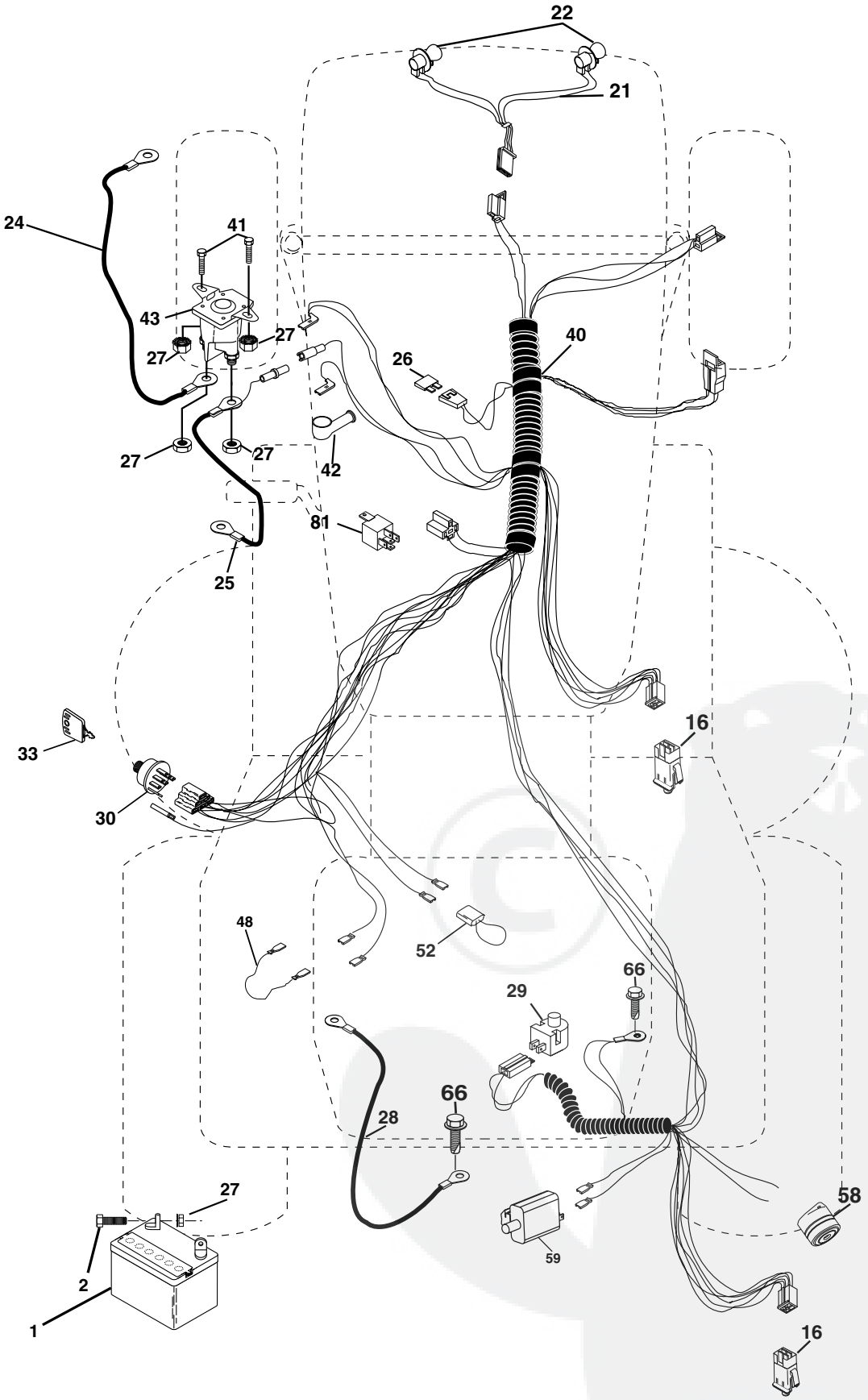
POSITION	CIRCUIT
OFF	C + G, B + H
ON	C + F, B + E, A + D

NOTE
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

ELECTRICAL



REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

ELECTRICAL

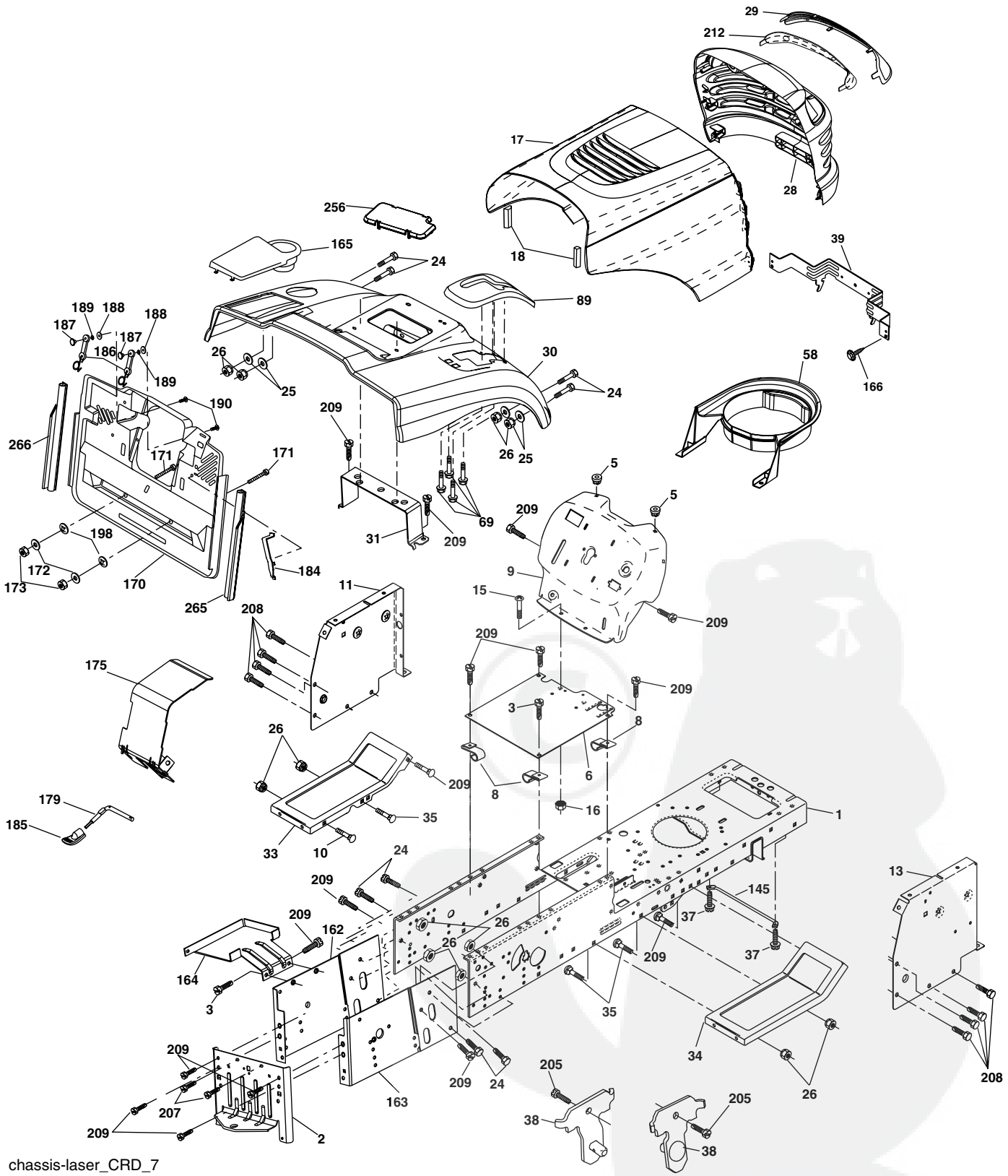
KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
16	532 17 61-38	Switch Interlock
21	532 17 56-88	Harness Asm Light W/4152J
22	532 00 41-52	Bulb Light #1156
24	532 12 47-80	Cable Starter 6 Ga. 11" Red
25	532 16 59-87	Cable Battery Crd 56" Red
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 12 77-25	Cable Ground 6 Ga. 18" Black
29	**532 12 13-05**	Switch Plunger Normal Op Gray
30	532 17 55-66	Switch Ignition
33	532 14 04-01	Key Ign Molded Indak
40	**532 18 80-36**	Harness Ign
41	871 11 04-08	Bolt Flk Fin Hex 1/4-20 unc x 1/2
42	532 13 15-63	Cover Terminal Red
43	532 17 88-61	Solenoid
48	532 14 08-44	Adapter Ammeter Rectangular
52	532 14 19-40	Protection Wire Loop
58	532 16 94-19	Buzzer Crd
59	532 18 03-79	Switch FBI CRD
66	817 49 06-08	Screw Thdrol 3/8-16 x 1/2 Ty-Tt
81	532 10 97-48	Relay Asm

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

CHASSIS AND ENCLOSURES



chassis-laser_CRD_7

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

CHASSIS AND ENCLOSURES

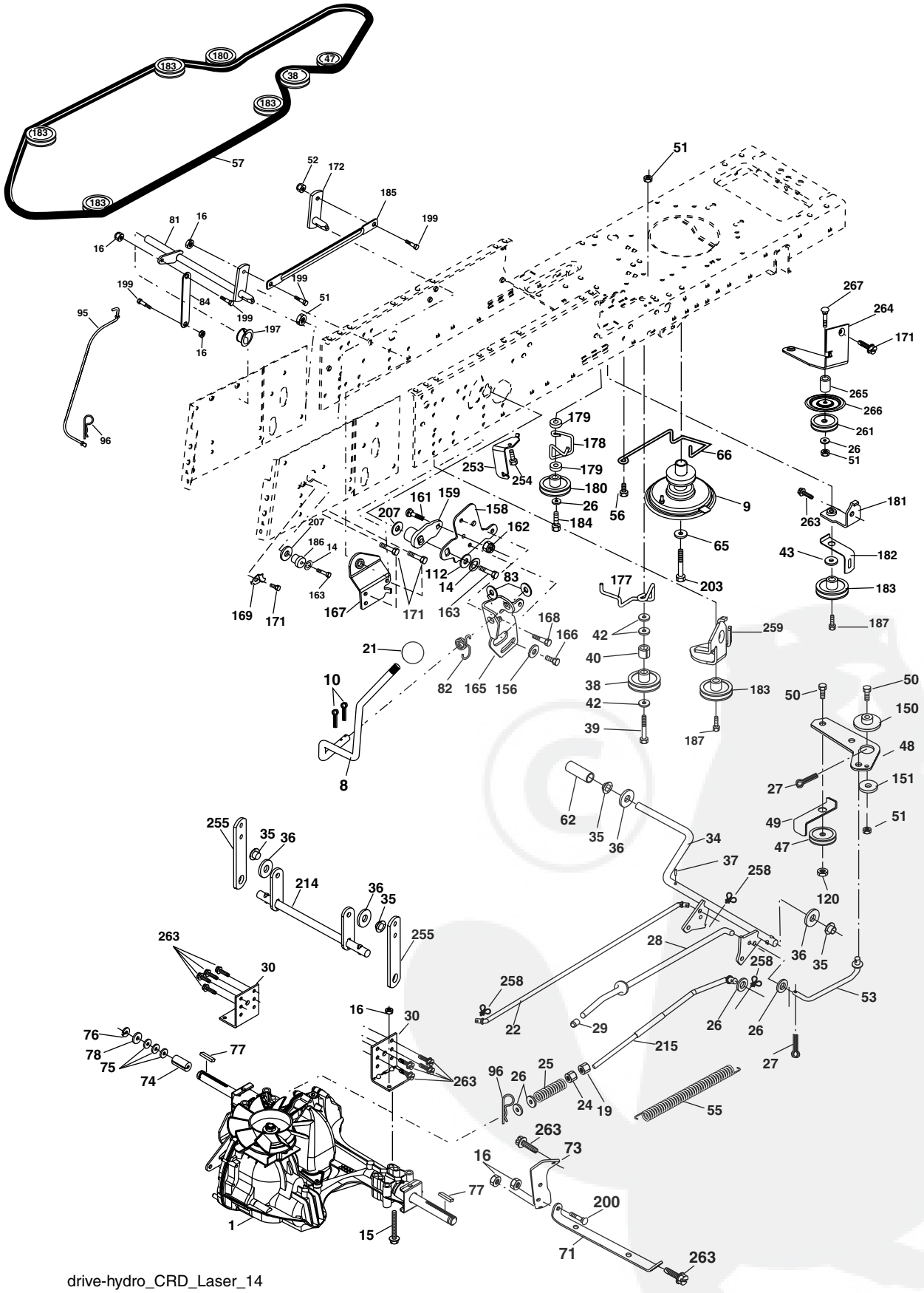
KEY NO.	PART NO.	DESCRIPTION
1	532 17 46-20	Chassis
2	532 18 03-84	Drawbar
3	817 06 06-12	Screw 3/8-16 x .75
5	532 15 52-72	Bumper Hood/Dash
6	532 18 44-19	Saddle
8	532 12 64-71	Clip Insulator 13/32 Mtg. Hole
9	532 18 54-80	Dash
10	872 14 06-08	Bolt, Carriage 3/8-16 x 3/4
11	532 17 49-96	Panel, Dash, L.H.
13	532 18 17-19	Panel, Asm. Dash R.H.
15	874 18 05-12	Screw, Machine, Truss Head 5/16-18 unc x 3/4
16	873 51 05-00	Nut
17	532 18 27-16	Hood
18	532 18 49-21	Bumper Hood
24	874 78 06-16	Bolt
25	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
26	873 80 06-00	Nut
28	532 17 97-49	Grille Lens Asm (Includes Key Nos. 29 and 212)
29	532 18 27-18	Lens
30	532 18 25-06	Fender
31	532 16 51-56	Bracket, Fender Support
33	532 18 25-07	Footrest, L.H.
34	532 18 25-08	Footrest, R.H.
35	872 11 06-06	Bolt
37	817 49 05-08	Screw Thdrol 5/16-18 x 1/2 TYT
38	532 18 17-48	Bracket Asm Pivot Mower Rear
39	532 17 47-14	Bracket Pivot
58	532 18 44-62	Duct Air
69	532 14 24-32	Screw Hex 1/4-1/2
89	532 18 13-60	Console
145	532 15 65-24	Rod Pivot Chassis/Hood
162	532 18 03-82	Bracket Exten Chassis Lh CRD
163	532 18 03-83	Bracket Exten Chassis Rh CRD
164	532 16 56-05	Support Battery CRD
165	532 18 13-56	Cover Battery CRD Lt
166	532 17 18-75	Screw HWHD Hi-Lo #13-16 x 3/4
170	532 17 88-62	Backplate Asm CRD
171	872 14 06-20	Bolt Rdhd Sqnk 3/8-16 x 2-1/2 G5
172	819 13 20-16	Washer 13/32 x 1-1/4 x 16 Ga.
173	873 51 06-00	Nut, Keps Hex 3/8-16 unc
175	532 18 82-03	Trap Door CRD
179	**532 18 03-76**	Rod Pivot FBI CRD
184	532 17 46-62	Bracket Actuator Bagger CRD
185	532 18 11-01	Knob Rod
186	532 16 07-93	Latch Asm Multch Bagger
187	532 12 50-04	Nut Weld .327/.304 #10-24
188	819 06 12-16	Washer #10
189	810 07 10-00	Washer Lock #10
190	871 08 10-10	Screw Pan Hd Phillips 10-24 x 5/8
198	532 16 89-37	Nut Push
205	817 49 06-08	Screw 3/8-16 x 1/2
207	817 67 05-08	Screw Thdrol 5/16-18 x 1/2
208	817 67 06-08	Screw Thdrol 3/8-16 x 1/2
209	817 00 06-12	Screw Hex Wsh Thdrol 3/8-16 x 3/4
212	532 17 51-43	Insert Lens Reflective
256	532 18 13-61	Cover Fender Rack CRD
265	532 18 57-04	Seal RH Side Bagger
266	532 18 57-03	Seal LH Side Bagger
- -	532 00 54-79	Plug

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

DRIVE



REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

DRIVE

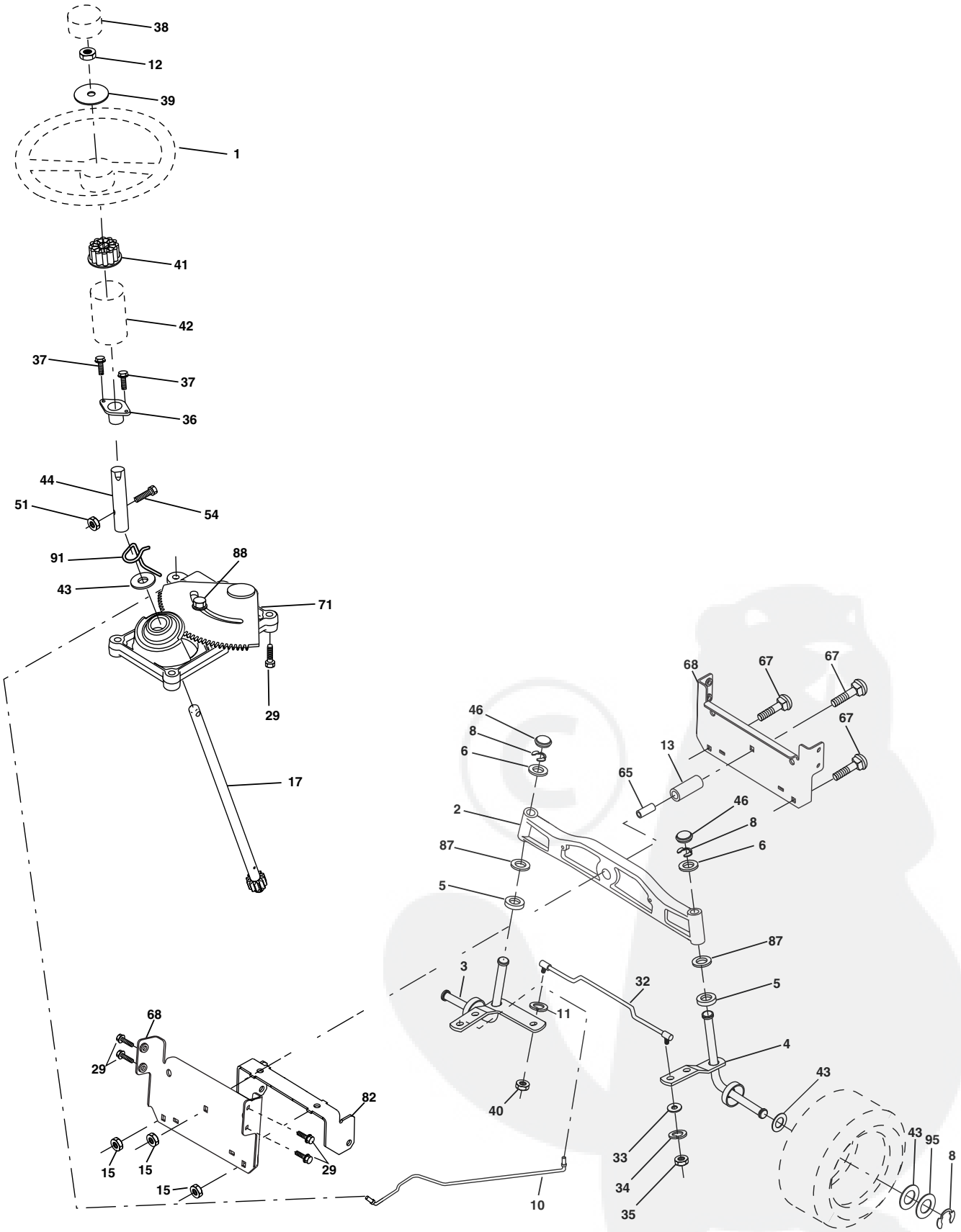
KEY NO.	PART NO.	DESCRIPTION
1	- - - - - - -	Transaxle Hydro Gear 321-0510 (Order parts from transaxle manufacturer)
8	532 16 56-19	Rod, Shift Fender Adjust Lt
9	532 18 03-54	Clutch Asm Noram
10	876 02 04-16	Pin, Cotter 1/8 x 1
14	810 04 04-00	Washer, Lock Hvy Helical
16	873 80 05-00	Nut Lock Hex W/Ins 5/16-18 unc
19	873 80 06-00	Nut Lock Hex w/Ins. 3/8-16 unc
21	532 14 08-45	Knob
22	532 17 56-07	Rod, Brake
24	873 35 06-00	Nut
25	532 10 68-88	Spring, Rod, Brake
26	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
27	876 02 04-12	Pin, Cotter 1/8 x 3/4
28	532 17 57-65	Rod, Parking Brake
29	532 07 16-73	Cap, Parking Brake
30	532 16 95-92	Bracket, Mfg. Transaxle
34	532 17 55-78	Shaft, Asm Pedal Foot CRD
35	532 12 01-83	Bearing, Nylon
36	819 21 16-16	Washer 21/32 x 1 x 16 Ga.
37	532 12 49-63	Pin, Roll 3/16 x 1"
38	532 16 59-36	Pulley Flat Composite 3.06"
39	874 76 06-44	Bolt Fin Hex 3/8-16 unc x 2-3/4
40	532 12 49-65	Spacer, Split 395 x 59 Bzp
42	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
43	819 11 10-12	Washer 11/32 x 5/8 x 12 Ga.
47	532 12 77-83	Pulley, Idler, V Groove Plasitc
48	532 15 44-07	Bellcrank Clutch Grnd Drv
49	532 12 32-05	Retainer, Belt Style Spring
50	872 11 06-12	Bolt Carr. Sh. 3/8-16 x 1-1/2 Gr. 5
51	873 68 06-00	Nut 3/8-16 unc
52	873 68 05-00	Nut Crownlock 5/16-18
53	532 10 57-10	Link, Clutch 7.66
55	532 10 57-09	Spring, Return, Clutch
56	817 06 06-20	Screw 3/8-16 x 1-1/4
57	532 17 01-40	V-Belt Kev 112" 0650 CRD
62	532 12 48-72	Cover, Pedal
65	810 04 07-00	Washer
66	532 15 47-78	Keeper, Belt Engine F-Proof
71	532 16 91-82	Strap, Torque, Rh
73	532 16 91-83	Strap, Torque, Lh
74	532 13 70-57	Spacer, Split
75	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
76	812 00 00-01	Ring, E
77	532 12 35-83	Key, Square
78	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
81	532 17 00-06	Asm, Shaft,Cross Rear
82	532 16 57-11	Spring, Torsion
83	819 17 12-16	Washer 17/32 x 3/4 x 16 Ga.
84	532 17 00-07	Link, Transaxle
95	532 17 00-15	Control Asm Bypass Hydro
96	532 12 47-88	Spring, Retainer 1”
112	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
120	873 90 06-00	Nut Lock Flg. 3/8-16 unc
145	874 49 05-44	Bolt Hex FGHD 5/16-18 x Gr 5
150	532 16 58-50	Bushing, Bellcrank Grnd Dr
151	819 13 32-10	Washer 13/32 x 2 x 10 Ga.
156	532 16 60-02	Washer Srrted 5/16 ID x 1.125
158	532 16 55-89	Bracket Shift Mount
159	532 18 39-00	Hub Shift
161	872 14 04-06	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
162	873 68 04-00	Nut Crownlock 1/4-20 unc
163	874 78 04-16	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
165	532 16 56-23	Bracket Pivot Lever
166	817 49 05-10	Screw 5/16-18 x 5/8
167	532 16 55-88	Bracket Support Shift CRD
168	532 16 54-92	Bolt Shoulder 5/16-18 x .561
169	532 16 55-80	Plate Fastening Lt
171	817 49 06-08	Screw Thdrol 3/8-16 x 1/2 Ty-Tt
172	532 17 02-71	Shaft Asm Shifter Frt CRD
177	532 16 59-32	Keeper Flat Idler 3.06" CRD
178	532 16 59-33	Keeper Belt Idler 1.88" CRD
179	532 12 09-58	Washer Sintered
180	532 16 56-30	Pulley, Idler, Flat 1.88"CRD
181	532 18 02-11	Bracket Idler Ground Drive CRD
182	532 18 26-82	Keeper Belt 2.5" Od V-Idler CRD
183	532 18 60-07	Pulley V-Idler 2.50" Od CRD
184	817 49 06-44	Screw Hexwsh Thdrol 3/8-16 x 2-3/4
185	532 17 00-08	Link Shift
186	532 16 56-14	Hub Tapered Round CRD
187	817 58 05-20	Screw Thdrol 5/16-18 x 1.25
197	532 16 96-13	Nyliner Snap-In 5/8
199	532 16 96-12	Bolt Shoulder 5/16-18 unc
200	872 14 05-08	Bolt RDHD SQNK 5/16-18 x 1
202	872 11 06-12	Bolt 3/8-16 x 1-1/2 Gr. 5
203	871 17 07-80	Bolt Hex 7/16-20 x 5
207	532 16 98-45	Washer Nylon Rear
214	532 17 56-09	Shaft Asm. Brake
215	532 17 56-52	Rod Brake Hydro
253	532 17 50-28	Bracket Cable Chassis
254	817 00 06-16	Screw 3/8-16 x 1
255	532 17 56-08	Brace Shaft Brake Mtg.
258	532 17 80-62	Clip Retainer
259	532 18 02-12	Bracket Pulley
261	532 13 14-94	Pulley Idler
263	817 00 06-12	Screw 3/8-16 x 3/4
264	532 18 19-95	Bracket Clutch Mounting
265	532 18 20-13	Spacer Idler Chassis
266	532 18 20-61	Shield Idler Mower
267	872 14 06-26	Bolt 3/8-16 x 3-1/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

STEERING ASSEMBLY



steering_pl.lt_29

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

STEERING ASSEMBLY

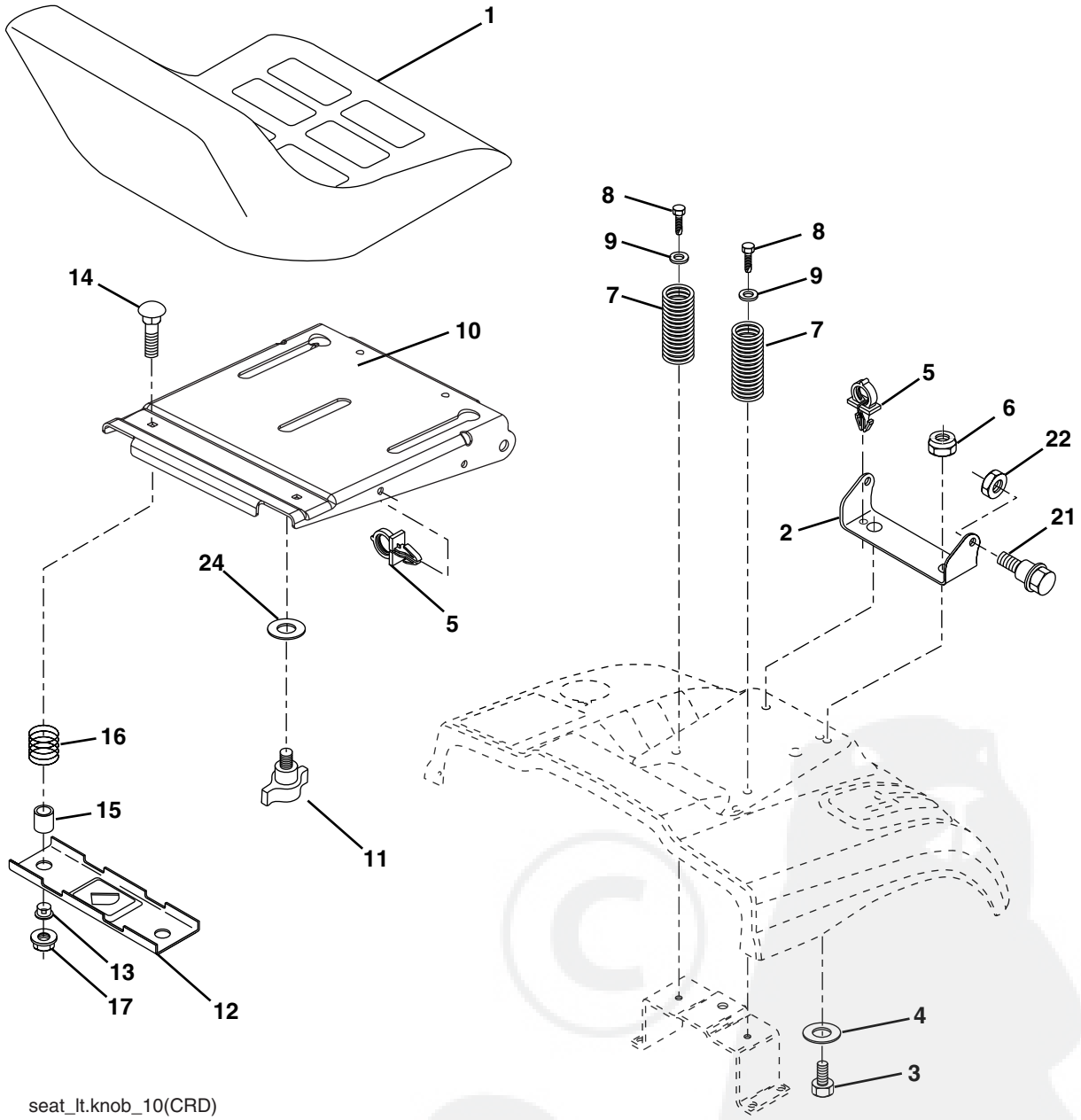
KEY NO.	PART NO.	DESCRIPTION
1	532 18 59-58	Steering Wheel
2	532 18 47-06	Axle Assembly
3	532 16 98-40	Spindle Assembly, L.H.
4	532 16 98-39	Spindle Assembly, R.H.
5	532 12 49-31	Bearing, Race, Thrust, Hardened
6	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip
10	532 17 51-21	Link, Drag
11	810 04 06-00	Washer, Lock
12	873 94 08-00	Nut Hex Jam Toplock 1/2-20
13	532 13 65-18	Spacer Brg Axle Front
15	532 14 52-12	Nut, Hexflange Lock
17	532 18 06-41	Shaft Assembly, Steering
29	817 00 06-12	Screw, 3/8-16 x 3/4
32	532 17 01-62	Rod, Tie
33	819 11 12-16	Washer 11/32 x 3/4 x 16 Ga.
34	810 04 05-00	Washer Lock Hvy Hlcl Spr 5/16
35	873 54 05-00	Nut Crownlock 5/16-24 unf
36	532 15 50-99	Bushing, Steering
37	532 15 29-27	Screw TT #I0-32 x 5 x 3/8 Flange
38	532 17 20-93	Cap Wheel Steer
39	819 18 24-11	Washer 9/16 x 1/2 11 Ga.
40	873 54 06-00	Nut Crownlock 3/8-24
41	532 15 99-45	Adaptor, Steering Wheel
42	532 16 96-33	Boot, Steering Dash P/L Mtl
43	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
44	532 18 06-40	Extension Steering Non-Adjust
46	532 12 12-32	Cap, Spindle
51	873 54 04-00	Nut 1/4-28
54	871 13 04-20	Bolt Hex 1/4-28 x 1-1/4
65	532 16 03-67	Spacer Brace Axle
67	872 11 06-18	Bolt Rdhd Sq 3/8-16 unc x 2-1/4
71	532 17 51-46	Steering Asm.
68	532 16 98-27	Brace Axle
82	532 16 98-35	Bracket Susp Chassis Front
87	532 17 39-66	Washer Flat .781 x 1-1/2 x .14
88	532 17 51-18	Bolt Shoulder 7/16-20 unc
91	532 17 55-53	Clip Steering
95	532 18 89-67	Washer Hardened

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

SEAT ASSEMBLY



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KEY NO.	PART NO.	DESCRIPTION
1	532 18 87-06	Seat
2	532 18 01-66	Bracket Pivot Seat
3	871 11 06-16	Bolt Fin Hex 3/8-16 unc x 1
4	819 13 16-10	Washer Flat 13/32 x 1 x 10 Ga.
5	532 14 50-06	Clip Push In Hinged
6	873 80 06-00	Nut Lock Hex 3/8-16 unc
7	532 12 41-81	Spring Seat Cprsn 2 250 Blk Zi
8	817 00 06-16	Screw 3/8-16 x 1-1/2
9	819 13 16-14	Washer 13/32 x 1 x 14 Ga.
10	532 18 01-86	Pan Pnt Seat
11	532 16 63-69	Knob Seat Adj Wingnut

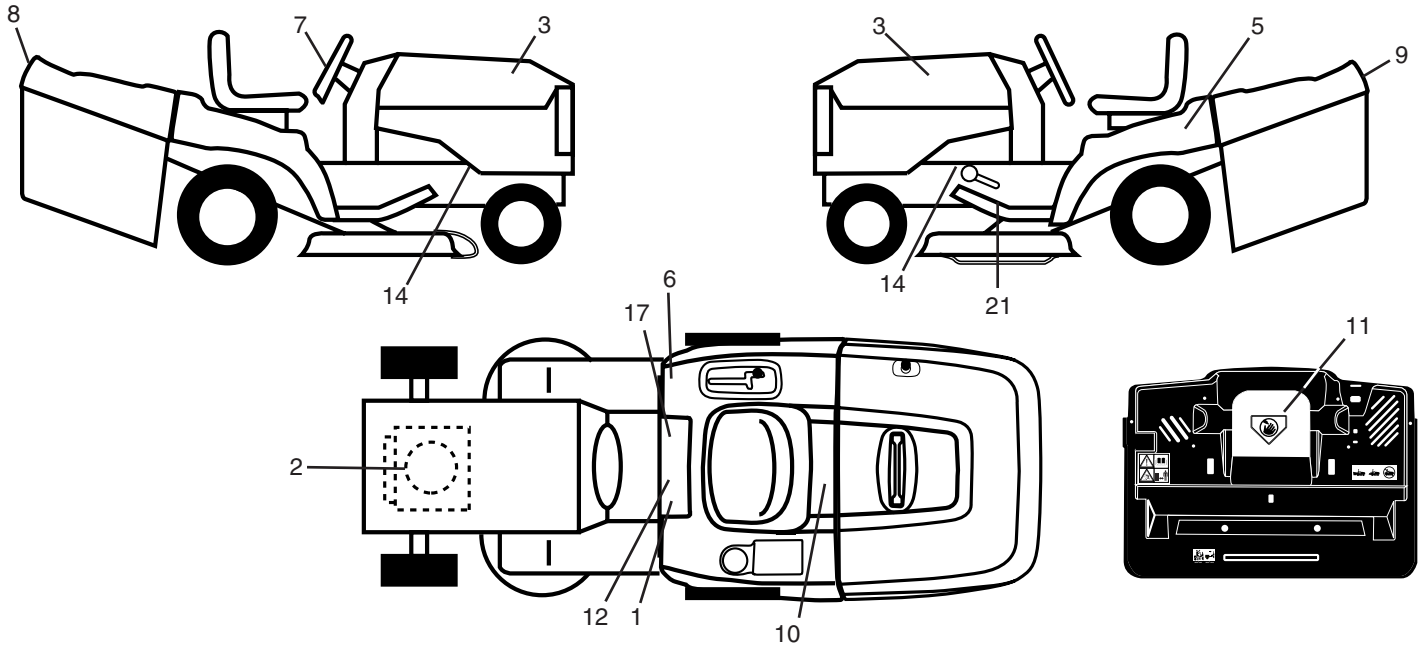
KEY NO.	PART NO.	DESCRIPTION
12	532 12 12-46	Bracket Pnt Mounting Switch
13	532 12 12-48	Bushing Snap Blk Nyl 50 Id
14	872 05 04-12	Bolt Rdhd Sht Nk 1/4-20 x 1-1/2
15	532 12 12-49	Spacer Split
16	532 12 37-40	Spring Cprsn
17	532 12 39-76	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
21	532 17 18-52	Bolt Shoulder 5/16-18 unc-2A
22	873 80 05-00	Nut Hex Lock w/Ins 5/16-18
24	819 17 19-12	Washer 17/32 x 1-3/16 x 12 Ga.

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

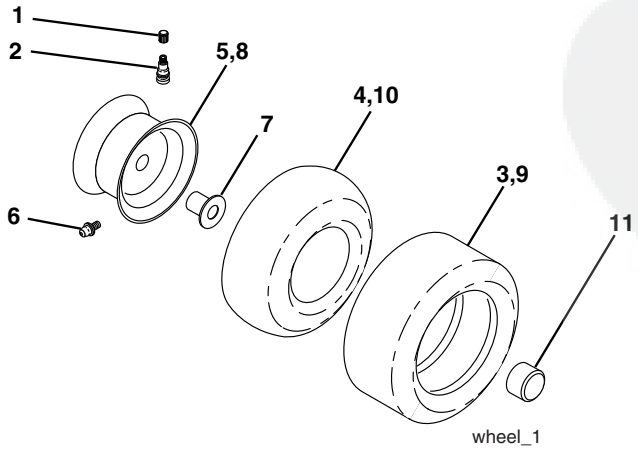
TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 14 54-98	Decal Read Owner's Manual Sym
2	532 18 95-06	Decal Hp Engine
3	532 18 96-24	Decal Hood
6	532 18 04-32	Decal 100 DBA
7	532 18 58-85	Decal Steering Wheel
8	532 18 26-21	Decal Bagger
9	532 18 95-88	Decal Fender
10	532 14 50-05	Decal Bat Dan/Poi P/L Sym Wpn
11	532 18 21-66	Decal Mower Cut Finger Symbol
12	532 15 97-37	Decal Brake/Clutch Symbol Lt
14	532 15 97-36	Decal Chassis Hot Muffler
17	532 14 08-37	Decal Saddle Brake Parking
21	532 16 62-86	Decal Hex Belt Sch
—	532 16 69-60	Decal Bypass Fender CRD
—	532 13 83-11	Decal Lift Handle
—	532 18 10-90	Pad Footrest RH
—	532 18 01-91	Pad Footrest LH
—	532 18 52-06	Manual Operator's (Euro)
—	532 18 52-29	Manual Operator's (Scand)

WHEELS & TIRES



wheel_1

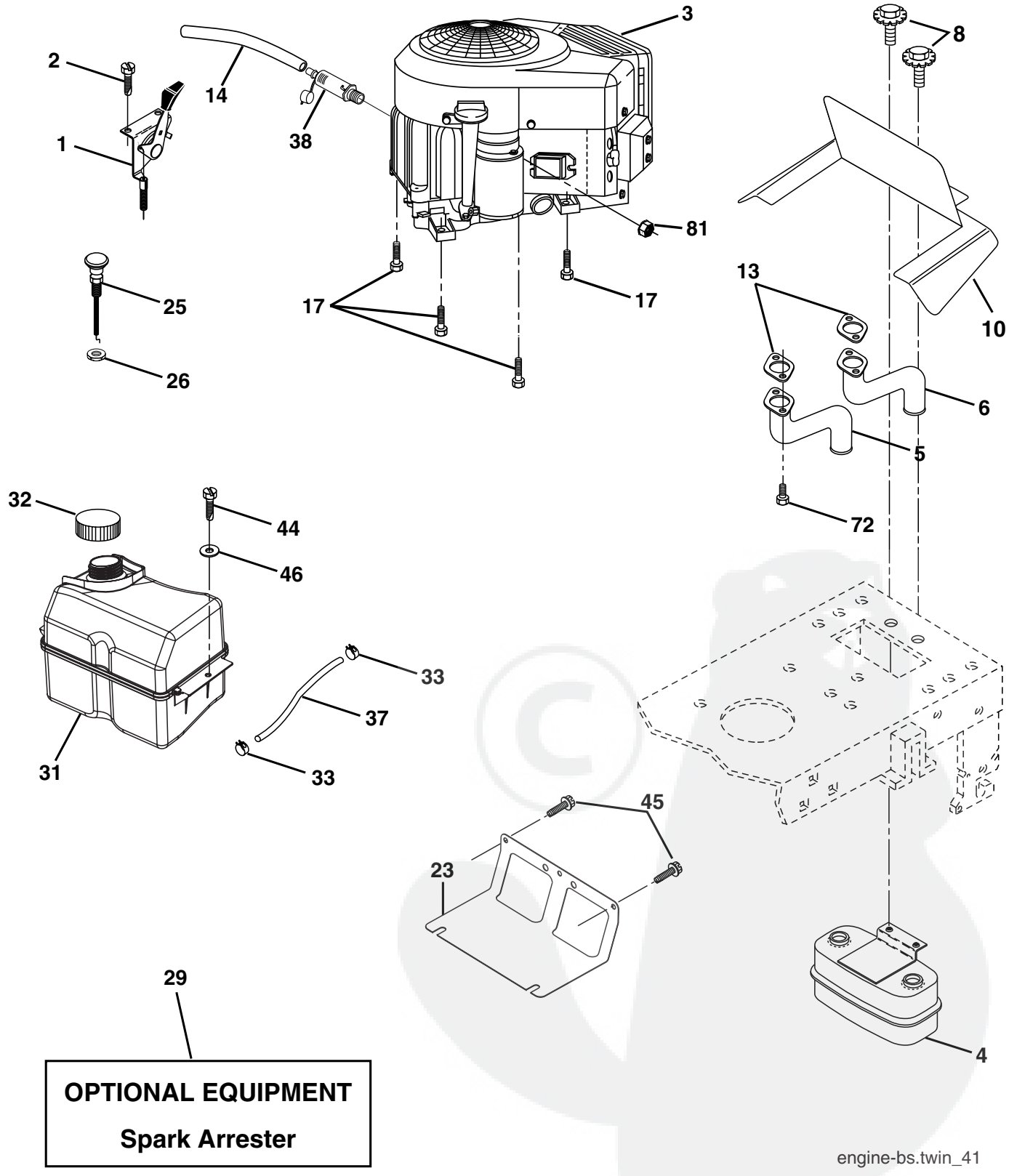
KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Value Tire
2	532 06 51-39	Stem Value
3	532 10 62-22	Tire F Ts 15 x 6.0 - 6 Service
4	532 05 99-04	Tube Inner Front #35060
5	532 12 51-21	Rim Asm 6" front Service
6	532 12 49-57	Fitting Grease
7	532 12 49-59	Bearing Flange
8	532 12 51-22	Rim Asm 8" rear Service
9	532 12 20-82	Tire R Ts 20 x 10-8 Service
10	532 12 49-26	Tube Rear 9 5 x 8 Service
11	532 17 50-39	Cap Axle Blk 1 50 x 1 00
- -	532 14 43-34	Sealant, Tire (10 oz. tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

ENGINE



REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

ENGINE

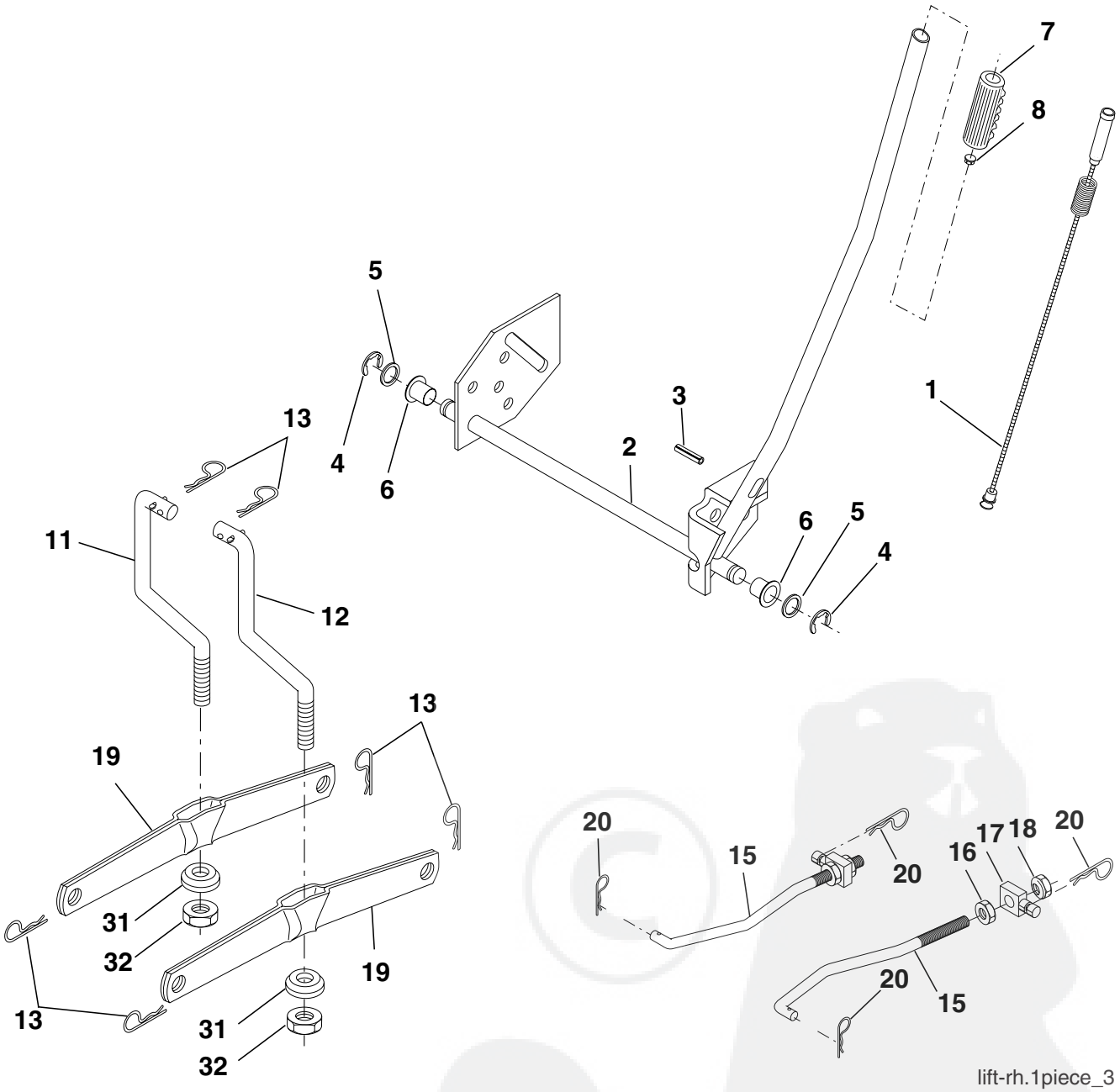
KEY NO.	PART NO.	DESCRIPTION
1	532 17 07-71	Control Throttle Flag
2	817 72 04-08	Screw Hex Thd Cut 1/4-20 x 1/2
3	- - - - - - - -	Engine B&S Model 4045A7 (Order Parts from Engine Manufacturer)
4	532 14 97-23	Muffler Exhaust
5	532 15 99-55	Exhaust Tube LH
6	532 16 05-89	Exhaust Tube RH
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 W/Sems
10	532 16 27-97	Shield Browning
13	532 16 53-91	Gasket Muffler
14	532 14 84-56	Tube Drain Oil Easy
17	817 06 06-24	Screw 3/8-16 x 1-1/2
23	532 16 98-37	Shield BRN/DBR Guard
25	532 14 59-96	Control Choke
26	873 92 06-00	Nut Keps 3/8-24 Unf
29	532 13 71-80	Arrestor Spark
31	532 18 55-34	Tank Fuel Front 2.00 Gal.
32	532 14 05-27	Cap Fuel Asm Top Vent
33	532 12 34-87	Clamp Hose Blk
37	532 13 70-40	Line Fuel
38	532 18 16-54	Plug Drain Oil Easy
44	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
45	817 00 06-12	Screw 3/8-16 x 3/4
46	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
72	532 18 39-06	Screw Socket Head
81	873 51 04-00	Nut Keps 1/4-20 unc

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

MOWER LIFT



lift-rh.1piece_3

KEY NO.	PART NO.	DESCRIPTION
1	532 15 94-60	Washer Asm Inner Spring W/ Plunger
2	532 15 94-71	Shaft Asm. Lift
3	532 10 57-67	Pin Groove
4	812 00 00-02	E Ring #5133-62
5	819 21 16-21	Washer 21/32 x 1 x 21 Ga.
6	532 12 01-83	Bearing Nylong
7	532 12 56-31	Grip Handle
8	532 17 07-70	Button Plunger
11	532 16 58-29	Link Asm Lift L.H.
12	532 16 58-31	Link Asm Lift R.H.

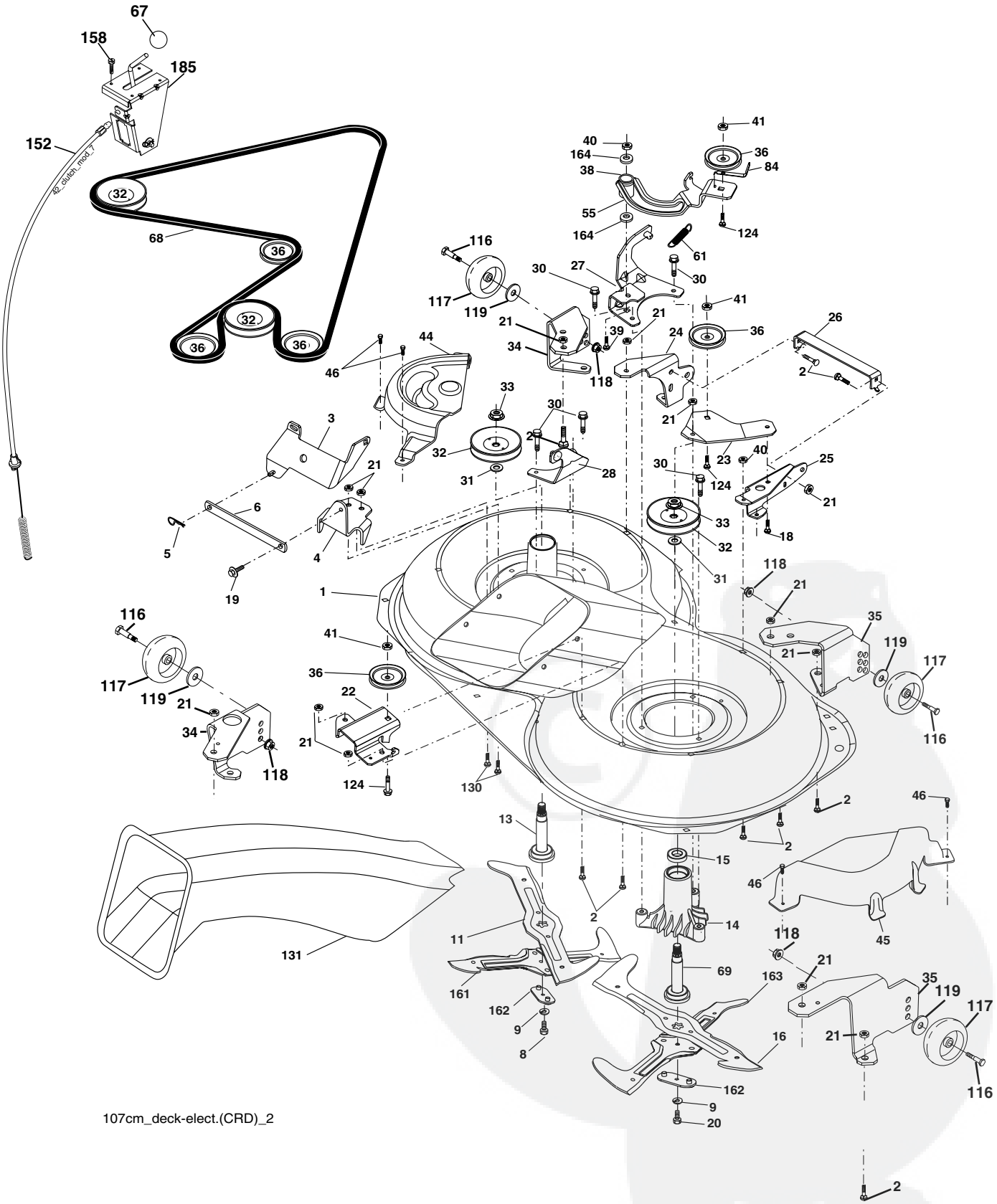
KEY NO.	PART NO.	DESCRIPTION
13	532 12 46-70	Retainer Spring
15	532 17 32-88	Link Front
16	873 35 08-00	Nut Jam Hex 1/2-13 unc
17	532 17 56-89	Trunnion
18	873 80 08-00	Nut Lock w/Wsh 1/2-13 unc
19	532 13 98-68	Arm Suspension Mower
20	532 16 35-52	Retainer Spring
31	532 16 98-65	Bearing, Pvt. Lift
32	873 54 06-00	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

MOWER



REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

MOWER

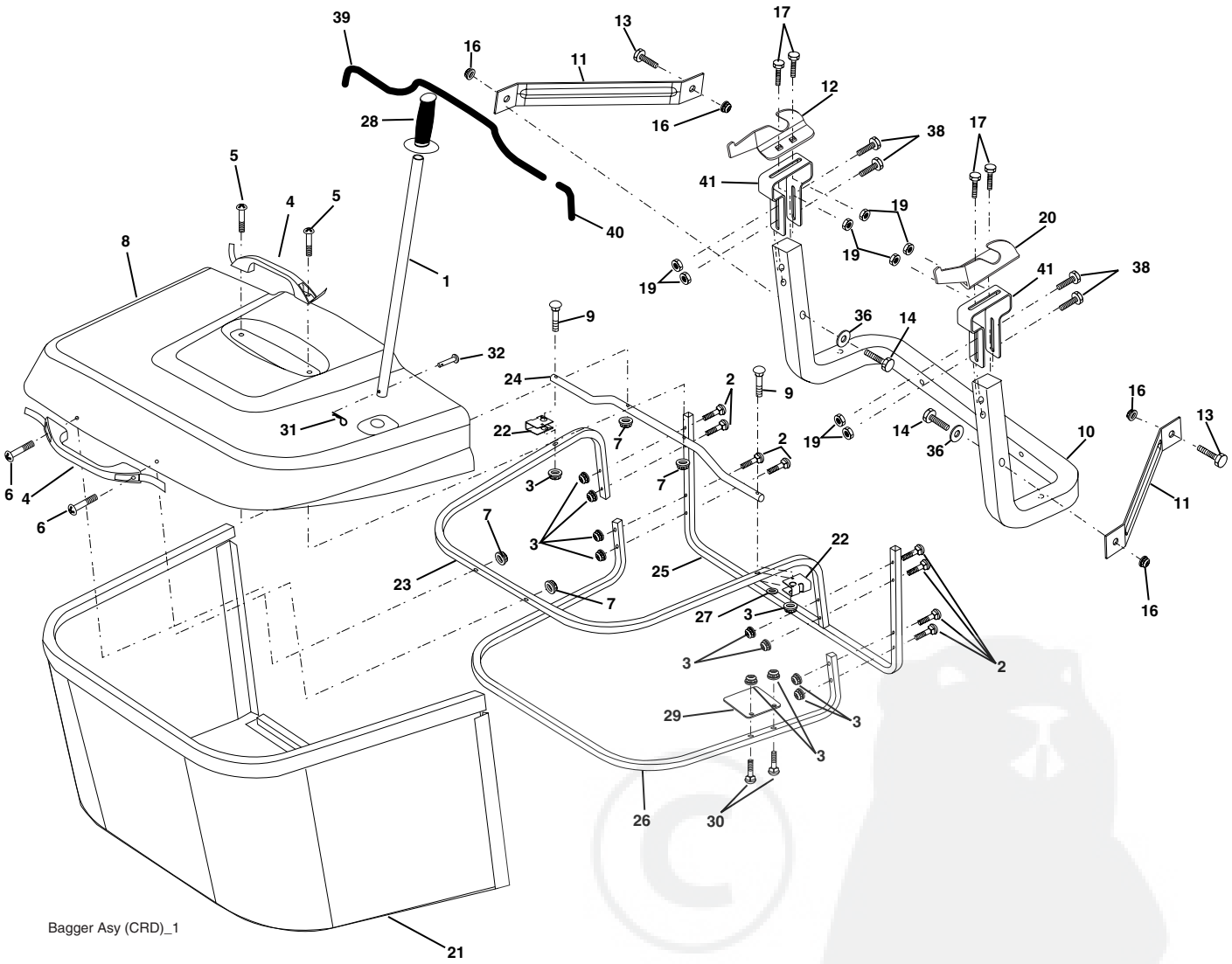
KEY NO.	PART NO.	DESCRIPTION
1	532 16 91-60	Housing Asm. Mower
2	872 14 05-06	Bolt Rdhd Sqnk 5/16-18 unc x 3/4
3	532 16 55-69	Bracket Asm. S-Bar Chass
4	532 16 91-67	Bracket Bar Sway Deck
5	532 12 46-70	Retainer Spring
6	532 16 55-57	Bar Sway
8	532 18 17-12	Bolt 3/8-24 x 1.25 Gr. 8 Patched
9	810 03 06-00	Washer Lock Hvy 3/8 Unplated
11	532 18 05-83	Blade 3-1 Lh 107
13	532 13 76-45	Shaft Asm. W/Lower Bearing
14	532 12 87-74	Housing Mandrel Vented (Machd)
15	532 11 04-85	Bearing Ball Mandrel
16	532 18 05-84	Blade 3-1 Rh 107
18	872 11 06-06	Bolt RdHd Sqnk 3/8-16 x 3/4
19	532 13 28-27	Bolt Shoulder 5/16-18 Thd Form
20	532 18 17-13	Bolt 3/8-24 x 1.25 Gr. 8 Ptch Lhthd
21	873 68 05-00	Nut Crown Lock 5/16-18
22	532 16 91-65	Bracket Idler RR
23	532 16 91-66	Bracket Idler RF
24	532 16 91-70	Bracket Suspension LF
25	532 16 91-71	Bracket Suspension RF
26	532 16 52-37	Brace Support Susp Frt CRD
27	532 16 91-72	Bracket Asm. Susp RR
28	532 16 91-68	Bracket Asm. Susp LR
30	532 17 39-84	Screw Thd Rolling Dod Pt
31	532 18 76-90	Washer Spacer
32	532 17 57-07	Mandrel Pulleys
33	532 17 83-42	Nut Flg Top Lock
34	532 17 95-09	Bracket Gauge Wheel Lf
35	532 17 62-92	Bracket Gauge Wheel Rf
36	532 14 67-63	Pulley Idler V-Groove Dim 4.25
37	819 13 13-16	Washer 11/32 x 13/16 x 16 Ga.
38	532 16 98-51	Spacer Hub Arm Idler 107 CRD
39	872 11 06-22	Bolt Crownlock 3/8-16 unc
40	873 68 06-00	Nut Crownlock 3/8-16 unc
41	873 90 06-00	Nut Lock 3/8-16 unc
44	532 17 55-38	Cover Mandrel Lh
45	532 17 55-39	Cover Mandrel Rh
46	532 13 77-29	Screw Thd Roll 1/4-20 x 5/8
55	532 16 98-49	Arm Idler 107 CRD
61	532 17 51-59	Spring Tension Belt
67	532 10 69-32	Knob Rd 3/8-16 Plstc Thds Blk
68	532 16 91-78	Hex-Belt Mower
69	532 16 54-82	Shaft Asm W/Lwr Brg Rh Thd CRD
84	532 15 60-85	Keeper Belt Idler
116	532 18 42-19	Bolt Shoulder
117	532 13 39-57	Wheel Gage Donut Wide
118	873 93 06-00	Nut Centerlock 3/8-16 unc
119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
124	872 11 06-12	Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5
130	872 11 05-06	Bolt Rdhdsqnk 5/16-18 unc x 3/4
131	532 16 56-61	Chute Bagger CRD
152	532 17 60-74	Cable Clutch CRD Service
158	817 72 04-08	Screw Hex Thd Cut 1/4-20 x 1/2
161	532 18 04-24	Blade Cross LH 107
162	532 18 08-78	Adapter Weldment Blade
163	532 18 04-25	Blade Cross RH 107
164	532 12 49-37	Bearing
185	532 18 82-34	Head Asm Cable Clutch
--	532 18 18-57	Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only - Pulley Not Included)
--	532 18 18-58	Mandrel Asm CRD Lh Threads SVC
--	532 18 17-70	Replacement Mower Complete (Std. Deck - Order separately gauge wheel components key nos. 116-119)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

BAGGER



Bagger Asy (CRD)_1

REPAIR PARTS

TRACTOR-MODEL NO. P18H107RB (P18H107RBB), PRODUCT NO. 964 77 21-01

BAGGER

KEY NO.	PART NO.	DESCRIPTION
1	532 16 52-49	Tube Handle Bagger CRD
2	872 14 04-16	Bolt Carriage 1/4-20 x 2.0 Gr. 5
3	532 12 39-76	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
4	532 16 99-16	Handle Bagger w/Lvrs Gr. 5 Zinc
5	874 98 10-24	Screw Pan Head #10-24 x 1.50 Blk
6	874 98 10-32	Screw Pan Hd
7	873 40 10-00	Nut Wiz Lock Hex Serr/Hd #10-24
8	532 18 25-14	Cover Bagger
9	872 14 04-18	Bolt Carriage 1/4-20 x 2.25d x Gr. 5
10	532 18 12-82	Tube Support Bagger CRD
11	532 16 57-19	Bracket Support Upper Bag CRD
12	532 18 88-48	Bracket Pivot LH
13	872 11 06-06	Bolt Rdhd Sht Sqnk 3/8-16 x 3/4
14	874 52 06-36	Bolt Hex 3/8-16 x 2-1/4 Gr. 5
16	873 90 06-00	Nut Lock Flg 3/8-16 unc
17	872 14 05-06	Bolt Rdhd Sht Sqnk 5/16-18 unc x 3/4
19	873 90 05-00	Nut Lock Hex Flange 5/16-18
20	532 18 88-47	Bracket Pivot RH
21	532 18 08-80	Bag Asm CRD
22	532 16 57-81	Bracket Side Bagger CRD
23	532 16 57-82	Tube Upper Bagger CRD
24	532 16 57-83	Tube Pivot Bagger CRD
25	532 18 01-24	Tube Front Bagger CRD
26	532 16 57-85	Tube Lower Bagger CRD
28	532 16 57-87	Grip Handle Black
31	532 16 94-84	Retainer Clip
32	532 12 68-75	Rivet Rd Hd Drilled 3/8 Dia
36	819 13 20-16	Washer 13/32 x 1-1/4 x 16 Ga.
37	532 17 54-01	Plug Support Bagger CRD
38	872 01 05-20	Bolt 5/16-18 x 2-1/2
39	532 18 09-85	Seal
41	532 16 96-83	Bracket Vert Adj Bagger CRD
43	532 17 40-83	Plug Tubing End

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm