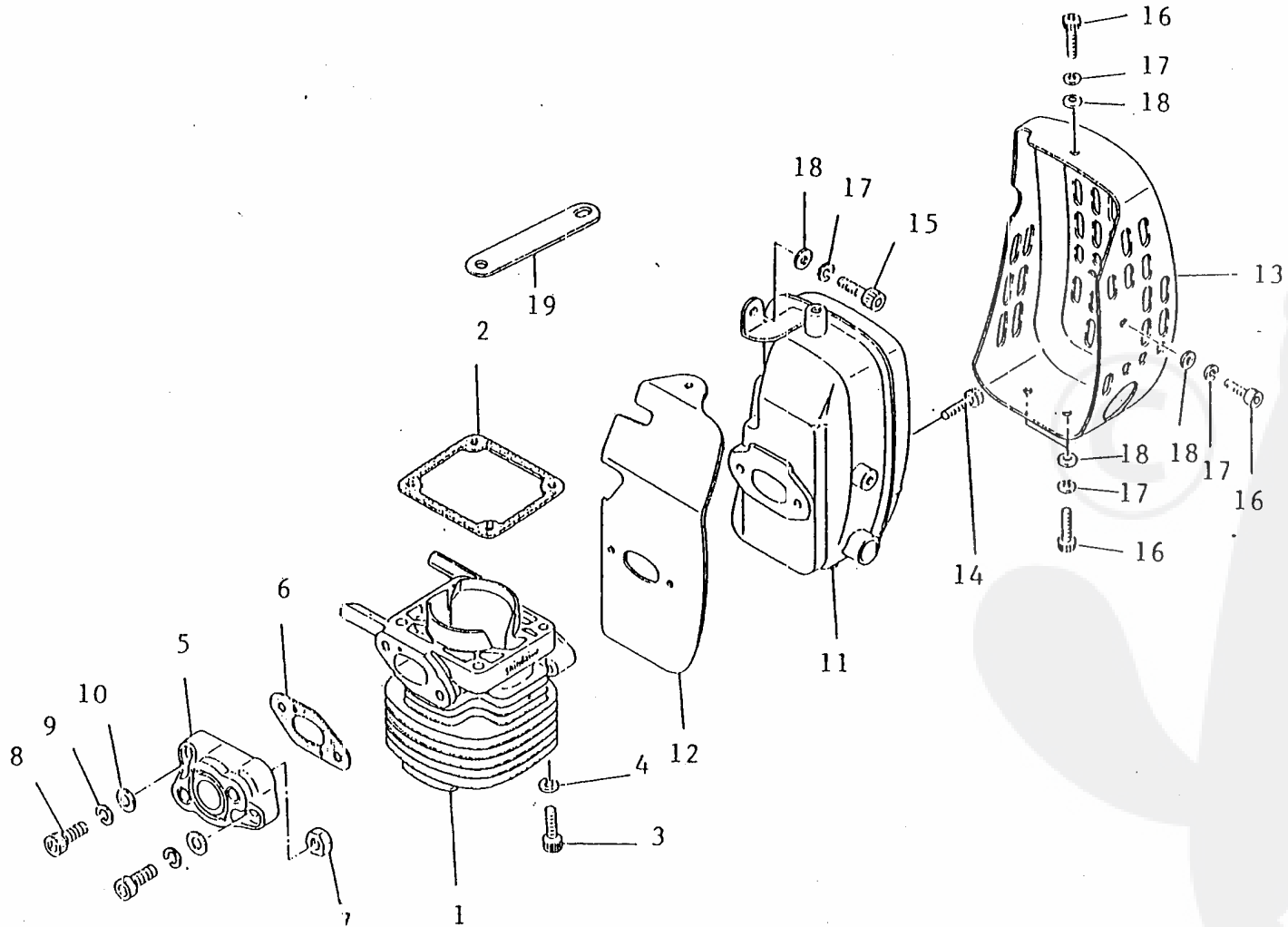


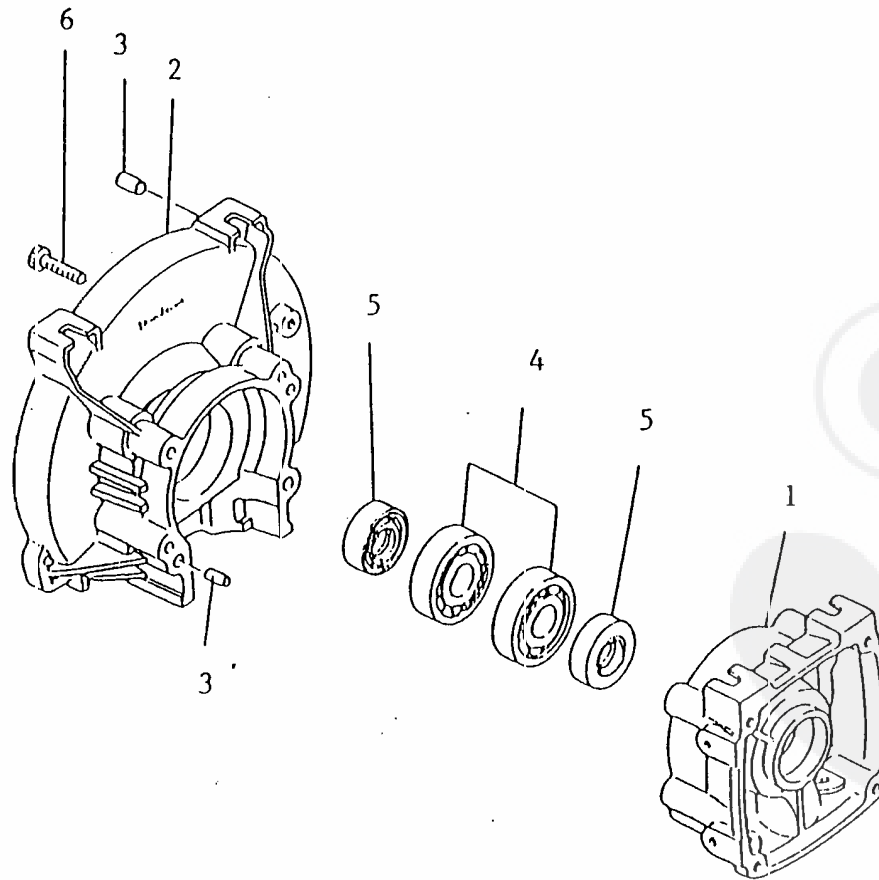
Re: Cylinder , Muffler



1. CYLINDER
MUFFLER

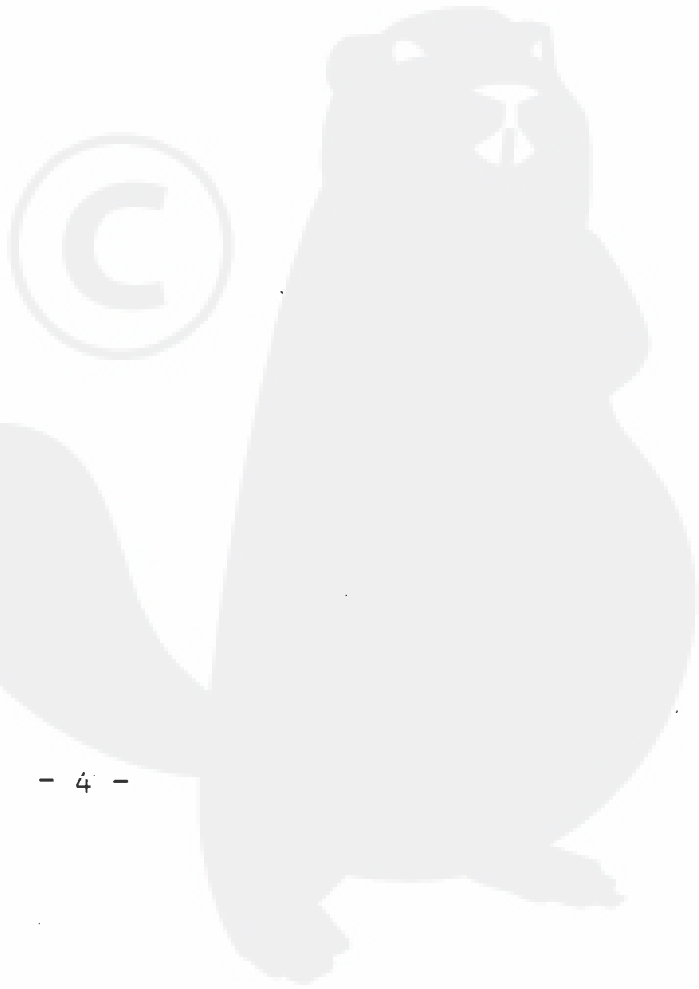
Ref No	Part Name	Part No	Q'ty
1- 1	CYLINDER	20020-12110	1
1- 2	GASKET, cylinder	20010-12120	1
1- 3	BOLT	01020-05250	4
1- 4	SPRING WASHER	01600-05131	4
1- 5	INSULATOR	20020-12210	1
1- 6	GASKET, insulator	20020-12220	1
1- 7	NUT	01500-05041	2
1- 8	BOLT	01020-05250	2
1- 9	SPRING WASHER	01600-05131	2
1-10	WASHER	01610-05080	2
	MUFFLER ASSY	20010-15001	1
1-11 *	MUFFLER	20010-15111	1
1-12 *	GASKET, muffler	20010-15211	1
1-13 *	GUARD, muffler	20010-15311	1
1-14 *	BOLT	01020-06250	2
1-15 *	BOLT	01020-05120	1
1-16 *	BOLT	01020-05100	4
1-17 *	SPRING WASHER	01600-05131	5
1-18 *	WASHER	20010-15320	5
1-19	MUFFLER STAY	20020-15320	1

Re: Crankcase

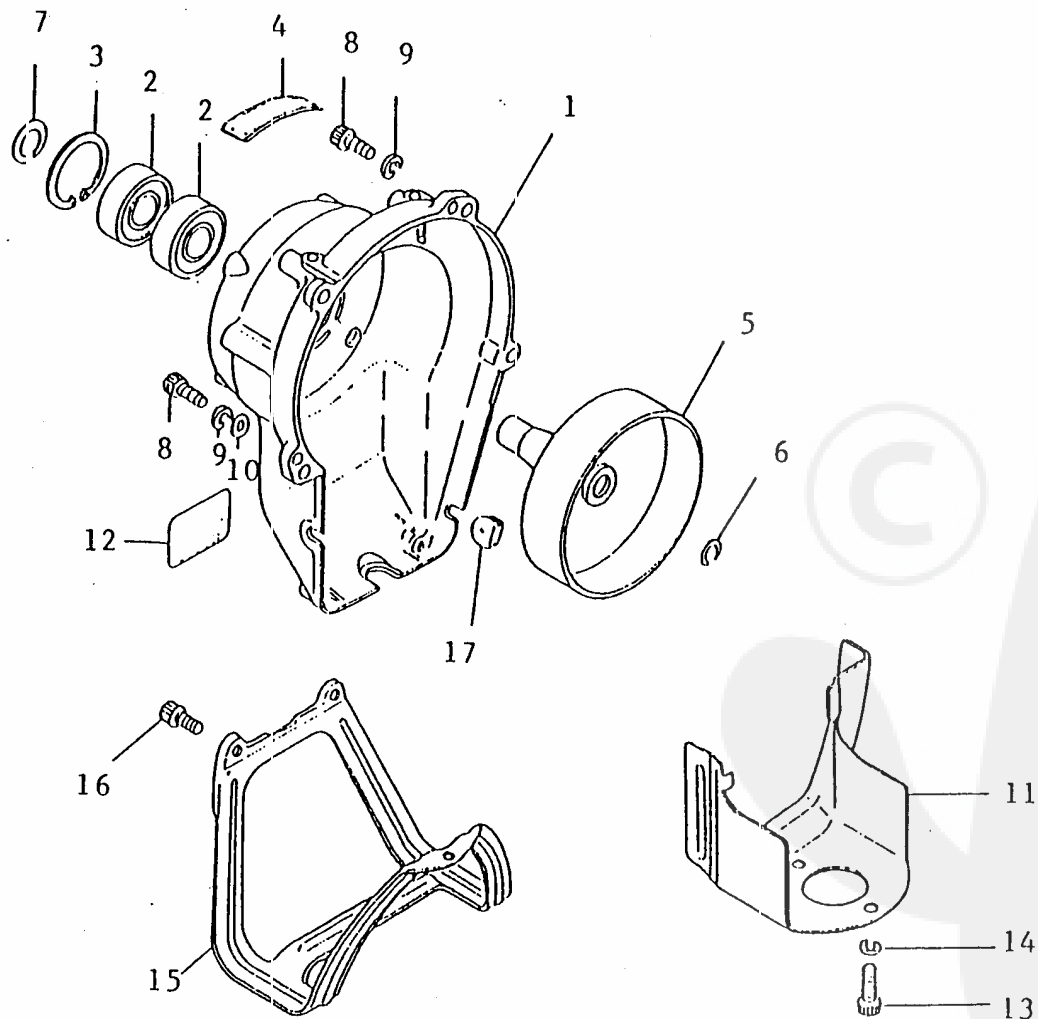


2 . C R A N K C A S E

Ref No		Part Name	Part No	Q'ty
		CRANKCASE ASSY	20010-21000	1
2- 1	*	CRANKCASE-S	20010-21110	1
2- 2	*	CRANKCASE-M	20010-21121	1
2- 3	*	DOWEL PIN	20000-21140	4
2- 4	*	BEARING	02030-06202	2
2- 5	*	OIL SEAL	20010-21211	2
2- 6	*	BOLT	01020-05300	4



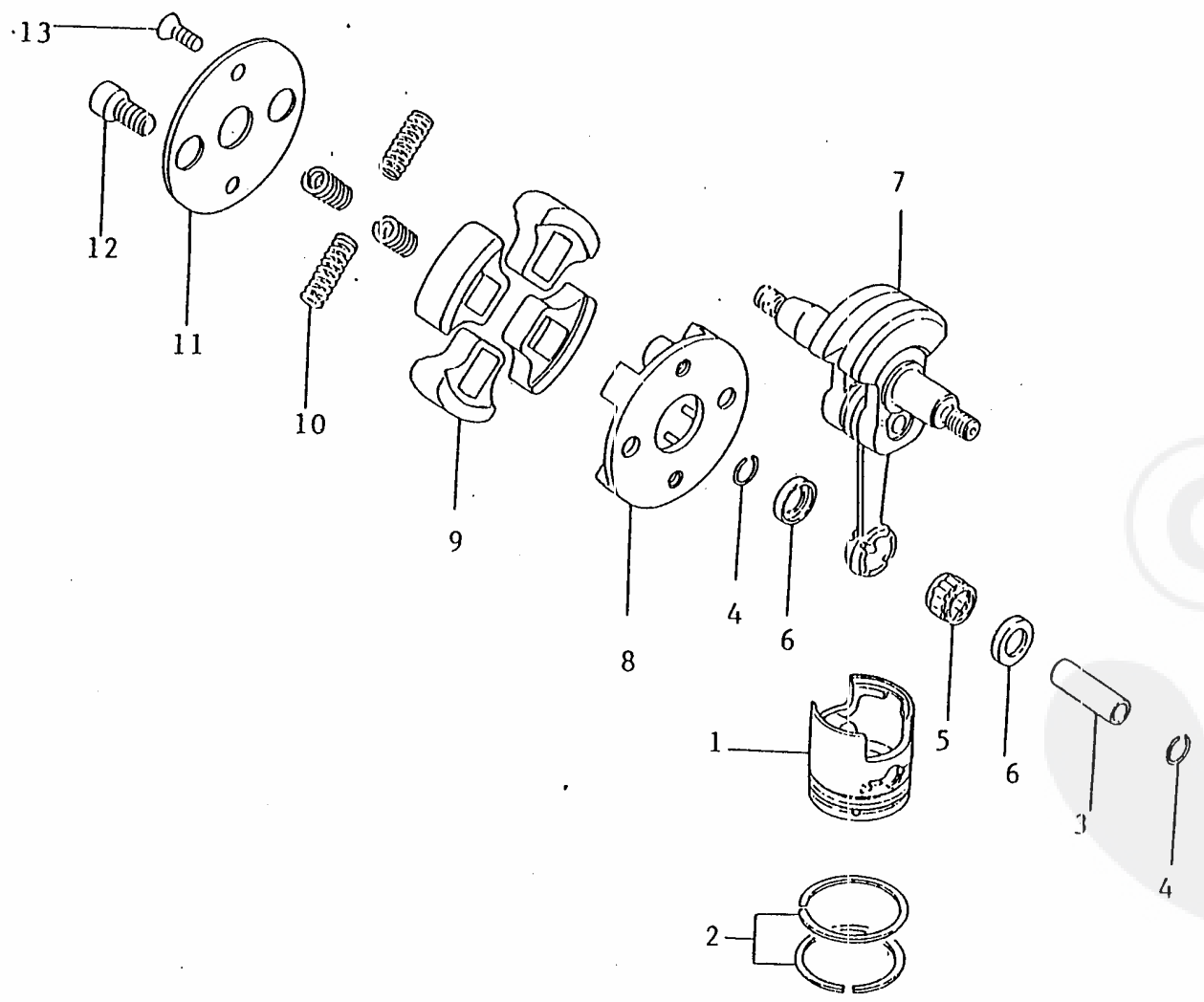
Re: Fan cover



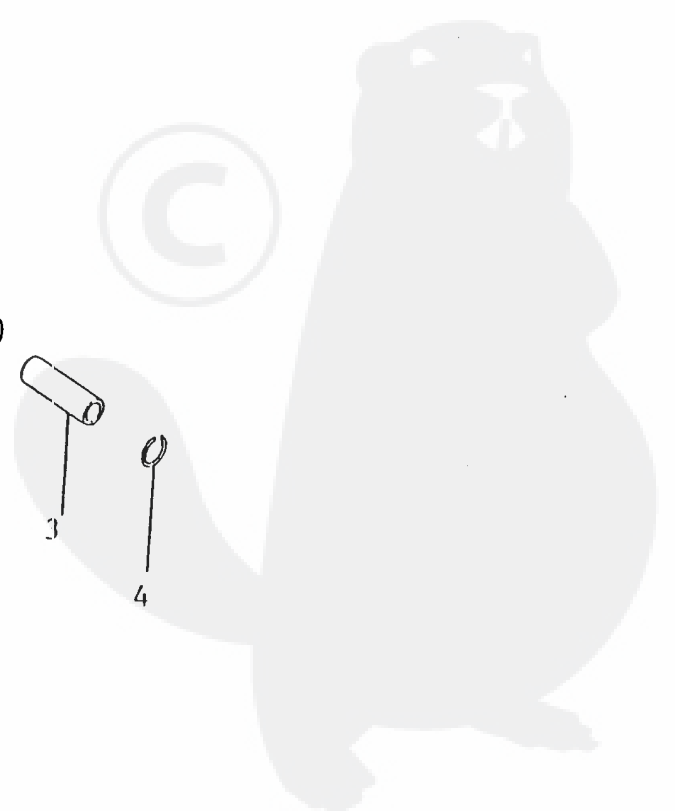
3 . F A N C O V E R

Ref No		Part Name	Part No	Qty
		FAN COVER ASSY	70020-31000	1
3- 1	*	FAN COVER	70020-31110	1
3- 2	*	BEARING	02006-06002	2
3- 3	*	SNAP RING	02432-32120	1
3- 4	*	NAME PLATE	70020-31150	1
	*	CLUTCH DRUM SET	20020-31400	1
3- 5	**	CLUTCH DRUM	20020-31410	1
3- 6	**	SNAP RING	20011-31220	1
3- 7	*	SNAP RING	20011-31230	1
3- 8	*	BOLT	01020-05200	4
3- 9	*	SPRING WASHER	01600-05131	4
3-10	*	WASHER	01610-05080	4
3-11		CYLINDER COVER	20020-31210	1
3-12		NUMBER PLATE	70020-21310	1
3-13		BOLT	01020-05140	2
3-14		SPRING WASHER	01600-05131	2
3-15		STAND	20020-31310	1
3-16		BOLT	01020-05100	2
3-17		GROMMET	20011-72120	1

Re: Piston , Crankshaft



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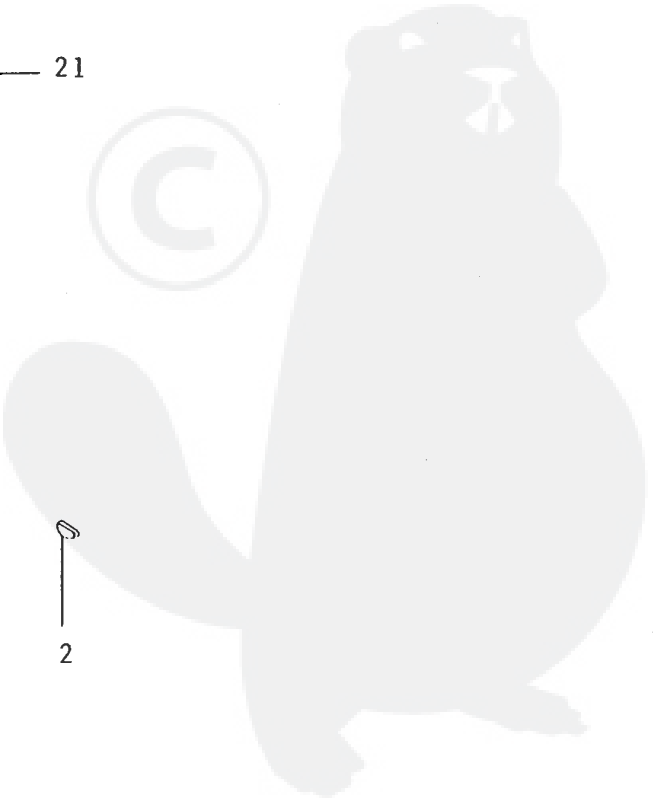
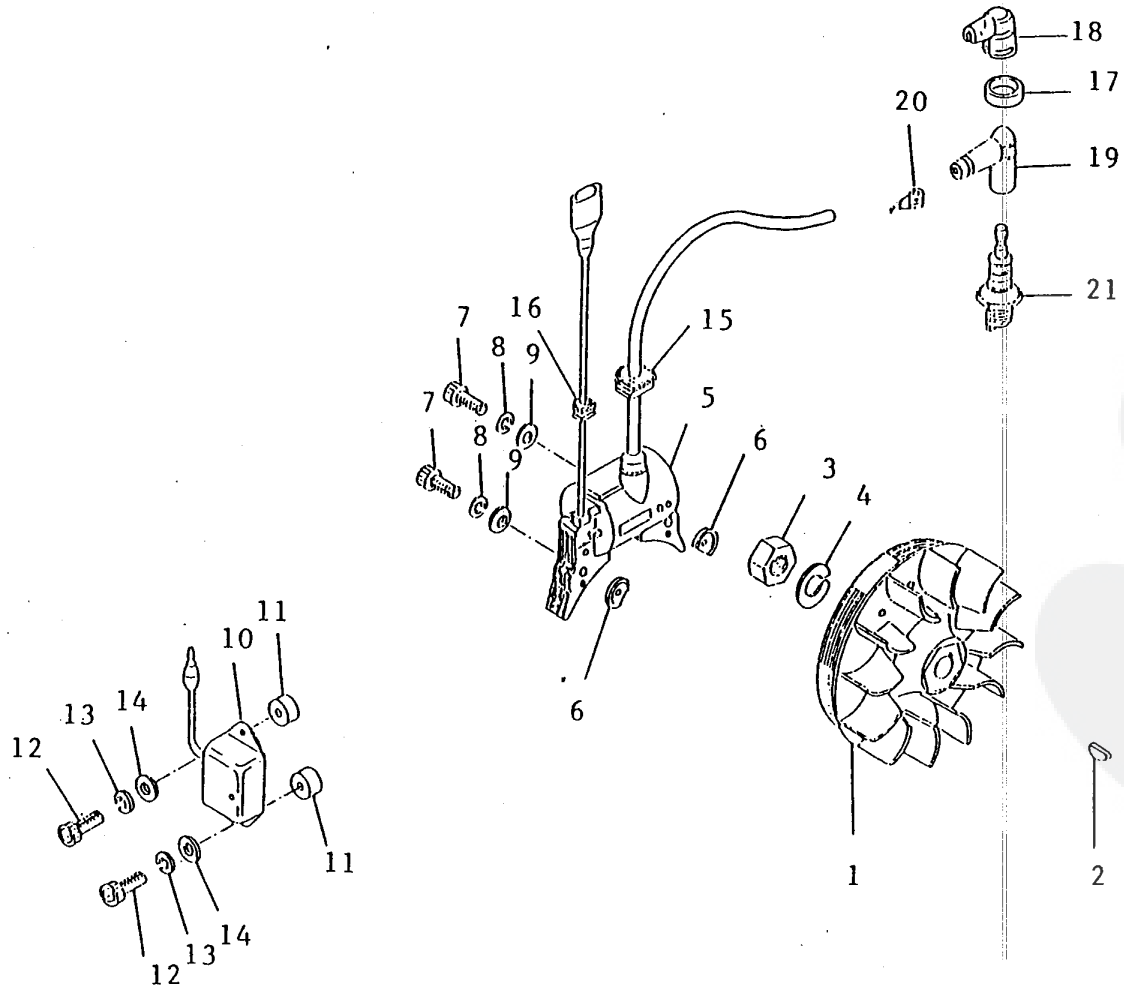
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4 . P I S T O N
C R A N K S H A F T

Ref No	Part Name	Part No	Q'ty
4- 1	PISTON	20020-41111	1
4- 2	PISTON RING	20020-41210	2
4- 3	PISTON PIN	20020-41310	1
4- 4	SNAP RING	22100-41230	2
4- 5	NEEDLE BEARING-SE	22120-41330	1
4- 6	THRUST WASHER	22120-41340	2
4- 7	CRANKSHAFT ASSY	20010-42000	1
	CLUTCH SHOE ASSY	20020-51100	1
4- 8 *	CLUTCH BOSS	20020-51111	1
4- 9 *	CLUTCH SHOE	20020-51121	4
4-10 *	CLUTCH SPRING	20020-51131	4
4-11 *	PLATE	20020-51140	1
4-12 *	CLUTCH BOLT	20020-51150	2
4-13 *	SCREW	20020-51160	2

Re: Magneto

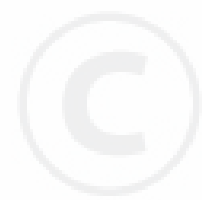
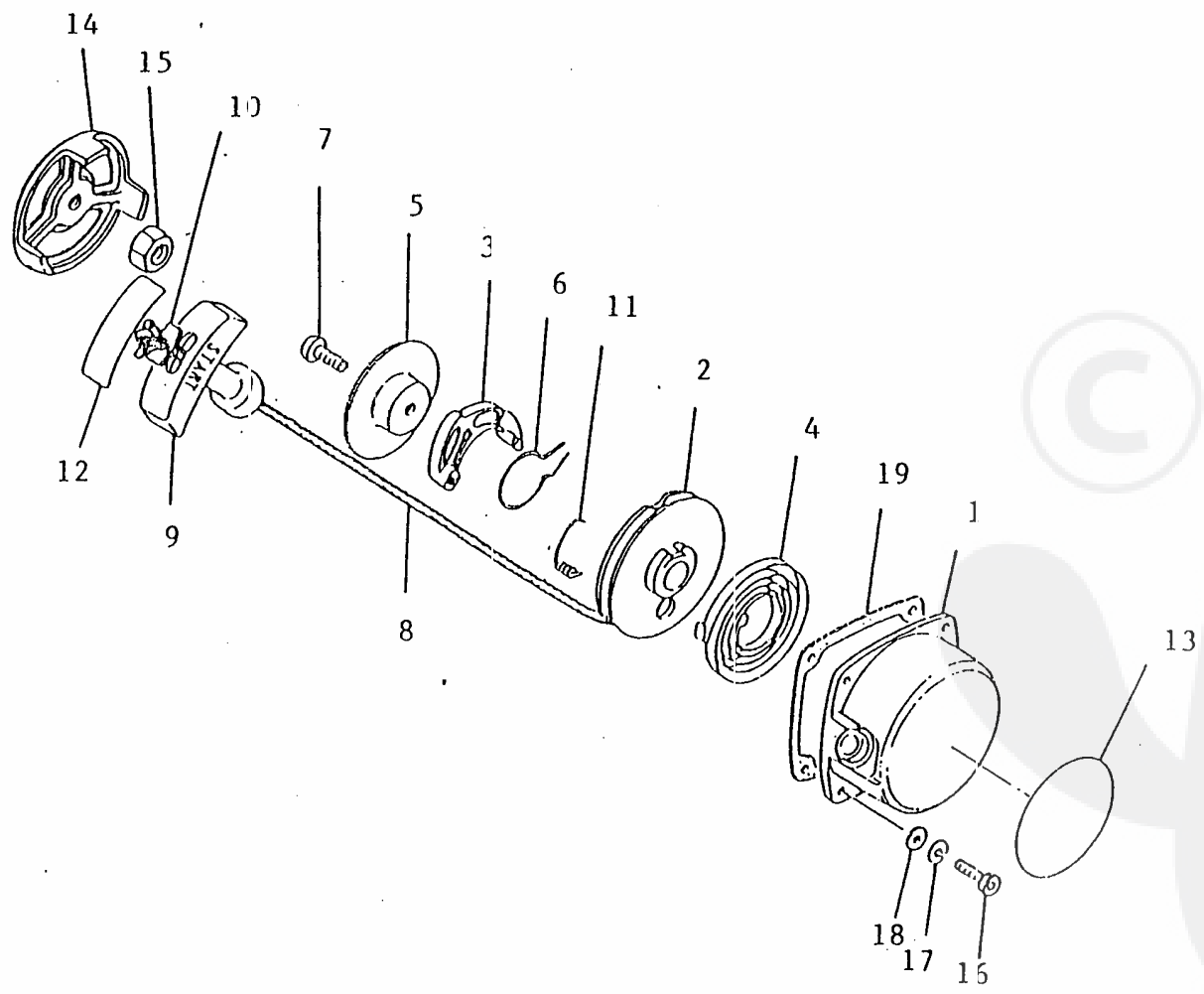
- 6 -



5. MAGNETO

Ref No	Part Name	Part No	Q'ty
5- 1	ROTOR	20010-71200	1
5- 2	WOODRUFF KEY	22100-43210	1
5- 3	NUT	01511-10061	1
5- 4	SPRING WASHER	01600-10251	1
5- 5	COIL	20020-71610	1
5- 6	SPACER, coil	20010-71631	2
5- 7	BOLT	01020-04260	2
5- 8	SPRING WASHER	01600-04101	2
5- 9	WASHER	20010-71650	2
5-10	UNIT	70000-71710	1
5-11	INSULATOR	20010-71830	2
5-12	BOLT	01020-04160	2
5-13	SPRING WASHER	01600-04101	2
5-14	WASHER	20010-71650	2
5-15	GROMMET	20011-72110	1
5-16	GROMMET	20011-72120	1
	PLUG CAP COMP.	20000-72200	1
5-17 *	PLUG CAP	20010-72221	1
5-18 *	PLUG CAP COVER	20000-72241	1
5-19 *	COVER BAND	20000-72250	1
5-20	SPRING, spark plug	20000-72230	1
5-21	SPARK PLUG	20000-73111	1

Re: Recoil starter



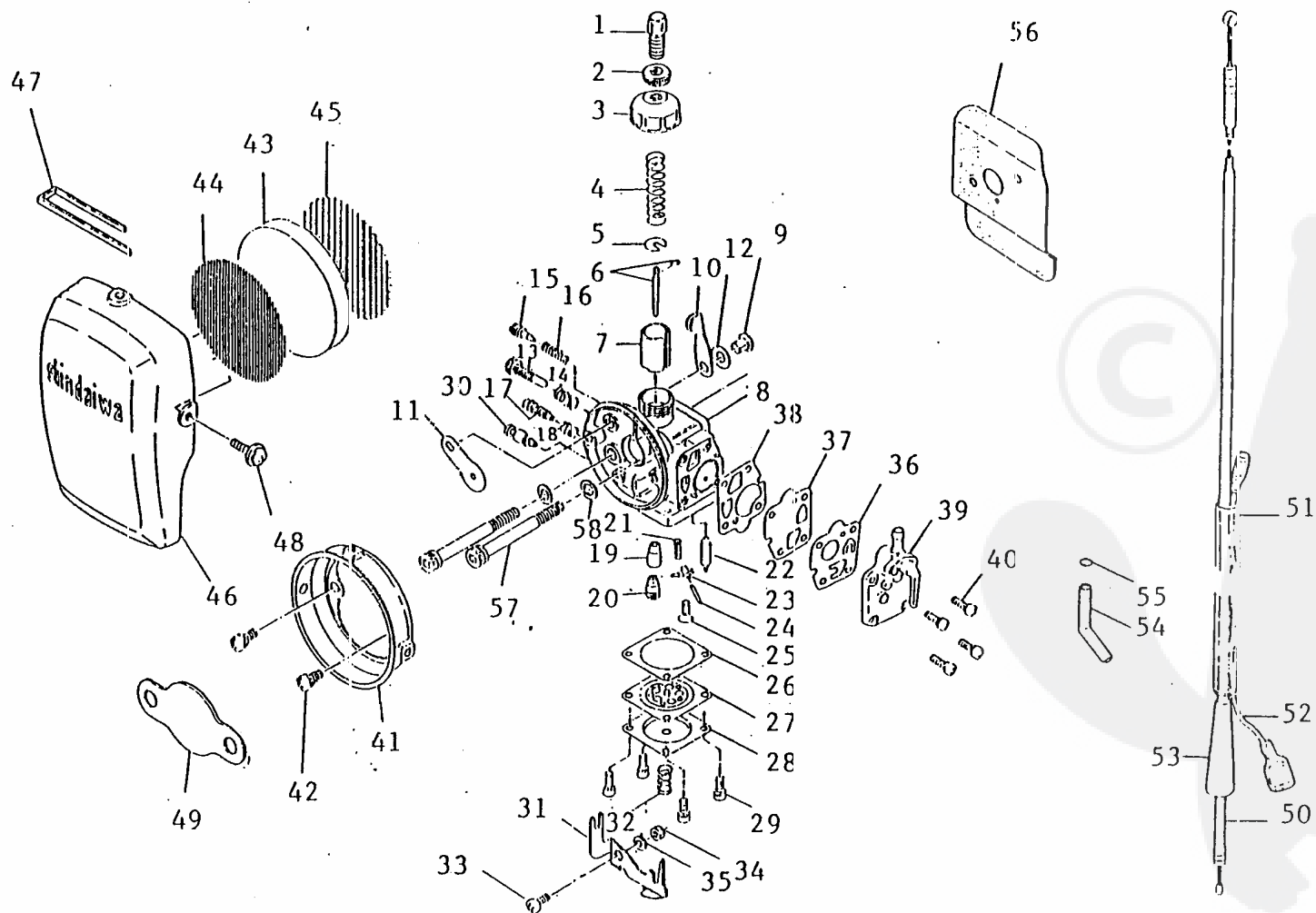
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6 . R E C O I L S T A R T E R

Ref No		Part Name	Part No	q' ty
		RECOIL STARTER ASSY	70020-75000	1
	*	RECOIL STARTER SUB ASSY	70020-75100	1
6- 1	**	STARTER CASE	70020-75110	1
6- 2	**	REEL	20020-75120	1
6- 3	**	RATCHET	20000-75130	1
6- 4	**	RECOIL SPRING	20020-75140	1
6- 5	**	FRICTION PLATE	20000-75150	1
6- 6	**	FRICTION SPRING	20000-75160	1
6- 7	**	SCREW	20000-75170	1
6- 8	**	ROPE	20020-75180	1
6- 9	**	KNOB, starter	20010-75190	1
6-10	**	STOPPER	20010-75210	1
6-11	**	RETURN SPRING	20000-75220	1
6-12	**	TAPE, knob	20010-75230	1
6-13	**	NAME PLATE	70020-75240	1
6-14	*	STARTER PULLEY	70000-75230	1
6-15		NUT	20000-76210	1
6-16		BOLT	01020-04160	4
6-17		SPRING WASHER	01600-04101	4
6-18		WASHER	01610-04050	4
6-19		GASKET, recoil starter	20020-76110	1

Re: Carburetor

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7. CARBURETOR

Ref No		Part Name	Part No	Q'ty
		CARBURETOR ASSY	20020-81003	1
	*	CARBURETOR BODY SUB ASSY	20020-81023	1
7- 1	**	CABLE ADJUSTER	20020-81110	1
7- 2	**	LOCK NUT	20000-81120	1
7- 3	**	BODY CAP	20020-81130	1
7- 4	**	SPRING, throttle	20020-81140	1
7- 5	**	SPRING RECEIVE	20020-81150	1
7- 6	**	JET NEEDLE	20020-81172	1
7- 7	**	THROTTLE VALVE	20020-81184	1
7- 8	**	BODY, carburetor	20020-81212	1
7- 9	**	CHOKE SHAFT	20011-81220	1
7-10	**	CHOKE LEVER	20020-81230	1
7-11	**	CHOKE PLATE	20020-81240	1
7-12	**	SPRING WASHER	20000-81250	1
7-13	**	SLOW STOP SCREW	20000-81310	1
7-14	**	SPRING, adjust	20010-81820	1
7-15	**	SLOW AIR SCREW	20000-81330	1
7-16	**	SPRING	20000-81340	1
7-17	**	MAIN ADJUST SCREW	20020-81351	1
7-18	**	SPRING, adjust	20011-81360	1
7-19	**	NEEDLE JET	20020-81411	1
7-20	**	JET HOLDER	20020-81420	1
7-21	**	VALVE SPRING	20020-81430	1
7-22	**	NEEDLE VALVE	20000-81441	1
7-23	**	LEVER	20020-81450	1

<<BELGIUM-B40.000071>>

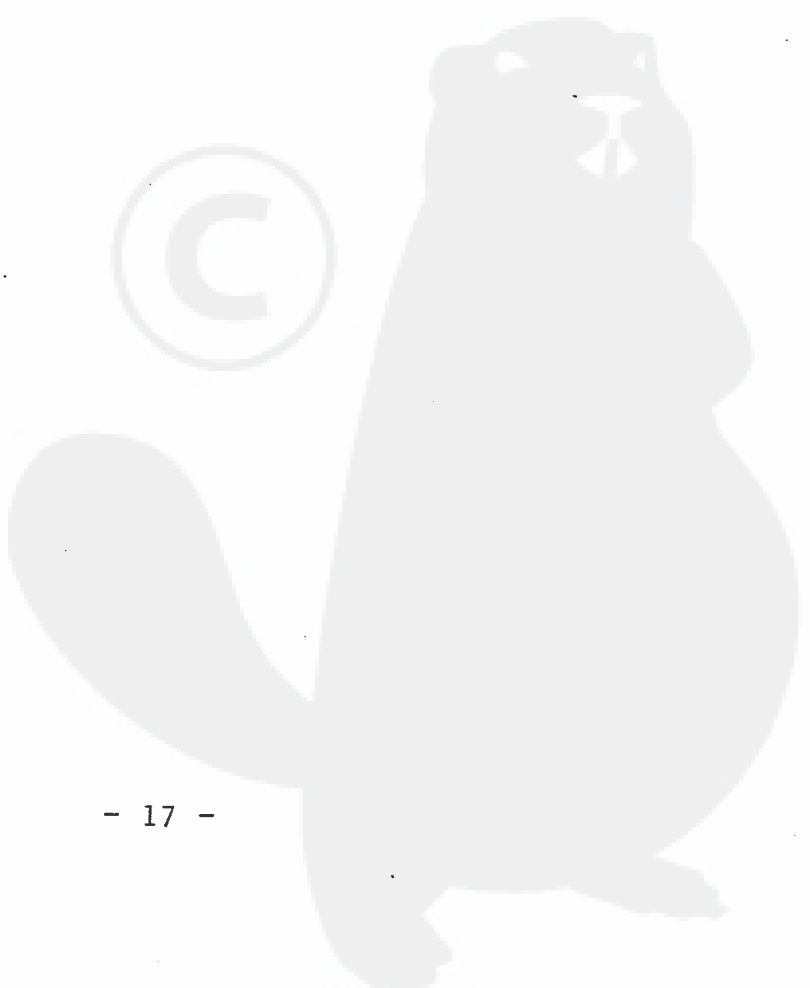
Ref No		Part Name	Part No	Q'ty
7-24	**	PIN	20000-81460	1
7-25	**	SCREW	20000-81470	1
7-26	**	GASKET	20020-81510	1
7-27	**	DIAPHRAGM	20020-81520	1
7-28	**	COVER, diaphragm	20020-81530	1
7-29	**	SCREW	20000-81540	4
7-30	**	OVER FLOW VALVE	20011-81550	1
7-31	**	TICKER LEVER	20020-81561	1
7-32	**	SPRING	20000-81320	1
7-33	**	SCREW	20020-81580	1
7-34	**	NUT	20020-81590	1
7-35	**	WASHER	20000-81790	1
7-36	**	PUMP VALVE	20020-81660	1
7-37	**	DIAPHRAGM	20011-81621	1
7-38	**	GASKET	20011-81630	1
7-39	**	FUEL COCK	20050-81640	1
7-40	**	SCREW	20000-81650	4
	*	AIR CLEANER SUB ASSY	20020-81700	1
7-41	**	CLEANER BODY	20010-81711	1
7-42	**	SCREW	20000-81730	2
7-43	**	FILTER	20000-81740	1
7-44	**	NET-A	20000-81750	1
7-45	**	NET-B	20010-81760	1
7-46	**	CLEANER COVER	20010-81771	1
7-47	**	SPRING, net	20010-81781	1

<<BELGIUM-B40.000072>>

Ref No		Part Name	Part No	Q'ty
7-48	**	SCREW	20000-81735	3
7-49	**	PLATE	20020-81790	1
		THROTTLE CABLE ASSY	20020-83000	1
7-50	*	THROTTLE CABLE	20013-83110	1
7-51	*	PIPE	20020-83120	1
7-52	*	EARTH CORD	20010-83130	1
7-53	*	CABLE CAP	20010-83160	1
7-54		PIPE	20020-83310	1
7-55		CLIP	20020-85540	1
7-56		GASKET, carburetor	20020-83410	1
7-57		BOLT	01020-05450	2
7-58		SPRING WASHER	01600-05131	2

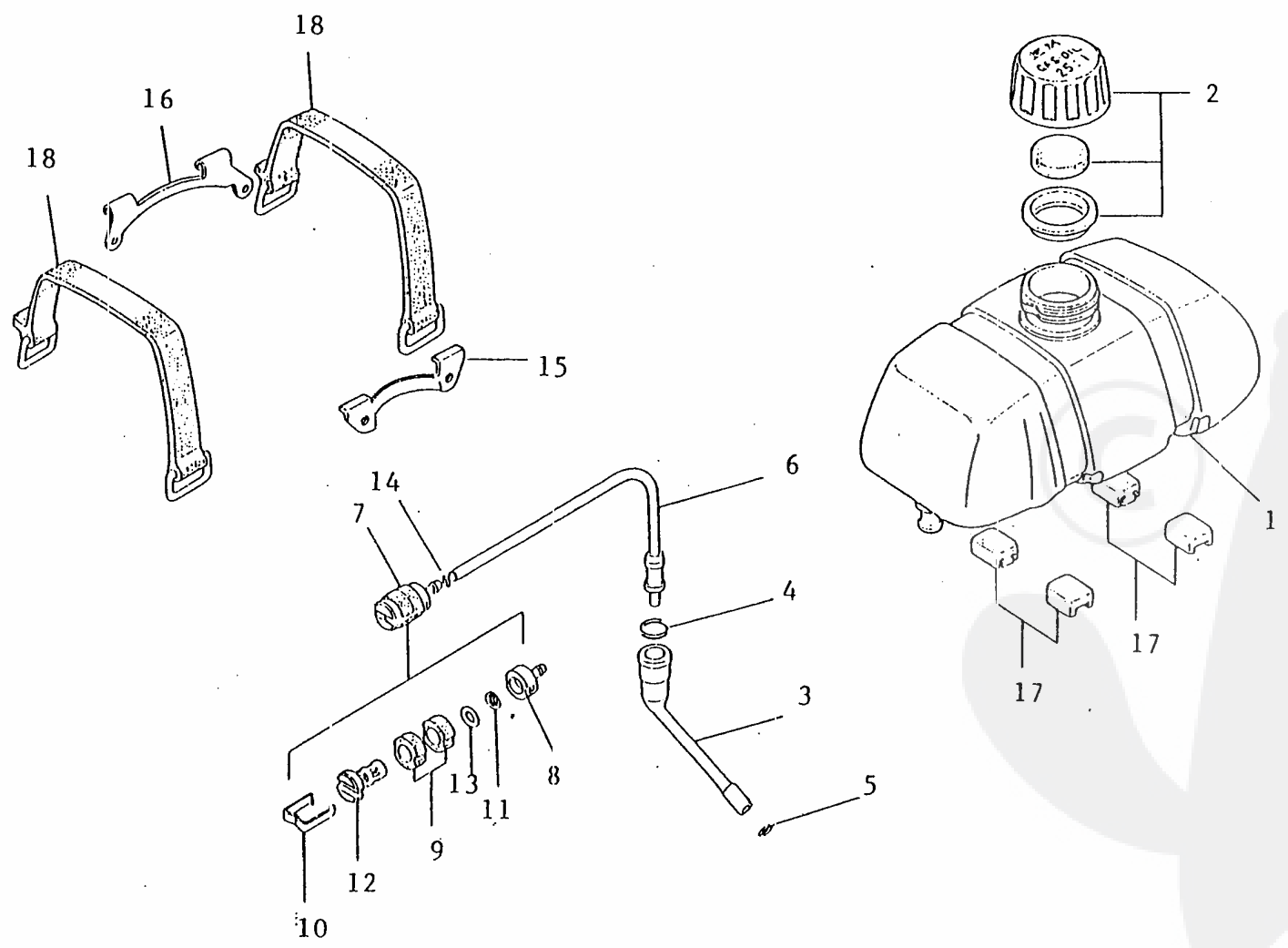
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Ref No		Part Name	Part No	Q' ty
		DIAPHRAGM KIT	20020-81921	1
7-27	*	DIAPHRAGM	20020-81520	1
7-37	*	DIAPHRAGM	20011-81621	1
7-36	*	PUMP VALVE	20020-81660	1
		GASKET KIT	20020-81910	1
7-26	*	GASKET	20020-81510	1
7-38	*	GASKET	20011-81630	1
		JET NEEDLE KIT	20020-81933	1
7- 6	*	JET NEEDLE	20020-81172	1
7-19	*	NEEDLE JET	20020-81411	1



Re: Fuel tank

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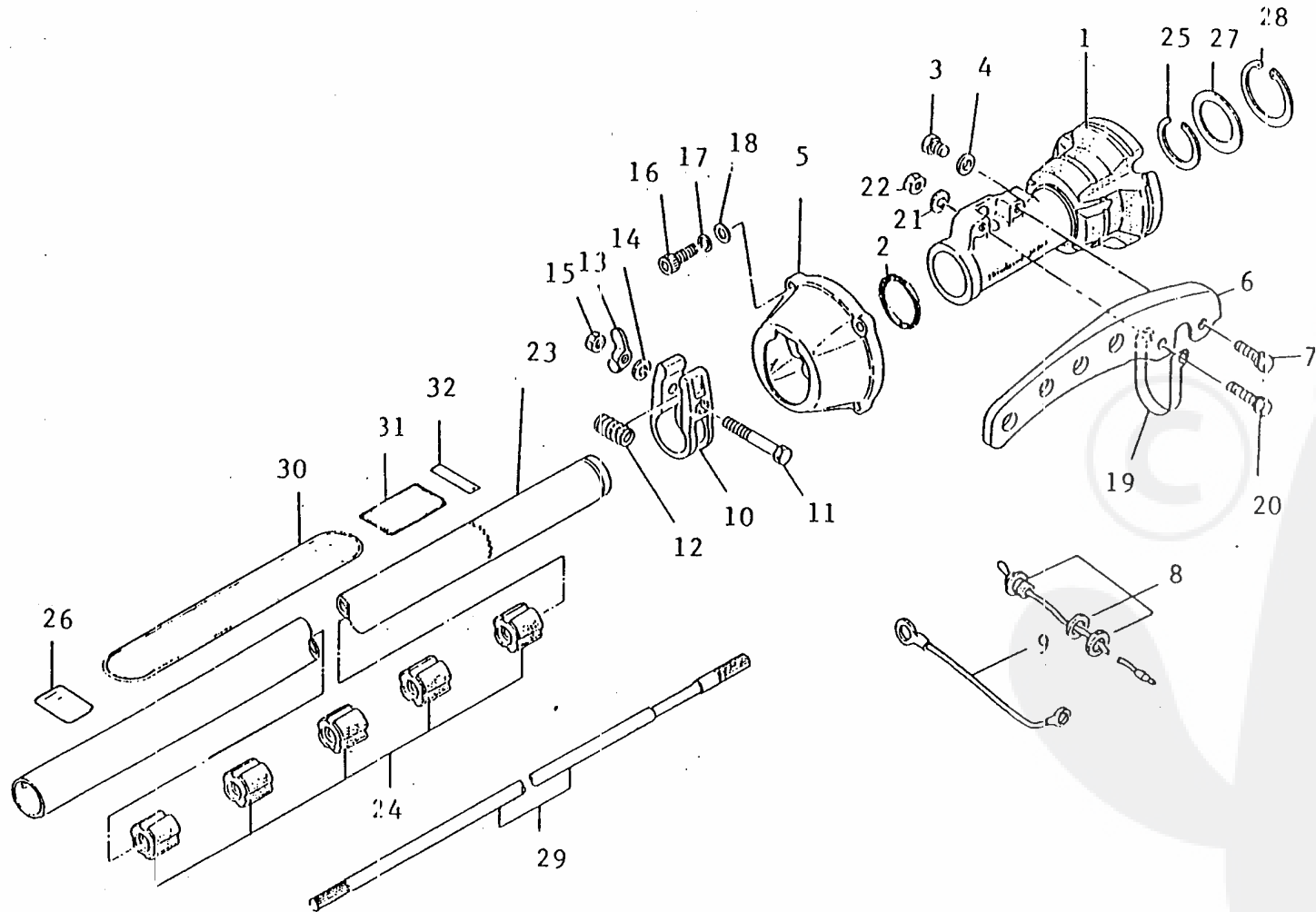


<<BELGIUM-B40.000080>>

8 . F U E L T A N K

Ref No		Part Name	Part No	Q'ty
		FUEL TANK ASSY	20020-85000	1
8- 1	*	FUEL TANK	20020-85110	1
8- 2	*	FUEL CAP ASSY	20010-85200	1
	*	FUEL PIPE COMP.	20020-85400	1
8- 3	**	FUEL PIPE	20020-85410	1
8- 4	**	CLIP	20020-85440	1
8- 5	**	CLIP	20050-85560	1
8- 6	*	SUCITON PIPE	20020-85510	1
8- 7	*	FUEL FILTER SUB ASSY	22128-85401	1
8- 8	**	WEIGHT, fuel	22128-85410	1
8- 9	**	FILTER	22128-85421	2
8-10	**	CLIP, filter	22128-85440	1
8-11	**	SCREEN	22128-85461	1
8-12	**	SLEEVE	22128-85470	1
8-13	**	RING	22128-85480	1
8-14	**	CLIP	20020-85540	1
8-15		BRACKET-S	20020-86110	1
8-16		BRACKET-M	20011-86120	1
8-17		CUSHION	20010-86130	4
8-18		BAND	20020-86140	2

Re: Outer pipe



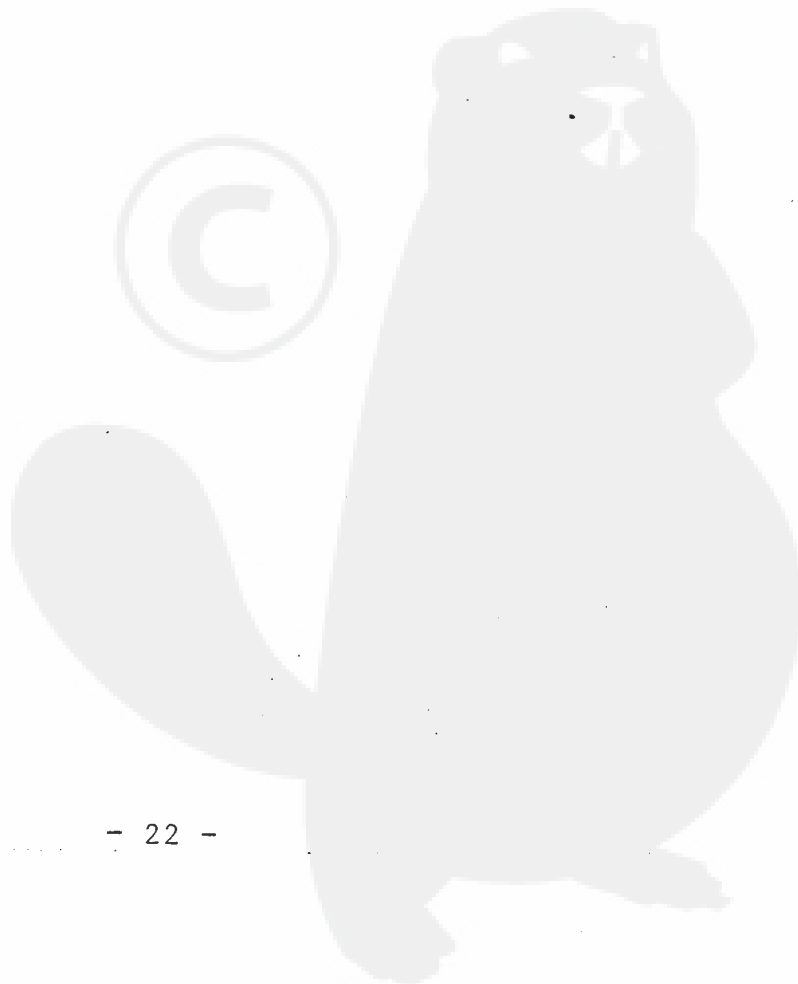
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9 . O U T E R P I P E

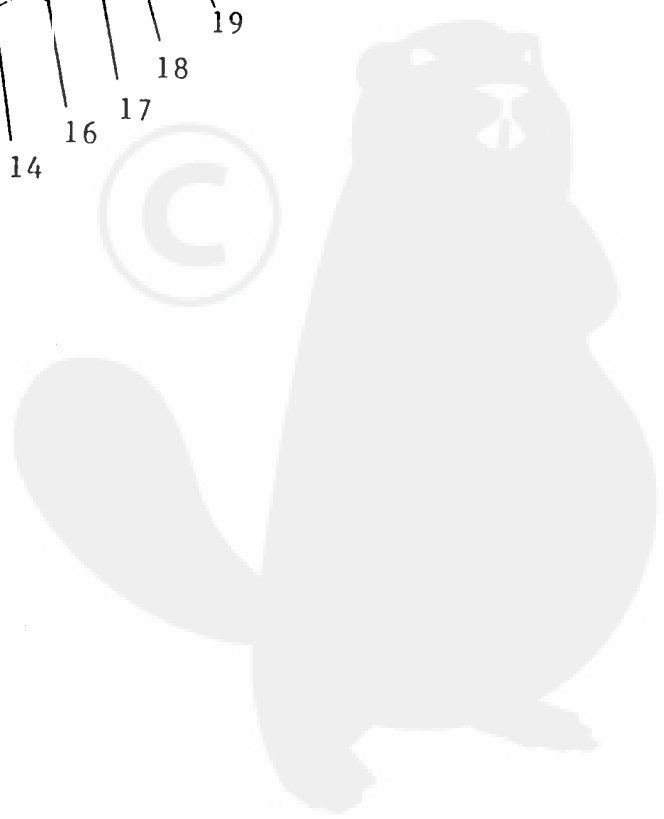
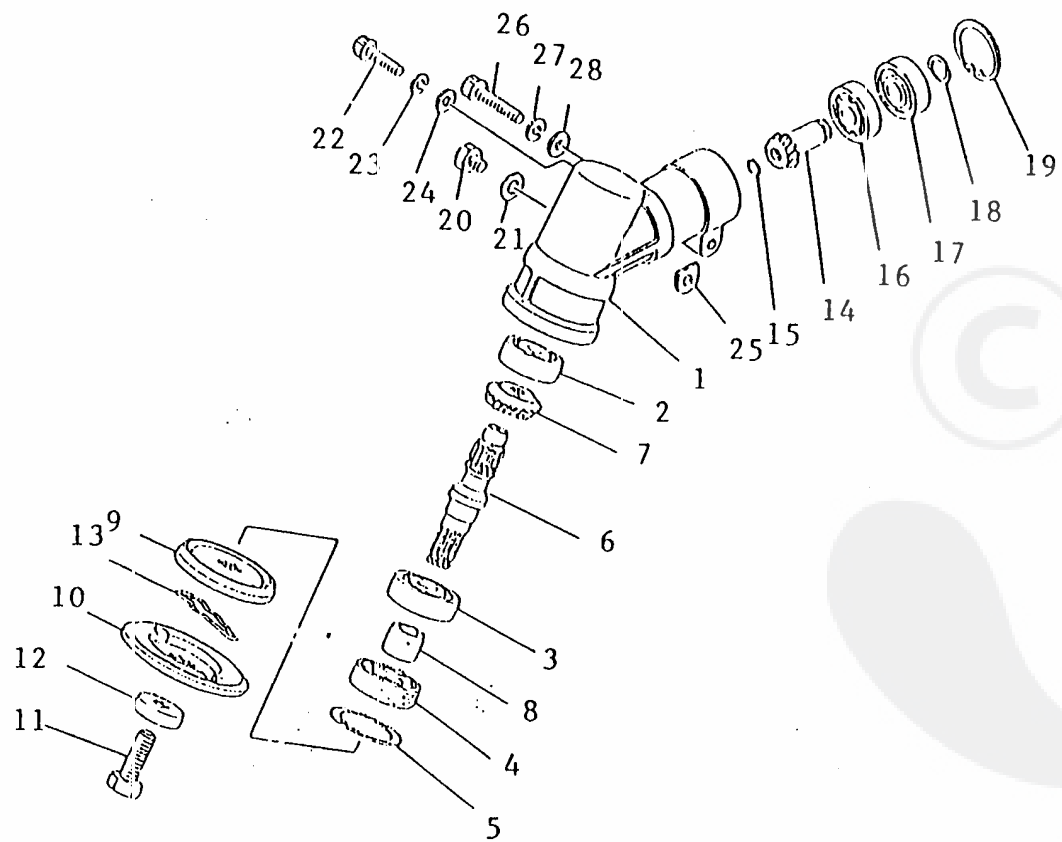
Ref No		Part Name	Part No	Q'ty
		JOINT COMP.	72020-11100	1
9- 1	*	SWIVEL JOINT	22020-11110	1
9- 2	*	O-RING	22015-11120	1
9- 3	*	BOLT	01010-06080	1
9- 4	*	GASKET	22000-13410	1
9- 5	*	CAP, joint	72020-11120	1
9- 6	*	HANGER	22019-11311	1
9- 7	*	BOLT	01011-06160	1
9- 8		SWITCH	72020-11410	1
9- 9		EARTH CORD-B	72020-11420	1
		SWIVEL LOCK ASSY	22015-11501	1
9-10	*	SWIVEL LOCK	22015-11510	1
9-11	*	BOLT	22011-97821	1
9-12	*	SPRING	22011-97830	1
9-13	*	WING NUT	01520-10630	1
9-14	*	WASHER	22100-71430	1
9-15	*	LOCK NUT	22011-97840	1
9-16		BOLT	01020-05200	4
9-17		SPRING WASHER	01600-05131	4
9-18		WASHER	01610-05080	4
9-19		CLAMP	22011-11320	1
9-20		BOLT	01011-06300	1
9-21		SPRING WASHER	01600-06151	1
9-22		NUT	01500-06051	1
		OUTER PIPE COMP.	72015-12100	1

<<BELGIUM-B40.000091>>

Ref No		Part Name	Part No	Q'ty
9-23	*	OUTER PIPE	22015-12110	1
9-24	*	BUSHING	22015-12120	5
9-25		SNAP RING	22015-12130	1
9-26		LABEL, caution	19402-00024	1
9-27		STOPPER	22020-12210	1
9-28		SNAP RING	02432-40170	1
9-29		MAIN SHAFT	22017-12410	1
9-30		NAME PLATE	72005-12510	1
9-31		CAUTION PLATE	72020-12520	1
9-32		HANDLE LABEL	72017-12150	1



Re: Gear case



<<BELGIUM-B40.00.100>>

1 0 . G E A R C A S E

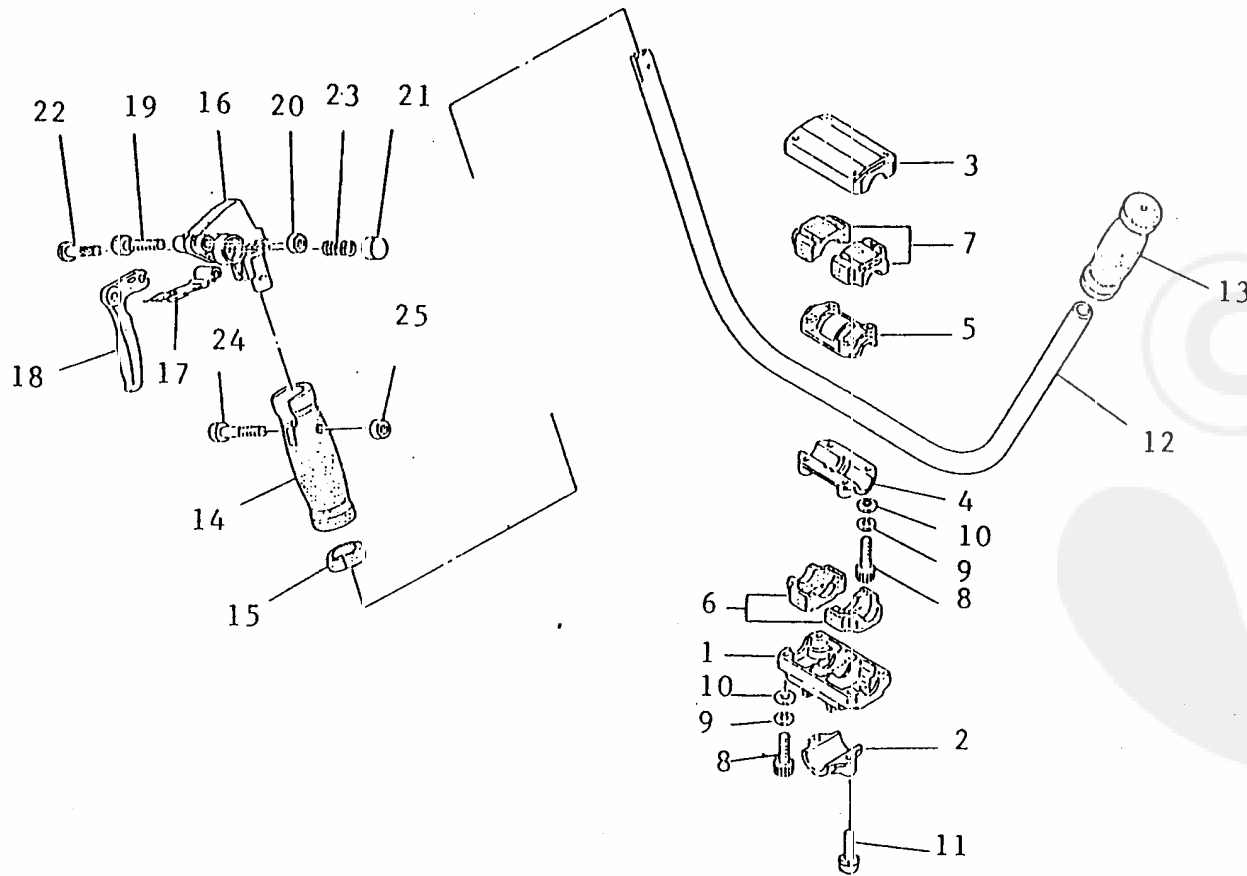
Ref No		Part Name	Part No	Q'ty
		GEAR CASE ASSY	72017-13000	1
10- 1	*	GEAR CASE	72017-13110	1
10- 2	*	BEARING	02000-06000	1
10- 3	*	BEARING	02000-06202	1
10- 4	*	OIL SEAL	22015-13120	1
10- 5	*	SNAP RING	02432-35150	1
10- 6	*	GEAR SHAFT	22015-13210	1
10- 7	*	BEVEL GEAR	22015-13220	1
10- 8	*	COLLAR	22015-13230	1
10- 9	*	HOLDER-A	22015-13240	1
10-10	*	HOLDER-B	22015-13250	1
10-11	*	BOLT	22015-13260	1
10-12	*	BOLT GUARD	22015-13270	1
10-13	*	SLIDE PIN	22015-13290	1
	*	BEVEL PINION SET	22015-13300	1
10-14	**	BEVEL PINION	22015-13310	1
10-15	**	SNAP RING	20011-31220	1
10-16	*	BEARING	02000-06001	1
10-17	*	BEARING	02002-06001	1
10-18	*	SNAP RING	20000-31140	1
10-19	*	SNAP RING	02432-28120	1
10-20	*	BOLT	22015-13410	1
10-21	*	GASKET	22015-13420	1
10-22	*	BOLT	01020-06120	1
10-23	*	SPRING WASHER	01600-06151	1

<<BELGIUM-B40.900101>>

Ref No		Part Name	Part No	Q' ty
10-24	*	WASHER	01610-06080	1
10-25	*	SHIM	22011-13450	1
10-26	*	BOLT	01020-06280	1
10-27	*	SPRING WASHER	01600-06151	1
10-28	*	WASHER	01610-06080	

Re: Handle

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<<BELGIUM-B40.000110>>

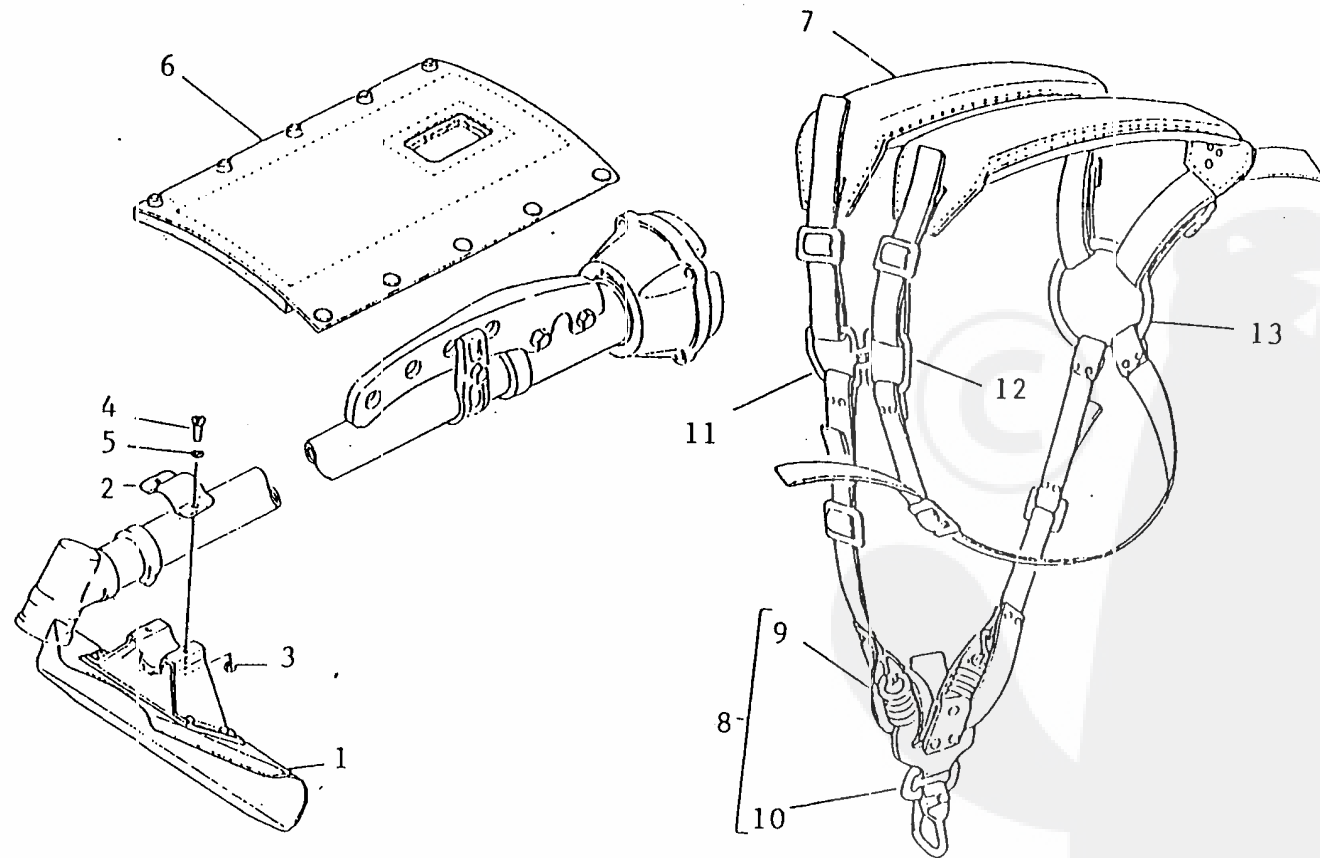
1 1 . H A N D L E

Ref No		Part Name	Part No	Q'ty
		HANDLE ASSY	72020-14000	1
	*	BRACKET COMP.	72017-14100	1
11- 1	**	BRACKET, handle	72017-14110	1
11- 2	**	LOWER CAP	72017-14120	1
11- 3	**	UPPER CAP	72017-14130	1
11- 4	**	LOWER CLAMP	22015-14140	1
11- 5	**	UPPER CLAMP	22015-14150	1
11- 6	**	LOWER CUSHION	22015-14160	2
11- 7	**	UPPER CUSHION	22015-14170	2
11- 8	**	BOLT	01020-05250	8
11- 9	**	SPRING WASHER	01600-05131	8
11-10	**	WASHER	01610-05080	8
11-11	**	SCREW	11210-06250	2
	*	HANDLE COMP.	22020-14200	1
11-12	**	HANDLE	22020-14210	1
11-13	**	RIGHT GRIP	22015-14220	1
11-14	**	LEFT GRIP	22015-14230	1
11-15	**	CABLE HOLDER	22015-14290	1
	*	LEVER COMP.	22015-14301	1
11-16	**	THROTTLE BODY	22015-14311	1
11-17	**	LEVER STOPPER	22015-14321	1
11-18	**	LEVER	22015-14331	1
11-19	**	BOLT	22015-14340	1
11-20	**	LOCK NUT	22015-14350	1
11-21	**	LOCK KNOB	22015-14360	1

<<BELGIUM-B40.000111>>

Ref No		Part Name	Part No	Q'ty
11-22	**	LOCK PIN	22015-14370	1
11-23	**	LOCK SPRING	22015-14380	1
11-24	**	BOLT	01020-04240	1
11-25	**	NYLON NUT	22015-14390	1

Re: Guard Harness

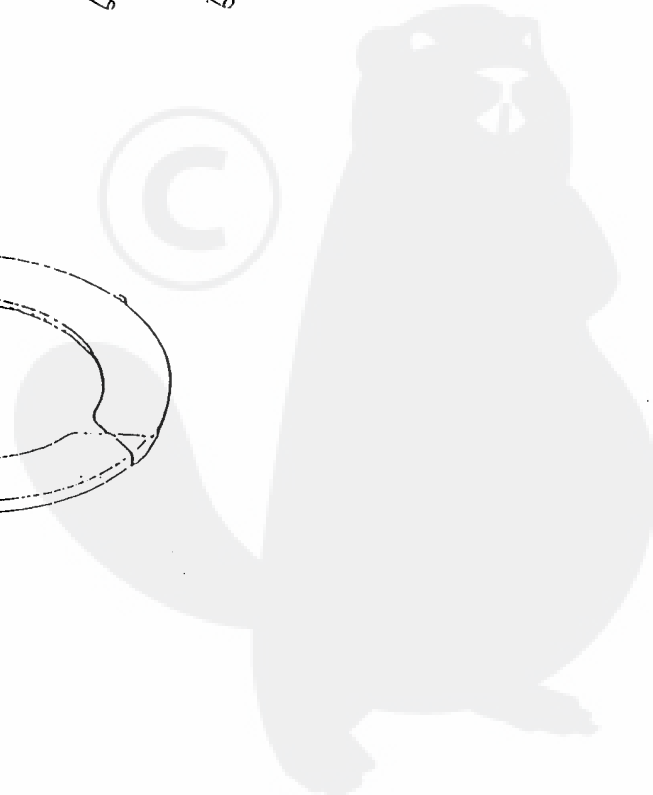
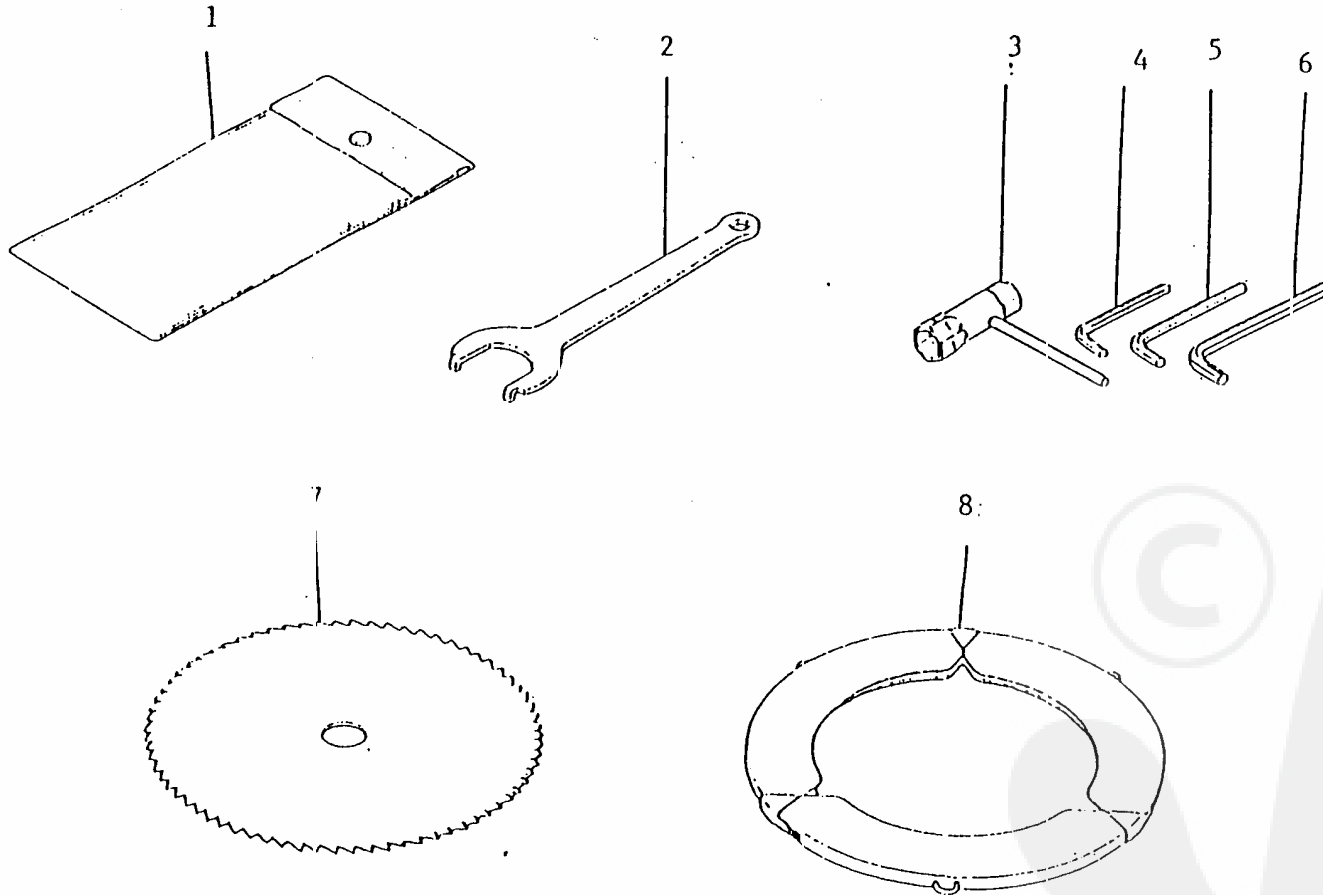


<<BELGIUM-B40.000120>>

1 2 . G U A R D
H A R N E S S

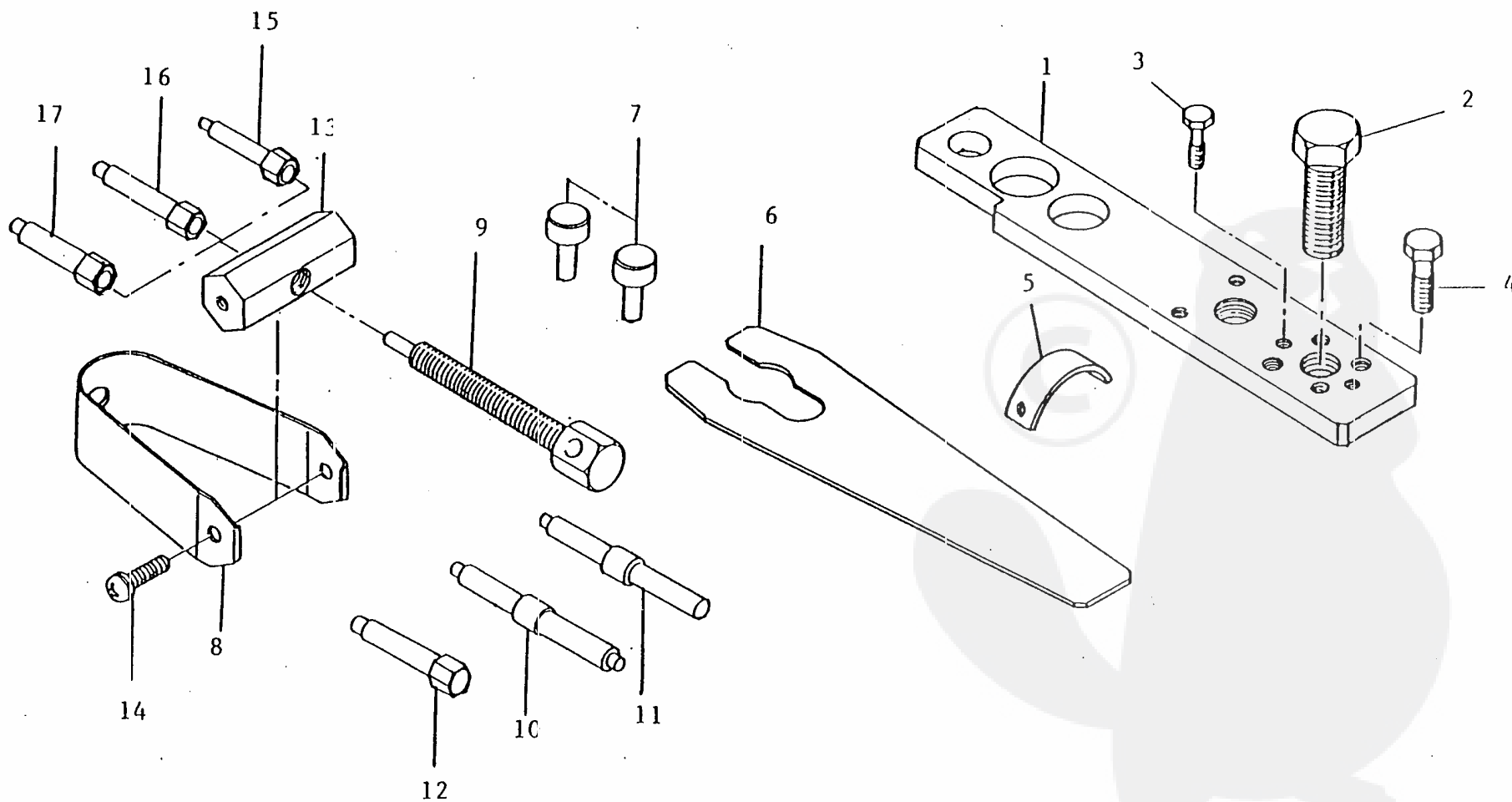
Ref No		Part Name	Part No	Q'ty
		GUARD ASSY	22011-16109	1
12- 1	*	GUARD	22011-16119	1
12- 2	*	GUARD CLAMP	22000-16129	1
12- 3	*	NUT	01500-05041	2
12- 4	*	BOLT	01020-05160	2
12- 5	*	SPRING WASHER	01600-05131	2
12- 6		PROTECTOR	22019-17110	1
		HARNES ASSY	72020-17200	1
12- 7	*	PROTECTOR COMP.	72020-17300	2
12- 8	*	HOLDER COMP.	72020-17400	1
12- 9	**	SPRING	22020-17410	2
12-10	**	HOOK	22020-17130	1
12-11	*	HOOK RIGHT COMP.	22020-17500	1
12-12	*	HOOK LEFT COMP.	22020-17600	1
12-13	*	RING COMP.	72020-17700	1

Re: Tool set



Re: Option tool set

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14. OPTIONAL TOOL SET

Ref No		Part Name	Part No	Q'ty
		OPTION TOOL SET	20021-96000	1
	*	PULLER ASSY	20000-96103	1
14- 1	**	LEVER	20000-96113	1
14- 2	**	CENTER BOLT	22100-96121	1
14- 3	**	BOLT	20000-96130	3
14- 4	**	BOLT	20000-96140	2
14- 5	*	AIR GAP GAUGE	20000-96210	1
14- 6	*	ROTOR SPANNER	20000-96411	1
14- 7	*	STOPPER	20021-96420	2
	*	PULLER ASSY	20021-96600	1
14- 8	**	PULLER	20021-96610	1
14- 9	**	BOLT	20021-96620	1
14-10	**	GUIDE PIN	20000-96631	1
14-11	**	GUIDE PIN	20035-96630	1
14-12	**	GUIDE PIN	20021-96630	1
14-13	**	BOSS	20000-96640	1
14-14	**	SCREW	01211-06120	2
14-15	**	PIN ADAPTER	20021-96650	1
14-16	**	PIN ADAPTER	20021-96660	1
14-17	**	PIN ADAPTER	20021-96670	1

Re: Option tool set

