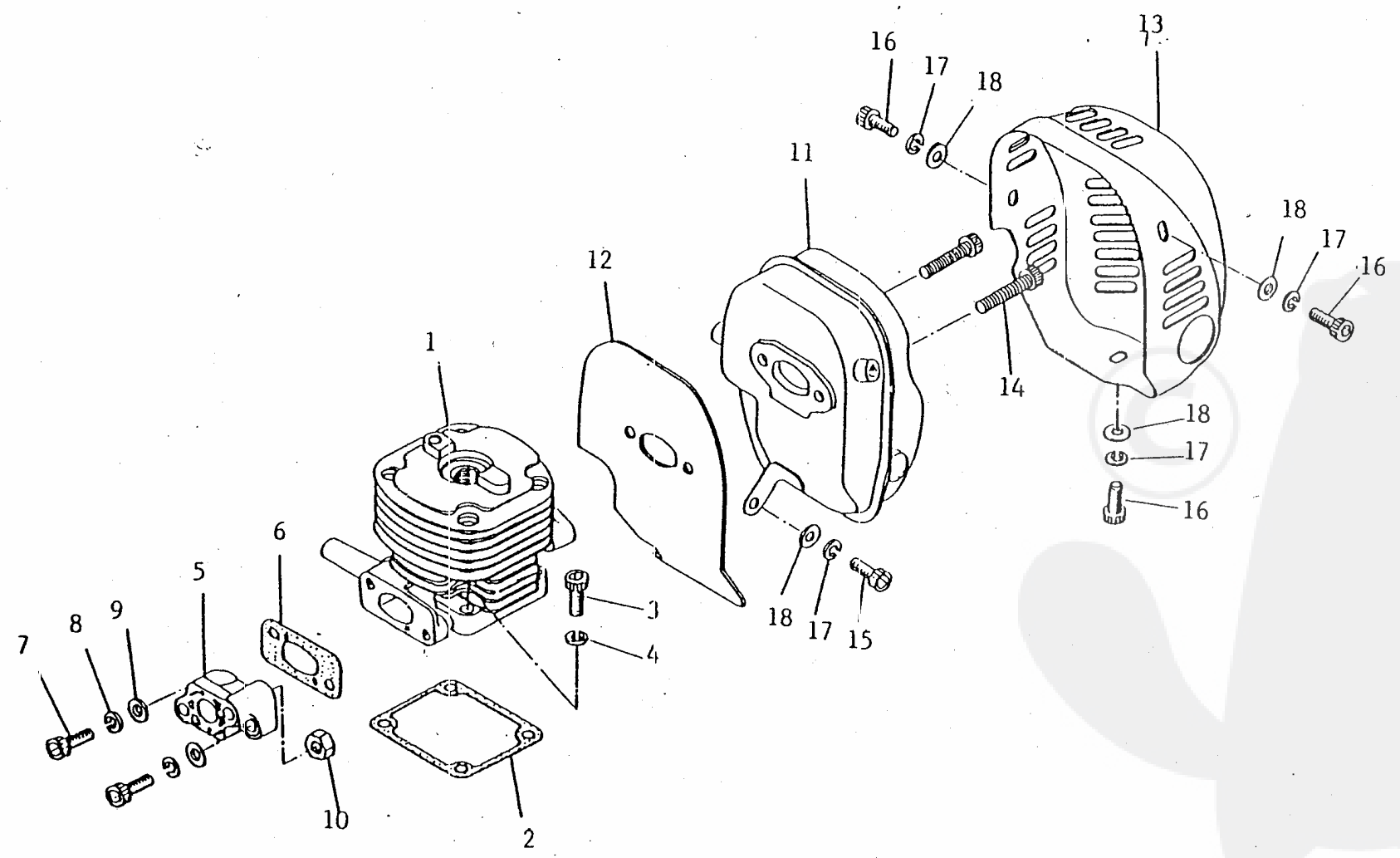


Re: Cylinder , Muffler



- 1 -

<<BELGIUM-B45.000010>>

1. CYLINDER  
MUFFLER

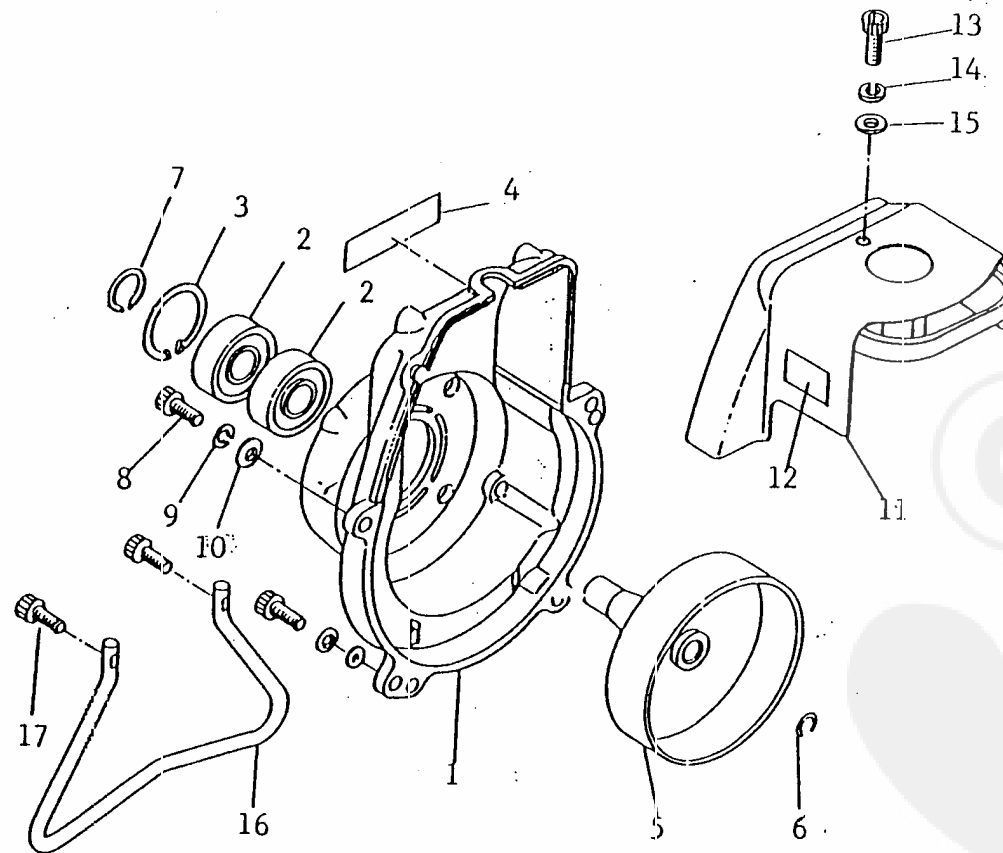
Ref No		Part Name	Part No	Q'ty
1- 1		CYLINDER	70198-12110	1
1- 2		GASKET, cylinder	20010-12120	1
1- 3		BOLT	01020-05250	4
1- 4		SPRING WASHER	01600-05131	4
1- 5		INSULATOR	20021-12210	1
1- 6		GASKET, insulator	20021-12220	1
1- 7		BOLT	01020-05250	2
1- 8		SPRING WASHER	01600-05131	2
1- 9		WASHER	01610-05080	2
1-10		NUT	20011-12260	2
		MUFFLER ASSY	70050-15001	1
1-11	*	MUFFLER	20021-15111	1
1-12	*	GASKET, muffler	20021-15210	1
1-13	*	GUARD, muffler	70050-15310	1
1-14	*	BOLT	01020-06250	2
1-15	*	BOLT	01020-05120	1
1-16	*	BOLT	01020-05100	3
1-17	*	SPRING WASHER	01600-05131	4
1-18	*	WASHER	20010-15320	4

<<BELGIUM-B45.000020>>

2 . C R A N K C A S E

Ref No		Part Name	Part No	q'ty
		CRANKCASE ASSY	70012-21000	1
2- 1	*	CRANKCASE-S	70012-21110	1
2- 2	*	CRANKCASE-M	70012-21120	1
2- 3	*	DOWEL PIN	20000-21140	4
2- 4	*	BEARING	02030-06202	2
2- 5	*	OIL SEAL	20010-21211	2
2- 6	*	BOLT	01020-05300	4

Re: Fan cover

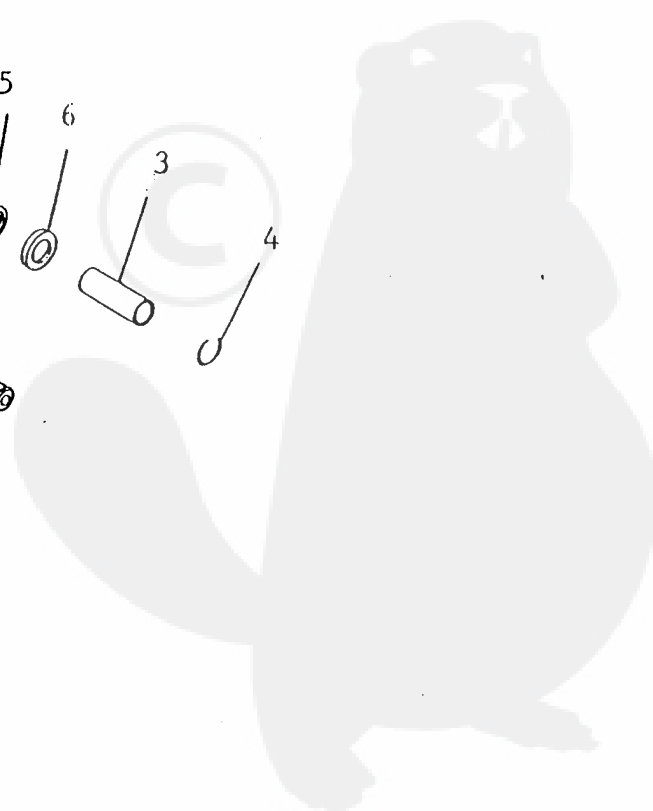
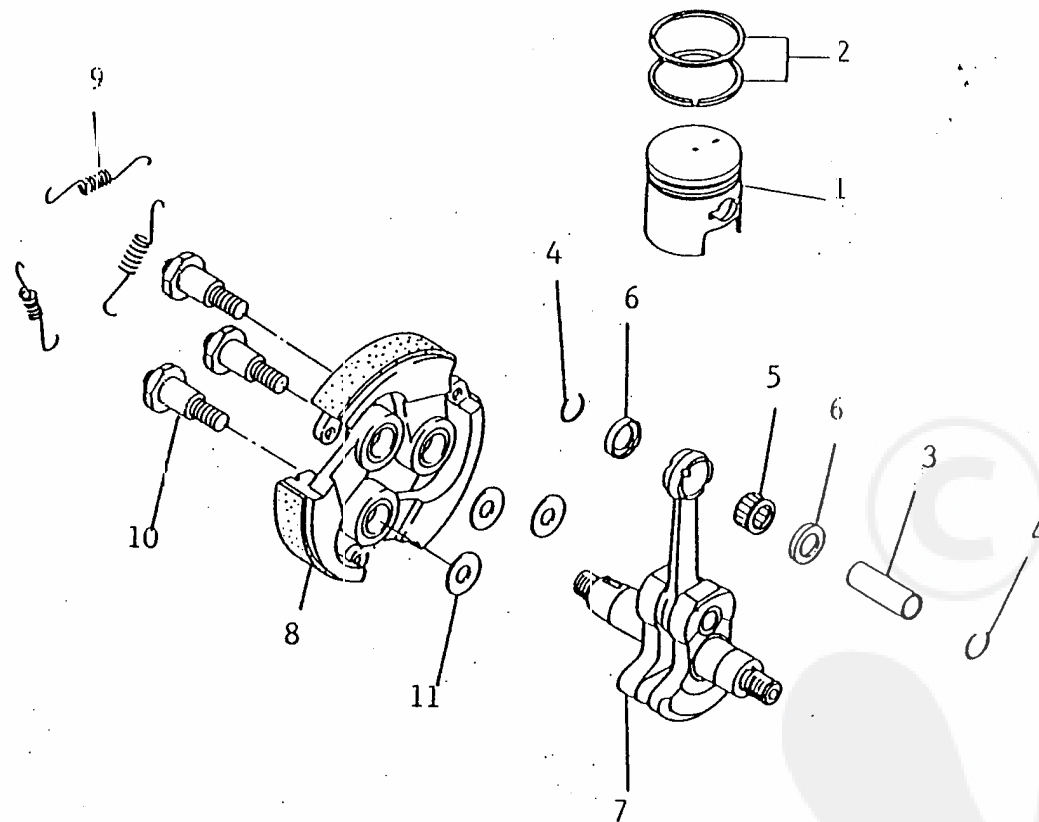


<<BELGIUM-B45.000030>>

3 . F A N C O V E R

Ref No		Part Name	Part No	Q'ty
		FAN COVER ASSY	70081-31000	1
3- 1	*	FAN COVER	70012-31110	1
3- 2	*	BEARING	02006-06002	2
3- 3	*	SNAP RING	02432-32120	1
3- 4	*	NAME PLATE	70081-31150	1
	*	CLUTCH DRUM SET	20021-31200	1
3- 5	**	CLUTCH DRUM	20021-31210	1
3- 6	**	SNAP RING	20021-31220	1
3- 7	*	SNAP RING	20011-31230	1
3- 8	*	BOLT	01020-05200	4
3- 9	*	SPRING WASHER	01600-05131	4
3-10	*	WASHER	01610-05080	4
3-11		CYLINDER COVER	70012-32110	1
3-12		NUMBER PLATE	70081-32120	1
3-13		BOLT	01020-05140	1
3-14		SPRING WASHER	01600-05131	1
3-15		WASHER	20010-15320	1
3-16		STAND	20011-33110	1
3-17		BOLT	01020-05120	2

# Re: Piston , Crankshaft

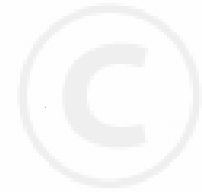
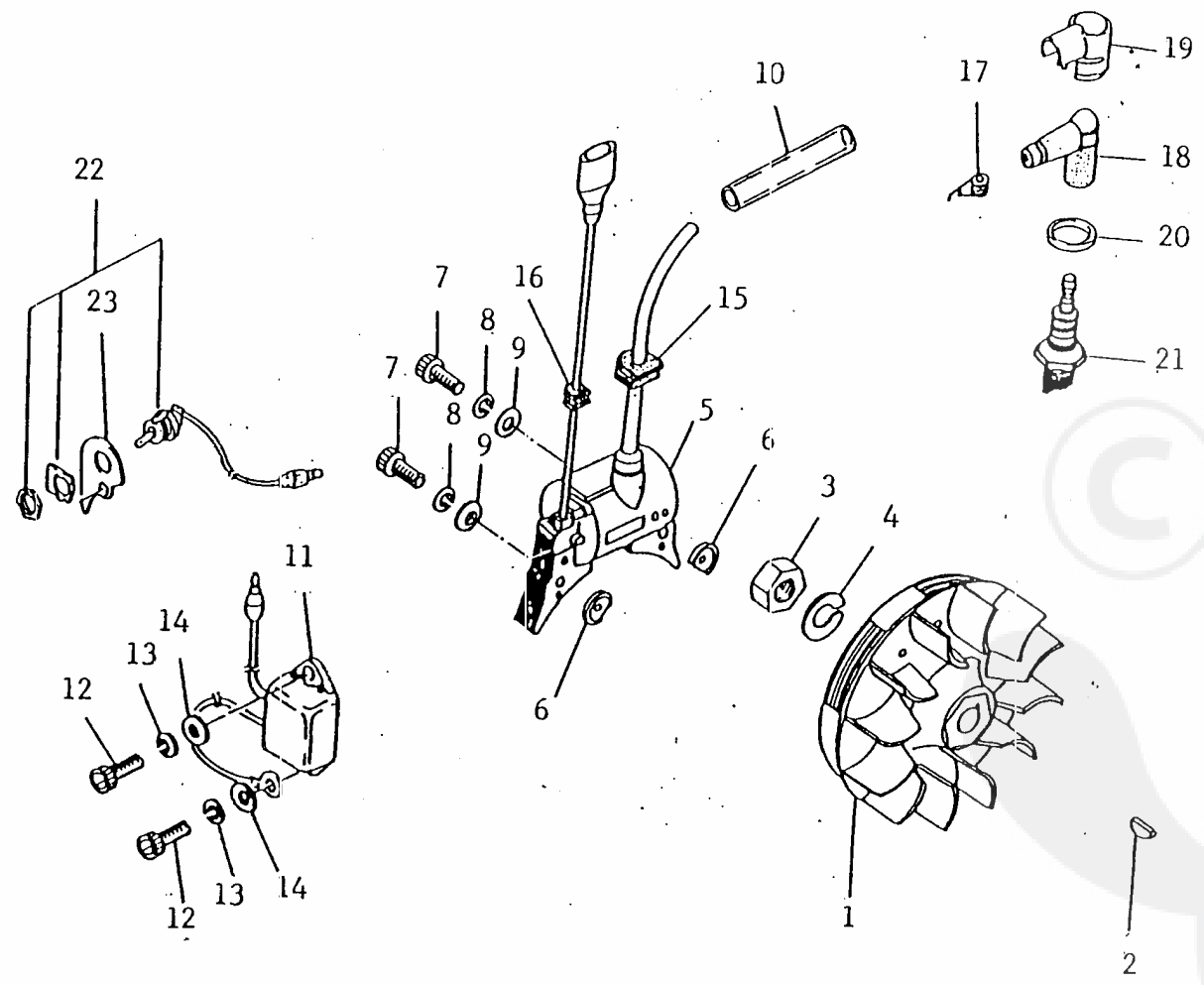


4 . P I S T O N  
C R A N K S H A F T

Ref No	Part Name	Part No	Q'ty
4- 1	PISTON	20021-41111	1
4- 2	PISTON RING	20021-41210	2
4- 3	PISTON PIN	20021-41310	1
4- 4	SNAP RING	22150-41230	2
4- 5	NEEDLE-BEARING-SE	20021-41330	1
4- 6	THRUST WASHER	20021-41341	2
4- 7	CRANKSHAFT ASSY	20021-42000	1
	CLUTCH SHOE ASSY	20021-51100	1
4- 8 *	CLUTCH SHOE	20021-51110	3
4- 9 *	CLUTCH SPRING	20021-51120	3
4-10 *	CLUTCH BOLT	20021-51130	3
4-11 *	WASHER	22100-71430	3

Re: Magneto

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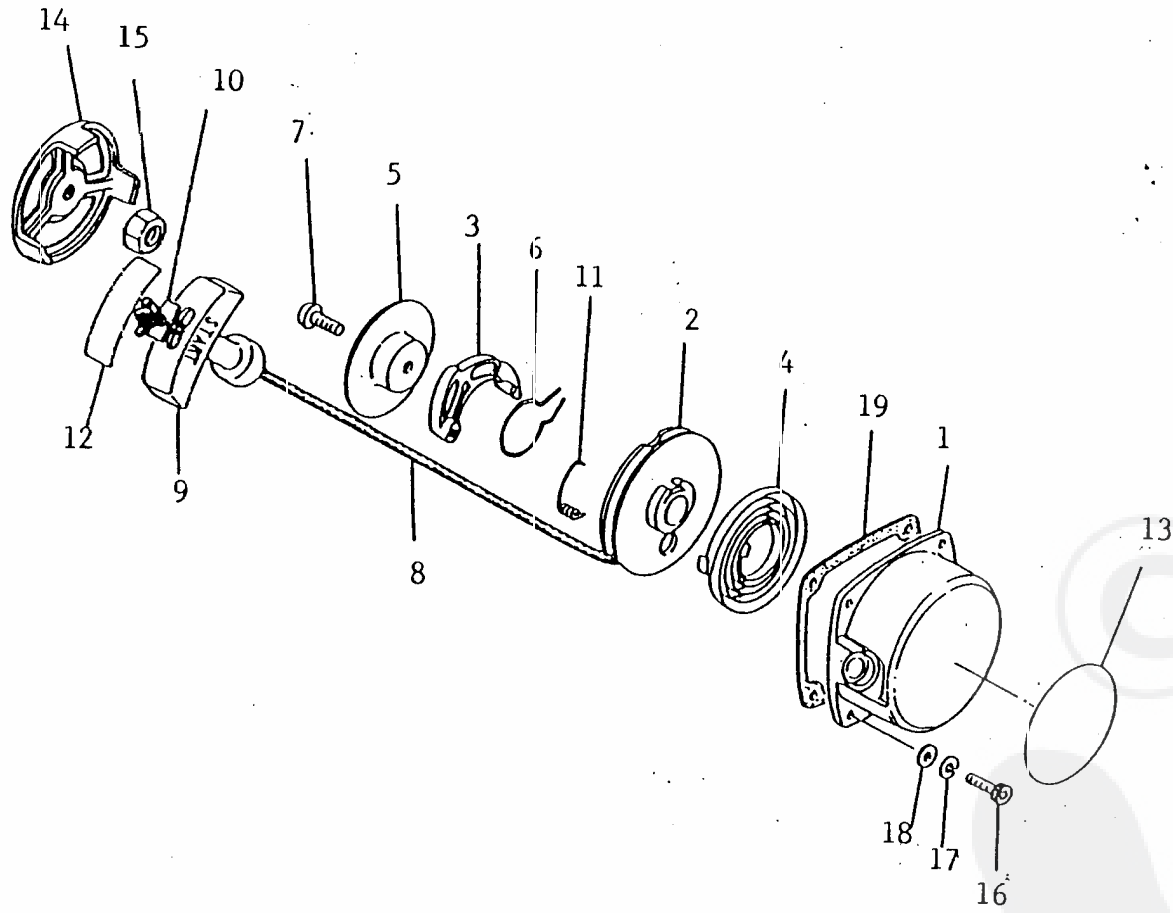


<<BELGIUM-B45.000050>>

5 . M A G N E T O

Ref No	Part Name	Part No	Q'ty
5- 1	ROTOR	20021-71200	1
5- 2	WOODRUFF KEY	22100-43210	1
5- 3	NUT	01511-10061	1
5- 4	SPRING WASHER	01600-10251	1
5- 5	COIL	20011-71611	1
5- 6	SPACER, coil	20010-71631	2
5- 7	BOLT	01020-04260	2
5- 8	SPRING WASHER	01600-04101	2
5- 9	WASHER	20010-71650	2
5-10	TUBE	20011-71660	1
5-11	UNIT	72920-71710	1
5-12	BOLT	01020-04120	2
5-13	SPRING WASHER	01600-04101	2
5-14	WASHER	20010 71650	2
5-15	GROMMET	20011-72110	1
5-16	GROMMET	20011-72120	2
5-17	SPRING, spark plug	20000-72230	1
	PLUG CAP COMP.	20000-72200	1
5-18 *	PLUG CAP	20010-72221	1
5-19 *	COVER, plug cap	20000-72241	1
5-20 *	COVER BAND	20000-72250	1
5-21 *	SPARK PLUG	20000-73111	1
5-22	SWITCH	72011-11410	1
5-23	BRACKET	70014-74120	1

Re: Recoil starter



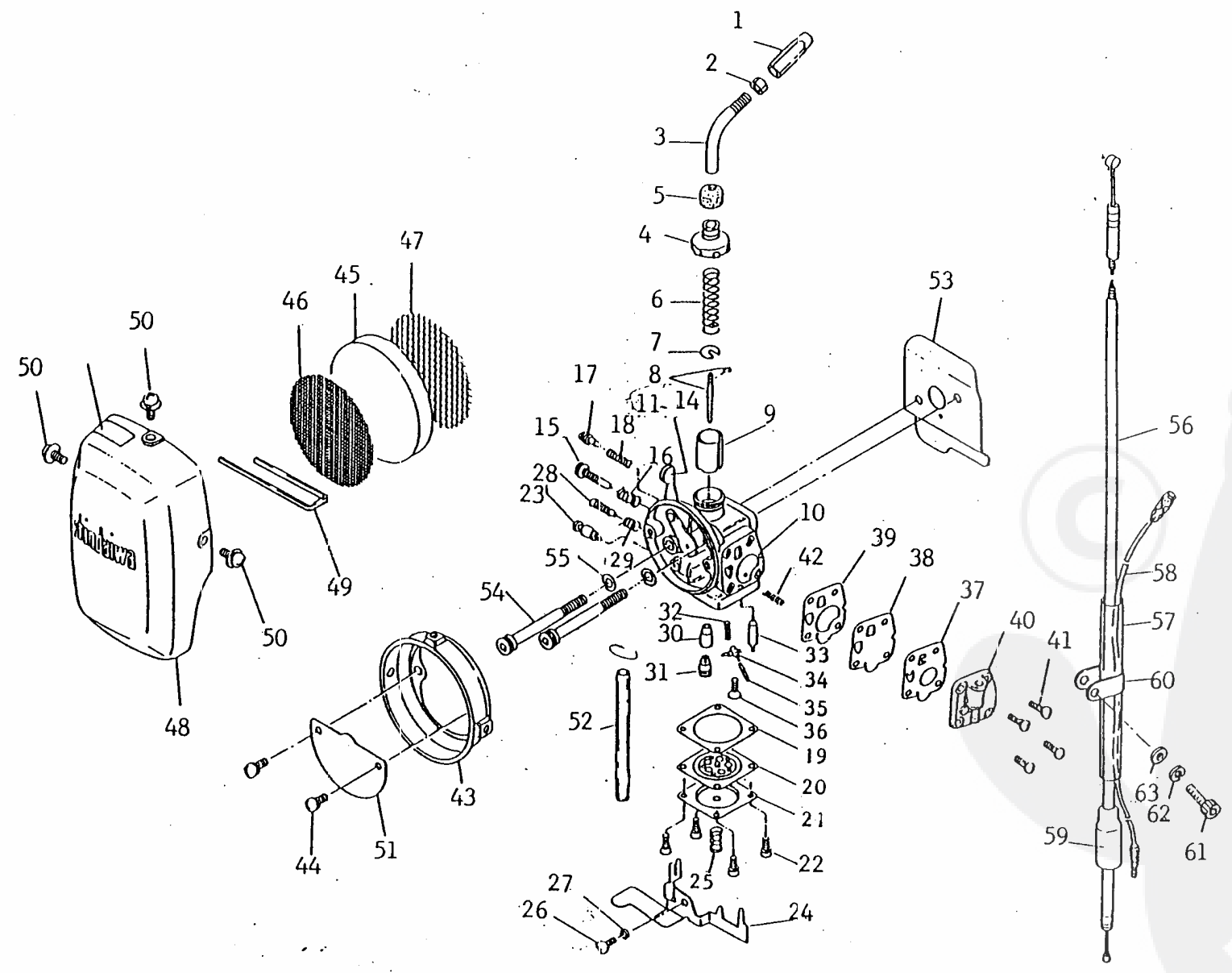
<<BELGIUM-B45.000060>>

6 . R E C O I L   S T A R T E R

Ref No		Part Name	Part No	Q' ty
		RECOIL STARTER ASSY	70020-75000	1
	*	RECOIL STARTER SUB ASSY	70020-75100	1
6- 1	**	STARTER CASE	70020-75110	1
6- 2	**	REEL	20020-75120	1
6- 3	**	RATCHET	20000-75130	1
6- 4	**	RECOIL SPRING	20020-75140	1
6- 5	**	FRICTION PLATE	20000-75150	1
6- 6	**	FRICTION SPRING	20000-75160	1
6- 7	**	SCREW	20000-75170	1
6- 8	**	ROPE	20020-75180	1
6- 9	**	KNOB, starter	20010-75190	1
6-10	**	STOPPER	20010-75210	1
6-11	**	RETURN SPRING	20000-75220	1
6-12	**	TAPE, knob	20010-75230	1
6-13	**	NAME PLATE	70020-75240	1
6-14	*	STARTER PULLEY	70000-75230	1
6-15		NUT	20000-76210	1
6-16		BOLT	01020-04160	4
6-17		SPRING WASHER	01600-04101	4
6-18		WASHER	01610-04050	4
6-19		GASKET, recoil starter	20020-76110	1

Re: Carburetor

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## 7. CARBURETOR

Ref No		Part Name	Part No	Q'ty
		CARBURETOR ASSY	20021-81000	1
	*	CARBURETOR BODY SUB ASSY	20021-81020	1
7- 1	**	CABLE ADJUSTER	20055-81810	1
7- 2	**	NUT	20000-81260	1
7- 3	**	ADJUST PIPE	20055-81830	1
7- 4	**	BODY CAP	20021-81121	1
7- 5	**	CAP	20021-81130	1
7- 6	**	SPRING	20020-81140	1
7- 7	**	SPRING RECEIVE	20020-81150	1
7- 8	**	JET NEEDLE	20021-81171	1
7- 9	**	THROTTLE VALVE	20021-81180	1
7-10	**	BODY, carburetor	20021-81210	1
7-11	**	CHOKE SHAFT	20011-81220	1
7-12	**	CHOKE LEVER	20020-81230	1
7-13	**	CHOKE PLATE	20020-81240	1
7-14	**	SPRING WASHER	20000-81250	1
7-15	**	SLOW STOP SCREW	20000-81310	1
7-16	**	SPRING	20010-81820	1
7-17	**	SLOW AIR SCREW	20000-81330	1
7-18	**	SPRING	20000-81340	1
7-19	**	GASKET	20020-81510	1
7-20	**	DIAPHRAGM	20021-81520	1
7-21	**	COVER, diaphragm	20020-81530	1
7-22	**	SCREW	20000-81540	4
7-23	**	OVER FLOW VALVE	20011-81550	1

<<BELGIUM-B45.000071>>

Ref No		Part Name	Part No	Q'ty
7-24	**	TICKLER LEVER	20021-81560	1
7-25	**	SPRING	20011-81571	1
7-26	**	SCREW	20011-81581	1
7-27	**	COLLAR	20011-81590	1
7-28	**	MAIN ADJUST SCREW	20020-81350	1
7-29	**	ADJUST SPRING	20011-81360	1
7-30	**	NEEDLE JET	20020-81410	1
7-31	**	JET HOLDER	20020-81420	1
7-32	**	VALVE SPRING	20021-81430	1
7-33	**	NEEDLE VALVE	20000-81441	1
7-34	**	LEVER	20020-81450	1
7-35	**	PIN	20000-81460	1
7-36	**	SCREW	20000-81470	1
7-37	**	PUMP VALVE	20020-81660	1
7-38	**	DIAPHRAGM	20011-81621	1
7-39	**	GASKET	20011-81630	1
7-40	**	PUMP BODY	20021-81640	1
7-41	**	SCREW	20000-81650	4
7-42	**	SPRING	20011-81680	1
	*	AIR CLEANER SUB ASSY	20021-81700	1
7-43	**	CLEANER BODY	20010-81711	1
7-44	**	SCREW	20000-81730	2
7-45	**	FILTER	20000-81740	1
7-46	**	NET-A	20000-81750	1
7-47	*	NET-B	20010-81760	1

<<BELGIUM-B45.000072>>

Ref No		Part Name	Part No	Q'ty
7-48	**	CLEANER COVER	20010-81771	1
7-49	**	SPRING, net	20010-81781	1
7-50	**	SCREW	20000-81735	3
7-51	**	PLATE	20021-81790	1
7-52		PIPE	20000-8331 <sup>2</sup>	1
7-53		GASKET, carburetor	20021-83410	1
7-54		BOLT	01020-05480	2
7-55		SPRING WASHER	01600-05131	2
		THROTTLE CABLE ASSY	20021-83000	1
	*	THROTTLE CABLE SUB ASSY	20021-83100	1
7-56	**	THROTTLE CABLE	20021-83110	1
7-57	**	PIPE	20011-83120	1
7-58	**	EARTH CORD	20011-83130	1
7-59	**	CABLE CAP	20005-83160	1
7-60	*	CABLE CLAMP	20050-83170	1
7-61	*	BOLT	01020-04120	1
7-62	*	SPRING WASHER	01600-04101	1
7-63	*	WASHER	20010-71650	1

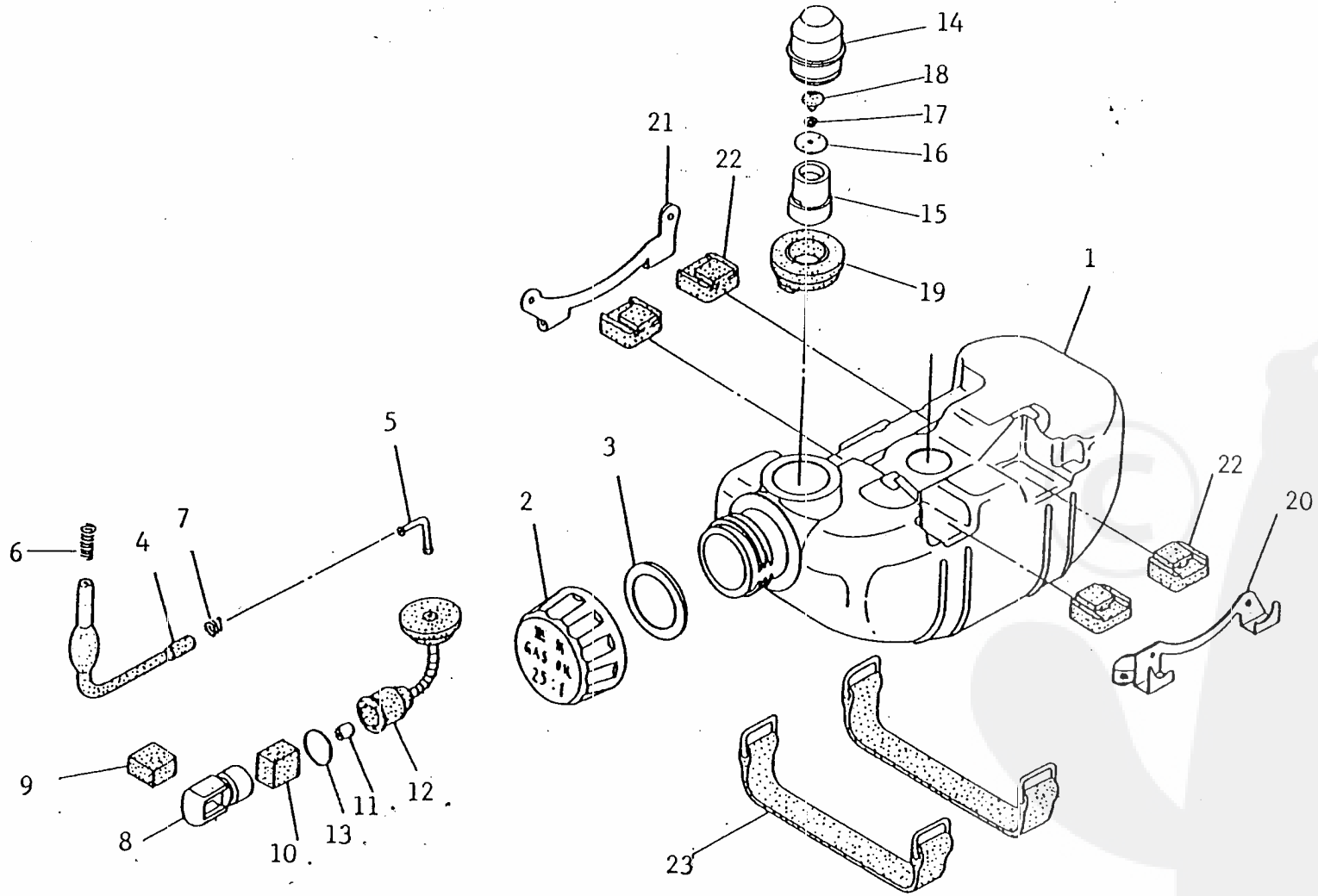
<<BELGIUM-B45.000073>>

Ref No		Part Name	Part No	Q'ty
		DIAPHRAGM KIT	20021-81920	1
7-20	*	DIAPHRAGM	20021-81520	1
7-38	*	DIAPHRAGM	20011-81621	1
7-37	*	PUMP VALVE	20020-81660	1
		GASKET KIT	20020-81910	1
7-19	*	GASKET	20020-81510	1
7-39	*	GASKET	20011-81630	1
		JET NEEDLE KIT	20021-81931	1
7- 8	*	JET NEEDLE	20021-81171	1
7-30	*	NEEDLE JET	20020-81410	1



Re: Fuel tank

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<<BELGIUM-B45.000080>>

8. FUEL TANK

Ref No		Part Name	Part No	Q'ty
		FUEL TANK ASSY	20021-85000	1
8- 1	*	FUEL TANK	20011-85111	1
	*	FUEL CAP SUB ASSY	20000-85200	1
8- 2	**	FUEL CAP	20000-85210	1
8- 3	**	GASKET, fuel cap	20000-85220	1
	*	FUEL PIPE SUB ASSY	20021-85300	1
8- 4	**	FUEL PIPE	20021-85310	1
8- 5	**	JOINT PIPE	20000-85321	1
8- 6	**	CLAMP-A	20000-85340	1
8- 7	**	CLAMP-B	20000-85350	1
	*	FUEL FILTER SUB ASSY	20011-85400	1
8- 8	**	WEIGHT, fuel	22100-85411	1
8- 9	**	FILTER-A	22100-85420	1
8-10	**	FILTER-B	22100-85431	1
8-11	**	CHECK VALVE	20000-85440	1
8-12	**	SUCTION PIPE	20011-85450	1
8-13	**	CLIP	22102-85440	1
	*	BREATHER SUB ASSY	20000-85500	1
8-14	**	CAP, breather	20000-85511	1
8-15	**	HOLDER, valve	20000-85521	1
8-16	**	RETAINER, fuel	22100-85240	1
8-17	**	WASHER, fuel	22100-85250	1
8-18	**	VALVE, fuel	22100-85260	1
8-19	*	GROMMET	20000-85579	1
		BRACKET ASSY	20021-86000	1

<<BELGIUM-845.000081>>

Ref No		Part Name	Part No	Q'ty
8-20	*	BRACKET-S	20021-86110	1
8-21	*	BRACKET-M	20011-86120	1
8-22	*	CUSHION	20010-86130	4
8-23	*	BAND	20010-86140	2

<<BELGIUM-B45.000090>>

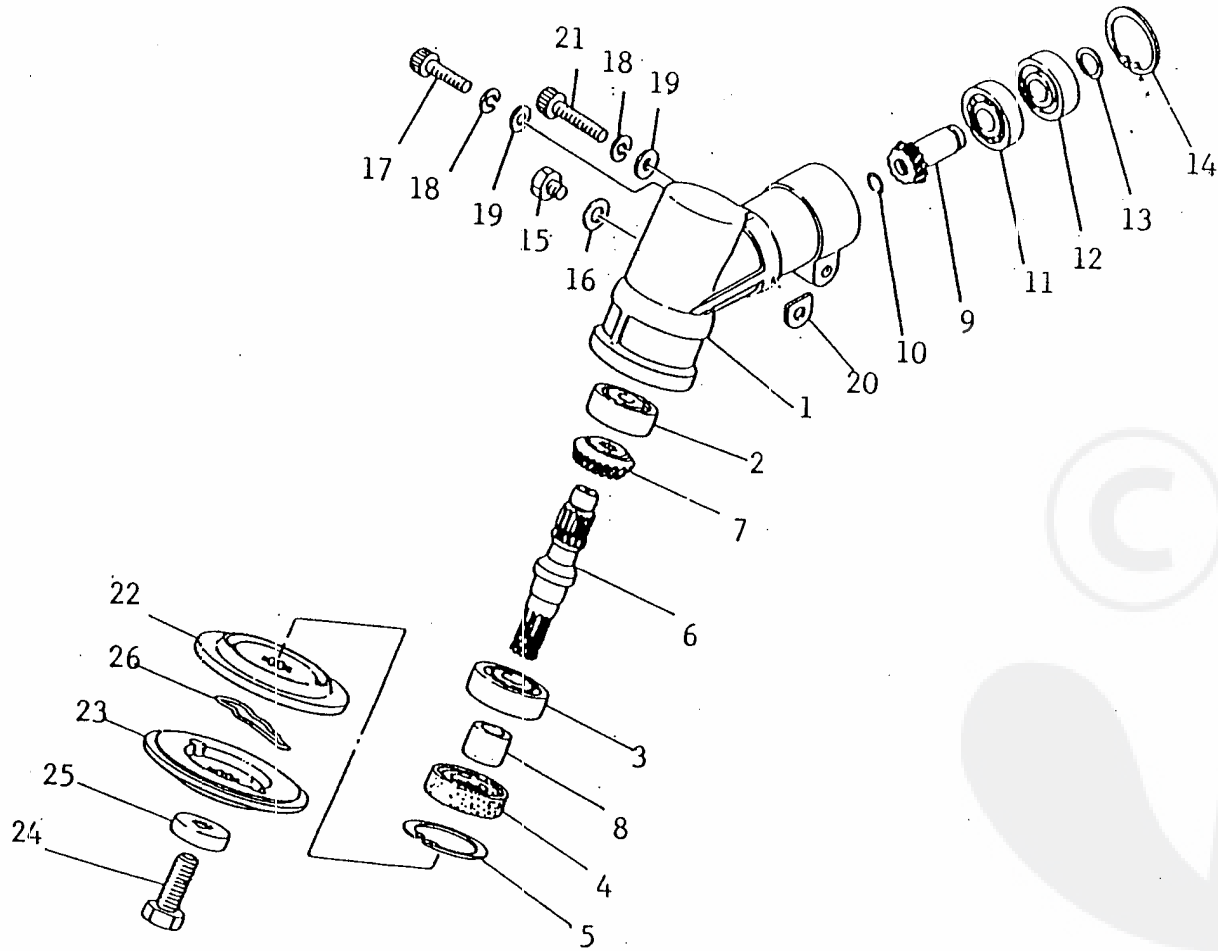
9 . O U T E R P I P E

Ref No		Part Name	Part No	Q'ty
		JOINT SUB ASSY	72020-11100	1
9- 1	*	SWIVEL JOINT	22020-11110	1
9- 2	*	O-RING	22015-11120	1
9- 3	*	BOLT	01010-06080	1
9- 4	*	GASKET	22000-13410	1
9- 5	*	CAP, joint	72020-11120	1
9- 6		HANGER	22019-11311	1
9- 7		BOLT	01011-06160	1
		SWIVEL LOCK SUB ASSY	22015-11501	1
9- 8	*	SWIVEL LOCK	22015-11510	1
9- 9	*	BOLT	22011-97821	1
9-10	*	SPRING	22011-97830	1
9-11	*	WING NUT	01520-10630	1
9-12	*	WASHER	22100-71430	1
9-13	*	LOCK NUT	22011-97840	1
9-14		CLAMP	22011-11320	1
9-15		BOLT	01011-06300	1
9-16		SPRING WASHER	01000-06151	1
9-17		NUT	01500-06051	1
		OUTER PIPE ASSY	72081-12000	1
	*	OUTER PIPE SUB ASSY	22021-12100	1
9-18	**	OUTER PIPE	22015-12110	1
9-19	**	BUSHING	22021-12120	5
9-20	*	SNAP RING	22015-12130	1
9-21	*	STOPPER	22020-12210	1

<<BELGIUM-B45.000091>>

Ref No		Part Name	Part No	Q'ty
9-22	*	SNAP RING	02432-40170	1
	*	MAIN SHAFT SUB ASSY	22021-12400	1
9-23	**	MAIN SHAFT	22021-12410	1
9-24	**	STOPPER	22021-12420	2
9-25	*	NAME PLATE	72005-12510	1
9-26	*	CAUTION PLATE	72081-12520	1
9-27	*	HANDLE LABEL	72017-12150	1
9-28	*	LABEL, caution	19402-00024	1
9-29		BOLT	01020-05200	4
9-30		SPRING WASHER	01600-05131	4
9-31		WASHER	01610-05080	4

Re: Gear case



<<BELGIUM-B45.000100>>

10. GEAR CASE

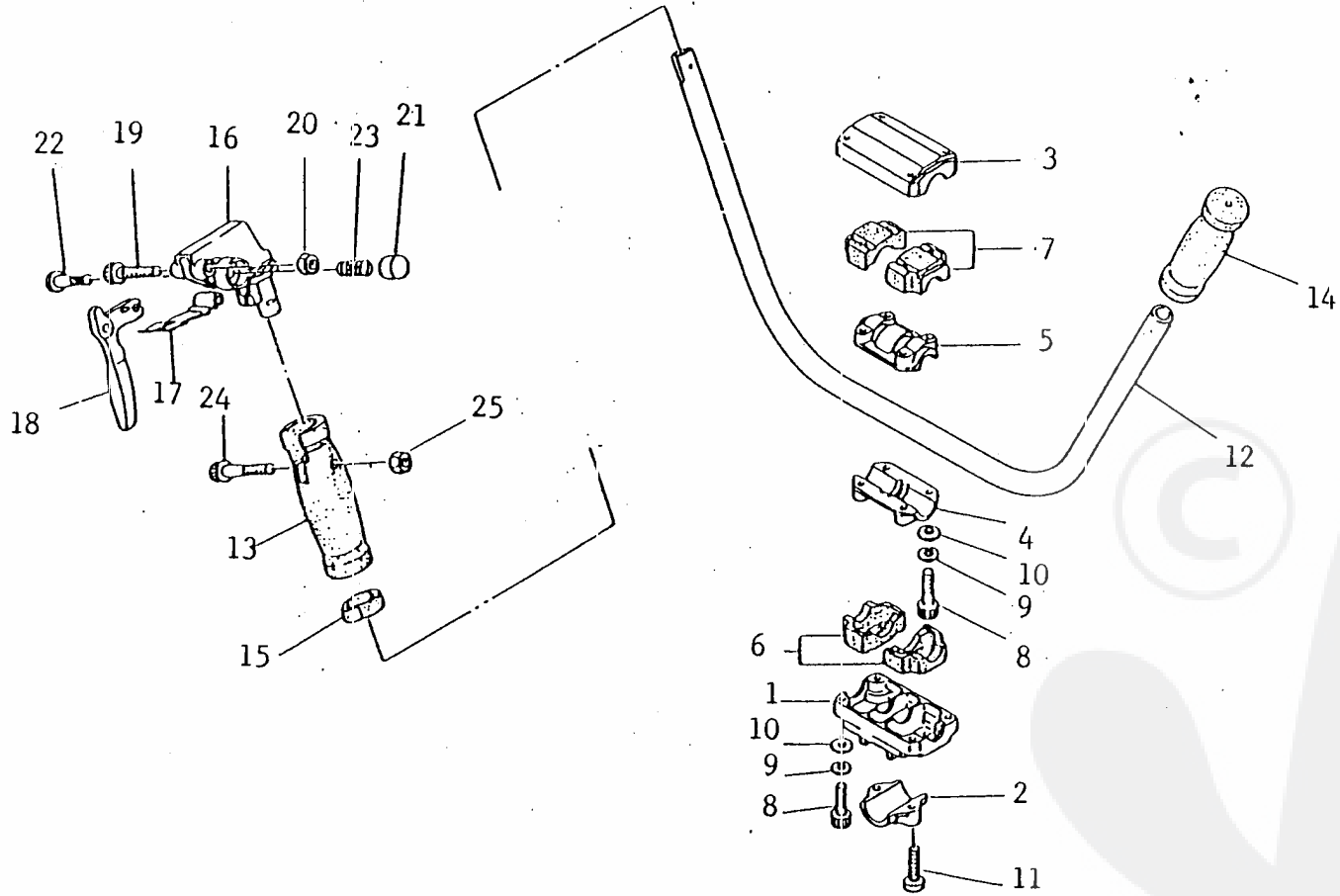
Ref No		Part Name	Part No	Q'ty
		GEAR CASE ASSY	72080-13000	1
	*	GEAR CASE SUB ASSY	72080-13010	1
10- 1	**	GEAR CASE	72017-13110	1
10- 2	**	BEARING	02006-06000	1
10- 3	**	BEARING	02000-06202	1
10- 4	**	OIL SEAL	22015-13120	1
10- 5	**	SNAP RING	02432-35150	1
10- 6	**	GEAR SHAFT	22015-13210	1
10- 7	**	BEVEL GEAR	22015-13220	1
10- 8	**	COLLAR	22015-13230	1
	**	BEVEL PINION SET	22021-13390	1
10- 9	***	BEVEL PINION	22021-13310	1
10-10	***	SNAP RING	20021-31220	1
10-11	**	BEARING	02000-06001	1
10-12	**	BEARING	02002-06001	1
10-13	**	SNAP RING	20000-31140	1
10-14	**	SNAP RING	02432-28120	1
10-15	**	BOLT	22015-13410	1
10-16	**	GASKET	22015-13420	1
10-17	**	BOLT	01020-06120	1
10-18	**	SPRING WASHER	01600-06151	2
10-19	**	WASHER	01610-06080	2
10-20	**	SHIM	22011-13450	1
10-21	**	BOLT	01020-06280	1
	*	HOLDER SET	22015-13209	1

<<BELGIUM-B45.000101>>

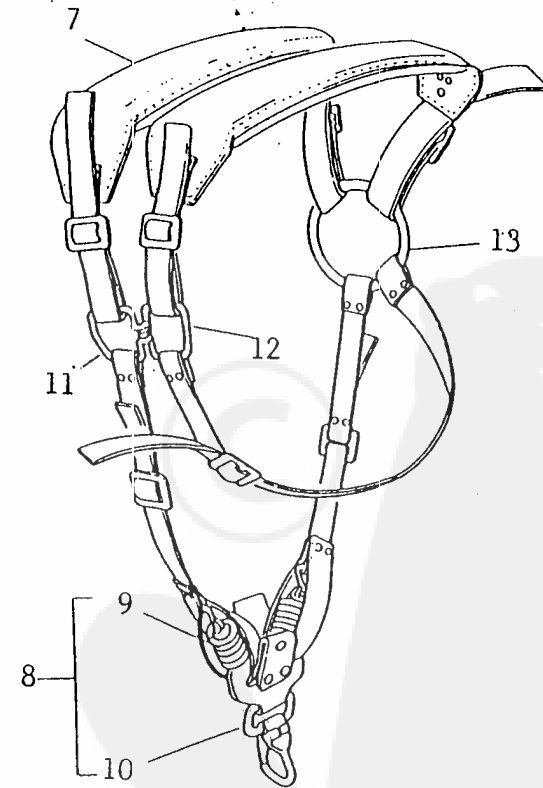
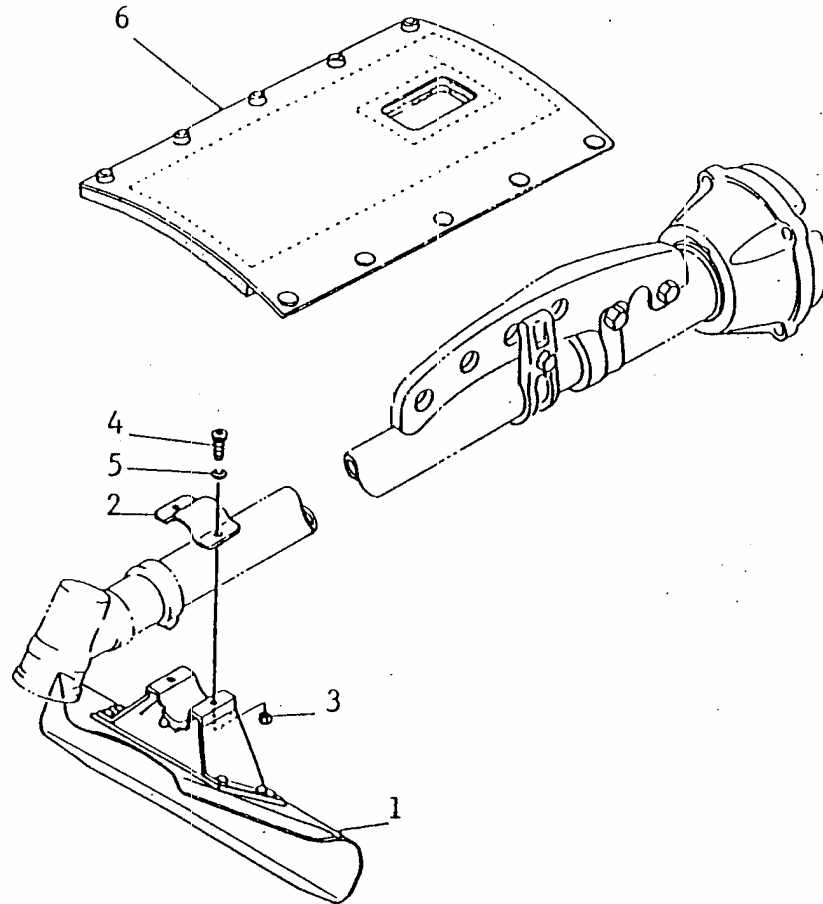
Ref No		Part Name	Part No	Q'ty
10-22	**	HOLDER-A	22015-13240	1
10-23	**	HOLDER-B	22015-13250	1
10-24	**	BOLT	22015-13260	1
10-25	**	BOLT GUARD	22015-13270	1
10-26	**	SLIDE PIN	22015-13290	1



Re: Handle



Re: Guard, Harness

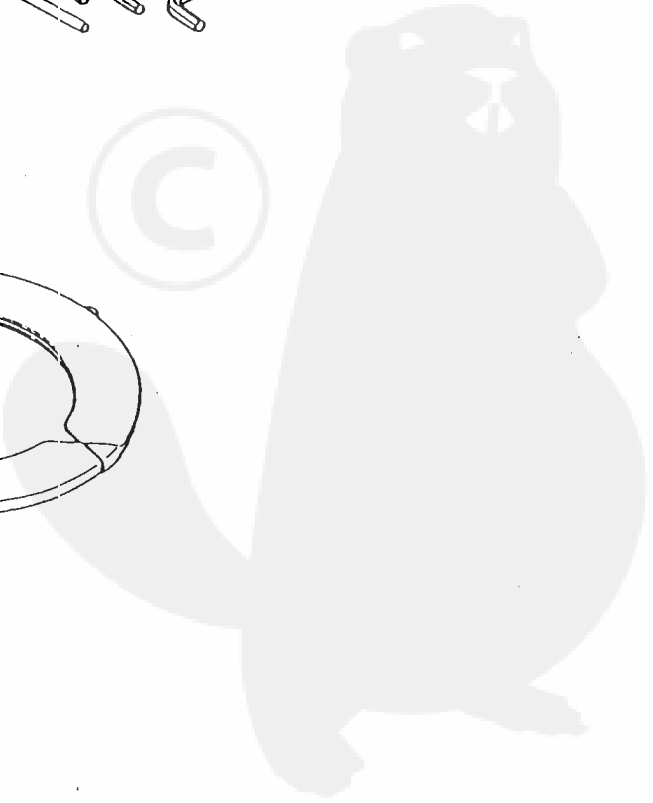
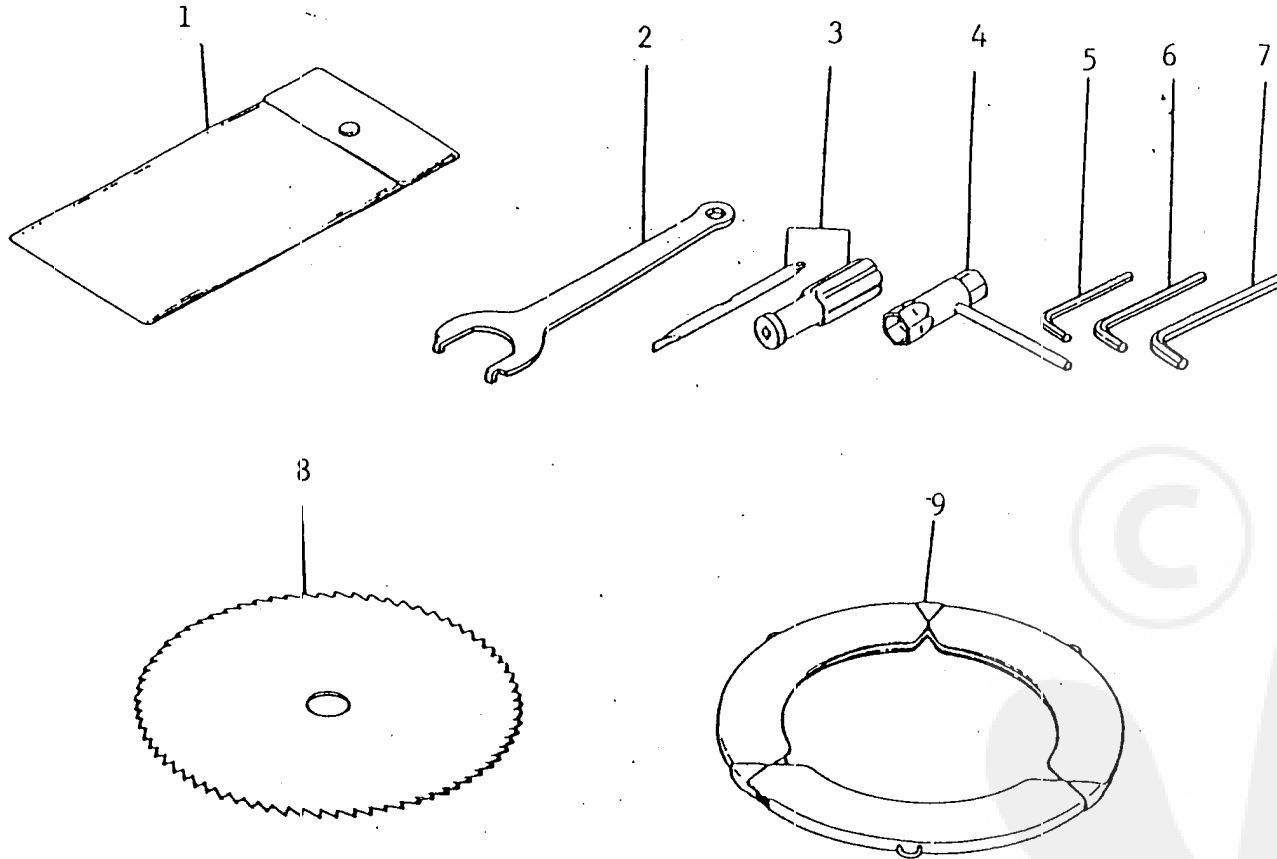


<<BELGIUM-845.000120>>

1 2 . G U A R D  
H A R N E S S

Ref No		Part Name	Part No	Q'ty
		GUARD ASSY	22011-16109	1
12- 1	*	GUARD	22011-16119	1
12- 2	*	GUARD CLAMP	22000-16129	1
12- 3	*	NUT	01500-05041	2
12- 4	*	BOLT	01020-05160	2
12- 5	*	SPRING WASHER	01600-05131	2
12- 6		PROTECTOR	22019-17110	1
		HARNES ASSY	72020-17200	1
12- 7	*	PROTECTOR COMP.	72020-17300	2
12- 8	*	HOLDER COMP.	72020-17400	1
12- 9	**	SPRING	22020-17410	2
12-10	**	HOOK	22020-17130	1
12-11	*	HOOK RIGHT COMP.	22020-17500	1
12-12	*	HOOK LEFT COMP.	22020-17600	1
12-13	*	RING COMP.	72020-17700	1

Re: Tool set



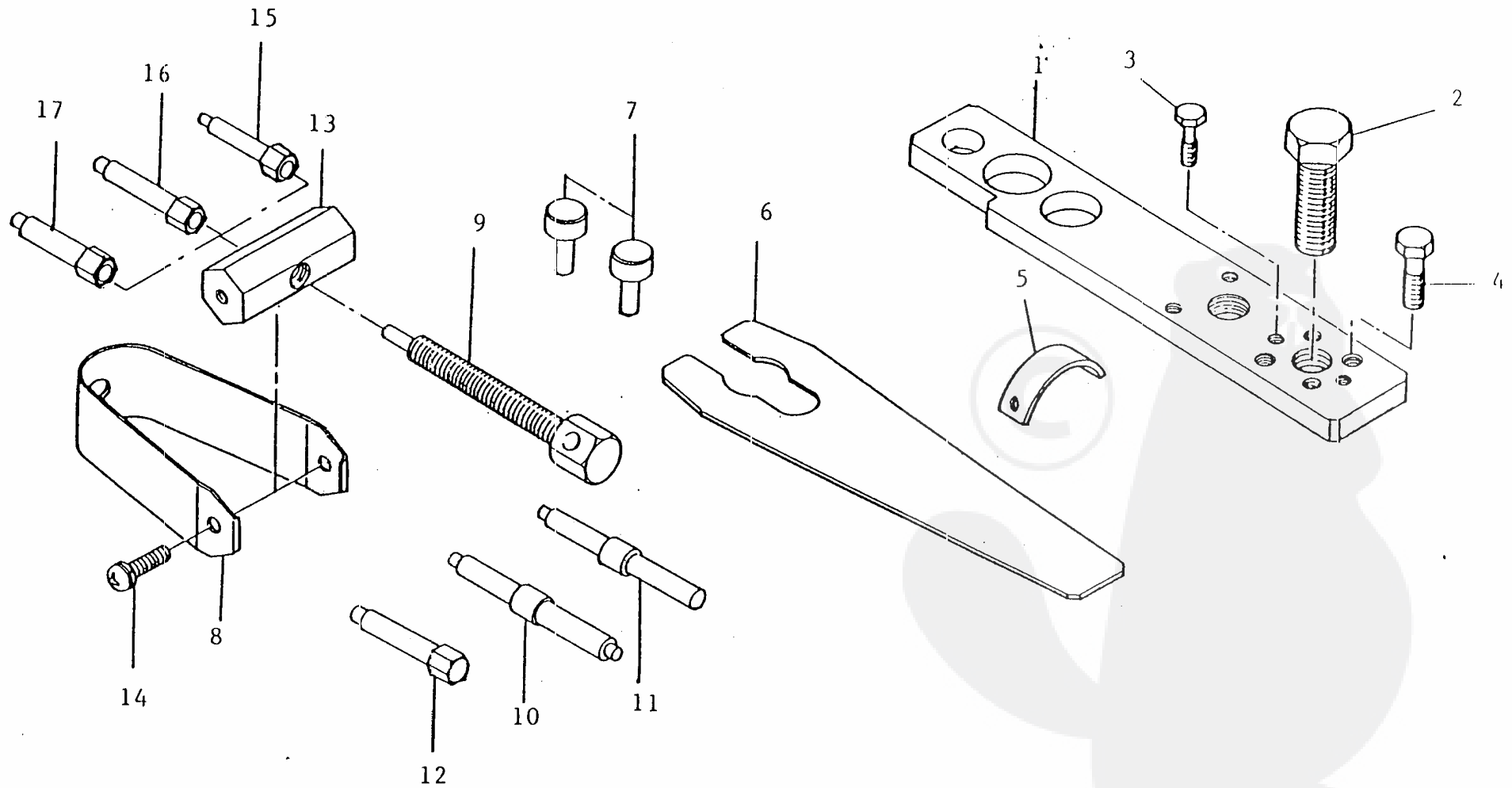
<<BELGIUM-B45.000130>>

1 3 . T O O L S E T

Ref No		Part Name	Part No	Q'ty
		TOOL SET	22015-91000	1
13- 1	*	TOOL BAG	22015-91110	1
13- 2	*	SPANNER-D	22011-97130	1
13- 3	*	DRIVER	22100-91150	1
13- 4	*	PLUG WRENCH	22015-91180	1
13- 5	*	WRENCH 3	22100-91551	1
13- 6	*	WRENCH 4	22100-91561	1
13- 7	*	WRENCH 5	22011-91570	1
13- 8		CIRCULAR SAW $\phi$ 255	72001-92135	1
13- 9		COVER	22000-92610	1

Re: Option tool set

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<<BELGIUM-845.000140>>

1 4 . O P T I O N A L T O O L S E T

Ref No		Part Name	Part No	Q'ty
		OPTION TOOL SET	20021-96000	1
	*	PULLER ASSY	20000-96103	1
14- 1	**	LEVER	20000-96113	1
14- 2	**	CENTER BOLT	22100-96121	1
14- 3	**	BOLT	20000-96130	3
14- 4	**	BOLT	20000-96140	2
14- 5	*	AIR GAP GAUGE	20000-96210	1
14- 6	*	ROTOR SPANNER	20000-96411	1
14- 7	*	STOPPER	20021-96420	2
	*	PULLER ASSY	20021-96600	1
14- 8	**	PULLER	20021-96610	1
14- 9	**	BOLT	20021-96620	1
14-10	**	GUIDE PIN	20000-96631	1
14-11	**	GUIDE PIN	20035-96630	1
14-12	**	GUIDE PIN	20021-96630	1
14-13	**	BOSS	20000-96640	1
14-14	**	SCREW	U1211-86120	2
14-15	**	PIN ADAPTER	20021-96650	1
14-16	**	PIN ADAPTER	20021-96660	1
14-17	**	PIN ADAPTER	20021-96670	1

Re: Option tool set

