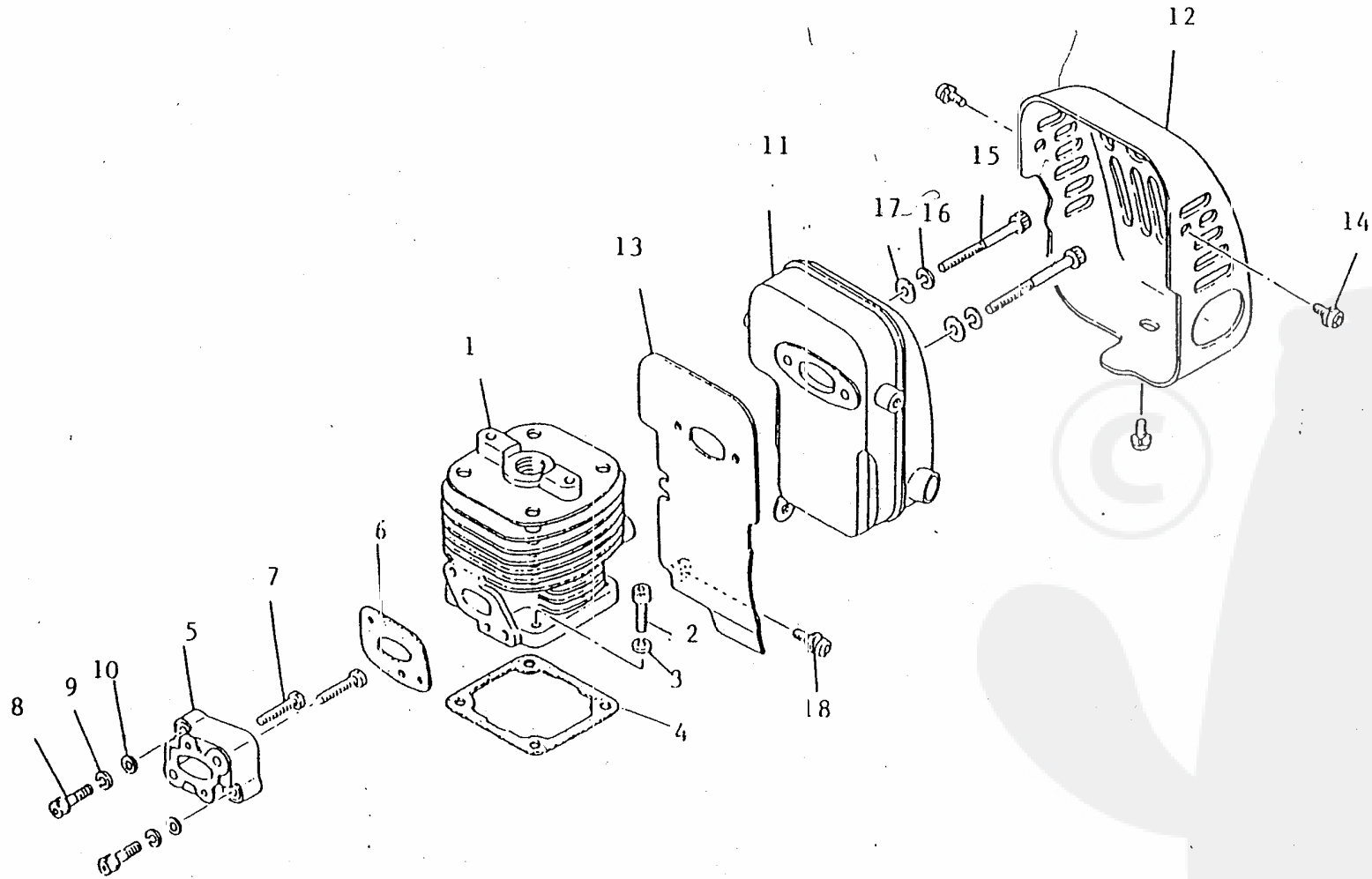


Re: Cylinder , Muffler

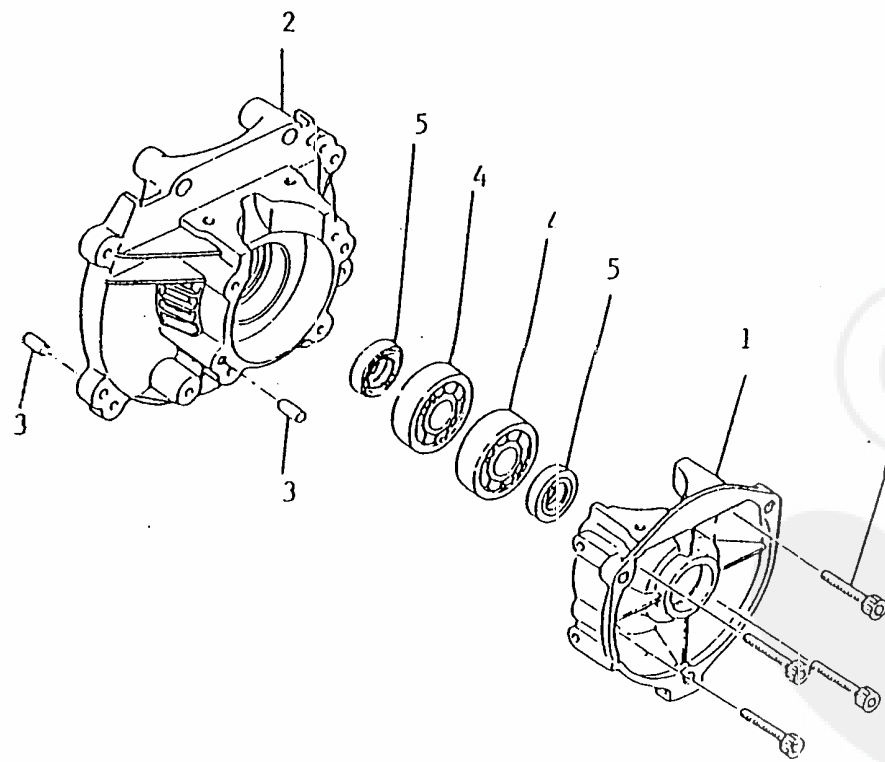


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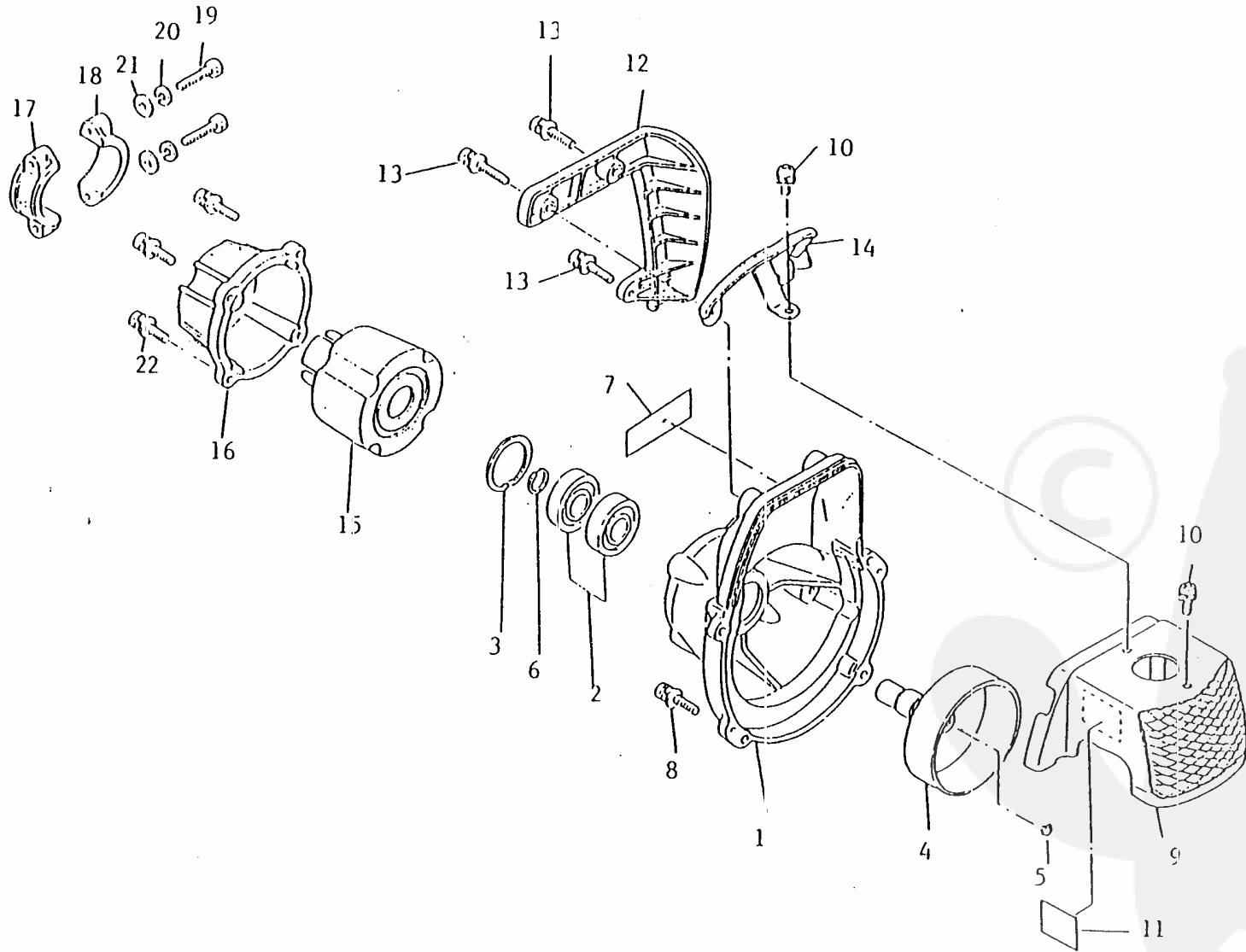
1. CYLINDER  
MUFFLER

Ref No		Part Name	Part No	Q'ty
1- 1		CYLINDER	20005-12110	1
1- 2		BOLT	01020-05180	4
1- 3		SPRING WASHER	01600-05131	4
1- 4		GASKET, cylinder	20000-12120	1
1- 5		INSULATOR	20000-12212	1
1- 6		GASKET, insulator	20000-12220	1
1- 7		BOLT	01010-05250	2
1- 8		BOLT	01020-05200	2
1- 9		SPRING WASHER	01600-05131	2
1-10		WASHER	01610-05080	2
		MUFFLER ASSY	70001-15000	1
1-11	*	MUFFLER	20044-15110	1
1-12	*	GUARD, muffler	70001-15120	1
1-13	*	INSULATOR, muffler	20000-15131	1
1-14	*	SCREW	01213-04080	3
1-15	*	BOLT	01020-05500	2
1-16	*	SPRING WASHER	01600-05131	2
1-17	*	WASHER	01610-05080	2
1-18	=	SCREW	01213-05120	1

Re: Crankcase



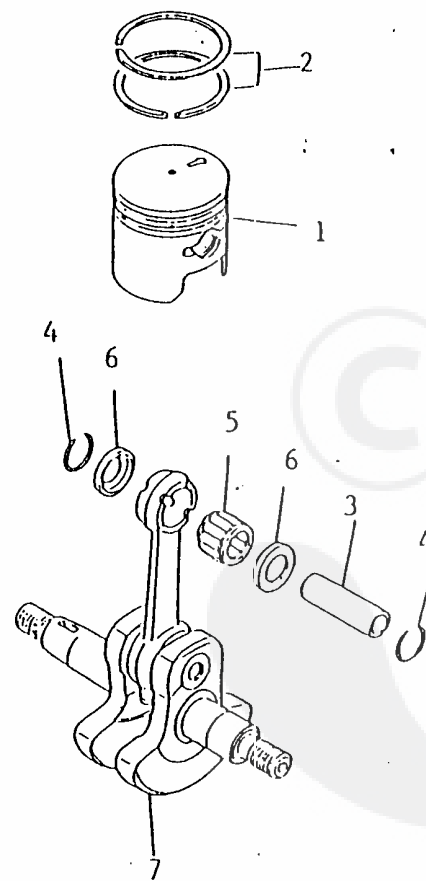
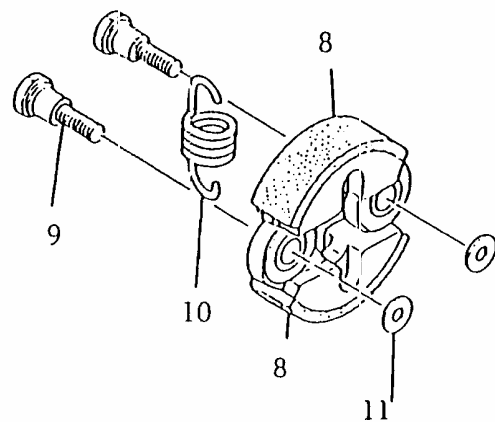
Re: Fan cover



## 3. FAN COVER

Ref No		Part Name	Part No	Q'ty
		FAN COVER SUB ASSY	70005-31102	1
3- 1	*	FAN COVER	70005-31112	1
3- 2	*	BEARING	02006-06001	2
3- 3	*	SNAP RING	02432-28120	1
	*	CLUTCH DRUM SET	20000-31190	1
3- 4	**	CLUTCH DRUM	20000-31121	1
3- 5	**	SNAP RING	20000-31160	1
3- 6	*	SNAP RING	20000-31140	1
3- 7	*	NAME PLATE	70005-31151	1
3- 8		SCREW	01213-05200	4
3- 9		CYLINDER COVER	70005-31210	1
3-10		SCREW	01213-05120	2
3-11		NUMBER PLATE	20000-21310	1
3-12		PROTECTOR SUB ASSY	20000-31300	1
3-13		SCREW	20000-31330	3
3-14		PROTECTOR, spark plug	20000-31342	1
		JOINT SUB ASSY	70005-31400	1
3-15	*	JOINT	20000-31412	1
3-16	*	CAP, joint	70005-31420	1
3-17		CLAMP-A	20000-31432	1
3-18		CLAMP-B	20000-31442	1
3-19		BOLT	01020-05250	2
3-20		SPRING WASHER	01600-05131	2
3-21		WASHER	01610-05080	2
3-22		SCREW	01213-05160	4

Re: Piston , Crankshaft



- 7 -

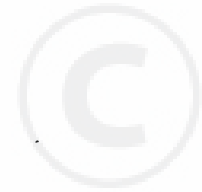
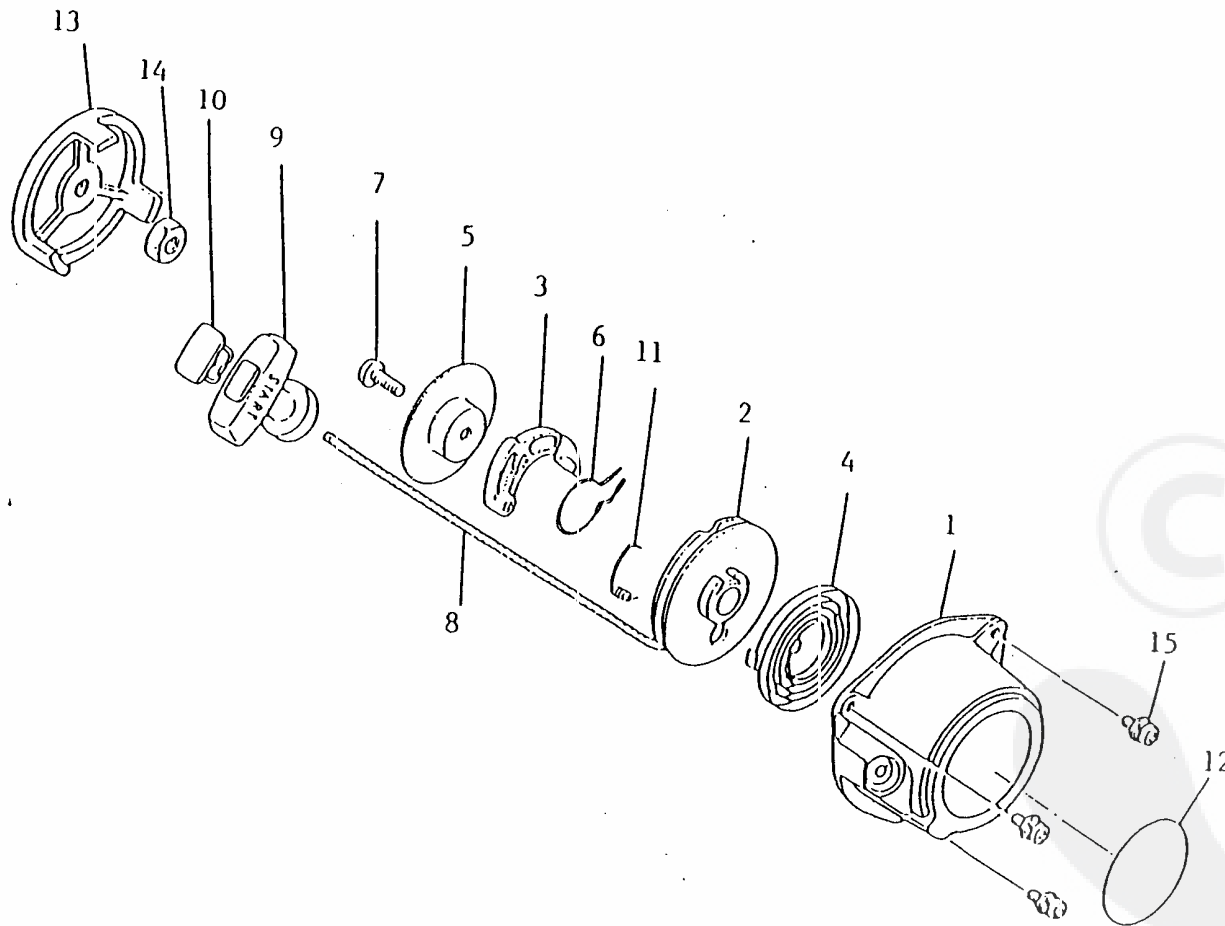


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5 . M A G N E T O

Ref No	Part Name	Part No	Q'ty
5- 1	ROTOR	20000-71200	1
5- 2	WOODRUFF KEY	22100-43210	1
5 3	NUT	22100-43231	1
5- 4	SPRING WASHER	01600-08201	1
5- 5	COIL	70000-71612	1
5- 6	VINYL TUBE	20000-71630	1
5- 7	UNIT	70000-71710	1
5- 8	BOLT	01020-04240	2
5- 9	SPRING WASHER	01600-04101	2
5-10	WASHER	01610-04050	2
5-11	SCREW	20000-31330	2
5-12	INSULATOR	20010-71830	2
5-13	GROMMET	20000-72111	1
5-14	PLUG CAP	22102-72220	1
5-15	SPRING, spark plug	20000-72230	1
5-16	SPARK PLUG	20000-73111	1

Re: Recoil starter



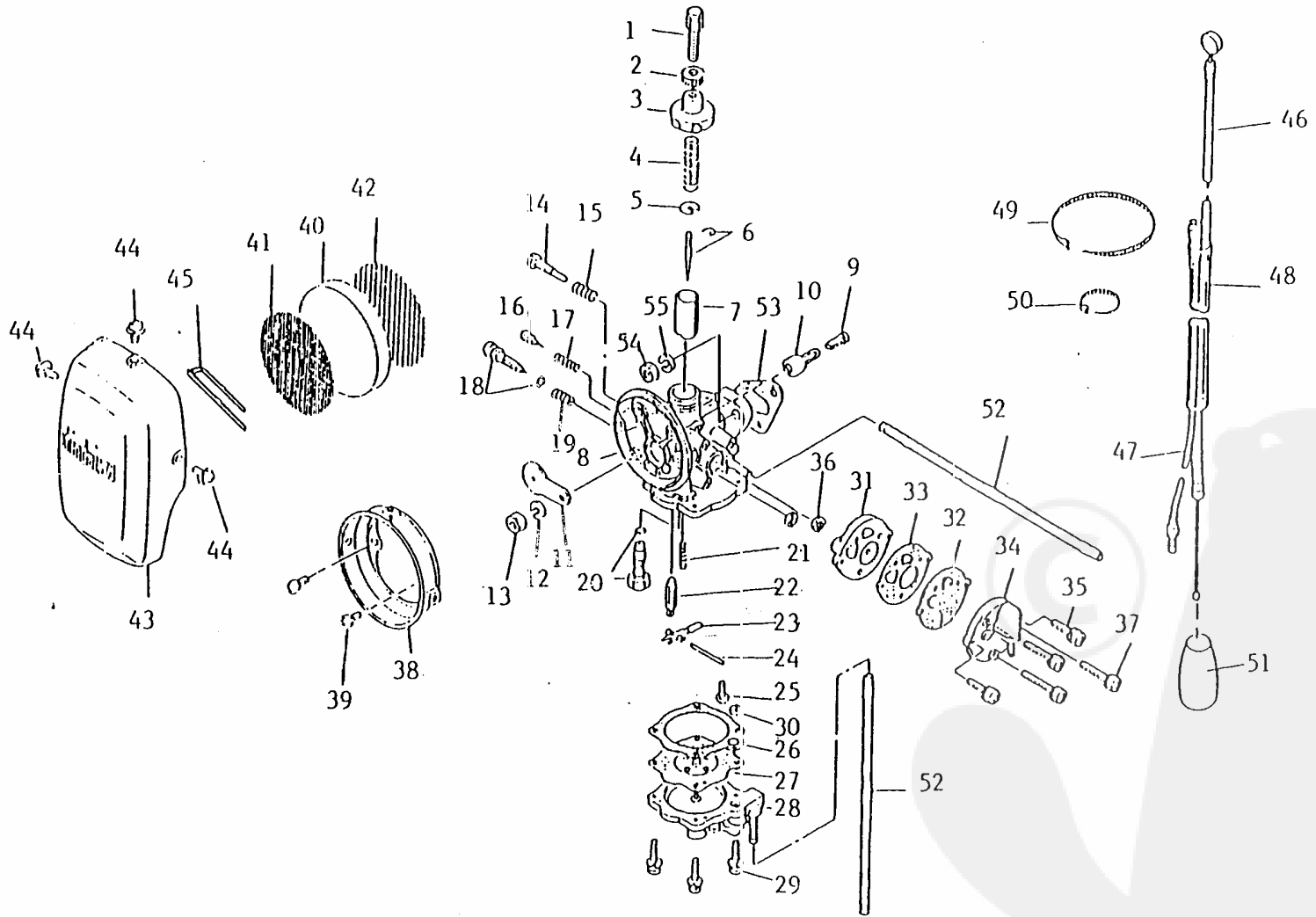


<<BELGIUM-T25.000060>>

6 . R E C O I L   S T A R T E R

Ref No		Part Name	Part No	Q'ty
		RECOIL STARTER ASSY	70005-75000	1
	*	RECOIL STARTER SUB ASSY	70005-75100	1
6- 1	**	STARTER CASE	70005-75110	1
6- 2	**	REEL	20000-75120	1
6- 3	**	RATCHET	20000-75130	1
6- 4	**	RECOIL SPRING	20000-75140	1
6- 5	**	FRICTION PLATE	20000-75150	1
6- 6	**	FRICTION SPRING	20000-75160	1
6- 7	**	SCREW	20000-75170	1
6- 8	**	ROPE	20000-75180	1
6- 9	**	KNOB, starter	20000-75190	1
6-10	**	CAP, knob	20000-75210	1
6-11	**	RETURN SPRING	20000-75220	1
6-12	**	NAME PLATE	70005-75240	1
6-13	*	STARTER PULLEY	70000-75230	1
6-14		NUT	20000-76210	1
6-15		SCREW	01213-05160	3

Re: Carburetor



<<BELGIUM-T25.000070>>

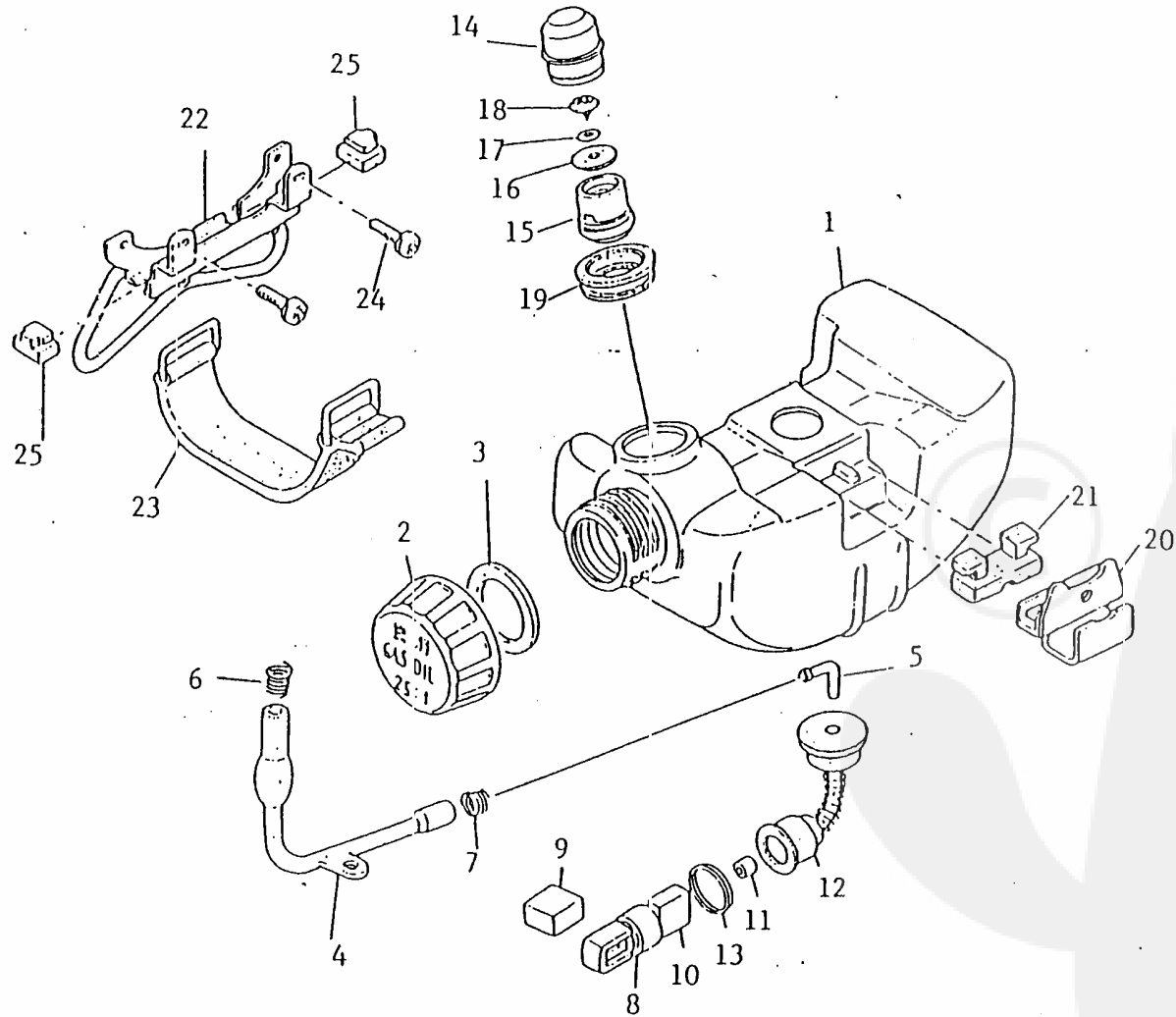
7. CARBURETOR

Ref No		Part Name	Part No	Q' ty
		CARBURETOR ASSY	20000-81003	1
	*	CARBURETOR BODY SUB ASSY	20000-81023	1
7- 1	**	CABLE ADJUSTER	20000-81110	1
7- 2	**	LOCK NUT	20000-81120	1
7- 3	**	BODY CAP	20000-81130	1
7- 4	**	SPRING, throttle	20000-81140	1
7- 5	**	SPRING RECEIVE	20000-81150	1
7- 6	**	JET NEEDLE	20000-81170	1
7- 7	**	THROTTLE VALVE	20000-81180	1
7- 8	**	BODY, carburetor	20000-81211	1
7- 9	**	BOLT	20000-81220	1
7-10	**	CHOKE LEVER	20000-81230	1
7-11	**	CHOKE PLATE	20000-81240	1
7-12	**	SPRING WASHER	20000-81250	1
7-13	**	NUT	20000-81260	1
7-14	**	SLOW STOP SCREW	20000-81310	1
7-15	**	SPRING	20000-81320	1
7-16	**	SLOW AIR SCREW	20000-81330	1
7-17	**	SPRING	20000-81340	1
7-18	**	MAIN ADJUST SCREW	20000-81350	1
7-19	**	SPRING	20000-81320	1
7-20	**	NEEDLE JET	20000-81410	1
7-21	**	SPRING	20000-81430	1
7-22	**	NEEDLE VALVE	20000-81441	1
7-23	**	LEVER	20000-81450	1

Ref No		Part Name	Part No	Qty
7-24	**	PIN	20000-81460	1
7-25	**	SCREW	20000-81470	1
7-26	**	GASKET	20000-81511	1
7-27	**	DIAPHRAGM	20000-81521	1
7-28	**	COVER, diaphragm	20000-81531	1
7-29	**	SCREW	20000-81650	4
7-30	**	SEAT	20000-81550	1
	**	FUEL PUMP ASSY	20000-81600	1
7-31	***	PUMP BASE	20000-81610	1
7-32	***	DIAPHRAGM	20000-81620	1
7-33	***	GASKET	20000-81630	1
7-34	***	PUMP BODY	20000-81640	1
7-35	***	SCREW	20000-81650	2
7-36	***	GASKET	20000-81660	2
7-37	***	SCREW	20000-81670	3
	*	AIR CLEANER ASSY	20010-81701	1
7-38	**	CLEANER BODY	20010-81711	1
7-39	**	SCREW	20000-81735	2
7-40	**	FILTER	20000-81740	1
7-41	**	NET-A	20000-81750	1
7-42	**	NET-B	20010-81760	1
7-43	**	CLEANER COVER	20010-81771	1
7-44	**	SCREW	20000-81735	3
7-45	**	SPRING, net	20010-81781	1
		THROTTLE CABLE COMP	20002-83100	1

Ref No		Part Name	Part No	Q'ty
7-46	*	THROTTLE CABLE	20000-83180	1
7-47	*	EARTH CORD	20000-83120	1
7-48	*	TUBE-A	20000-83130	1
7-49		CLAMP	20000-83140	1
7-50		CLAMP	20000-83150	1
7-51		CABLE CAP	20010-83160	1
7-52		PIPE	20000-83311	1
7-53		GASKET, carburetor	20000-83410	1
7-54		NUT	01500-05041	2
7-55		SPRING WASHER	01600-05131	2

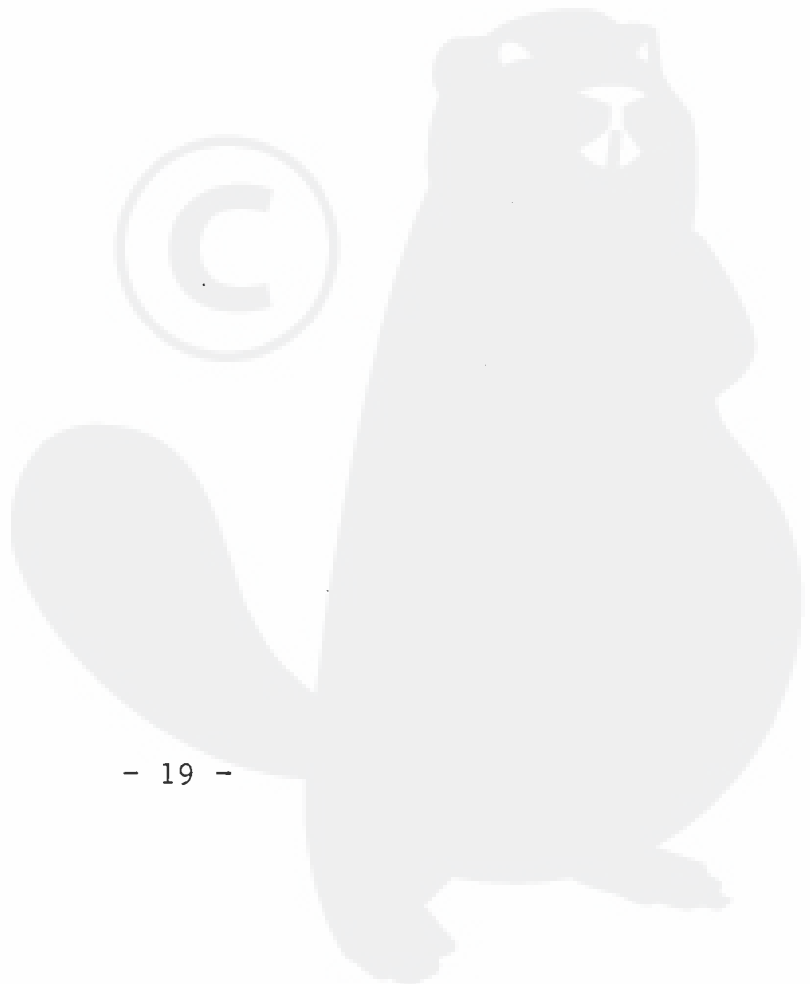
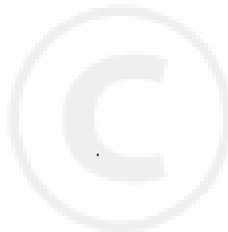
Re: Fuel tank



## 8 . F U E L T A N K

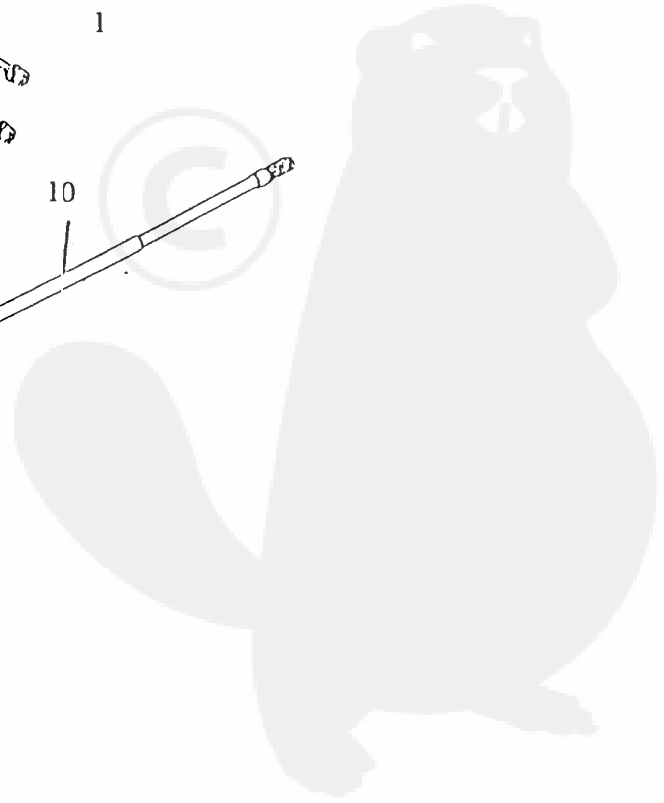
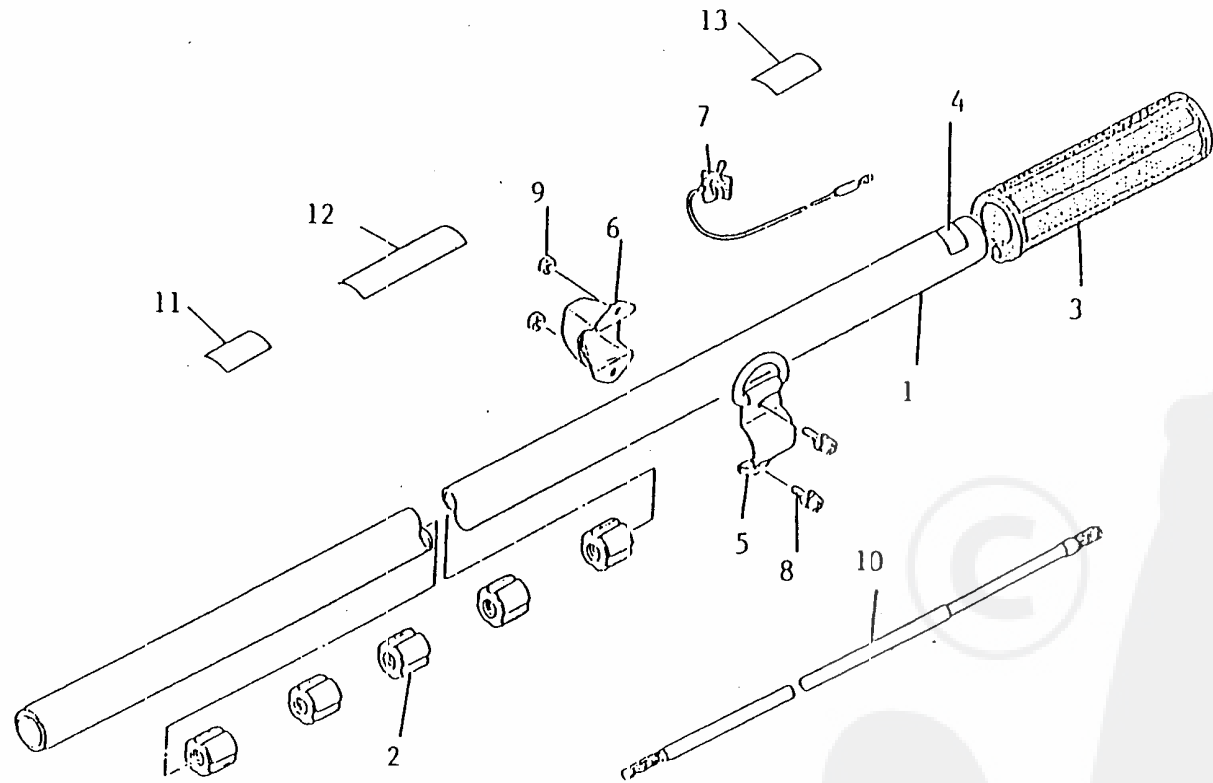
Ref No		Part Name	Part No	Q' ty
		FUEL TANK ASSY	20000-85002	1
8- 1	*	FUEL TANK	20000-85113	1
	*	FUEL CAP SUB ASSY	20000-85200	1
8- 2	**	FUEL CAP	20000-85210	1
8- 3	**	GASKET, fuel cap	20000-85220	1
	*	FUEL PIPE SUB ASSY	20000-85303	1
8- 4	**	FUEL PIPE	20000-85313	1
8- 5	**	JOINT PIPE	20000-85321	1
8- 6	**	CLAMP-A	20000-85340	1
8- 7	**	CLAMP-B	20000-85350	1
	*	FUEL FILTER SUB ASSY	20011-85400	1
8- 8	**	WEIGHT, fuel	22100-85411	1
8- 9	**	FILTER-A	22100-85420	1
8-10	**	FILTER-B	22100-85431	1
8-11	**	CHECK VALVE	20000-85440	1
8-12	**	SUCTION PIPE	20011-85450	1
8-13	**	CLIP	22102-85440	1
	*	BREATHER SUB ASSY	20000-85500	1
8-14	**	CAP, breather	20000-85511	1
8-15	**	HOLDER, valve	20000-85521	1
8-16	**	RETAINER, fuel cap	22100-85240	1
8-17	**	WASHER, fuel cap	22100-85250	1
8-18	**	VALVE, fuel cap	22100-85260	1
8-19	*	GROMMET, breather	20000-85579	1
8-20		RETAINER, tank	70000-86111	1

Ref No	Part Name	Part No	Q'ty
8-21	CUSHION-A	20000-86122	1
8-22	STAND	20000-86151	1
8-23	BAND	20000-86160	1
8-24	SCREW	01213-05120	2
8-25	CUSHION-B	20000-86170	2





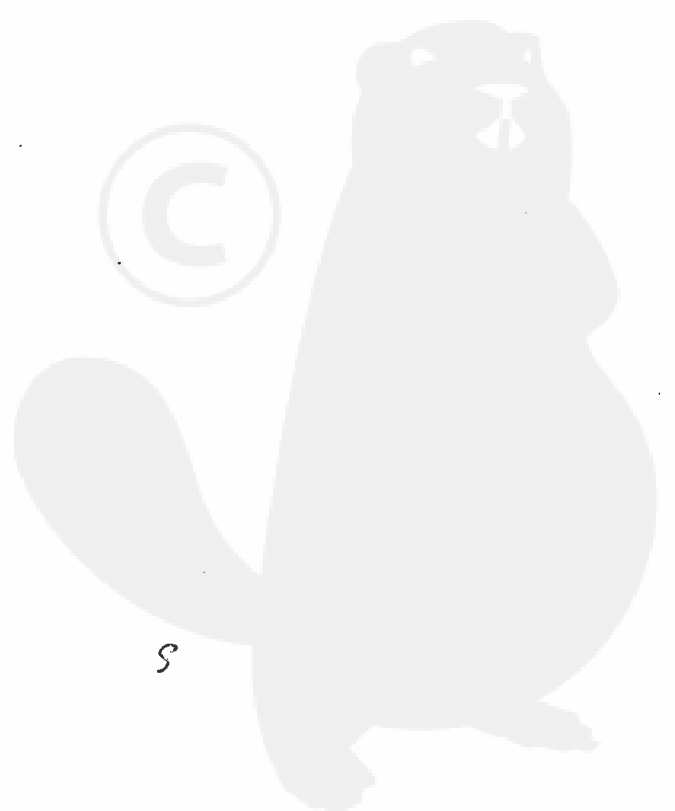
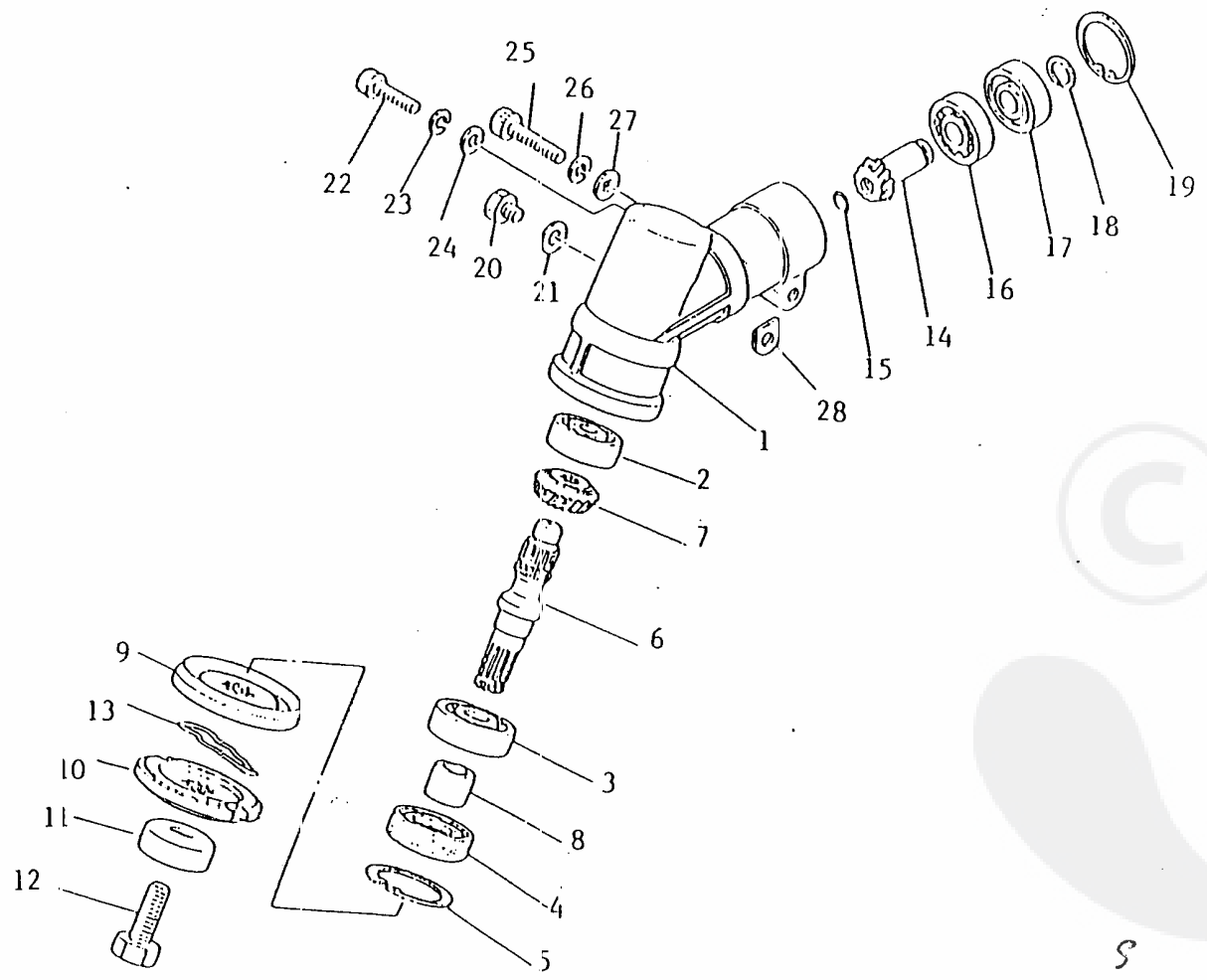
Re: Outer pipe



9 . O U T E R P I P E

Ref No		Part Name	Part No	Q'ty
	*	OUTER PIPE SUB ASSY	72005-12100	1
9- 1	**	OUTER PIPE	22000-12110	1
9- 2	**	BUSHING	22000-12120	5
9- 3	**	GRIP	22000-12131	1
9- 4	**	CAUTION PLATE	72005-12140	1
	*	HANGER ASSY	72005-12200	1
9- 5	**	HANGER	22000-12210	1
9- 6	**	BRACKET	22000-12220	1
9- 7	**	SWITCH	22000-12231	1
9- 8	**	SCREW	01213-05120	2
9- 9	**	NUT	01500-05041	2
9-10	*	MAIN SHAFT	22000-12413	1
9-11	*	LABEL, caution	19402-00024	1
9-12	*	NAME PLATE	72005-12510	1
9-13	*	CAUTION PLATE	72005-12520	1

Re: Gear case

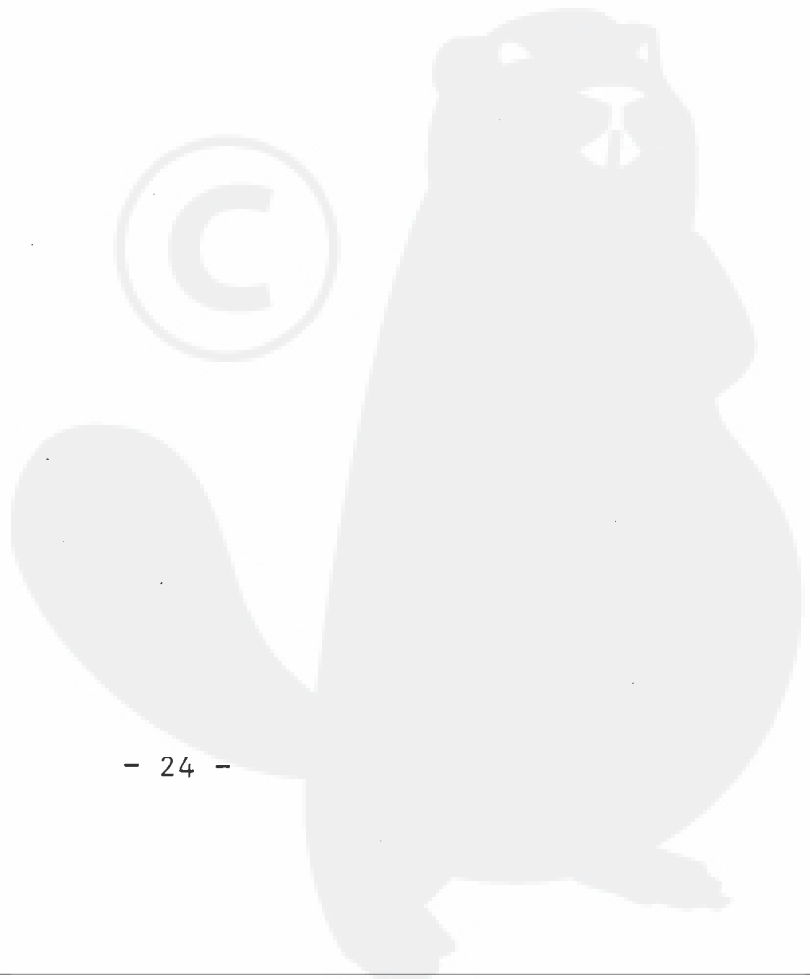


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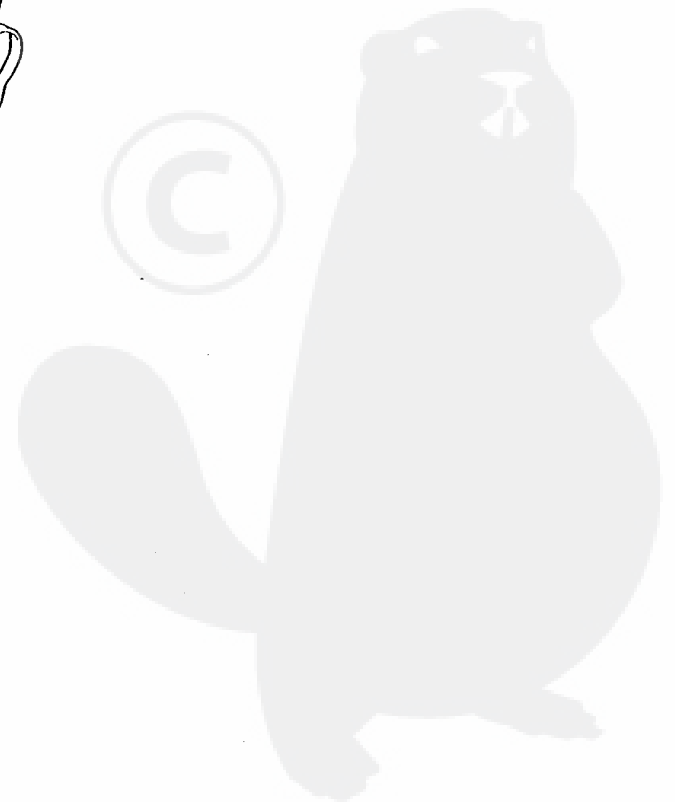
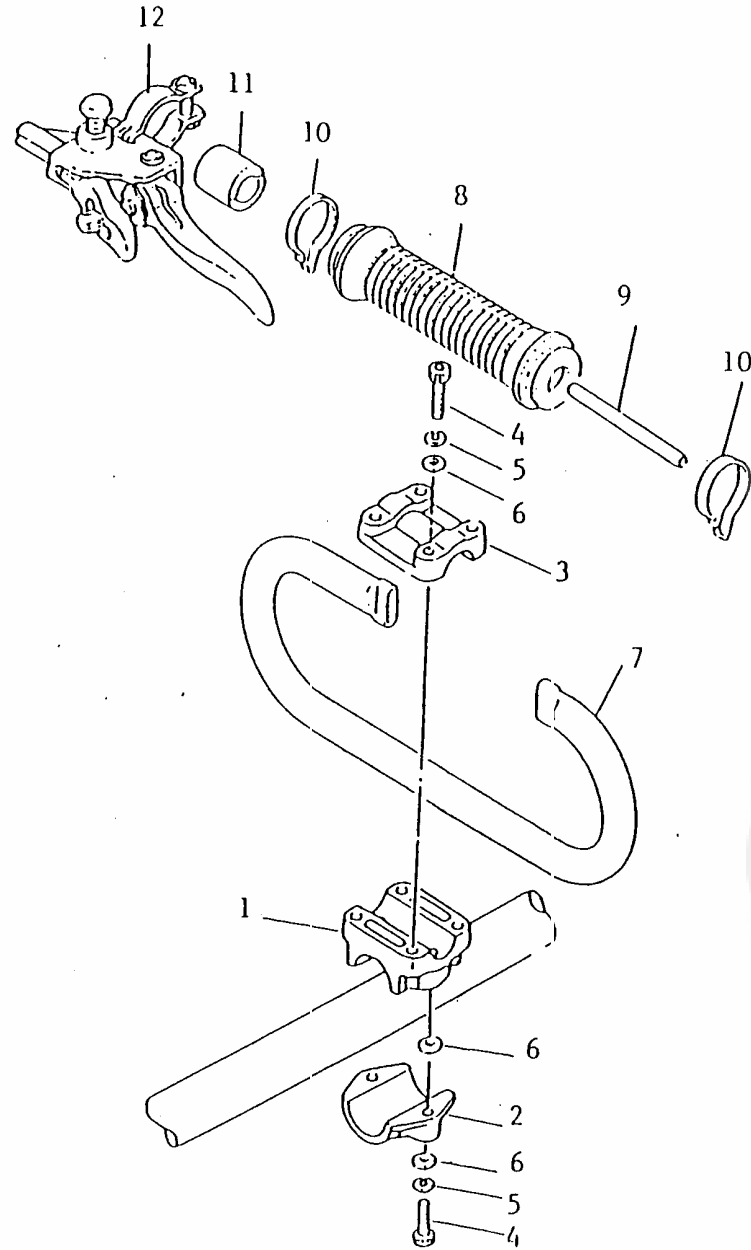
1 0 . G E A R C A S E

Ref No		Part Name	Part No	Q'ty
		GEAR CASE ASSY	72005-13001	1
10- 1	*	GEAR CASE	72005-13110	1
10- 2	*	BEARING	02006-06000	1
10- 3	*	BEARING	02000-06201	1
10- 4	*	OIL SEAL	22000-13120	1
10- 5	*	SNAP RING	02432-32120	1
10- 6	*	GEAR SHAFT	22000-13212	1
10- 7	*	BEVEL GEAR	22000-13220	1
10- 8	*	COLLAR, gear shaft	22000-13230	1
10- 9	*	HOLDER-A	22000-13241	1
10-10	*	HOLDER-B	22000-13252	1
10-11	*	BOLT GUARD	22000-13290	1
10-12	*	BOLT	22000-13510	1
10-13	*	SLIDE PIN	22000-13530	1
	*	BEVEL PINION SET	22000-13390	1
10-14	**	BEVEL PINION	22000-13311	1
10-15	**	SNAP RING	20000-31160	1
10-16	*	BEARING	02000-06000	1
10-17	*	BEARING	02002-06000	1
10-18	*	SNAP RING	22000-13320	1
10-19	*	SNAP RING	02432-26120	1
10-20	*	BOLT	22015-13410	1
10-21	*	GASKET	22015-13420	1
10-22	*	BOLT	01020-05120	1
10-23	*	SPRING WASHER	01600-05131	1

Ref No		Part Name	Part No	Q'ty
10-24	*	WASHER	01610-05080	1
10-25	*	BOLT	01020-06280	1
10-26	*	SPRING WASHER	01600-06151	1
10-27	*	WASHER	01610-06080	1
10-28	*	SHIM	22011-13450	1



Re: Handle



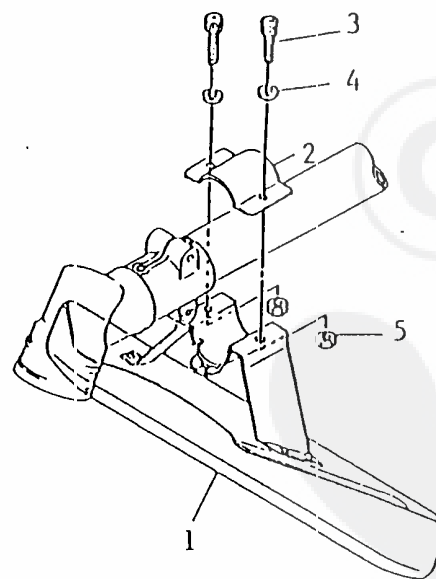
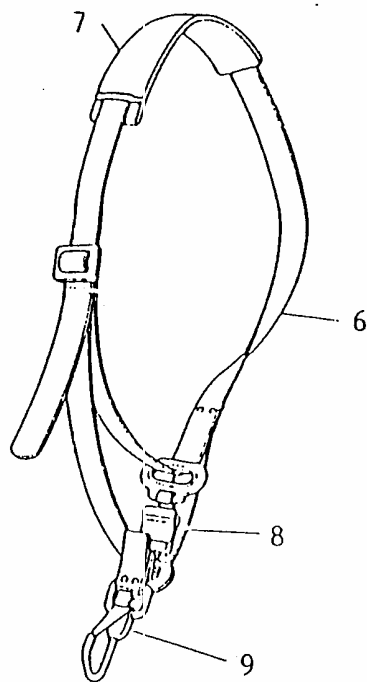
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1 1 . H A N D L E

Ref No		Part Name	Part No	Q'ty
		HANDLE ASSY	72005-14000	1
	*	BRACKET ASSY	72005-14100	1
11- 1	**	BRACKET, handle	72005-14110	1
11- 2	**	LOWER CAP	72005-14120	1
11- 3	**	UPPER CAP	72005-14130	1
11- 4	**	BOLT	01020-05250	6
11- 5	**	SPRING WASHER	01600-05131	6
11- 6	**	WASHER	01610-05080	7
	*	HANDLE SUB ASSY	22000-14201	1
11- 7	**	HANDLE	22000-14210	1
11- 8	**	GRIP, handle	22000-14220	1
11- 9	**	CORE, grip	22000-14230	1
11-10	**	BAND, grip	22000-14241	2
11-11	**	COLLAR, throttle lever	22000-14250	1
11-12	**	THROTTLE LEVER	22011-14440	1

Re: Guard

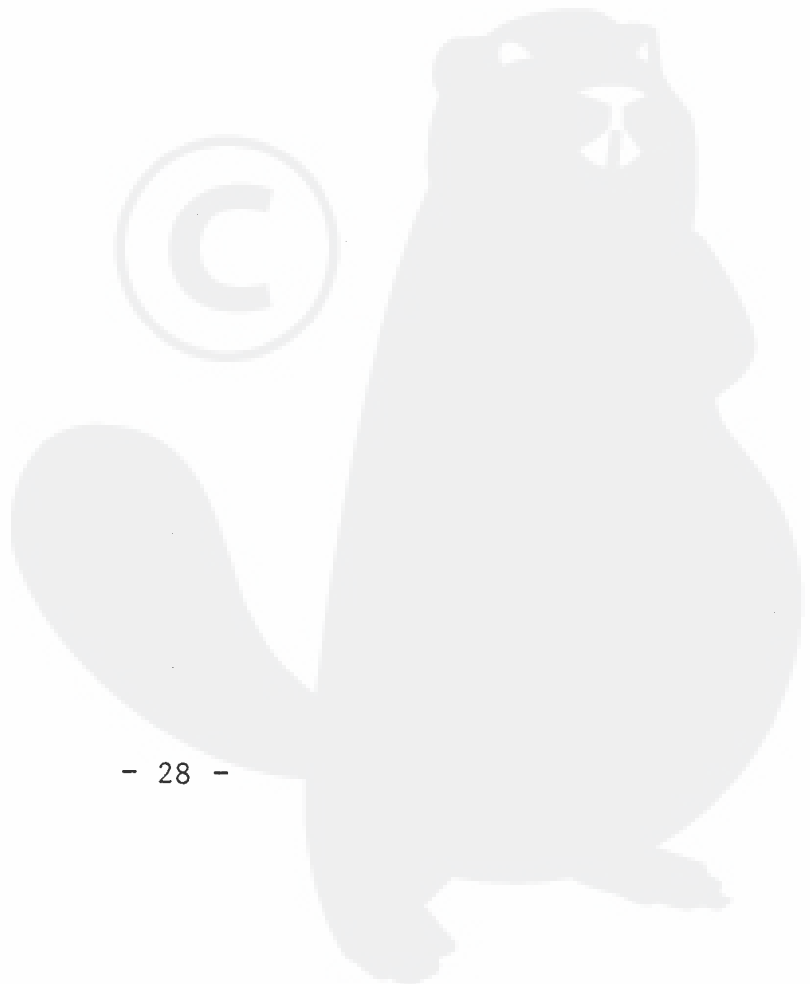
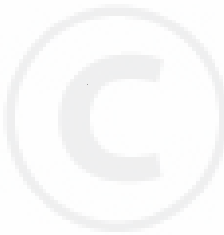
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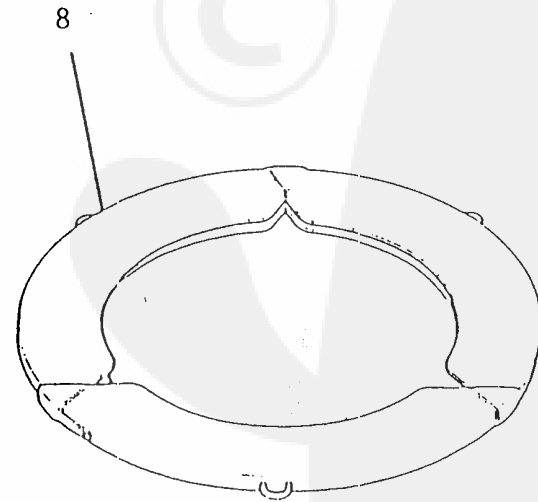
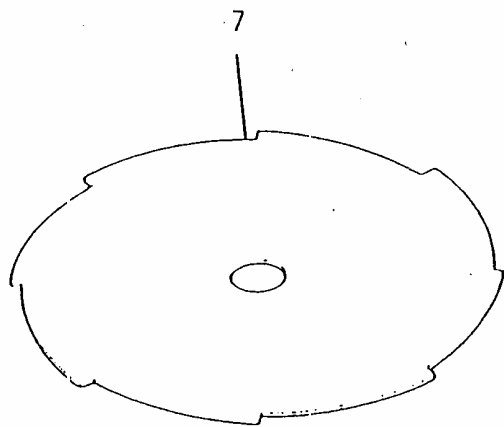
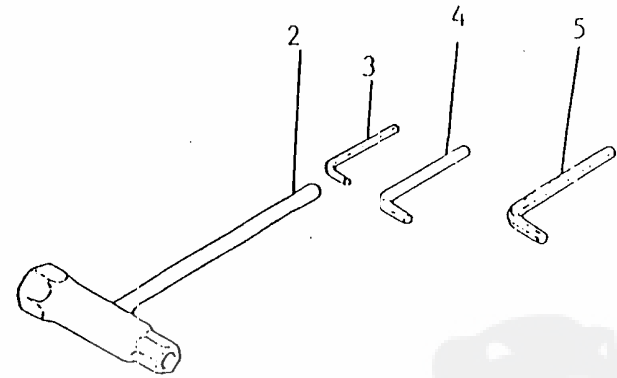
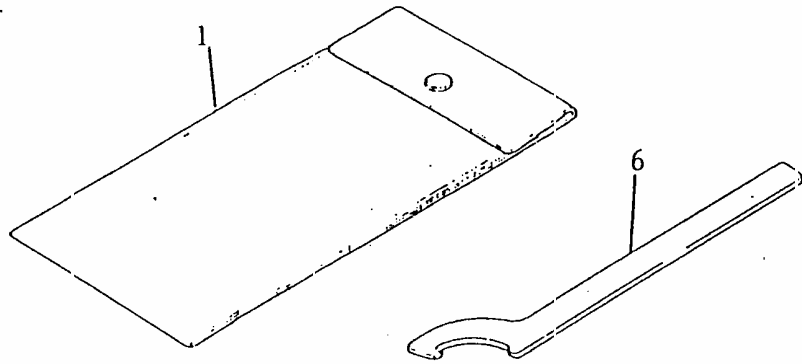


1 2 . G U A R D

Ref No		Part Name	Part No	Q' ty
		GUARD ASSY	22011-16100	1
12- 1	*	GUARD	22011-16110	1
12- 2	*	GUARD CLAMP	22000-16120	1
12- 3	*	BOLT	01020-05120	2
12- 4	*	SPRING WASHER	01600-05131	2
12- 5	*	NUT	01500-05041	2
12- 6		STRAP ASSY	72007-17200	1
12- 7	*	PROTECTOR	22007-17220	1
12- 8	*	CUSHION	22011-17261	1
12- 9	*	HOOK	22000-17130	1



Re: Tool set



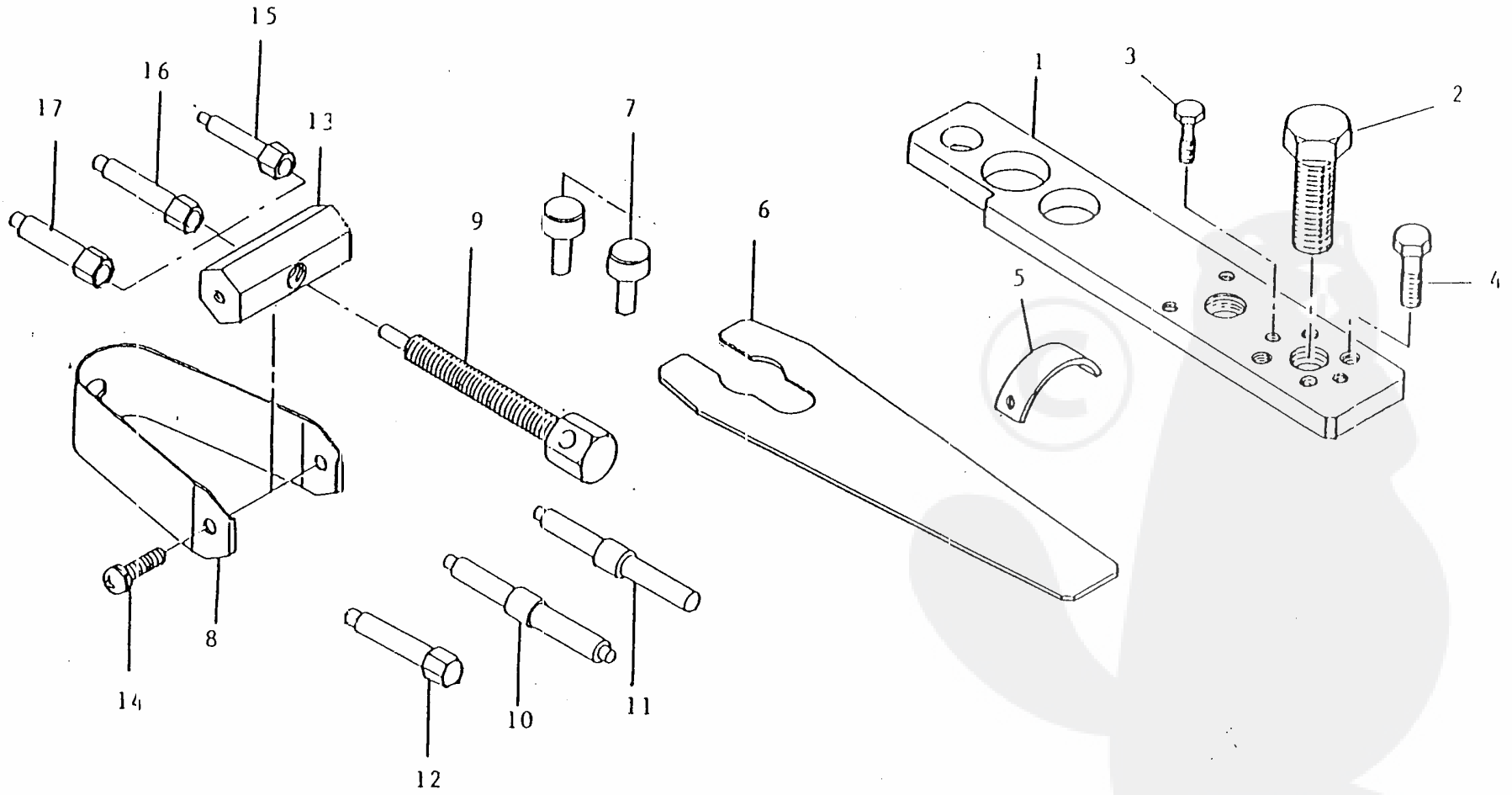
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1 3 . T O O L S E T

Ref No		Part Name	Part No	Q' ty
		TOOL SET	72005-91000	1
13- 1	*	TOOL BAG	72005-91110	1
13- 2	*	PLUG WRENCH	22000-91181	1
13- 3	*	WRENCH 3	22100-91551	1
13- 4	*	WRENCH 4	22100-91561	1
13- 5	*	WRENCH 5	22011-91570	1
13- 6	*	HOOK SPANNER	22013-97130	1
13- 7		EDDY SAW $\phi$ 230	22000-92115	1
13- 8		COVER	22000-92610	1

Re: Option tool set

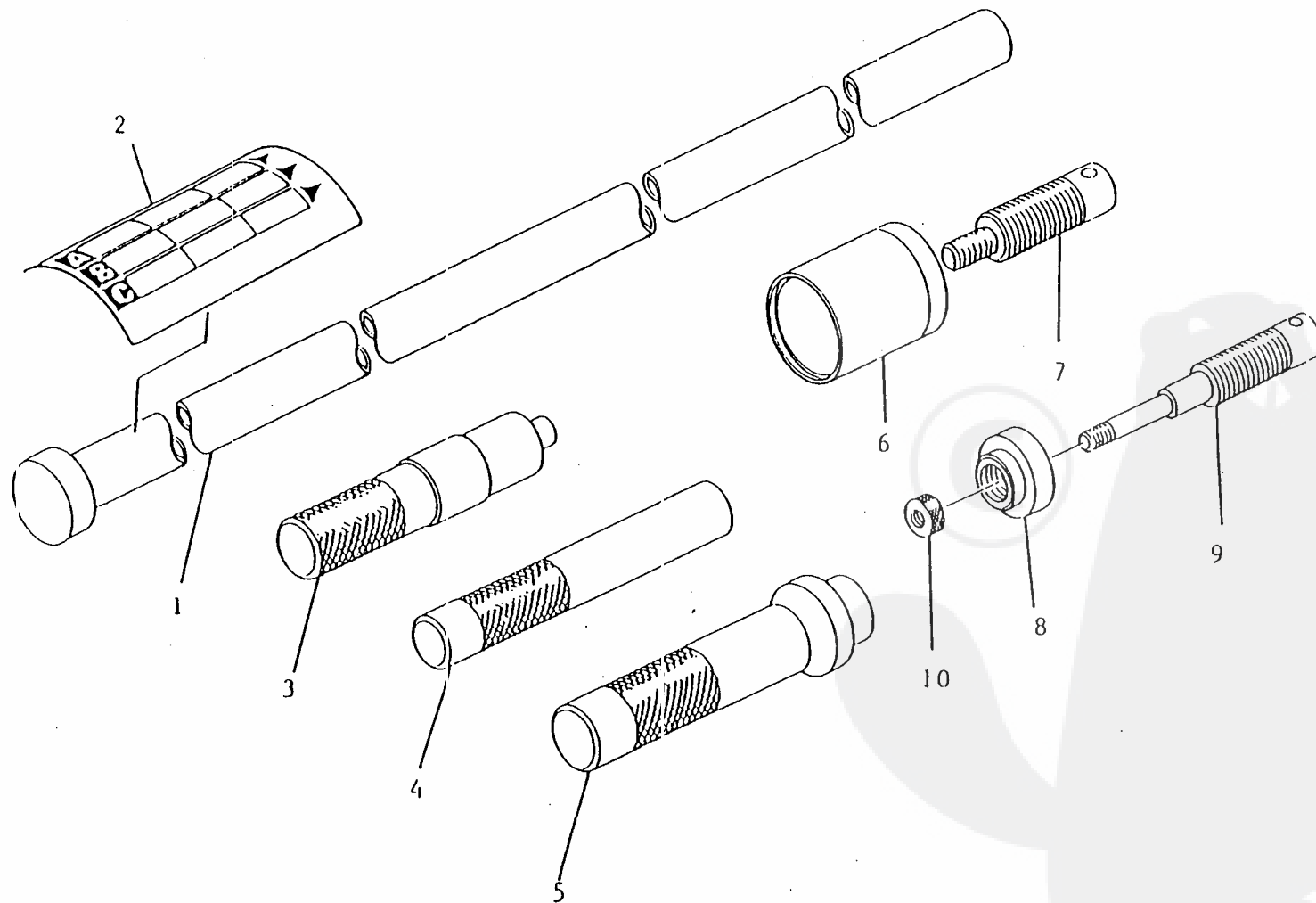
- 31 -



## 1 4 . O P T I O N A L T O O L S E T

Ref No		Part Name	Part No	Q'ty
		OPTION TOOL SET	20021-96000	1
	*	PULLER ASSY	20000-96103	1
14- 1	**	LEVER	20000-96113	1
14- 2	**	CENTER BOLT	22100-96121	1
14- 3	**	BOLT	20000-96130	3
14- 4	**	BOLT	20000-96140	2
14- 5	*	AIR GAP GAUGE	20000-96210	1
14- 6	*	ROTOR SPANNER	20000-96411	1
14- 7	*	STOPPER	20021-96420	2
	*	PULLER ASSY	20021-96600	1
14- 8	**	PULLER	20021-96610	1
14- 9	**	BOLT	20021-96620	1
14-10	**	GUIDE PIN	20000-96631	1
14-11	**	GUIDE PIN	20035-96630	1
14-12	**	GUIDE PIN	20021-96630	1
14-13	**	BOSS	20000-96640	1
14-14	**	SCREW	01211-06120	2
14-15	**	PIN ADAPTER	20021-96650	1
14-16	**	PIN ADAPTER	20021-96660	1
14-17	**	PIN ADAPTER	20021-96670	1

Re: Option tool set



<<BELGIUM-T25.000150>>

15. OPTIONAL TOOL SET

Ref No		Part Name	Part No	Q'ty
		OPTION TOOL SET	22000-96003	1
	*	ROD BUSHING ASSY	22000-96100	1
15- 1	**	ROD BUSHING	22000-96113	1
15- 2	**	LABEL	22000-96120	1
15- 3	*	ROD 6000DU	22000-96210	1
15- 4	*	ROD 6000ZZ	22000-96310	1
15- 5	*	ROD 6201	22000-96410	1
	*	PULLER ASSY	22000-96501	1
15- 6	**	HOLDER	22000-96510	1
15- 7	**	BOLT	22000-96521	1
	*	PULLER ASSY	22000-96600	1
15- 8	**	HOLDER	22000-96610	1
15- 9	**	BOLT	22000-96621	1
15-10	**	NUT	22000-96630	1