

ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN

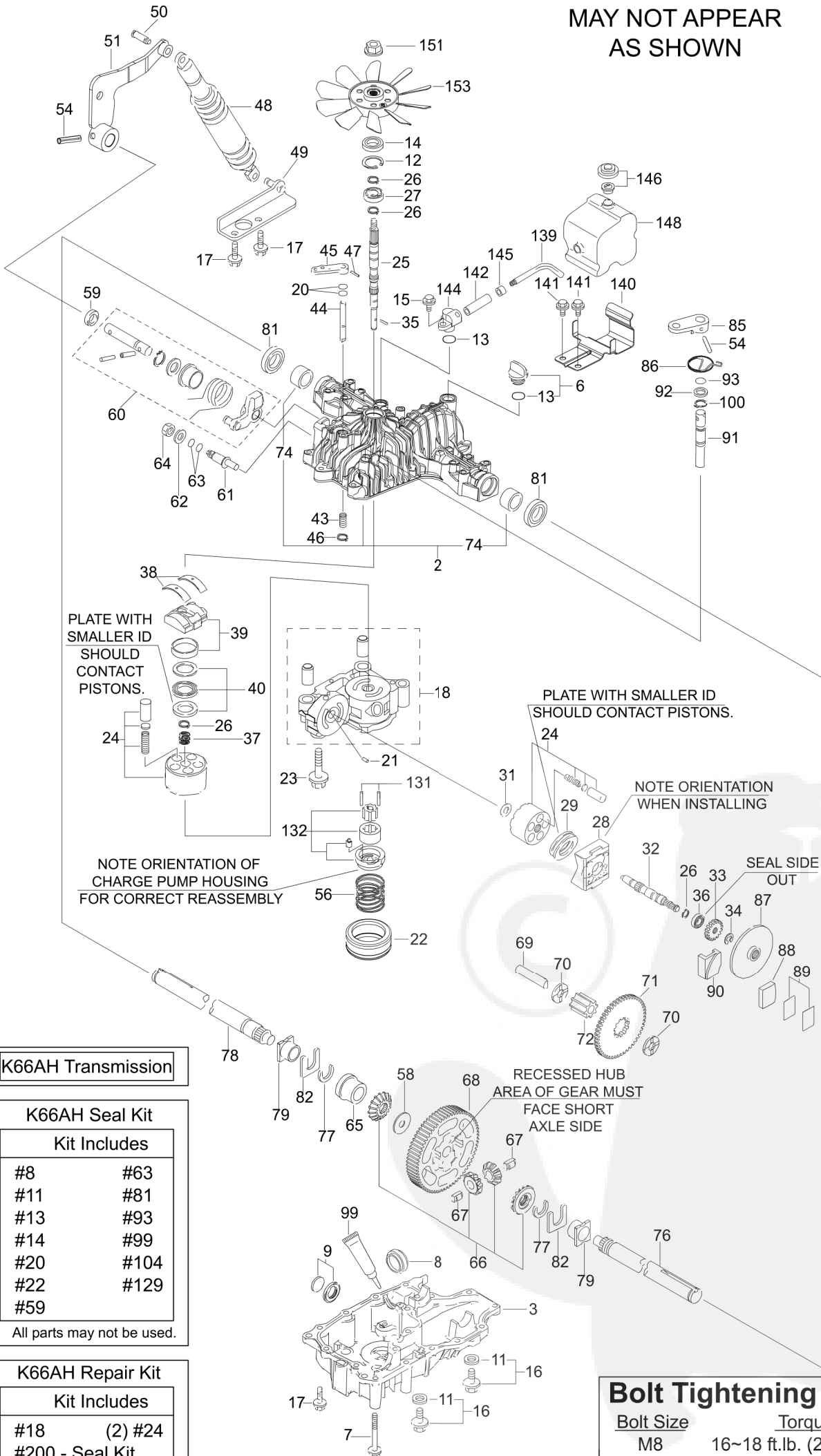


PLATE WITH SMALLER ID SHOULD CONTACT PISTONS.

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NOTE ORIENTATION OF CHARGE PUMP HOUSING FOR CORRECT REASSEMBLY

NOTE ORIENTATION WHEN INSTALLING

SEAL SIDE OUT

RECESSED HUB AREA OF GEAR MUST FACE SHORT AXLE SIDE

1- K66AH Transmission

K66AH Seal Kit

Kit Includes

#8	#63
#11	#81
#13	#93
#14	#99
#20	#104
#22	#129
#59	

All parts may not be used.

K66AH Repair Kit

Kit Includes

#18	(2) #24
#200 - Seal Kit	


All parts may not be used.

Bolt Tightening Specs.

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

K66AH 0000001-9999999

(K66AH-ISEKI / 7A632084680 & 81 & 82 & 83)

ITEM No.	TUFF TORQ P/N	DESCRIPTION	U/M	QTY
		1115	5W50 SYNTHETIC OIL (LITER)	EA 1
1	7A632084683	K66AH ISEKI TRANSAXLE	EA	1
2	1A632024121	UPPER CASE KIT	EA	1
3	1A632024161	LOWER CASE	EA	1
6	1A632024300	OIL CAP M20B PLASTIC	EA	1
7	1A632010310	M8 * 75 SCREW CAP	EA	1
8	1A632024320	FILTER	EA	1
9	19216324350	MAGNET	EA	1
11	22190100000	WASHER SEAL 10	EA	1
12	22252000350	SNAP RING C 35	EA	1
13	24311000180	O-RING P18	EA	1
14	24421153507	SEAL TC 153507	EA	1
15	1A632010020	M8 * 20 FLANGE BOLT	EA	1
16	1A632099320	DRAIN BOLT KIT	EA	1
17	26476080302	TAPPING SCREW 8 * 30	EA	1
18	1A632024850	CENTER CASE BB	EA	1
20	24311240100	O-RING 1A P10A	EA	1
21	19216824760	PIN 3 * 9.8	EA	1
22	19215488211	FILTER	EA	1
23	1A632010650	M10 * 65 BOLT	EA	1
24	1A632025510	CYLINDER BLOCK KIT	EA	1
25	1A632025301	PUMP SHAFT	EA	1
26	19215425310	SNAP RING S15	EA	1
27	24101062020	BEARING 6202C3	EA	1
28	1A632024210	MOTOR HOUSING	EA	1
29	19215424240	THRUST BEARING	EA	1
31	19216825230	WASHER 12 * 24 * 1	EA	1
32	1A632025270	MOTOR SHAFT	EA	1
33	1A632085420	MOTOR GEAR	EA	1
35	19215488330	PIN 3 * 13.8	EA	1
36	24102063020	BEARING 6302 DUC3	EA	1
37	19215425200	PUMP SPRING	EA	1
38	19215427051	THRUST METAL	EA	1
39	1A632027100	SWASH PLATE ASSEMBLY	EA	1

40	1A632099270	THRUST BEARING KIT	EA	1
43	19215427281	SPRING 25	EA	1
44	1A632029510	BYPASS SHAFT	EA	1
45	1A632029520	BYPASS LEVER	EA	1
46	22242000100	RING,10	EA	1
47	22351030020	SPRING PIN 3.0A * 20	EA	1
48	19215489150	SHOCK ABSORBER K65	EA	1
49	1A632029550	SHOCK STAY	EA	1
50	1A632029640	PIN	EA	1
51	1A632029910	CONTROL LEVER	EA	1
54	22351060040	ROLL PIN 6 * 40	EA	1
56	19215488380	CHARGE SPRING	EA	1
58	1A632096110	WASHER 17 * 36 * 6.4	EA	1
59	19406527270	SEAL TC 162606	EA	1
60	1A632029801	CONTROL SHAFT KIT	EA	1
62	22137120000	WASHER 12	EA	1
63	24311000140	O-RING 1A P14	EA	1
64	26776120002	NUT 12	EA	1
65	1A632034270	COLLAR 25.4	EA	1
66	1A632081510	DIFFERENTIAL GEAR KIT	EA	1
67	1A632081860	PIN 17*24	EA	1
68	1A632099060	FINAL GEAR	EA	1
69	1A632083310	FINAL PINION SHAFT	EA	1
70	1A632033420	WASHER 15 * 35 * 32	EA	1
71	1A632083690	REDUCTION GEAR (53T)	EA	1
72	1A632083360	FINAL PINION	EA	1
74	19215434240	BUSHING 25.4	EA	1
76	1A632099130	AXLE SHAFT,LEFT	EA	1
77	19216734160	RETAINING RING 23	EA	1
78	1A632034250	AXLE SHAFT,RIGHT	EA	1
79	19216734240	BUSHING	EA	1
81	19215434270	SEAL S 25.4 * 42 * 8	EA	1
82	1A632034290	THRUST WASHER	EA	1
85	1A632029940	BRAKE LEVER	EA	1
86	1A632029891	BRAKE RETURN SPRING	EA	1
87	1A632036110	BRAKE DISC	EA	1
88	1A632036120	BRAKE SHOE	EA	1
89	1A632036170	SHIM KIT	EA	1

90	1A632036201	BRAKE	EA	1
91	1A632036160	BRAKE SHAFT	EA	1
92	1A632036190	WASHER 16 * 23 * 1.6	EA	1
93	24311000120	O-RING 1A P12	EA	1
99	1A646099500	SEALANT	EA	1
100	22242000160	SNAP RING	EA	1
131	22351040018	SPRING PIN 4 * 18	EA	1
132	19215488240	CHARGE PUMP KIT	EA	1
139	1A632084990	PIPE 8	EA	1
140	1A632084900	BRACKET	EA	1
141	26476080202	TAPPING SCREW 8 * 20	EA	1
142	1A632084810	TANK SUPPORT	EA	1
144	1A632084040	FITTING	EA	1
145	1A632084960	SEAL	EA	1
146	1A632024250	VENT VALVE 15	EA	1
148	1A632084930	RESERVOIR TANK	EA	1
151	19216829860	LOCK NUT 10	EA	1
153	187Q0083200	FAN	EA	1
200	1A632099300	SEAL KIT66A,L,Y62E,F,G,J,K,M,Q	EA	1
201	1A632099230	REPAIR KIT (K66C,L,S,&Y)	EA	1

